BECKHOFF New Automation Technology

Documentation | EN

EL26xx

Relay Output Terminals

2025-09-03 | Version: 2.8.0

Table of contents

1 Foreword 5
1.1 Overview Relay Output Terminals 5
1.2 Notes on the documentation 6
1.3 Safety instructions 7
1.4 Guide through documentation 8
1.5 Documentation issue status 9
1.6 Version identification of EtherCAT devices 10
1.6.1 General notes on marking 10
1.6.2 Version identification of EL terminals 11
1.6.3 Beckhoff Identification Code (BIC) 12
1.6.4 Electronic access to the BIC (eBIC) 14

2 Product description 16
2.1 EL26x2-00xx, EL26x4 16
2.1.1 EL2602, EL2602-0010 - Introduction 16
2.1.2 EL2602-0010, EL2622-0010 - Technical data 17
2.1.3 EL2602, EL2602-0010 - LEDs and connection 18
2.1.4 EL2612 - Introduction 19
2.1.5 EL2612 - LEDs and connection 20
2.1.6 EL2622, EL2622-0010 - Introduction 22
2.1.7 EL2624, EL2634 - Introduction 23
2.1.8 EL26x2-0000, EL26x4-0000 - Technical data 24
2.1.9 EL2622, EL2622-0010 - LEDs and connection 25
2.1.10 EL2624, EL2634 - LEDs and connection 27
2.2 EL2652 29
2.2.1 Introduction 29
2.2.2 EL2652 - Technical data 30
2.2.3 EL2652 - LEDs and connection 31
2.3 Recommended accessory: Insertable label cover BZ32xx 33
2.4 Start 34

3 Basics communication 35
3.1 EtherCAT basics 35
3.2 EtherCAT cabling – wire-bound 35
3.3 General notes for setting the watchdog 37
3.4 EtherCAT State Machine 38
3.5 CoE Interface 40
3.6 Distributed Clock 45

4 Mounting and wiring 46
4.1 Instructions for ESD protection 46
4.2 UL notice 47
4.3 Installation on mounting rails 48
4.4 Connection 51
4.4.1 Connection system 51
4.4.2 Wiring 53

4.4.3 Shielding ... 54
4.5 Note - power supply ... 55
4.6 Positioning of passive Terminals ... 56
4.7 Installation positions ... 57
4.8 Disposal ... 59
5 Commissioning ... 60
5.1 TwinCAT Quick Start ... 60
5.1.1 TwinCAT 2 ... 63
5.1.2 TwinCAT 3 ... 73
5.2 TwinCAT Development Environment ... 86
5.2.1 Installation of the TwinCAT real-time driver ... 87
5.2.2 Notes regarding ESI device description ... 93
5.2.3 TwinCAT ESI Updater ... 97
5.2.4 Distinction between Online and Offline ... 97
5.2.5 OFFLINE configuration creation ... 98
5.2.6 ONLINE configuration creation ... 103
5.2.7 EtherCAT subscriber configuration ... 111
5.2.8 Import/Export of EtherCAT devices with SCI and XTI ... 121
5.3 General Commissioning Instructions for an EtherCAT Slave ... 127
5.4 Remarks for usage of relay terminals EL26xx ... 135
5.5 Notes on contact-protecting switching of the EL26x2-0010/ KL26x2-0010 terminals ... 137
6 Appendix ... 138
6.1 EtherCAT AL Status Codes ... 138
6.2 Firmware compatibility ... 139
6.3 Firmware Update EL/ES/EM/ELM/EP/EPP/ERPxxxx ... 140
6.3.1 Device description ESI file/XML ... 141
6.3.2 Firmware explanation ... 144
6.3.3 Updating controller firmware *.efw ... 145
6.3.4 FPGA firmware *.rbf ... 147
6.3.5 Simultaneous updating of several EtherCAT devices ... 151
6.4 Support and Service ... 152

1 Foreword

1.1 Overview Relay Output Terminals

EL2602 [▶ 16]
2 channel relay output terminal 230 V_{AC}/30 V_{DC},
2 x make contacts for power contact

EL2602-0010 [▶ 16]
2 channel relay output terminal 230 V_{AC}/30 V_{DC},
2 x make contacts for power contact, soft switching

EL2612 [▶ 19]
2 channel relay output terminal 125 V_{AC}/30 V_{DC},
2 x change-over

EL2622 [▶ 22]
2 channel relay output terminal 230 V_{AC}/30 V_{DC},
2 x make contacts

EL2622-0010 [▶ 22]
2 channel relay output terminal 230 V_{AC}/30 V_{DC},
2 x make contacts, soft switching

EL2624 [▶ 23]
4 channel relay output terminal 125 V_{AC}/30 V_{DC},
4 x make contacts

EL2634 [▶ 23]
4 channel relay output terminal 250 V_{AC}/30 V_{DC},
4 x make contacts

EL2652 [▶ 29]
2 channel relay output terminal 230 V_{AC}/300 V_{DC},
2 x change-over

1.2 Notes on the documentation

Intended audience

This description is only intended for the use of trained specialists in control and automation engineering who are familiar with the applicable national standards.
It is essential that the documentation and the following notes and explanations are followed when installing and commissioning these components.
The qualified personnel is obliged to always use the currently valid documentation.

The responsible staff must ensure that the application or use of the products described satisfy all the requirements for safety, including all the relevant laws, regulations, guidelines and standards.

Disclaimer

The documentation has been prepared with care. The products described are, however, constantly under development.

We reserve the right to revise and change the documentation at any time and without prior announcement.

No claims for the modification of products that have already been supplied may be made on the basis of the data, diagrams and descriptions in this documentation.

Trademarks

Beckhoff®, ATRO®, EtherCAT®, EtherCAT G®, EtherCAT G10®, EtherCAT P®, MX-System®, Safety over EtherCAT®, TC/BSD®, TwinCAT®, TwinCAT/BSD®, TwinSAFE®, XFC®, XPlanar® and XTS® are registered trademarks of and licensed by Beckhoff Automation GmbH.

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https://www.beckhoff.com/trademarks

1.3 Safety instructions

Safety regulations

Please note the following safety instructions and explanations!
Product-specific safety instructions can be found on following pages or in the areas mounting, wiring, commissioning etc.

Exclusion of liability

All the components are supplied in particular hardware and software configurations appropriate for the application. Modifications to hardware or software configurations other than those described in the documentation are not permitted, and nullify the liability of Beckhoff Automation GmbH & Co. KG.

Personnel qualification

This description is only intended for trained specialists in control, automation and drive engineering who are familiar with the applicable national standards.

Signal words

The signal words used in the documentation are classified below. In order to prevent injury and damage to persons and property, read and follow the safety and warning notices.

Personal injury warnings

⚠ DANGER
Hazard with high risk of death or serious injury.

⚠ WARNING
Hazard with medium risk of death or serious injury.

⚠ CAUTION
There is a low-risk hazard that could result in medium or minor injury.

Warning of damage to property or environment

NOTICE
The environment, equipment, or data may be damaged.

Information on handling the product

This information includes, for example:
recommendations for action, assistance or further information on the product.

1.4 Guide through documentation

NOTICE

Further components of documentation

This documentation describes device-specific content. It is part of the modular documentation concept for Beckhoff I/O components. For the use and safe operation of the device / devices described in this documentation, additional cross-product descriptions are required, which can be found in the following table.

Title	Description
EtherCAT System Documentation (PDF)	• System overview • EtherCAT basics • Cable redundancy • Hot Connect • EtherCAT devices configuration
Infrastructure for EtherCAT/Ethernet (PDF)	Technical recommendations and notes for design, implementation and testing
Software Declarations I/O (PDF)	Open source software declarations for Beckhoff I/O components

The documentations can be viewed at and downloaded from the Beckhoff website (www.beckhoff.com) via:

- the “Documentation and Download” area of the respective product page,
- the Download finder,
- the Beckhoff Information System.

If you have any suggestions or proposals for our documentation, please send us an e-mail stating the documentation title and version number to: documentation@beckhoff.com

1.5 Documentation issue status

Version	Comment
2.8.0	• Update chapter “Technical data” • Update chapter “Commissioning” • Update structure
2.7.0	• Update chapter “LEDs and connection” • Update structure
2.6.0	• Update chapter “Technical data” • Update chapter “LEDs and connection” • Update structure
2.5	• Update chapter “Technical data” • Update chapter “Version identification of EtherCAT devices” • Update structure • Update Notes • Chapter Disposal added
2.4	• Update chapter “UL notice” • Update chapter “Technical data” • Update structure
2.3	• EL2634 added • Update structure
2.2	• Update chapter "Notes on contact-protecting switching of the EL26x2-0010/ KL26x2-0010 terminals" • Update chapter "Technical data" • Update structure
2.1	• Update chapter "Notes on the documentation" • Addenda of EL2602-0010, EL2622-0010 • Various corrections • Update chapter "Technical data" • Addenda chapter "Instructions for ESD protection" • Addenda chapter "TwinCAT Quickstart" • Update chapter "TwinCAT 2.1x" -> "TwinCAT Development Environment"
2.0	• Migration in ST4 • 1st public issue in PDF • Addenda of EL2652 • Update structure
0.1 – 1.6	*archived*

1.6 Version identification of EtherCAT devices

1.6.1 General notes on marking

Designation

A Beckhoff EtherCAT device has a 14-digit designation, made up of

- family key
- type
- version
- revision

Example	Family	Type	Version	Revision
EL3314-0000-0016	EL terminal 12 mm, non-pluggable connection level	3314 4-channel thermocouple terminal	0000 basic type	0016
ES3602-0010-0017	ES terminal 12 mm, pluggable connection level	3602 2-channel voltage measurement	0010 high-precision version	0017
CU2008-0000-0000	CU device	2008 8-port fast ethernet switch	0000 basic type	0000

Notes

- The elements mentioned above result in the **technical designation**. EL3314-0000-0016 is used in the example below.
- EL3314-0000 is the order identifier, in the case of “-0000” usually abbreviated to EL3314. “-0016” is the EtherCAT revision.
- The **order identifier** is made up of
  - family key (EL, EP, CU, ES, KL, CX, etc.)
  - type (3314)
  - version (-0000)
- The **revision** -0016 shows the technical progress, such as the extension of features with regard to the EtherCAT communication, and is managed by Beckhoff.
  In principle, a device with a higher revision can replace a device with a lower revision, unless specified otherwise, e.g. in the documentation.
  Associated and synonymous with each revision there is usually a description (ESI, EtherCAT Slave Information) in the form of an XML file, which is available for download from the Beckhoff web site.
  From 2014/01 the revision is shown on the outside of the IP20 terminals, see Fig. *“EL2872 with revision 0022 and serial number 01200815”*.
- The type, version and revision are read as decimal numbers, even if they are technically saved in hexadecimal.

1.6.2 Version identification of EL terminals

The serial number/ data code for Beckhoff IO devices is usually the 8-digit number printed on the device or on a sticker. The serial number indicates the configuration in delivery state and therefore refers to a whole production batch, without distinguishing the individual modules of a batch.

Structure of the serial number: **KK YY FF HH**	Example with serial number 12 06 3A 02:
KK - week of production (CW, calendar week)	12 - production week 12
YY - year of production	06 - production year 2006
FF - firmware version	3A - firmware version 3A
HH - hardware version	02 - hardware version 02

Fig. 1: EL2872 with revision 0022 and serial number 01200815

1.6.3 Beckhoff Identification Code (BIC)

The Beckhoff Identification Code (BIC) is increasingly being applied to Beckhoff products to uniquely identify the product. The BIC is represented as a Data Matrix Code (DMC, code scheme ECC200), the content is based on the ANSI standard MH10.8.2-2016.

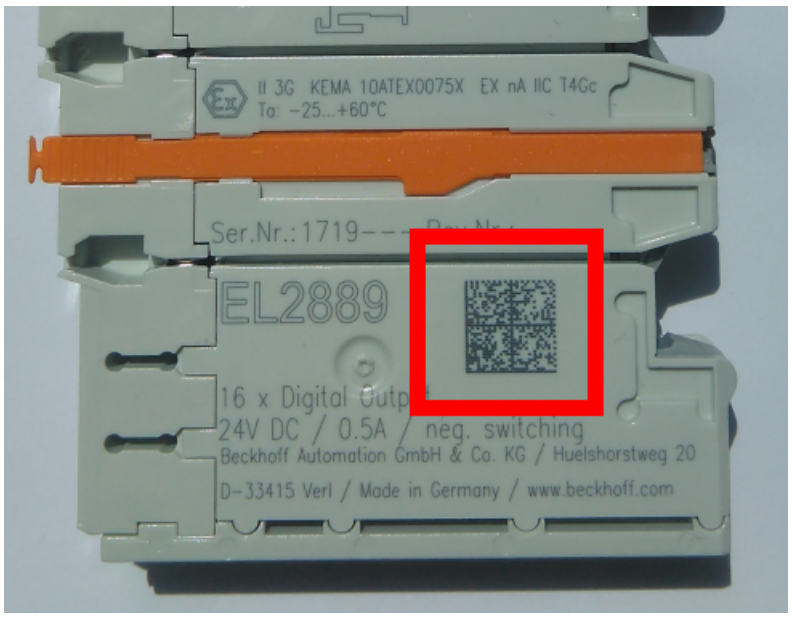


Fig. 2: BIC as data matrix code (DMC, code scheme ECC200)

The BIC will be introduced step by step across all product groups.

Depending on the product, it can be found in the following places:

- on the packaging unit
- directly on the product (if space suffices)
- on the packaging unit and the product

The BIC is machine-readable and contains information that can also be used by the customer for handling and product management.

Each piece of information can be uniquely identified using the so-called data identifier (ANSI MH10.8.2-2016). The data identifier is followed by a character string. Both together have a maximum length according to the table below. If the information is shorter, spaces are added to it.

Following information is possible, positions 1 to 4 are always present, the other according to need of production:

Position	Type of information	Explanation	Data identifier	Number of digits incl. data identifier	Example
1	Beckhoff order number	**Beckhoff order number**	1P	8	**1P**072222
2	Beckhoff Traceability Number (BTN)	**Unique serial number, see note below**	SBTN	12	**SBTN**k4p562d7
3	Article description	**Beckhoff article description, e.g. EL1008**	1K	32	**1K**EL1809
4	Quantity	**Quantity in packaging unit, e.g. 1, 10, etc.**	Q	6	**Q**1
5	Batch number	Optional: Year and week of production	2P	14	**2P**401503180016
6	ID/serial number	Optional: Present-day serial number system, e.g. with safety products	51S	12	**51S**678294
7	Variant number	Optional: Product variant number on the basis of standard products	30P	12	**30P**F971, 2*K183
...					

Further types of information and data identifiers are used by Beckhoff and serve internal processes.

Structure of the BIC

Example of composite information from positions 1 to 4 and with the above given example value on position 6. The data identifiers are highlighted in bold font:

1P072222**SBTN**k4p562d7**1K**EL1809 **Q**1 **51S**678294

Accordingly as DMC:

Fig. 3: Example DMC **1P**072222**SBTN**k4p562d7**1K**EL1809 **Q**1 **51S**678294

BTN

An important component of the BIC is the Beckhoff Traceability Number (BTN, position 2). The BTN is a unique serial number consisting of eight characters that will replace all other serial number systems at Beckhoff in the long term (e.g. batch designations on IO components, previous serial number range for safety products, etc.). The BTN will also be introduced step by step, so it may happen that the BTN is not yet coded in the BIC.

NOTICE

This information has been carefully prepared. However, the procedure described is constantly being further developed. We reserve the right to revise and change procedures and documentation at any time and without prior notice. No claims for changes can be made from the information, illustrations and descriptions in this documentation.

1.6.4 Electronic access to the BIC (eBIC)

Electronic BIC (eBIC)

The Beckhoff Identification Code (BIC) is applied to the outside of Beckhoff products in a visible place. If possible, it should also be electronically readable.

The interface that the product can be electronically addressed by is crucial for the electronic readout.

K-bus devices (IP20, IP67)

Currently, no electronic storage or readout is planned for these devices.

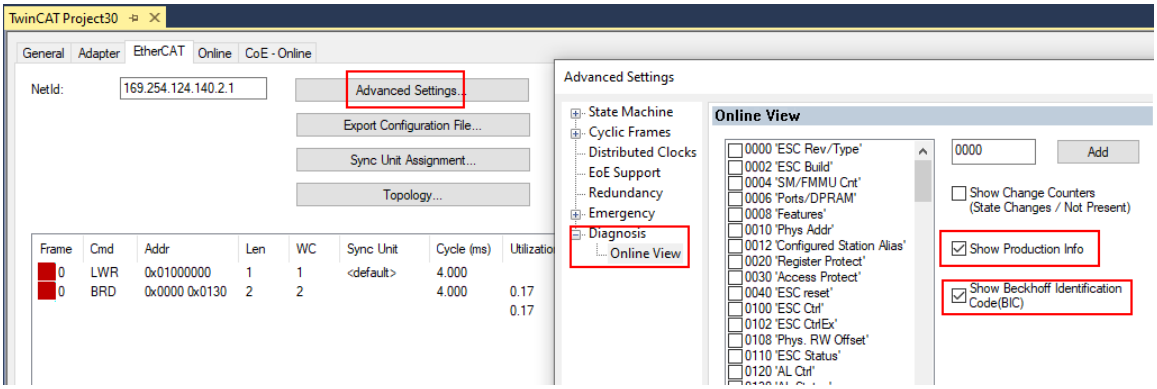
EtherCAT devices (IP20, IP67)

All Beckhoff EtherCAT devices have an ESI-EEPROM which contains the EtherCAT identity with the revision number. The EtherCAT slave information, also colloquially known as the ESI/XML configuration file for the EtherCAT master, is stored in it. See the corresponding chapter in the EtherCAT system manual (Link) for the relationships.

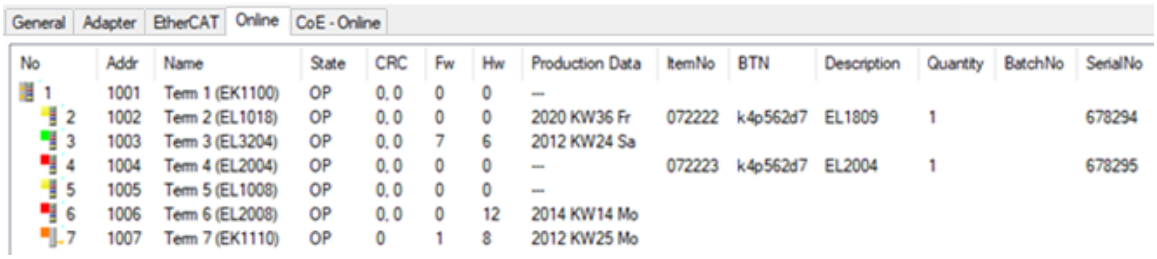
Beckhoff also stores the eBIC in the ESI-EEPROM. The eBIC was introduced into Beckhoff IO production (terminals, box modules) in 2020; as of 2023, implementation is largely complete.

The user can electronically access the eBIC (if present) as follows:

- With all EtherCAT devices, the EtherCAT master (TwinCAT) can read the eBIC from the ESI-EEPROM
  - From TwinCAT 3.1 build 4024.11, the eBIC can be displayed in the online view.
  - To do this, check the "Show Beckhoff Identification Code (BIC)" checkbox under EtherCAT → Advanced Settings → Diagnostics:

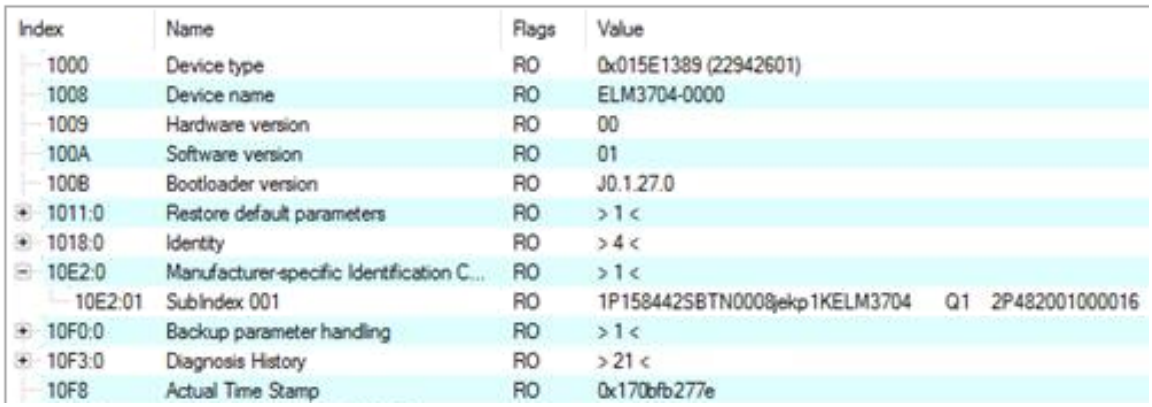


  - The BTN and its contents are then displayed:



  - Note: As shown in the figure, the production data HW version, FW version, and production date, which have been programmed since 2012, can also be displayed with "Show production info".
  - Access from the PLC: From TwinCAT 3.1. build 4024.24, the functions *FB_EcReadBIC* and *FB_EcReadBTN* for reading into the PLC are available in the Tc2_EtherCAT library from v3.3.19.0.
- EtherCAT devices with a CoE directory may also have the object 0x10E2:01 to display their own eBIC, which can also be easily accessed by the PLC:

- The device must be in PREOP/SAFEOP/OP for access:



Index	Name	Flags	Value
1000	Device type	RO	0x015E1389 (22942601)
1008	Device name	RO	ELM3704-0000
1009	Hardware version	RO	00
100A	Software version	RO	01
100B	Bootloader version	RO	J0.1.27.0
1011:0	Restore default parameters	RO	> 1 <
1018:0	Identity	RO	> 4 <
10E2:0	Manufacturer-specific Identification C...	RO	> 1 <
10E2:01	SubIndex 001	RO	1P158442SBTN0008jekp1KELM3704 Q1 2P482001000016
10F0:0	Backup parameter handling	RO	> 1 <
10F3:0	Diagnosis History	RO	> 21 <
10F8	Actual Time Stamp	RO	0x170bfb277e

  - The object 0x10E2 will be preferentially introduced into stock products in the course of necessary firmware revision.
  - From TwinCAT 3.1. build 4024.24, the functions *FB_EcCoEReadBIC* and *FB_EcCoEReadBTN* for reading into the PLC are available in the Tc2_EtherCAT library from v3.3.19.0
- The following auxiliary functions are available for processing the BIC/BTN data in the PLC in *Tc2_Utilities* as of TwinCAT 3.1 build 4024.24
  - F_SplitBIC: The function splits the Beckhoff Identification Code (BIC) sBICValue into its components using known identifiers and returns the recognized substrings in the ST_SplittedBIC structure as a return value
  - BIC_TO_BTN: The function extracts the BTN from the BIC and returns it as a return value
- Note: If there is further electronic processing, the BTN is to be handled as a string(8); the identifier "SBTN" is not part of the BTN.
- Technical background
  The new BIC information is written as an additional category in the ESI-EEPROM during device production. The structure of the ESI content is largely dictated by the ETG specifications, therefore the additional vendor-specific content is stored using a category in accordance with the ETG.2010. ID 03 tells all EtherCAT masters that they may not overwrite these data in the event of an update or restore the data after an ESI update.
  The structure follows the content of the BIC, see here. The EEPROM therefore requires approx. 50..200 bytes of memory.
- Special cases
  - If multiple hierarchically arranged ESCs are installed in a device, only the top-level ESC carries the eBIC information.
  - If multiple non-hierarchically arranged ESCs are installed in a device, all ESCs carry the eBIC information.
  - If the device consists of several sub-devices which each have their own identity, but only the top-level device is accessible via EtherCAT, the eBIC of the top-level device is located in the CoE object directory 0x10E2:01 and the eBICs of the sub-devices follow in 0x10E2:nn.

PROFIBUS, PROFINET, and DeviceNet devices

Currently, no electronic storage or readout is planned for these devices.

2 Product description

2.1 EL26x2-00xx, EL26x4

2.1.1 EL2602, EL2602-0010 - Introduction

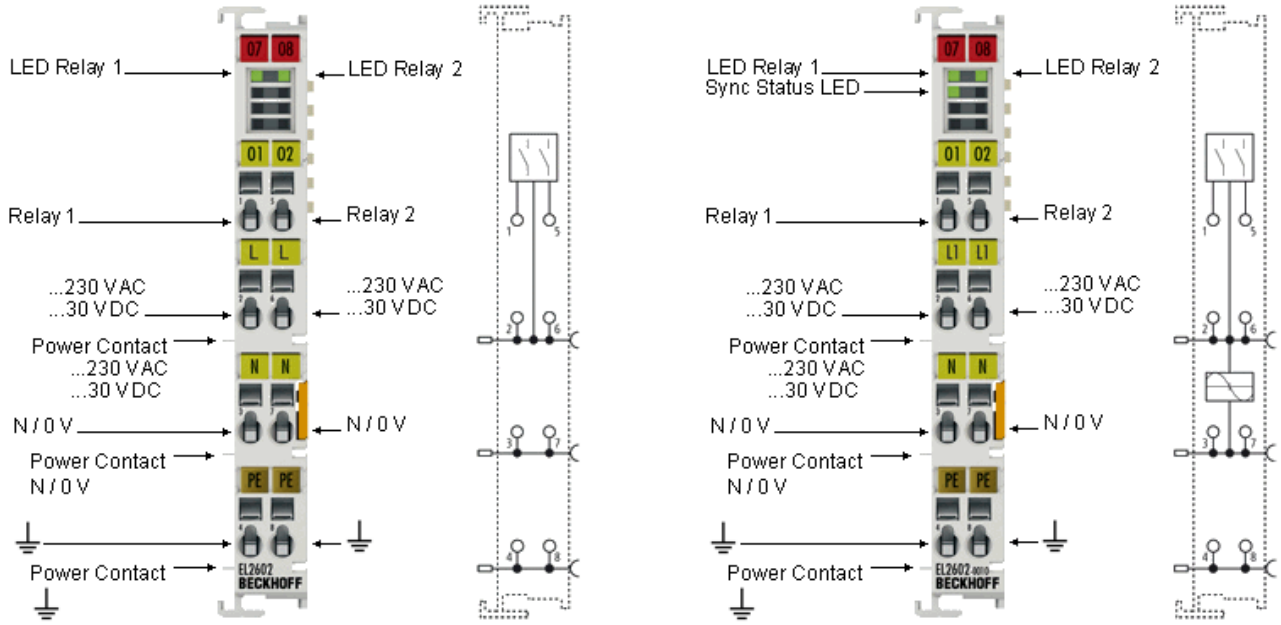


Fig. 4: EL2602, EL2602-0010

Relay output terminals, 2 x normally open, with power contacts

The EL2602/ EL2602-0010 output terminals have two relays each of which has a single contact. The relay contact is connected to the power contacts, and can be generally used for switching devices requiring mains power.

The relay terminal EL2602-0010 is designed for soft switching in the range of zero voltage crossing to protect the contacts and is particularly suitable for capacitive loads such as LED lamps (or their chokes).

The EtherCAT Terminals indicate their signal state by means of light emitting diodes.

Quick links

EtherCAT basics

EL2602 - Technical data [▶ 24]

EL2602-0010 - Technical data [▶ 17]

Connection [▶ 25]

Commissioning [▶ 60]

2.1.2 EL2602-0010, EL2622-0010 - Technical data

Technical data	EL2602-0010	EL2622-0010
Number of outputs	2 x make contacts for power contact	2 x make contacts
Contact material	Ag-Alloy (Au plating applied to stationary contact)	
Rated load voltage	230 V_{AC}/30 V_{DC}	
Switching current max.	typ. 5 $A_{AC/DC}$ each channel	
Switching current inductive	typ. 2 $A_{AC/DC}$ each channel	
Minimum permitted load	typ. 0.1 mA at 0.1 V_{DC}	
Lamp test, electronic ballasts	ohmic, inductive, capacitive	
Operating cycles mech. (min.)	2 x 10^7 (bei 18 x 10^3 switching cycles per hour)	
Operating cycles electr. (min.)	100,000 (3 A at 250 V_{AC}, 3 A at 30 V_{DC} and ohmic load) 80,000 (5 A at 250 V_{AC}, 5 A at 30 V_{DC} and ohmic load) 100,000 (2 A at 250 V_{AC}, 2 A at 30 V_{DC} and inductive load)	
Power supply	via the E-Bus	
Current consumption from E-bus (5 V)	typ. 120 mA	
Electrical isolation	500 V (E-Bus/field voltage)	
Bit width in the process image	2 Output bits, 1 Input bit	
Reaction time at a rated load	max. 20 ms (= 10 ms zero crossing voltage delay at 50 Hz + 10 ms delay time of the relay)	
Configuration	no address or configuration settings	
Special features	soft switching in the range of zero voltage crossing	
Contact resistance (max.)	typ. 100 mΩ	
Insulation resistance (min.)	typ. 1000 MΩ at 500 V_{DC}	
Weight	approx. 50 g	
Permissible ambient temperature range during operation	-25°C ... + 55°C	
Permissible ambient temperature range during storage	-40°C ... + 85°C	
Permissible relative humidity	95%, no condensation	
Dimensions (W x H x D)	approx. 15 mm x 100 mm x 70 mm (width aligned: 12 mm)	
Mounting [▶ 48]	on 35 mm mounting rail conforms to EN 60715	
Vibration / shock resistance	conforms to EN 60068-2-6/EN 60068-2-27	
EMC resistance burst / ESD	conforms to EN 61000-6-2/EN 61000-6-4	
Protection class	IP20	
Installation position	variable	
Marking/Approval*)	CE, UKCA, EAC cULus [▶ 47]	

*) Real applicable approvals/markings see type plate on the side (product marking).

2.1.3 EL2602, EL2602-0010 - LEDs and connection

⚠ CAUTION

Risk of injury!

Bring the bus system into a safe, powered down state before starting installation, disassembly or wiring of the Bus Terminals!

NOTICE

Possible damage of devices!

When designing a Bus Terminal block with different potentials on the power contacts (e.g. 230 V_{AC} and 24 V_{DC}), please note that it is mandatory to use potential separation terminals*!

*e.g.: EL9080

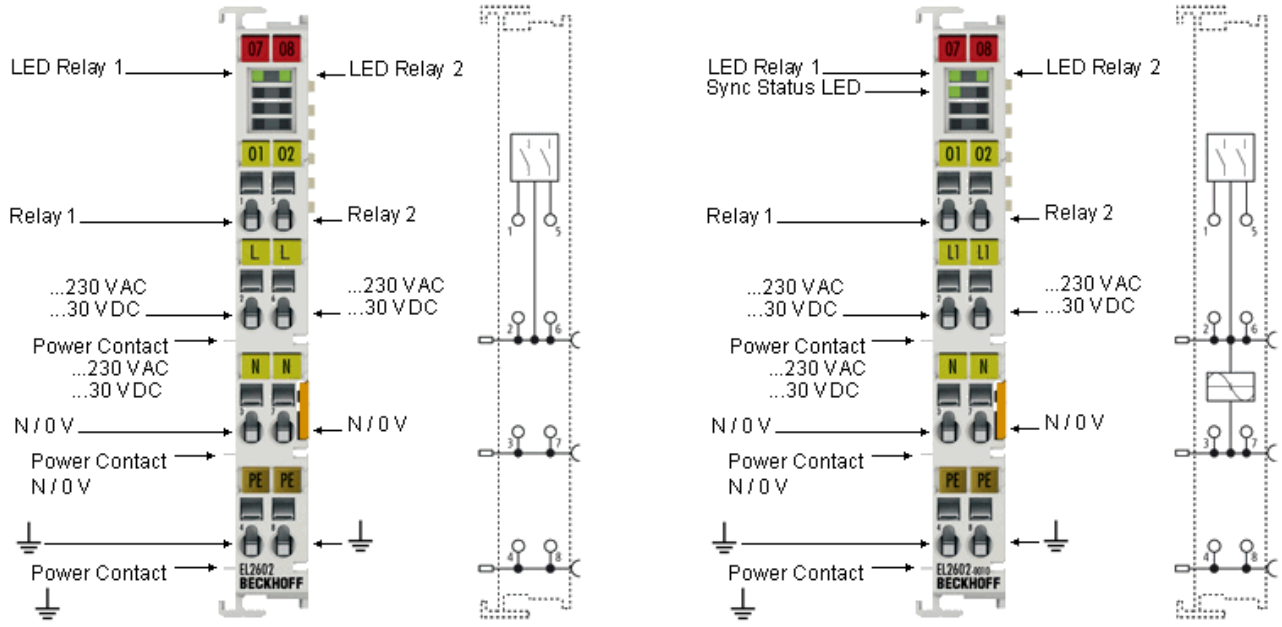


Fig. 5: EL2602, EL2602-0010

EL2602, EL2602-0010 - LEDs			
LED	**Color**	**State**	**Meaning**
Relay 1, Relay 2	green	off	No voltage on output 1 and output 2 respectively
		on	Output voltage (≤ 230 VAC or ≤ 30 VDC) on output 1 and output 2 respectively
Sync Status (EL2602-0010 only)	green	off	Terminal not synchronized (relay switches without delay e.g. by DC supply)
		on	Terminal is synchronized on mains frequency

EL2602, EL2602-0010 - Connection		
Terminal		**Meaning**
Description	**No.**	
Relay 1	1	Output 1
.. 230 VAC /..30 VDC	2	≤ 230 V_{AC} resp. ≤ 30 V_{DC} (internally connected with terminal point 6 und L power contact)
N / 0 V	3	Neutral line / 0 V (internally connected with terminal point 7 and N power contact)
⏚	4	Ground (internally connected with terminal point 8 and ⏚ power contact)
Relay 2	5	Output 2
.. 230 VAC /..30 VDC	6	≤ 230 V_{AC} resp. ≤ 30 V_{DC} (internally connected with terminal point 2 and L power contact)
N / 0 V	7	Neutral line / 0 V (internally connected with terminal point 3 and N power contact)
⏚	8	Ground (internally connected with terminal point 4 and ⏚ power contact)

2.1.4 EL2612 - Introduction

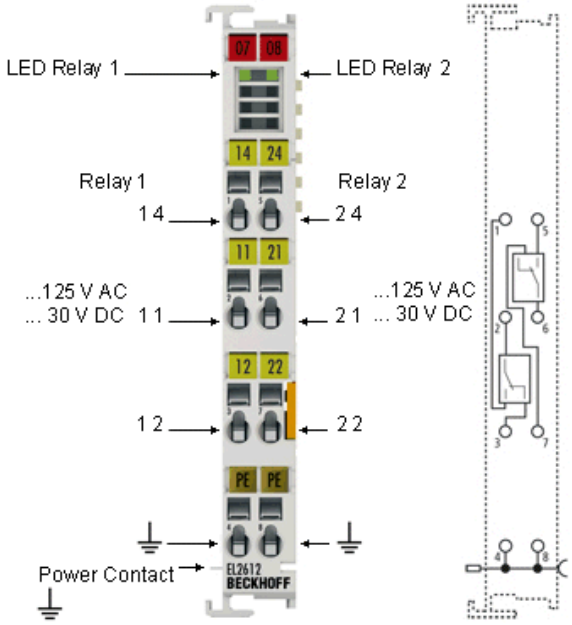


Fig. 6: EL2612

Relay output terminal, 2 x change over with potential-free contacts

The EL2612 output terminal has two relays each of which has a change-over contact. The EL2612 EtherCAT Terminal has potential-free contacts. The power contacts are not looped through.

The EtherCAT Terminals indicate their signal state by means of light emitting diodes.

Quick links

EtherCAT basics

Technical data [▶ 24]

Connection [▶ 20]

Commissioning [▶ 60]

2.1.5 EL2612 - LEDs and connection

⚠ CAUTION

Risk of injury!

Bring the bus system into a safe, powered down state before starting installation, disassembly or wiring of the Bus Terminals!

NOTICE

Possible damage of devices!

When designing a Bus Terminal block with different potentials on the power contacts (e.g. 230 V_{AC} and 24 V_{DC}), please note that it is mandatory to use potential separation terminals*!

*e.g.: EL9080

⚠ CAUTION

Risk of injury and/or damage to the devices possible!

It is not permitted to assign different switching voltages (e.g. 230 V_{AC} and 24 V_{DC}) to the channels (switching contacts of the relays) because safety-relevant clearances and creepage distances cannot be maintained in this way!

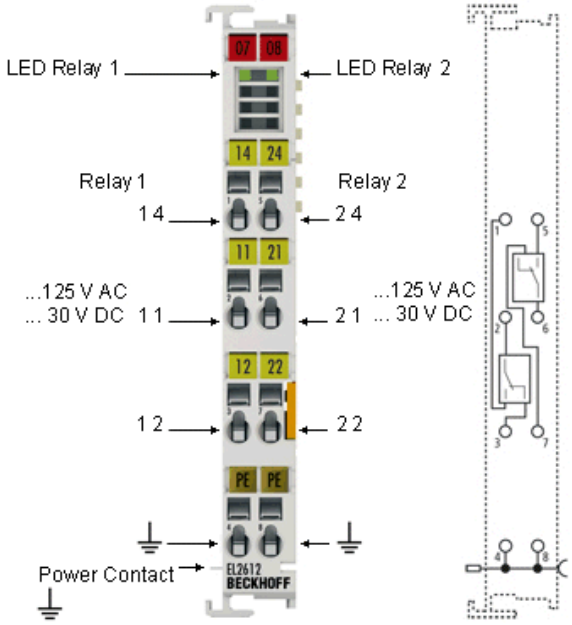


Fig. 7: EL2612

EL2612 - LEDs			
LED	**Color**	**State**	**Meaning**
Relay 1, Relay 2	green	off	Change-over contacts 2-3 (Channel 1) and 6-7 (Channel 2) respectively closed
		on	Change-over contacts 2-1 (Channel 1) and 6-5 (Channel 2) respectively closed

EL2612 - Connection		
Terminal		**Meaning**
Description	**No.**	
1 4	1	Relay 1, NO contact
1 1 (..125 VAC/..30 VDC)	2	Relay 1, Common contact
1 2	3	Relay 1, NC contact
⏚	4	PE (internally connected with terminal point 8)
2 4	5	Relay 2, NO contact
2 1 (..125 VAC/..30 VDC)	6	Relay 2, Common contact
2 2	7	Relay 2, NC contact
⏚	8	PE (internally connected with terminal point 4)

2.1.6 EL2622, EL2622-0010 - Introduction

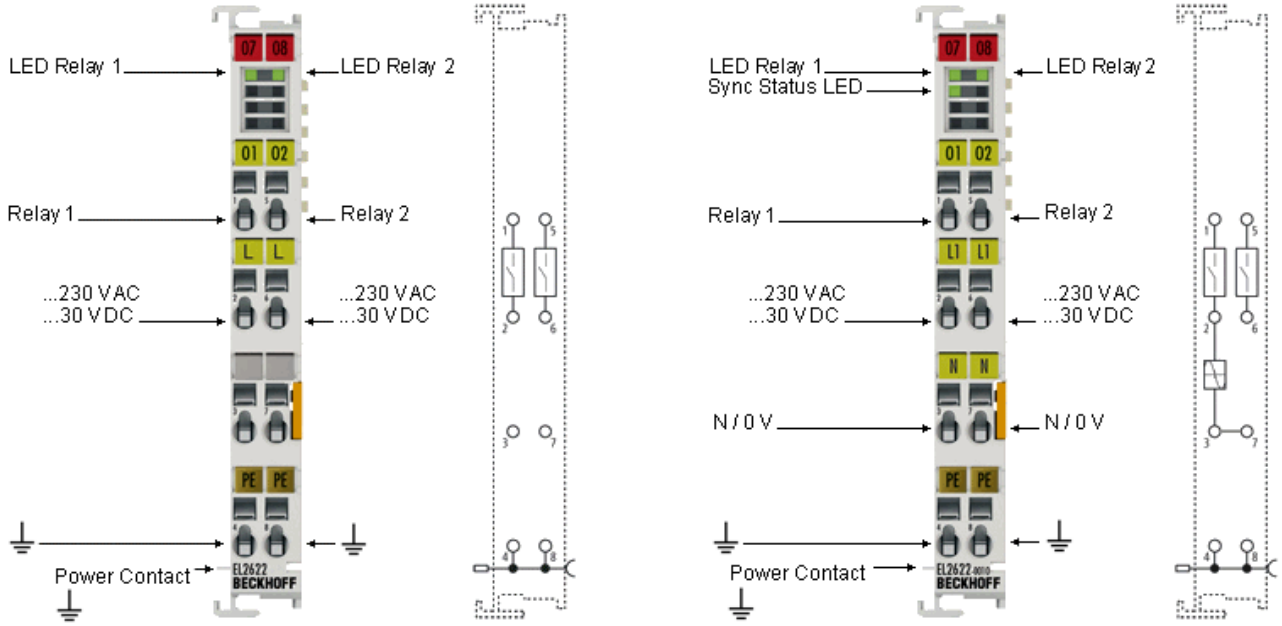


Fig. 8: EL2622, EL2622-0010

Relay output terminals, 2 x normally open, without power contacts

The EL2622/ EL2622-0010 output terminals have two relays each of which has a single contact. The EL2622 and EL2622-0010 EtherCAT Terminals have potential-free contacts. The power contacts are not looped through.

The relay terminal EL2622-0010 is designed for soft switching in the range of zero voltage crossing to protect the contacts and is particularly suitable for capacitive loads such as LED lamps (or their chokes).

The EtherCAT Terminals indicate their signal state by means of light emitting diodes.

Quick links

- EtherCAT basics
- EL2622 - Technical data [▶ 24]
- EL2622-0010 - Technical data [▶ 17]
- Connection [▶ 25]
- Commissioning [▶ 60]

2.1.7 EL2624, EL2634 - Introduction

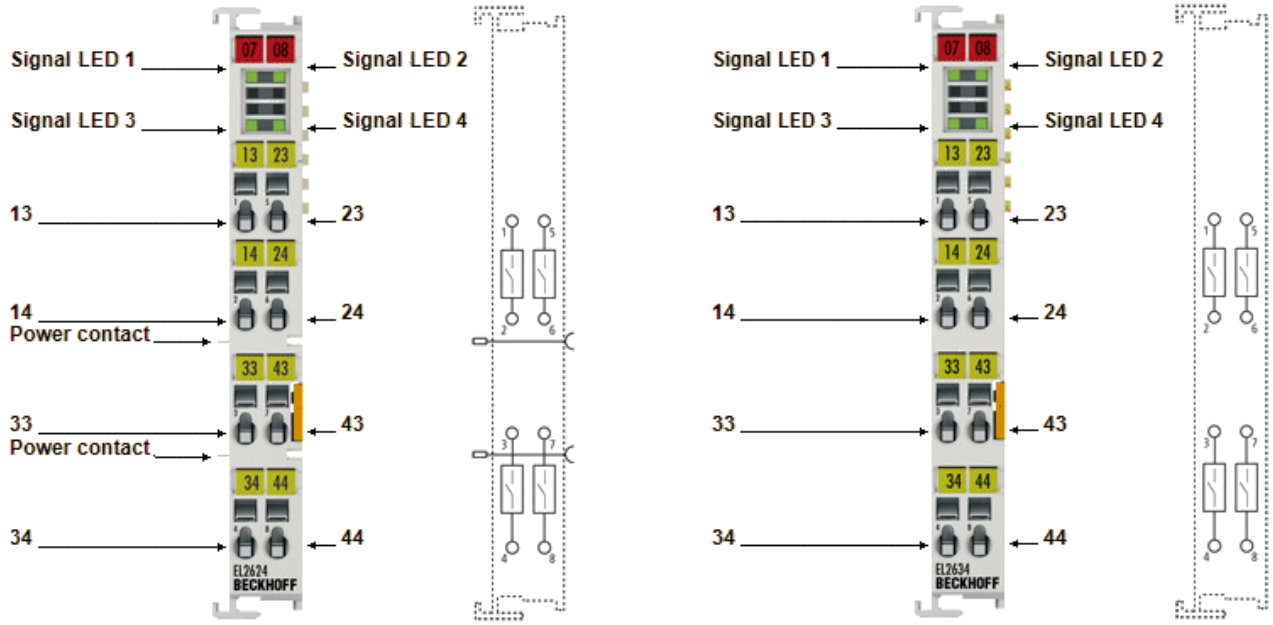


Fig. 9: EL2624, EL2634

Relay output terminals, 4 x normally open, potential-free contacts

The EL2624 and EL2634 output terminals have four relays each of which has a single contact. The EtherCAT Terminals have potential-free contacts.

EL2624: The power contacts L and N are looped through.
EL2634: The power contacts L and N are not looped through.

The EtherCAT Terminals indicate their signal state by means of light emitting diodes.

Quick links

- EtherCAT basics
- Technical data [▶ 24]
- Connection [▶ 27]
- Commissioning [▶ 60]

2.1.8 EL26x2-0000, EL26x4-0000 - Technical data

Technical data	EL2602	EL2622	EL2612	EL2624	EL2634
Number of outputs	2 x make contacts for power contact	2 x make contacts	2 x change-over	4 x make contacts	4 x make contacts, without power contact
Rated load voltage	230 V_{AC}/30 V_{DC}		125 V_{AC}/30 V_{DC}		250 V_{AC}/30 V_{DC}
Resistive switch current	5 $A_{AC/DC}$		0.5 A_{AC}/ 2 A_{DC}		4 $A_{AC/DC}$
Inductive switch current	2 $A_{AC/DC}$		-		2 $A_{AC/DC}$
Minimum permitted load	10 mA at 5 V_{DC}		10 µA at 10 mV_{DC}		0.1 mA at 0.1 V_{DC} (at 120 operations / min.)
Lamp test, electronic ballasts	4 x 58 W		-		-
Operating cycles mech. (min.)	2 x 10^7		1 x 10^8		2 x 10^7 (18 x 10^3 switching cycles per hour)
Operating cycles electr. (min.)	1 x 10^5 (5 A/30 V_{DC})		2 x 10^5 (1 A/30 V_{DC})		1 x 10^5 (3 A/30 V_{DC} ohmic load)
Power supply	via the E-Bus				
Current consumption from E-bus (5 V)	typ. 170 mA	typ. 170 mA	typ. 150 mA	typ. 200 mA	typ. 80 mA
Electrical isolation	500 V (E-Bus/field voltage)				
Bit width in the process image	2 Output bits			4 Output bits	
Configuration	no address or configuration settings				
Weight	approx. 50 g				
Permissible ambient temperature range during operation	-25°C ... + 55°C				-25°C ... +60°C
Permissible ambient temperature range during storage	-40°C ... + 85°C				-40°C ... +85°C
Permissible relative humidity	95%, no condensation				
Dimensions (W x H x D)	approx. 15 mm x 100 mm x 70 mm (width aligned: 12 mm)				
Mounting [▶ 48]	on 35 mm mounting rail conforms to EN 60715				
Vibration / shock resistance	conforms to EN 60068-2-6/EN 60068-2-27				
EMC resistance burst / ESD	conforms to EN 61000-6-2/EN 61000-6-4				
Protection class	IP20				
Installation position	variable				
Marking/Approval*)	CE, UKCA, EAC cULus [▶ 47]				

*) Real applicable approvals/markings see type plate on the side (product marking).

2.1.9 EL2622, EL2622-0010 - LEDs and connection

⚠ CAUTION

Risk of injury!

Bring the bus system into a safe, powered down state before starting installation, disassembly or wiring of the Bus Terminals!

NOTICE

Possible damage of devices!

When designing a Bus Terminal block with different potentials on the power contacts (e.g. 230 V_{AC} and 24 V_{DC}), please note that it is mandatory to use potential separation terminals*!

*e.g.: EL9080

⚠ CAUTION

Risk of injury and/or damage to the devices possible!

It is not permitted to assign different switching voltages (e.g. 230 V_{AC} and 24 V_{DC}) to the channels (switching contacts of the relays) because safety-relevant clearances and creepage distances cannot be maintained in this way!

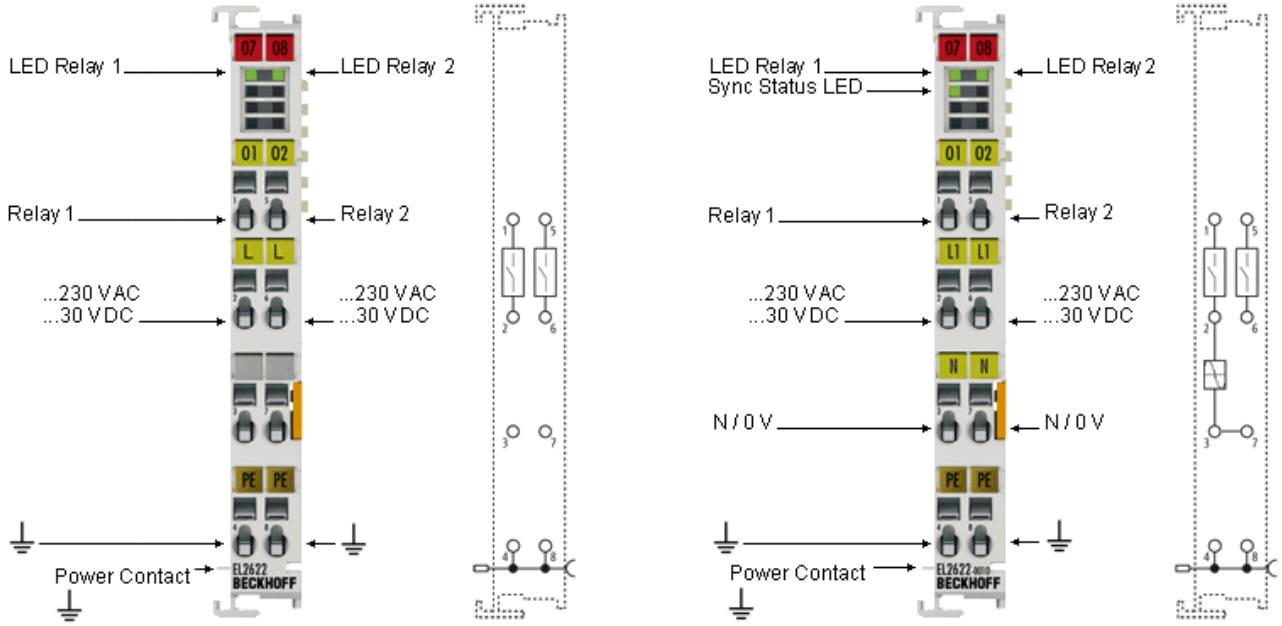


Fig. 10: EL2622, EL2622-0010

EL2622, EL2622-0010 - LEDs			
LED	**Color**	**State**	**Meaning**
Relay 1, Relay 2	green	off	Terminal points 1-2 (Channel 1) and 5-6 respectively (Channel 2) not connected i.e. no voltage on output 1 and output 2 respectively
		on	Terminal points 1-2 (Channel 1) and 5-6 respectively (Channel 2) connected i.e. output voltage (≤ 230 V_{AC} or ≤ 30 V_{DC}) on output 1 and output 2 respectively
Sync Status (EL2622-0010 only)	green	off	Terminal not synchronized (relay switches without delay e.g. by DC supply)
		on	Terminal is synchronized on mains frequency

EL2622, EL2622-0010 - Connection		
Terminal		**Meaning**
Description	**No.**	
Relay 1	1	Relay 1, NO contact
.. 230 VAC /..30 VDC	2	≤ 230 V_{AC} resp. ≤ 30 V_{DC}
EL2622: - **EL2622-0010:** N / 0 V	3	**EL2622:** not connected **EL2622-0010:** Neutral line (internally connected with terminal point 7)
⏚	4	Ground (internally connected with terminal point 8 and ⏚ power contact)
Relay 2	5	Relay 2, NO contact
.. 230 VAC /..30 VDC	6	≤ 230 V_{AC} resp. ≤ 30 V_{DC}
EL2622: - **EL2622-0010:** N / 0 V	7	**EL2622:** not connected **EL2622-0010:** Neutral line (internally connected with terminal point 3)
⏚	8	Ground (internally connected with terminal point 4 and ⏚ power contact)

2.1.10 EL2624, EL2634 - LEDs and connection

⚠ CAUTION

Risk of injury!

Bring the bus system into a safe, powered down state before starting installation, disassembly or wiring of the Bus Terminals!

NOTICE

Possible damage of devices!

When designing a Bus Terminal block with different potentials on the power contacts (e.g. 230 V_{AC} and 24 V_{DC}), please note that it is mandatory to use potential separation terminals*!

*e.g.: EL9080

⚠ CAUTION

Risk of injury and/or damage to the devices possible!

It is not permitted to assign different switching voltages (e.g. 230 V_{AC} and 24 V_{DC}) to the channels (switching contacts of the relays) because safety-relevant clearances and creepage distances cannot be maintained in this way!

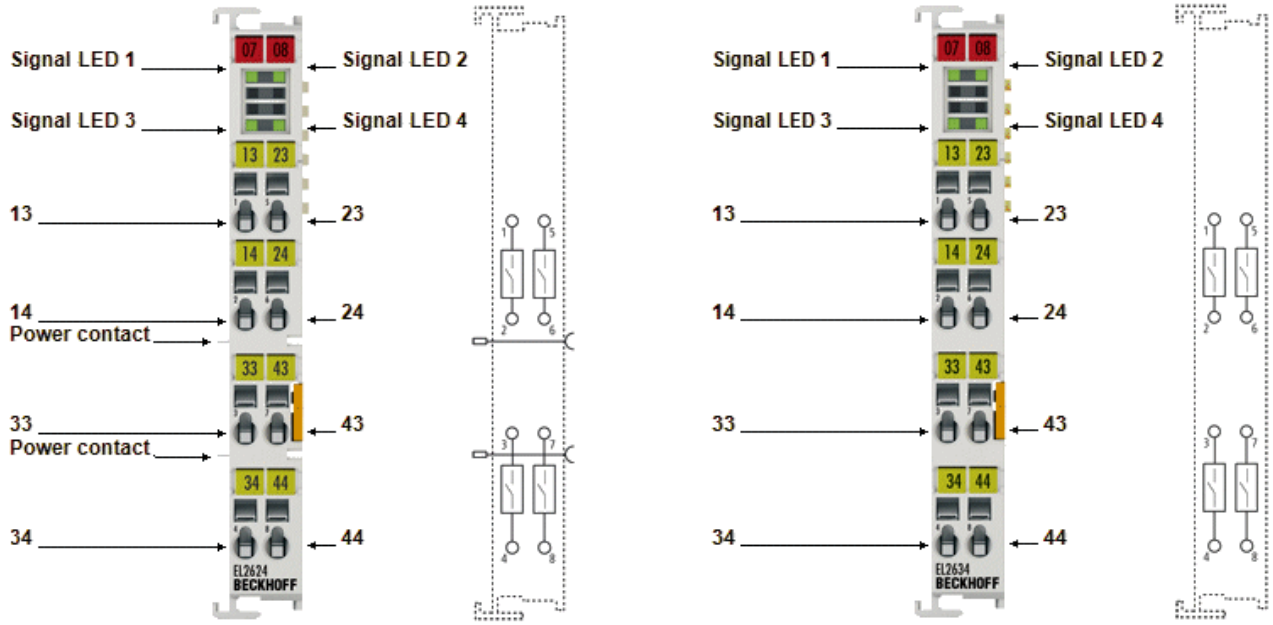


Fig. 11: EL2624, EL2634

EL2624, EL2634 - LEDs			
LED	**Color**	**Meaning**	
Signal 1 - 4	green	off	Terminal points 1-2 (Channel 1), 5-6 (Channel 2), 3-4 (Channel 3) resp.7-8 (Channel 4) open
		on	Terminal points 1-2 (Channel 1), 5-6 (Channel 2), 3-4 (Channel 3) resp.7-8 (Channel 4) closed

EL2624, EL2634 - Connection		
Terminal		**Meaning**
Description	**No.**	
1 3	1	Relay 1, NO contact
1 4	2	
3 3	3	Relay 3, NO contact
3 4	4	
2 3	5	Relay 2, NO contact
2 4	6	
4 3	7	Relay 4, NO contact
4 4	8	

2.2 EL2652

2.2.1 Introduction

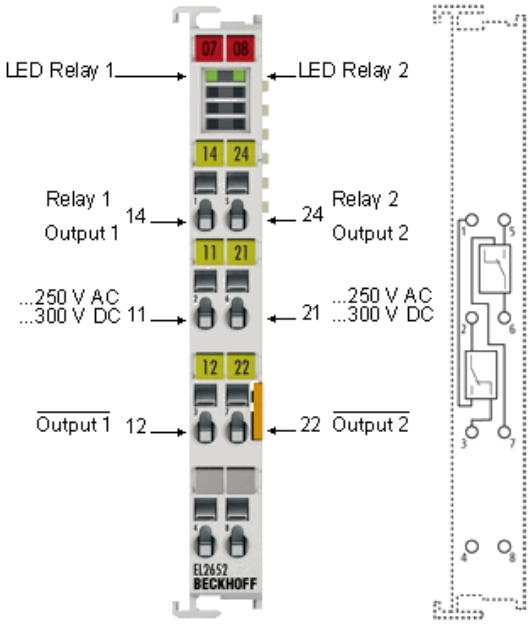


Fig. 12: EL2652

The EL2652 output terminal has two relays, each featuring a change-over contact. The relay contact can be used universally for switching devices requiring mains power up to 230 V_{AC} or 300 V_{DC}. The EL2652 is equipped with potential-free contacts.

The signal state of the EtherCAT Terminal is indicated via LEDs.

Quick links

- EtherCAT basics
- Technical data [▶ 30]
- Connection [▶ 31]
- Commissioning [▶ 60]

2.2.2 EL2652 - Technical data

Technical data	EL2652
Number of outputs	2 x change-over
Switching voltage max.	250 V_{AC}, 300 V_{DC}
Switching current max.	1 A_{AC}/1 A_{DC} at 40 V_{DC}; 0.15 A at 300 V_{DC} (UL: max. 230 V_{AC}, 1 A)
Minimum permitted load	100 mA (12 V_{DC})
Switching frequency max.	6/min. (at rated load)
Operating cycles mech. (min.)	5 x 10^6 (180 switching cycles/minute)
Operating cycles electr. (min.)	1 x 10^6 (1 A/250 V_{AC} ohmic load)
Power supply	via E-Bus
Current consumption E-bus	180 mA
Electrical isolation	1.5 kV (E-bus/field potential); 2.5 kV rated surge voltage, overvoltage category III
Current consumption power contacts	no power contacts
Bit width in process image	2 output bits
Configuration	no address or configuration settings
Weight	approx. 55 g
Permissible ambient temperature range during operation	-25°C ... + 55°C
Permissible ambient temperature range during storage	-40°C ... + 85°C
Permissible relative humidity	95%, no condensation
Dimensions (W x H x D)	approx. 15 mm x 100 mm x 70 mm (width aligned: 12 mm)
Mounting [▶ 48]	on 35 mm mounting rail conforms to EN 60715
Vibration / shock resistance	conforms to EN 60068-2-6/EN 60068-2-27
EMC resistance burst / ESD	conforms to EN 61000-6-2/EN 61000-6-4
Protection class	IP20
Installation position	variable
Marking/Approval*)	CE, UKCA, EAC DNV cULus [▶ 47]

*) Real applicable approvals/markings see type plate on the side (product marking).

2.2.3 EL2652 - LEDs and connection

⚠ CAUTION

Risk of injury!

Bring the bus system into a safe, powered down state before starting installation, disassembly or wiring of the Bus Terminals!

NOTICE

Possible damage of devices!

When designing a Bus Terminal block with different potentials on the power contacts (e.g. 230 V_{AC} and 24 V_{DC}), please note that it is mandatory to use potential separation terminals*!

*e.g.: EL9080

⚠ CAUTION

Risk of injury and/or damage to the devices possible!

It is not permitted to assign different switching voltages (e.g. 230 V_{AC} and 24 V_{DC}) to the channels (switching contacts of the relays) because safety-relevant clearances and creepage distances cannot be maintained in this way!

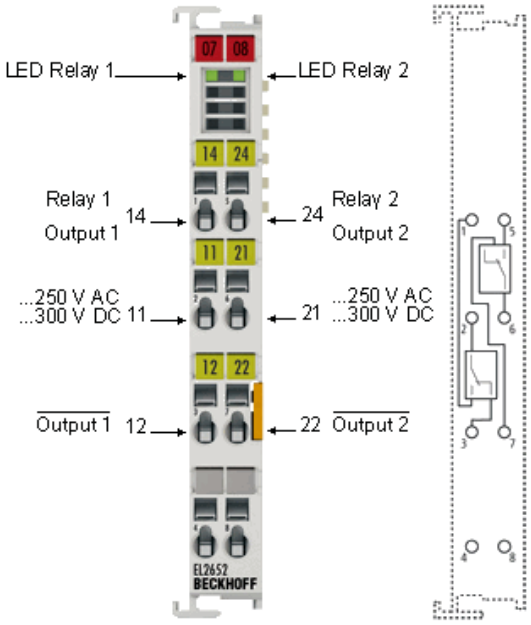


Fig. 13: EL2652

EL2652 - LEDs			
LED	**Color**	**Meaning**	
Relay 1, Relay 2	green	off	Terminal points 2-3 (Channel 1) resp. 6-7 (Channel 2) closed
		on	Terminal points 2-1 (Channel 1) resp. 6-5 (Channel 2) closed

EL2652 - Connection		
Terminal		**Meaning**
Description	**No.**	
1 4	1	Relay 1, NO contact
1 1 (..230 VAC/..300 VDC)	2	Relay 1, Common contact
1 2	3	Relay 1, NC contact
-	4	Not connected
2 4	5	Relay 2, NO contact
2 1 (..230 VAC/..300 VDC)	6	Relay 2, Common contact
2 2	7	Relay 2, NC contact
-	8	Not connected

2.3 Recommended accessory: Insertable label cover BZ32xx

Fig. 14: BZ3201

NOTICE

Accessory recommendation (BZ32xx) for terminals with potentially hazardous voltages

When connecting potentially hazardous voltages to terminals of the ELxxxx and KLxxxx series with standard wiring, Beckhoff recommends using the insertable, transparent labeling cover BZ3201 with the laser-engraved lettering “HIGH VOLTAGE” or the unlabeled version BZ3200.

2.4 Start

For commissioning:

- mount the EL26xx as explained in the chapter "Mounting and wiring [▶ 46]"
- configure the EL26xx in TwinCAT as explained in the chapter "Commissioning [▶ 60]"

3 Basics communication

3.1 EtherCAT basics

Please refer to the EtherCAT System Documentation for the EtherCAT fieldbus basics.

3.2 EtherCAT cabling – wire-bound

The cable length between two EtherCAT devices must not exceed 100 m. This results from the FastEthernet technology, which, above all for reasons of signal attenuation over the length of the cable, allows a maximum link length of 5 + 90 + 5 m if cables with appropriate properties are used. See also the Design recommendations for the infrastructure for EtherCAT/Ethernet.

Cables and connectors

For connecting EtherCAT devices only Ethernet connections (cables + plugs) that meet the requirements of at least category 5 (CAt5) according to EN 50173 or ISO/IEC 11801 should be used. EtherCAT uses 4 wires for signal transfer.

EtherCAT uses RJ45 plug connectors, for example. The pin assignment is compatible with the Ethernet standard (ISO/IEC 8802-3).

Pin	Color of conductor	Signal	Description
1	yellow	TD +	Transmission Data +
2	orange	TD -	Transmission Data -
3	white	RD +	Receiver Data +
6	blue	RD -	Receiver Data -

Due to automatic cable detection (auto-crossing) symmetric (1:1) or cross-over cables can be used between EtherCAT devices from Beckhoff.

Recommended cables

It is recommended to use the appropriate Beckhoff components e.g.
- cable sets ZK1090-9191-xxxx respectively
- RJ45 connector, field assembly ZS1090-0005
- EtherCAT cable, field assembly ZB9010, ZB9020

Suitable cables for the connection of EtherCAT devices can be found on the Beckhoff website!

E-Bus supply

A bus coupler can supply the EL terminals added to it with the E-bus system voltage of 5 V; a coupler is thereby loadable up to 2 A as a rule (see details in respective device documentation).
Information on how much current each EL terminal requires from the E-bus supply is available online and in the catalogue. If the added terminals require more current than the coupler can supply, then power feed terminals (e.g. EL9410) must be inserted at appropriate places in the terminal strand.

The pre-calculated theoretical maximum E-Bus current is displayed in the TwinCAT System Manager. A shortfall is marked by a negative total amount and an exclamation mark; a power feed terminal is to be placed before such a position.

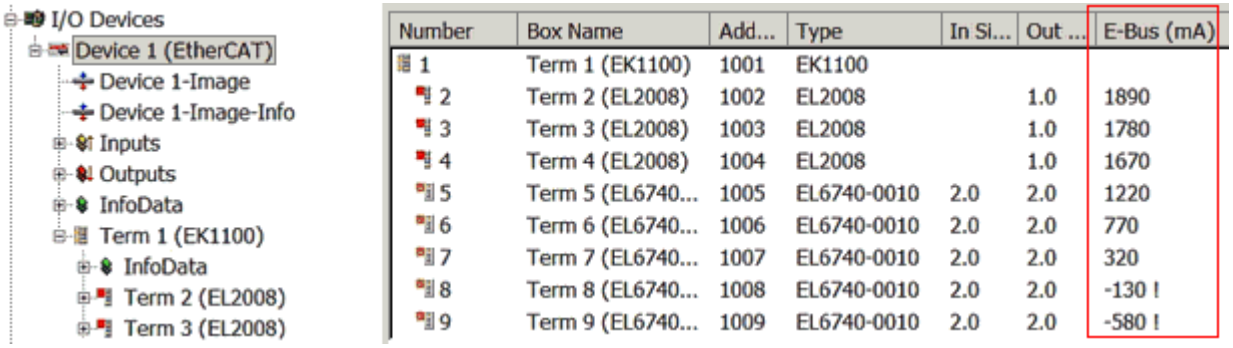


Fig. 15: System manager current calculation

NOTICE

Malfunction possible!

The same ground potential must be used for the E-Bus supply of all EtherCAT terminals in a terminal block!

3.3 General notes for setting the watchdog

The EtherCAT terminals are equipped with a safety device (watchdog) which, e. g. in the event of interrupted process data traffic, switches the outputs (if present) to a presettable state after a presettable time, depending on the device and setting, e. g. to FALSE (off) or an output value.

The EtherCAT slave controller features two watchdogs:

- Sync Manager (SM) watchdog (default: 100 ms)
- Process Data (PDI) watchdog (default: 100 ms)

Their times are individually parameterized in TwinCAT as follows:

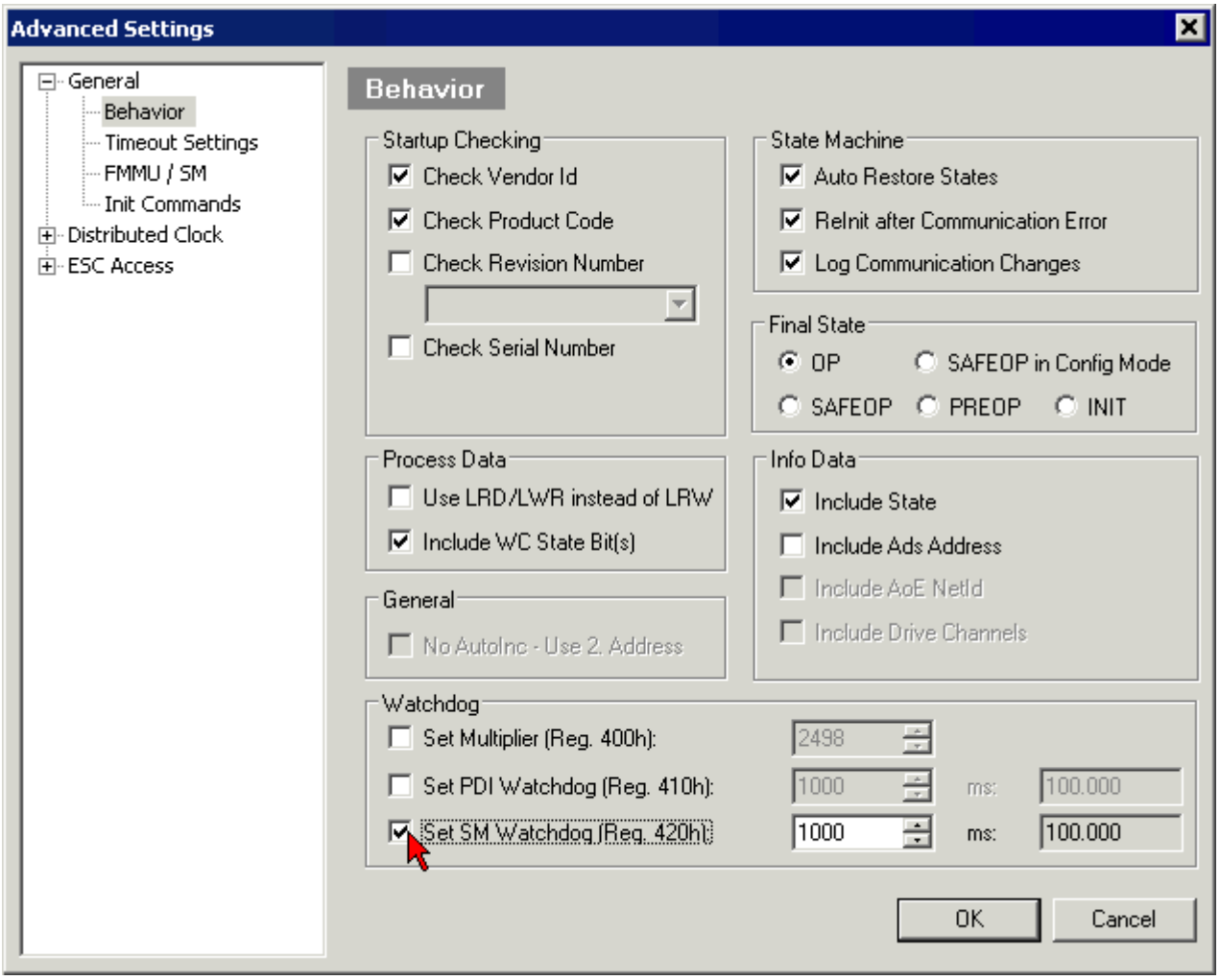


Fig. 16: eEtherCAT tab -> Advanced Settings -> Behavior -> Watchdog

Notes:

- the Multiplier Register 400h (hexadecimal, i. e. 0x0400) is valid for both watchdogs.
- each watchdog has its own timer setting 410h or 420h, which together with the Multiplier results in a resulting time.
- important: the Multiplier/Timer setting is only loaded into the slave at EtherCAT startup if the checkbox in front of it is activated.
- if it is not checked, nothing is downloaded and the setting located in the ESC remains unchanged.
- the downloaded values can be seen in the ESC registers 400h, 410h and 420h: ESC Access -> Memory

SM watchdog (SyncManager Watchdog)

The SyncManager watchdog is reset with each successful EtherCAT process data communication with the terminal. If, for example, no EtherCAT process data communication with the terminal takes place for longer than the set and activated SM watchdog time due to a line interruption, the watchdog is triggered. The status of the terminal (usually OP) remains unaffected. The watchdog is only reset again by a successful EtherCAT process data access.

The SyncManager watchdog is therefore a monitoring for correct and timely process data communication with the ESC from the EtherCAT side.

The maximum possible watchdog time depends on the device. For example, for "simple" EtherCAT slaves (without firmware) with watchdog execution in the ESC it is usually up to 170 seconds. For complex EtherCAT slaves (with firmware) the SM watchdog function is usually parameterized via register 400h/420h but executed by the microcontroller (µC) and can be significantly lower. In addition, the execution may then be subject to a certain time uncertainty. Since the TwinCAT dialog may allow inputs up to 65535, a test of the desired watchdog time is recommended.

PDI watchdog (Process Data Watchdog)

If there is no PDI communication with the ESC for longer than the set and activated Process Data Interface (PDI) watchdog time, this watchdog is triggered.

The PDI is the internal interface of the ESC, e.g. to local processors in the EtherCAT slave. With the PDI watchdog this communication can be monitored for failure.

The PDI watchdog is therefore a monitoring for correct and timely process data communication with the ESC, but viewed from the application side.

Calculation

Watchdog time = [1/25 MHz * (Watchdog multiplier + 2)] * SM/PDI watchdog

Example: default setting Multiplier = 2498, SM watchdog = 1000 => 100 ms

The value in “Watchdog multiplier + 2” in the formula above corresponds to the number of 40ns base ticks representing one watchdog tick.

⚠ CAUTION

Undefined state possible!

The function for switching off the SM watchdog via SM watchdog = 0 is only implemented in terminals from revision -0016. In previous versions this operating mode should not be used.

⚠ CAUTION

Damage of devices and undefined state possible!

If the SM watchdog is activated and a value of 0 is entered the watchdog switches off completely. This is the deactivation of the watchdog! Set outputs are NOT set in a safe state if the communication is interrupted.

3.4 EtherCAT State Machine

The state of the EtherCAT slave is controlled via the EtherCAT State Machine (ESM). Depending upon the state, different functions are accessible or executable in the EtherCAT slave. Specific commands must be sent by the EtherCAT master to the device in each state, particularly during the bootup of the slave.

A distinction is made between the following states:

- Init
- Pre-Operational
- Safe-Operational
- Operational

- Bootstrap

The regular state of each EtherCAT slave after bootup is the OP state.

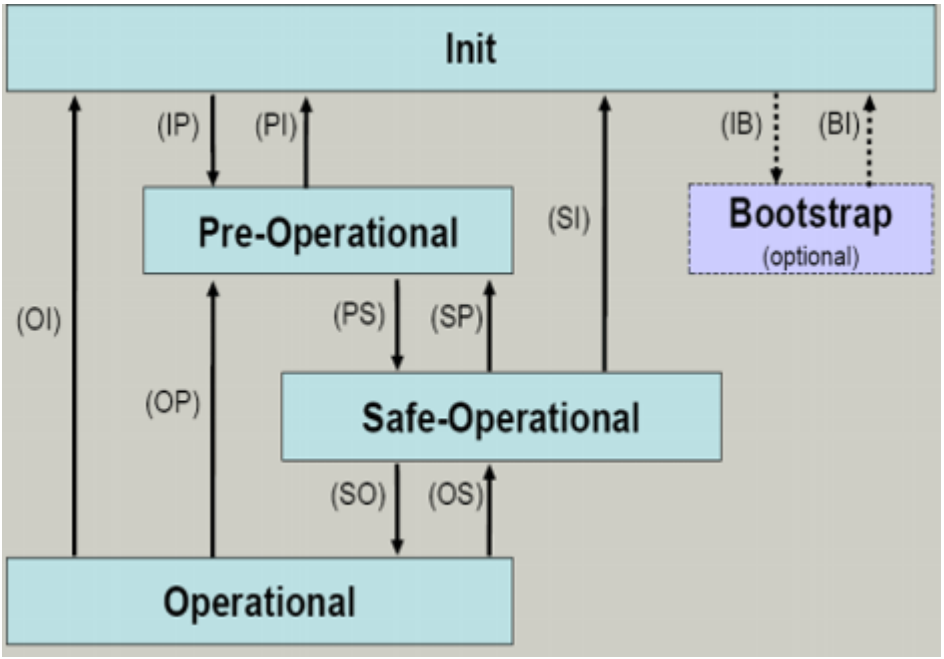


Fig. 17: States of the EtherCAT State Machine

Init

After switch-on the EtherCAT slave in the *Init* state. No mailbox or process data communication is possible. The EtherCAT master initializes sync manager channels 0 and 1 for mailbox communication.

Pre-Operational (Pre-Op)

During the transition between *Init* and *Pre-Op* the EtherCAT slave checks whether the mailbox was initialized correctly.

In *Pre-Op* state mailbox communication is possible, but not process data communication. The EtherCAT master initializes the sync manager channels for process data (from sync manager channel 2), the Fieldbus Memory Management Unit (FMMU) channels and, if the slave supports configurable mapping, PDO mapping or the sync manager PDO assignment. In this state the settings for the process data transfer and perhaps terminal-specific parameters that may differ from the default settings are also transferred.

Safe-Operational (Safe-Op)

During transition between *Pre-Op* and *Safe-Op* the EtherCAT slave checks whether the sync manager channels for process data communication and, if required, the Distributed Clocks settings are correct. Before it acknowledges the change of state, the EtherCAT slave copies current input data into the associated Dual Port (DP)-RAM areas of the ESC.

In *Safe-Op* state mailbox and process data communication is possible, although the slave keeps its outputs in a safe state, while the input data are updated cyclically.

Outputs in SAFEOP state

The default set watchdog monitoring sets the outputs of the ESC module in a safe state - depending on the settings in SAFEOP and OP - e.g. in OFF state. If this is prevented by deactivation of the monitoring in the module, the outputs can be switched or set also in the SAFEOP state.

Operational (Op)

Before the EtherCAT master switches the EtherCAT slave from *Safe-Op* to *Op* it must transfer valid output data.

In the *Op* state the slave copies the output data of the masters to its outputs. Process data and mailbox communication is possible.

Boot

In the *Boot* state the slave firmware can be updated. The *Boot* state can only be reached via the *Init* state.

In the *Boot* state mailbox communication via the file access over EtherCAT (FoE) protocol is possible, but no other mailbox communication and no process data communication.

3.5 CoE Interface

General description

The CoE interface (CAN application protocol over EtherCAT interface) is used for parameter management of EtherCAT devices. EtherCAT slaves or the EtherCAT master manage fixed (read only) or variable parameters which they require for operation, diagnostics or commissioning.

CoE parameters are arranged in a table hierarchy. In principle, the user has access via the fieldbus. The EtherCAT master (TwinCAT System Manager) can access the local CoE lists of the slaves via EtherCAT in read or write mode, depending on the attributes.

Different CoE data types are possible, including string (text), integer numbers, Boolean values or larger byte fields. They can be used to describe a wide range of features. Examples of such parameters include manufacturer ID, serial number, process data settings, device name, calibration values for analog measurement or passwords.

The order is specified in two levels via hexadecimal numbering: (main)index, followed by subindex.

The value ranges are

- Index: 0x0000 …0xFFFF ($0...65535_{dec}$)
- Subindex: 0x00…0xFF ($0...255_{dec}$)

A parameter localized in this way is normally written as 0x8010:07, with preceding “0x” to identify the hexadecimal numerical range and a colon between index and subindex.

The relevant ranges for EtherCAT fieldbus users are:

- 0x1000: This is where fixed identity information for the device is stored, including name, manufacturer, serial number etc., plus information about the current and available process data configurations.
- 0x8000: This is where the operational and functional parameters for all channels are stored, such as filter settings or output frequency.

Other important ranges are:

- 0x4000: here are the channel parameters for some EtherCAT devices. Historically, this was the first parameter area before the 0x8000 area was introduced. EtherCAT devices that were previously equipped with parameters in 0x4000 and changed to 0x8000 support both ranges for compatibility reasons and mirror internally.
- 0x6000: Input PDOs (“inputs” from the perspective of the EtherCAT master)
- 0x7000: Output PDOs (“outputs” from the perspective of the EtherCAT master)

Availability

Not every EtherCAT device must have a CoE list. Simple I/O modules without dedicated processor usually have no variable parameters and therefore no CoE list.

If a device has a CoE list, it is shown in the TwinCAT System Manager as a separate tab with a listing of the elements:

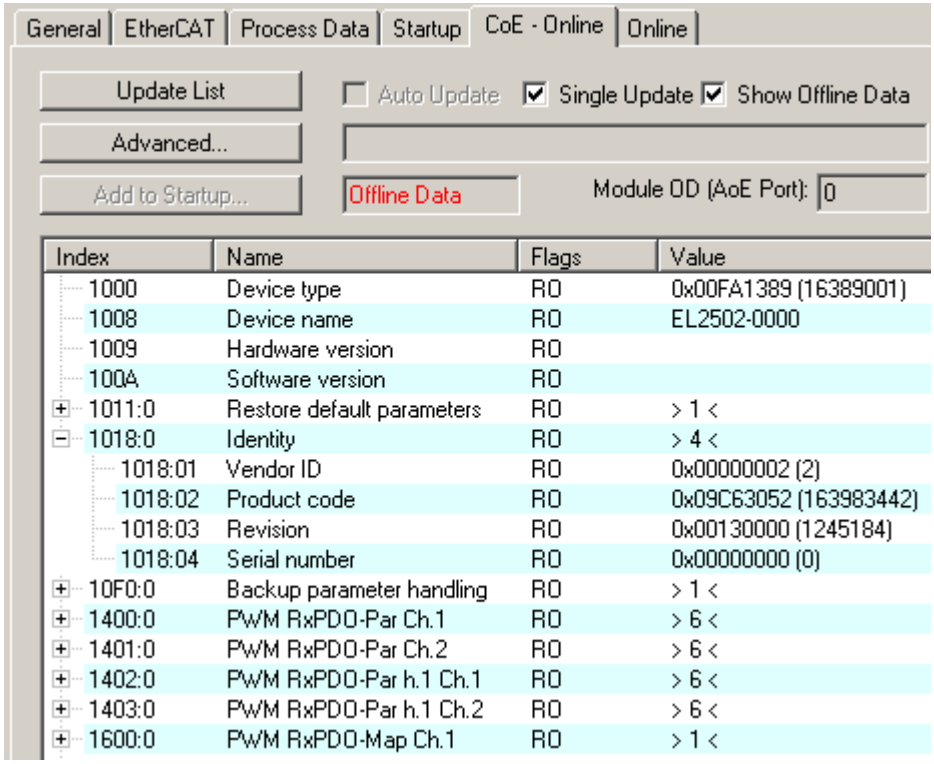


Fig. 18: “CoE Online” tab

The figure “’CoE Online’ tab” shows the CoE objects available in device “EL2502”, ranging from 0x1000 to 0x1600. The subindices for 0x1018 are expanded.

NOTICE

Changes in the CoE directory (CAN over EtherCAT directory), program access

When using/manipulating the CoE parameters observe the general CoE notes in chapter "CoE interface" of the EtherCAT system documentation:

- Keep a startup list if components have to be replaced,
- Distinction between online/offline dictionary,
- Existence of current XML description (download from the Beckhoff website),
- "CoE-Reload" for resetting the changes
- Program access during operation via PLC (see TwinCAT 3 | PLC Library: "Tc2_EtherCAT" and Example program R/W CoE)

Data management and function “NoCoeStorage”

Some parameters, particularly the setting parameters of the slave, are configurable and writeable,

- via the System Manager (Fig. “CoE Online” tab) by clicking.
  This is useful for commissioning of the system or slaves. Click on the row of the index to be parameterized and enter a value in the “SetValue” dialog.
- from the control system or PLC via ADS, e.g. through blocks from the TcEtherCAT.lib library.
  This is recommended for modifications while the system is running or if no System Manager or operating staff are available.

Data management

If slave CoE parameters are modified online, Beckhoff devices store any changes in a fail-safe manner in the EEPROM, i.e. the modified CoE parameters are still available after a restart.
The situation may be different with other manufacturers.

An EEPROM is subject to a limited lifetime with respect to write operations. From typically 100,000 write operations onwards it can no longer be guaranteed that new (changed) data are reliably saved or are still readable. This is irrelevant for normal commissioning. However, if CoE parameters are continuously changed via ADS at machine runtime, it is quite possible for the lifetime limit to be reached. Support for the NoCoeStorage function, which suppresses the saving of changed CoE values, depends on the firmware version.
Please refer to the technical data in this documentation as to whether this applies to the respective device.

- If the function is supported: the function is activated by entering the code word 0x12345678 once in CoE index 0xF008 and remains active as long as the code word is not changed. After switching the device on it is then inactive. Changed CoE values are not saved in the EEPROM and can thus be changed any number of times.
- If the function is not supported: continuous changing of CoE values is not permissible in view of the lifetime limit.

Startup list

Changes in the local CoE list of the terminal are lost if the terminal is replaced. If a terminal is replaced with a new Beckhoff terminal, it will have the default settings. It is therefore advisable to link all changes in the CoE list of an EtherCAT slave with the Startup list of the slave, which is processed whenever the EtherCAT fieldbus is started. In this way a replacement EtherCAT slave can automatically be parameterized with the specifications of the user.

If EtherCAT slaves are used which are unable to store local CoE values permanently, the Startup list must be used.

Recommended approach for manual modification of CoE parameters

- Make the required change in the System Manager
  (the values are stored locally in the EtherCAT slave).
- If the value is to be stored permanently, enter it in the Startup list.
  The order of the Startup entries is usually irrelevant.

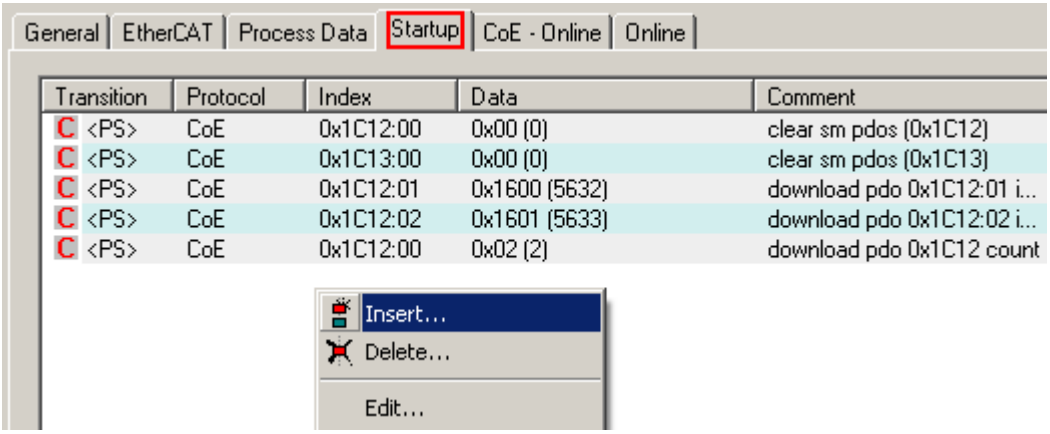


Fig. 19: Startup list in the TwinCAT System Manager

The Startup list may already contain values that were configured by the System Manager based on the ESI specifications. Additional application-specific entries can also be created.

Online / offline list

When working with the TwinCAT System Manager, a distinction must be made as to whether the EtherCAT device is currently "available", i.e. switched on and connected via EtherCAT - i.e. **online** - or whether a configuration is created **offline** without slaves being connected.

In both cases a CoE list as shown in Fig. “CoE online tab” is displayed. The connectivity is shown as offline/ online.

- If the slave is offline:
  - The offline list from the ESI file is displayed. In this case modifications are not meaningful or possible.
  - The configured status is shown under Identity.
  - No firmware or hardware version is displayed since these are features of the physical device.
  - **Offline Data** is shown in red.

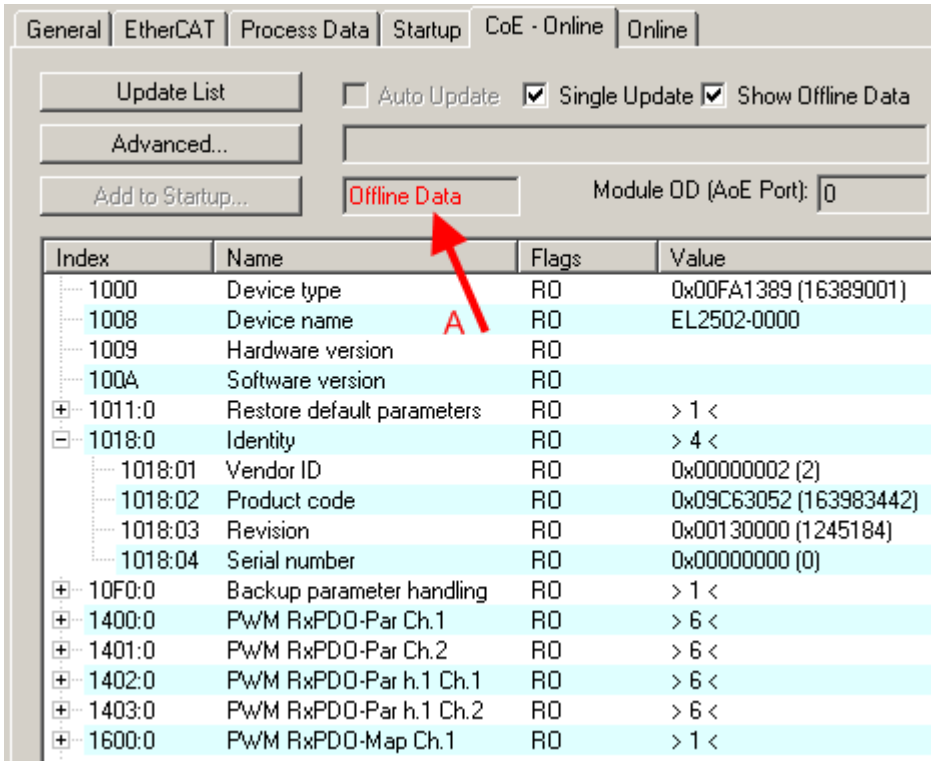


Fig. 20: Offline list

- If the slave is online:
  - The actual current slave list is read. This may take several seconds, depending on the size and cycle time.
  - The actual identity is displayed.
  - The firmware and hardware status of the device is displayed in the CoE.
  - **Online Data** is shown in green.

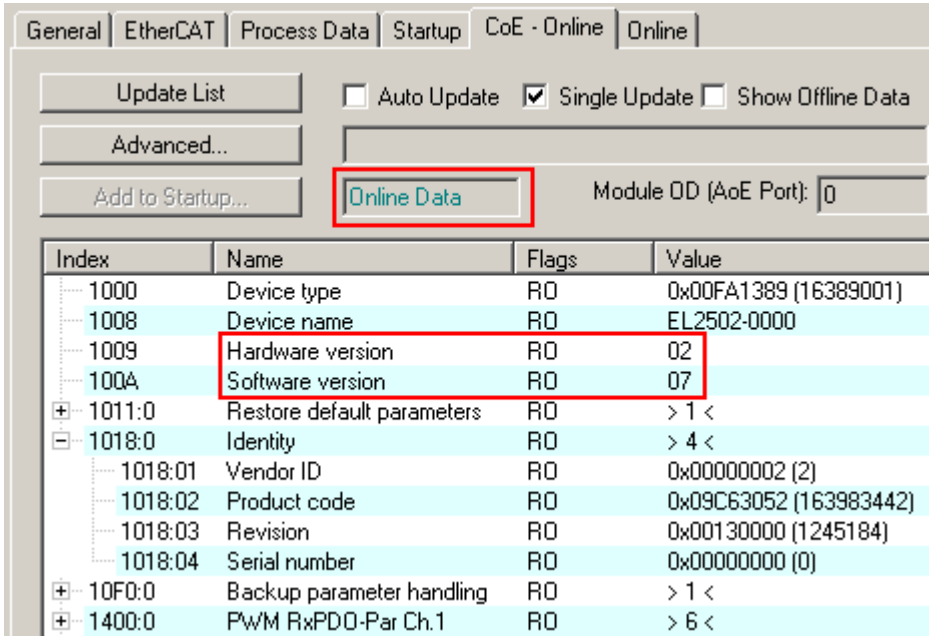


Fig. 21: Online list

Channel-based order

The CoE list is available in EtherCAT devices that usually feature several functionally equivalent channels, for example, a 4-channel analog input terminal also has four logical channels and therefore four identical sets of parameter data for the channels. In order to avoid having to list each channel in the documentation, the placeholder “n” tends to be used for the individual channel numbers.

In the CoE system 16 indices, each with 255 subindices, are generally sufficient for representing all channel parameters. The channel-based order is therefore arranged in 16_{dec} or 10_{hex} steps. The parameter range 0x8000 exemplifies this:

- Channel 0: parameter range 0x8000:00 ... 0x800F:255
- Channel 1: parameter range 0x8010:00 ... 0x801F:255
- Channel 2: parameter range 0x8020:00 ... 0x802F:255
- ...

This is generally written as 0x80n0.

Detailed information on the CoE interface can be found in the EtherCAT system documentation on the Beckhoff website.

3.6 Distributed Clock

The distributed clock represents a local clock in the EtherCAT slave controller (ESC) with the following characteristics:

- Unit *1 ns*
- Zero point *1.1.2000 00:00*
- Size *64 bit* (sufficient for the next 584 years; however, some EtherCAT slaves only offer 32-bit support, i.e. the variable overflows after approx. 4.2 seconds)
- The EtherCAT master automatically synchronizes the local clock with the master clock in the EtherCAT bus with a precision of < 100 ns.

For detailed information please refer to the EtherCAT system description.

4 Mounting and wiring

4.1 Instructions for ESD protection

NOTICE

Destruction of the devices by electrostatic discharge possible!

The devices contain components at risk from electrostatic discharge caused by improper handling.

- When handling the components, ensure that there is no electrostatic discharge; also avoid touching the spring contacts directly (see illustration).
- Contact with highly insulating materials (synthetic fibers, plastic films, etc.) should be avoided when handling components at the same time.
- When handling the components, ensure that the environment (workplace, packaging and persons) is properly earthed.
- Each bus station must be terminated on the right-hand side with the EL9011 or EL9012 end cap to ensure the degree of protection and ESD protection.

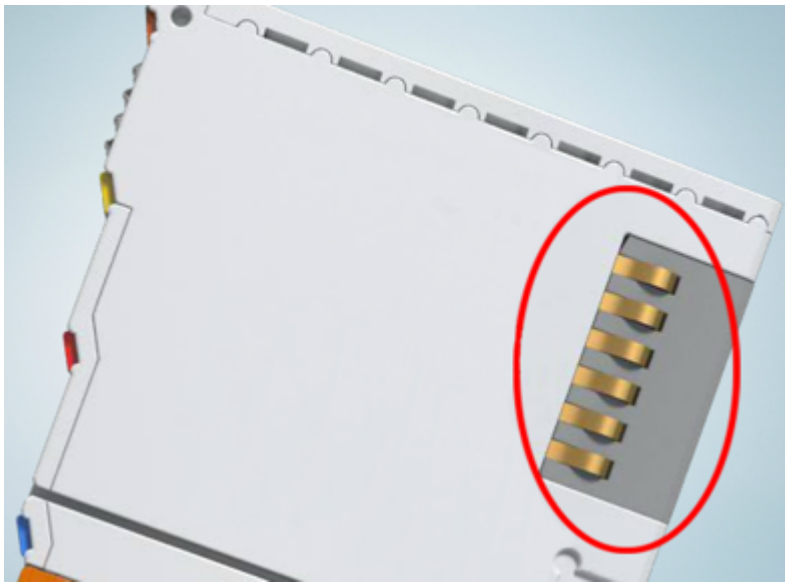


Fig. 22: Spring contacts of the Beckhoff I/O components

4.2 UL notice

⚠ CAUTION
Application Beckhoff EtherCAT modules are intended for use with Beckhoff's UL Listed EtherCAT System only.

⚠ CAUTION
Examination For cULus examination, the Beckhoff I/O System has only been investigated for risk of fire and electrical shock (in accordance with UL508 and CSA C22.2 No. 142).

⚠ CAUTION
For devices with Ethernet connectors Not for connection to telecommunication circuits.

Basic principles

UL certification according to UL508. Devices with this kind of certification are marked by this sign:

4.3 Installation on mounting rails

⚠ WARNING

Risk of electric shock and damage of device!

Bring the bus terminal system into a safe, powered down state before starting installation, disassembly or wiring of the bus terminals!

The Bus Terminal system and is designed for mounting in a control cabinet or terminal box.

Assembly

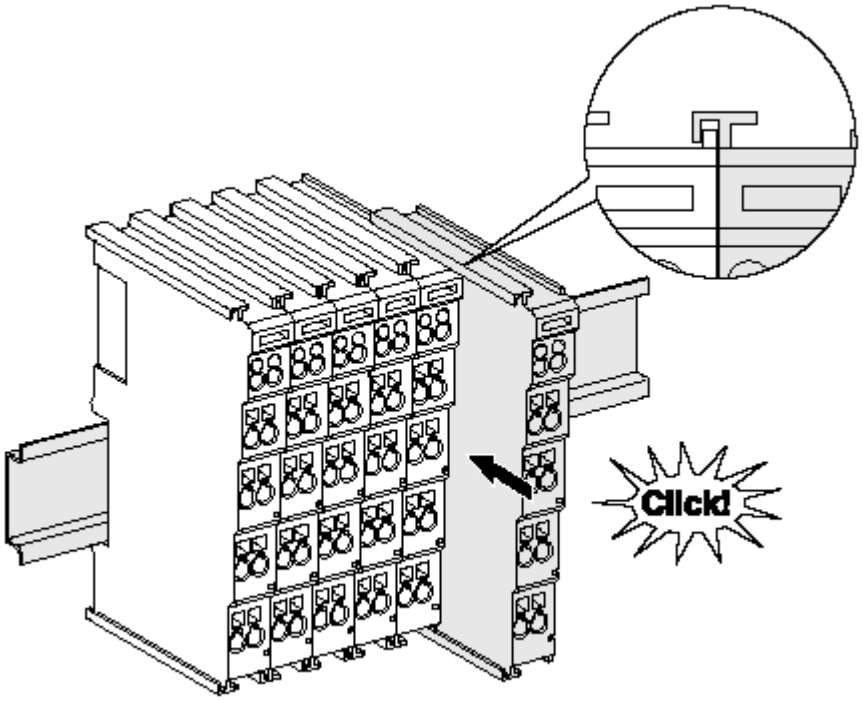


Fig. 23: Attaching on mounting rail

The bus coupler and bus terminals are attached to commercially available 35 mm mounting rails (DIN rails according to EN 60715) by applying slight pressure:

1. First attach the fieldbus coupler to the mounting rail.
2. The bus terminals are now attached on the right-hand side of the fieldbus coupler. Join the components with tongue and groove and push the terminals against the mounting rail, until the lock clicks onto the mounting rail.
   If the terminals are clipped onto the mounting rail first and then pushed together without tongue and groove, the connection will not be operational! When correctly assembled, no significant gap should be visible between the housings.

Fixing of mounting rails

The locking mechanism of the terminals and couplers extends to the profile of the mounting rail. At the installation, the locking mechanism of the components must not come into conflict with the fixing bolts of the mounting rail. To mount the mounting rails with a height of 7.5 mm under the terminals and couplers, you should use flat mounting connections (e.g. countersunk screws or blind rivets).

NOTICE

Ground the mounting rail!

Ensure that the mounting rail is sufficiently grounded.

Connections within a bus terminal block

The electric connections between the Bus Coupler and the Bus Terminals are automatically realized by joining the components:

- The six spring contacts of the E-Bus/K-Bus deal with the transfer of the data and the supply of the Bus Terminal electronics.
- The power contacts deal with the supply for the field electronics and thus represent a supply rail within the bus terminal block. The power contacts are supplied via terminals points on the Bus Coupler (up to 24 V) or for higher voltages via power feed terminals.

Power Contacts

During the design of a bus terminal block, the pin assignment of the individual Bus Terminals must be taken account of, since some types (e.g. analog Bus Terminals or digital 4-channel Bus Terminals) do not or not fully loop through the power contacts. Power Feed Terminals (EL91xx, EL92xx or KL91xx, KL92xx) interrupt the power contacts and thus represent the start of a new supply rail.

Power contact ⏚

The power contact labeled ⏚ (earthing connection according to IEC 60417-5017, British English: earth, American English: ground) can be used as grounding. For safety reasons this contact mates first when plugging together, and can ground short-circuit currents of up to 125 A.

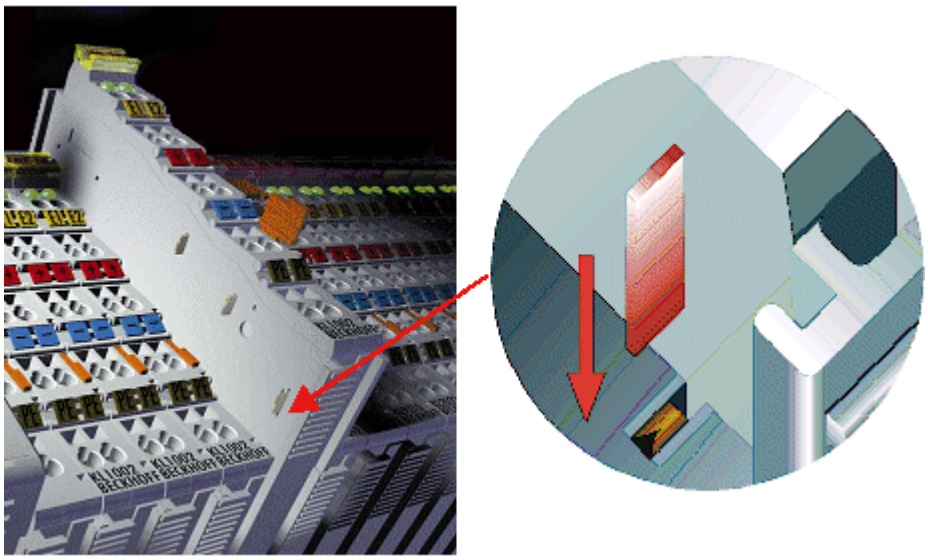


Fig. 24: Power contact on left side

⚠ WARNING

Risk of electric shock!

The power contact labeled ⏚ must not be used for other potentials!

NOTICE

Possible damage of the device

Note that, for reasons of electromagnetic compatibility, the earthing contacts are capacitatively coupled to the mounting rail. This may lead to incorrect results during insulation testing or to damage on the terminal (e.g. disruptive discharge to the earthing line during insulation testing of a consumer with a nominal voltage of 230 V). For insulation testing, disconnect the earthing supply line at the Bus Coupler or the Power Feed Terminal! In order to decouple further feed points for testing, these Power Feed Terminals can be released and pulled at least 10 mm from the group of terminals.

Disassembly

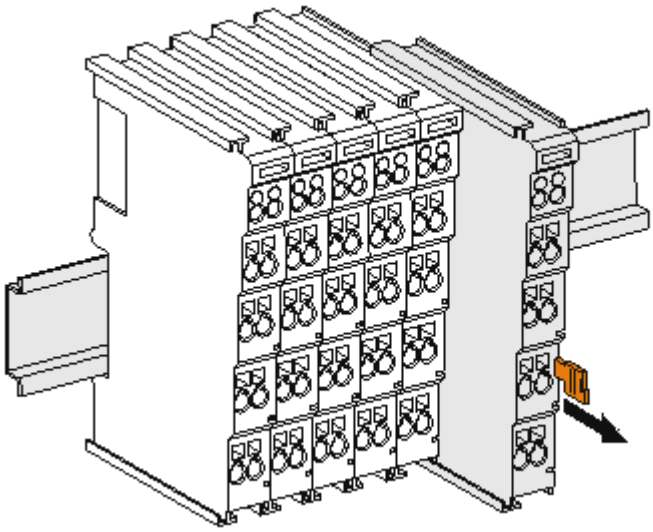


Fig. 25: Disassembling of terminal

Each terminal is secured by a lock on the mounting rail, which must be released for disassembly:

1. Pull the terminal by its orange-colored lugs approximately 1 cm away from the mounting rail. In doing so for this terminal the mounting rail lock is released automatically and you can pull the terminal out of the bus terminal block easily without excessive force.
2. Grasp the released terminal with thumb and index finger simultaneous at the upper and lower grooved housing surfaces and pull the terminal out of the bus terminal block.

4.4 Connection

4.4.1 Connection system

⚠ WARNING

Risk of electric shock and damage of device!

Bring the bus terminal system into a safe, powered down state before starting installation, disassembly or wiring of the bus terminals!

Overview

The bus terminal system offers different connection options for optimum adaptation to the respective application:

- The terminals of ELxxxx and KLxxxx series with standard wiring include electronics and connection level in a single enclosure.
- The terminals of ESxxxx and KSxxxx series feature a pluggable connection level and enable steady wiring while replacing.
- The High Density Terminals (HD Terminals) include electronics and connection level in a single enclosure and have advanced packaging density.

Standard wiring (ELxxxx / KLxxxx)

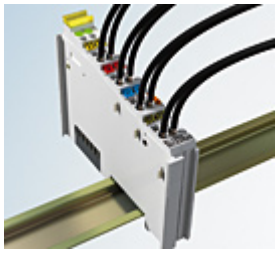


Fig. 26: Standard wiring

The terminals of the ELxxxx and KLxxxx series integrate screwless spring-cage technology for quick and easy wiring.

Pluggable wiring (ESxxxx / KSxxxx)

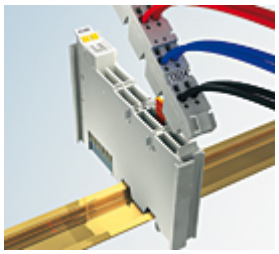


Fig. 27: Pluggable wiring

The terminals of ESxxxx and KSxxxx series feature a pluggable connection level.
The assembly and wiring procedure is the same as for the ELxxxx and KLxxxx series.
The pluggable connection level enables the complete wiring to be removed as a plug connector from the top of the housing for servicing.
The lower section can be removed from the terminal block by pulling the unlocking tab.
Insert the new component and plug in the connector with the wiring. This reduces the installation time and eliminates the risk of wires being mixed up.

The familiar dimensions of the terminal only had to be changed slightly. The new connector adds about 3 mm. The maximum height of the terminal remains unchanged.

A tab for strain relief of the cable simplifies assembly in many applications and prevents tangling of individual connection wires when the connector is removed.

Conductor cross sections between 0.08 mm^2 and 2.5 mm^2 can continue to be used with the proven spring force technology.

The overview and nomenclature of the product names for ESxxxx and KSxxxx series has been retained as known from ELxxxx and KLxxxx series.

High Density Terminals (HD Terminals)

Fig. 28: High Density Terminals

The terminals from these series with 16/32 terminal points are distinguished by a particularly compact design, as the packaging density is twice as large as that of the standard 12 mm bus terminals. Massive conductors and conductors with a wire end sleeve can be inserted directly into the spring loaded terminal point without tools.

Wiring HD Terminals

The High Density Terminals of the ELx8xx and KLx8xx series doesn't support pluggable wiring.

Ultrasonically compacted (ultrasonically welded) strands

Ultrasonically compacted (ultrasonically welded) strands

Ultrasonically compacted (ultrasonically welded) strands can also be connected to the standard and high-density terminals. In this case, please note the tables concerning the wire-size width [▶ 54]!

4.4.2 Wiring

⚠ WARNING

Risk of electric shock and damage of device!

Bring the bus terminal system into a safe, powered down state before starting installation, disassembly or wiring of the bus terminals!

Terminals for standard wiring ELxxxx/KLxxxx and for pluggable wiring ESxxxx/KSxxxx

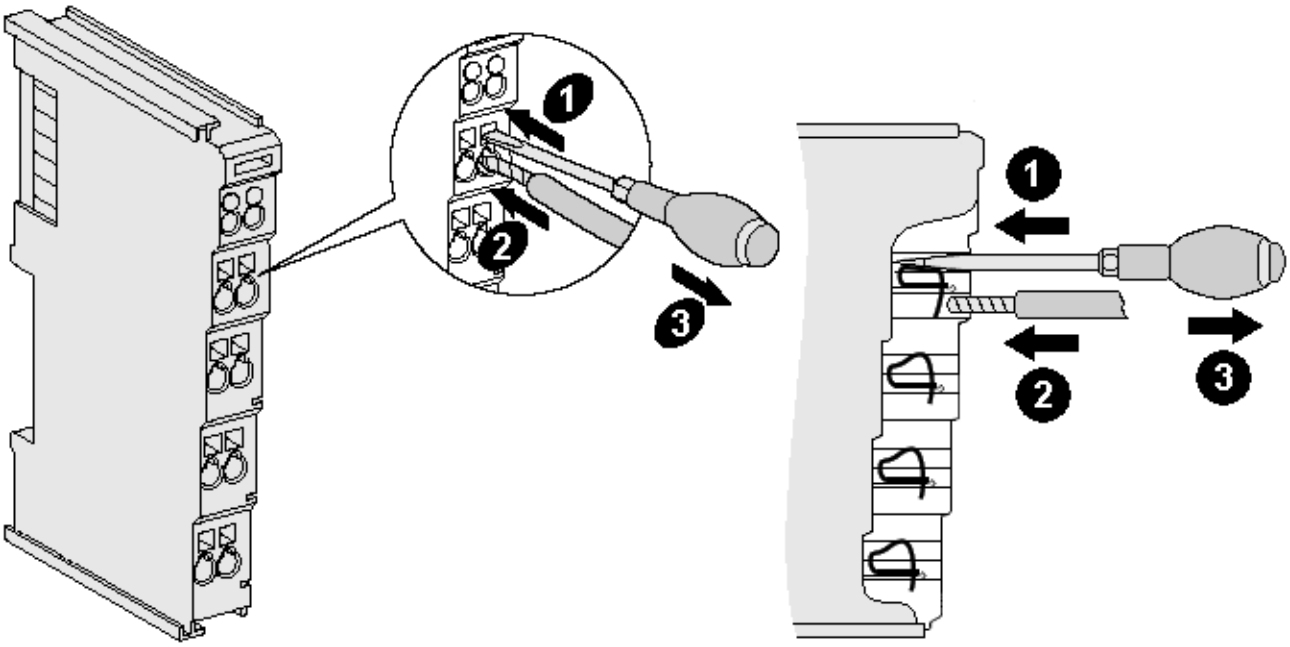


Fig. 29: Connecting a cable on a terminal point

Up to eight terminal points enable the connection of solid or finely stranded cables to the bus terminal. The terminal points are implemented in spring force technology. Connect the cables as follows (see fig. “Connecting a cable on a terminal point”:

1. Open a terminal point by pushing a screwdriver straight against the stop into the square opening above the terminal point. Do not turn the screwdriver or move it alternately (don't toggle).
2. The wire can now be inserted into the round terminal opening without any force.
3. When the screwdriver is removed, the terminal point closes automatically and holds the wire securely and permanently in place

See the following table for the suitable wire size width:

Terminal housing	ELxxxx, KLxxxx	ESxxxx, KSxxxx
Wire size width (single core wires)	0.08 ... 2.5 mm²	0.08 ... 2.5 mm²
Wire size width (fine-wire conductors)	0.08 ... 2.5 mm²	0.08 ... 2.5 mm²
Wire size width (conductors with a wire end sleeve)	0.14 ... 1.5 mm²	0.14 ... 1.5 mm²
Wire stripping length	8 ... 9 mm	9 ... 10 mm

High Density Terminals (HD Terminals [▶ 52]) with 16/32 terminal points

The conductors of the HD Terminals are connected without tools for single-wire conductors using the direct plug-in technique, i.e. after stripping the wire is simply plugged into the terminal point. The cables are released, as usual, using the contact release with the aid of a screwdriver. See the following table for the suitable wire size width.

Terminal housing	High Density Housing
Wire size width (single core wires)	0.08 ... 1.5 mm²
Wire size width (fine-wire conductors)	0.25 ... 1.5 mm²
Wire size width (conductors with a wire end sleeve)	0.14 ... 0.75 mm²
Wire size width (ultrasonically compacted [ultrasonically welded] strands)	only 1.5 mm² (see notice [▶ 52])
Wire stripping length	8 ... 9 mm

4.4.3 Shielding

Shielding

Encoder, analog sensors and actuators should always be connected with shielded, twisted paired wires.

4.5 Note - power supply

⚠ WARNING

Power supply from SELV / PELV power supply unit!

SELV / PELV circuits (safety extra-low voltage / protective extra-low voltage) according to IEC 61010-2-201 must be used to supply this device.

Notes:

- SELV / PELV circuits may give rise to further requirements from standards such as IEC 60204-1 et al, for example with regard to cable spacing and insulation.
- A SELV supply provides safe electrical isolation and limitation of the voltage without a connection to the protective conductor, a PELV supply also requires a safe connection to the protective conductor.

4.6 Positioning of passive Terminals

Hint for positioning of passive terminals in the bus terminal block

EtherCAT Terminals (ELxxxx / ESxxxx), which do not take an active part in data transfer within the bus terminal block are so called passive terminals. The passive terminals have no current consumption out of the E-Bus.
To ensure an optimal data transfer, you must not directly string together more than two passive terminals!

Examples for positioning of passive terminals (highlighted)

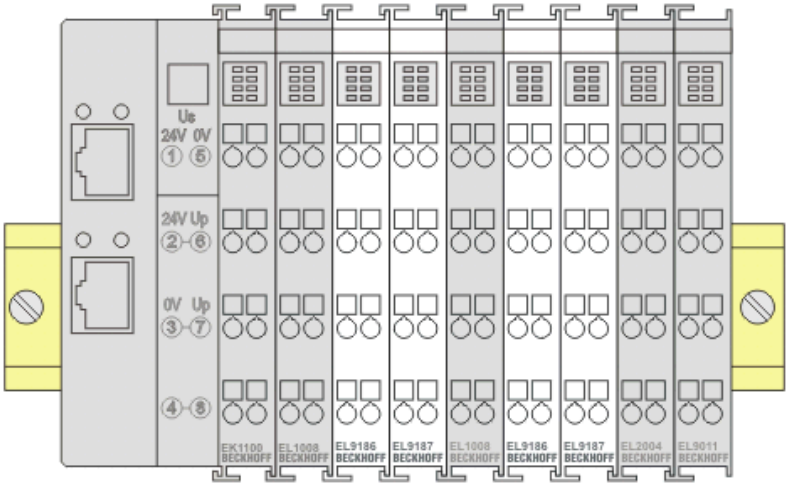


Fig. 30: Correct positioning

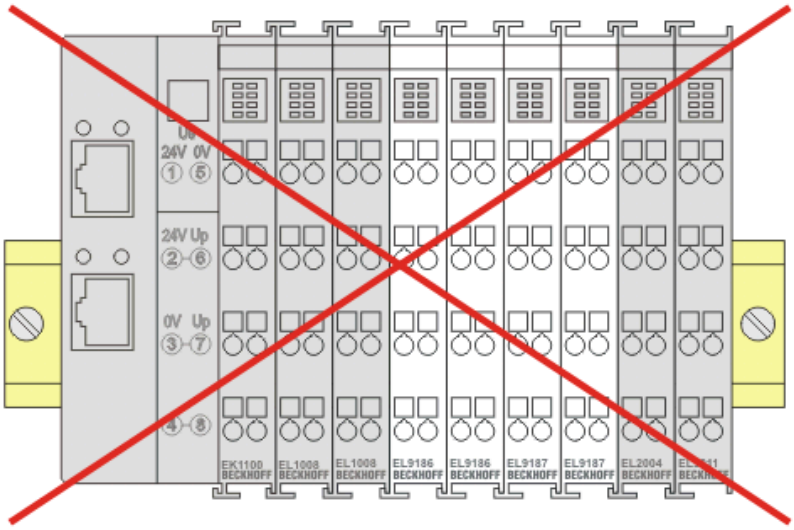


Fig. 31: Incorrect positioning

4.7 Installation positions

NOTICE

Constraints regarding installation position and operating temperature range

Please refer to the technical data for a terminal to ascertain whether any restrictions regarding the installation position and/or the operating temperature range have been specified. When installing high power dissipation terminals ensure that an adequate spacing is maintained between other components above and below the terminal in order to guarantee adequate ventilation!

Optimum installation position (standard)

The optimum installation position requires the mounting rail to be installed horizontally and the connection surfaces of the EL- / KL terminals to face forward (see Fig. “Recommended distances for standard installation position”). The terminals are ventilated from below, which enables optimum cooling of the electronics through convection. “From below” is relative to the acceleration of gravity.

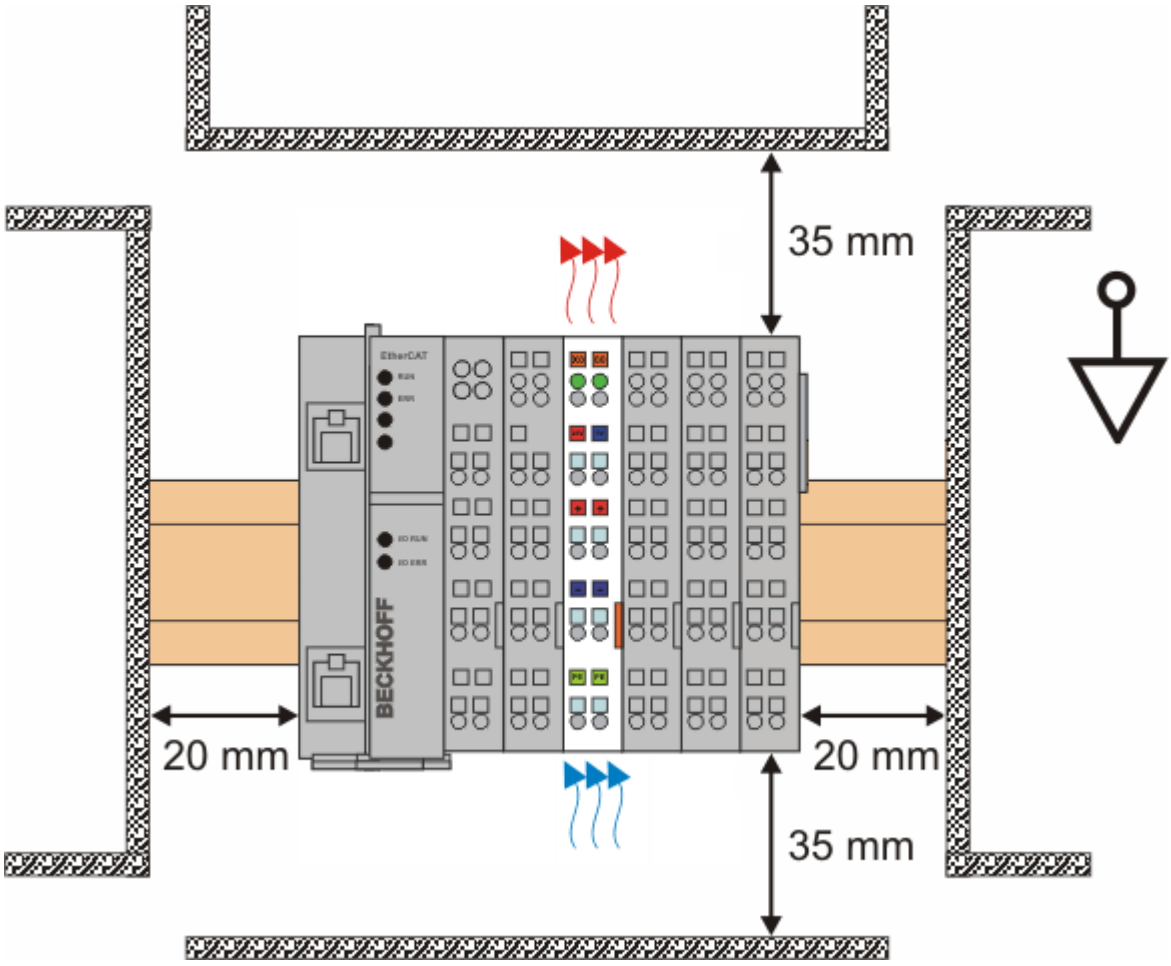


Fig. 32: Recommended distances for standard installation position

Compliance with the distances shown in Fig. “Recommended distances for standard installation position” is recommended.

Other installation positions

All other installation positions are characterized by different spatial arrangement of the mounting rail - see Fig “Other installation positions”.

The minimum distances to ambient specified above also apply to these installation positions.

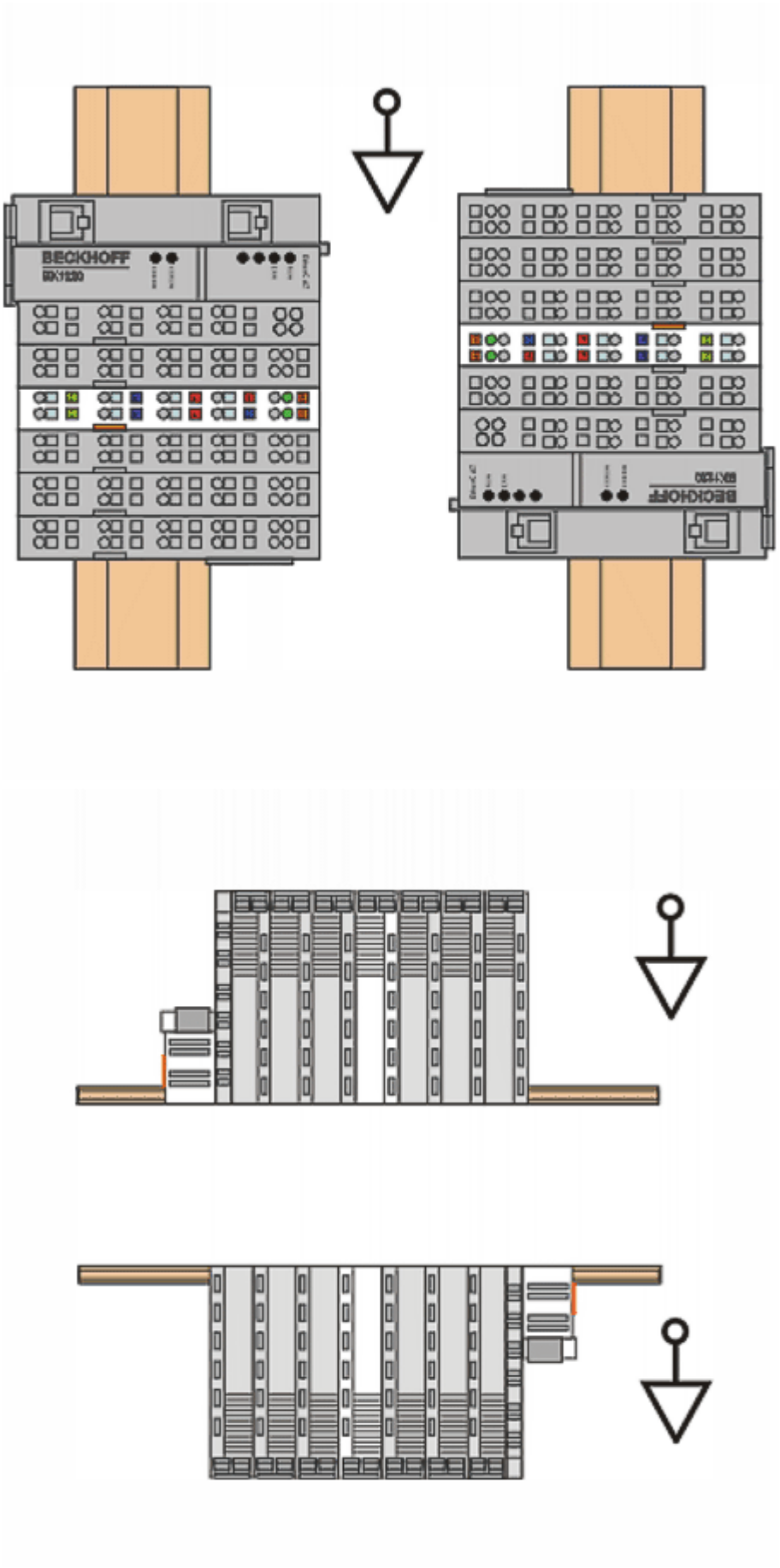


Fig. 33: Other installation positions

4.8 Disposal

Products marked with a crossed-out wheeled bin shall not be discarded with the normal waste stream. The device is considered as waste electrical and electronic equipment. The national regulations for the disposal of waste electrical and electronic equipment must be observed.

5 Commissioning

5.1 TwinCAT Quick Start

TwinCAT is a development environment for real-time control including a multi PLC system, NC axis control, programming and operation. The whole system is mapped through this environment and enables access to a programming environment (including compilation) for the controller. Individual digital or analog inputs or outputs can also be read or written directly, in order to verify their functionality, for example.

For further information, please refer to http://infosys.beckhoff.com:

- **EtherCAT System Manual:**
  Fieldbus Components → EtherCAT Terminals → EtherCAT System Documentation → Setup in the TwinCAT System Manager
- **TwinCAT 2** → TwinCAT System Manager → I/O Configuration
- In particular, for TwinCAT – driver installation:
  Fieldbus components → Fieldbus Cards and Switches → FC900x – PCI Cards for Ethernet → Installation

Devices contain the relevant terminals for the actual configuration. All configuration data can be entered directly via editor functions (offline) or via the `scan function (online):

- **“offline”**: The configuration can be customized by adding and positioning individual components. These can be selected from a directory and configured.
  - The procedure for the offline mode can be found under http://infosys.beckhoff.com:
    TwinCAT 2 → TwinCAT System Manager → IO Configuration → Add an I/O device
- **“online”**: The existing hardware configuration is read
  - See also http://infosys.beckhoff.com:
    Fieldbus components → Fieldbus Cards and Switches → FC900x – PCI Cards for Ethernet → Installation → Searching for devices

The following relationship is envisaged between the user PC and individual control elements:

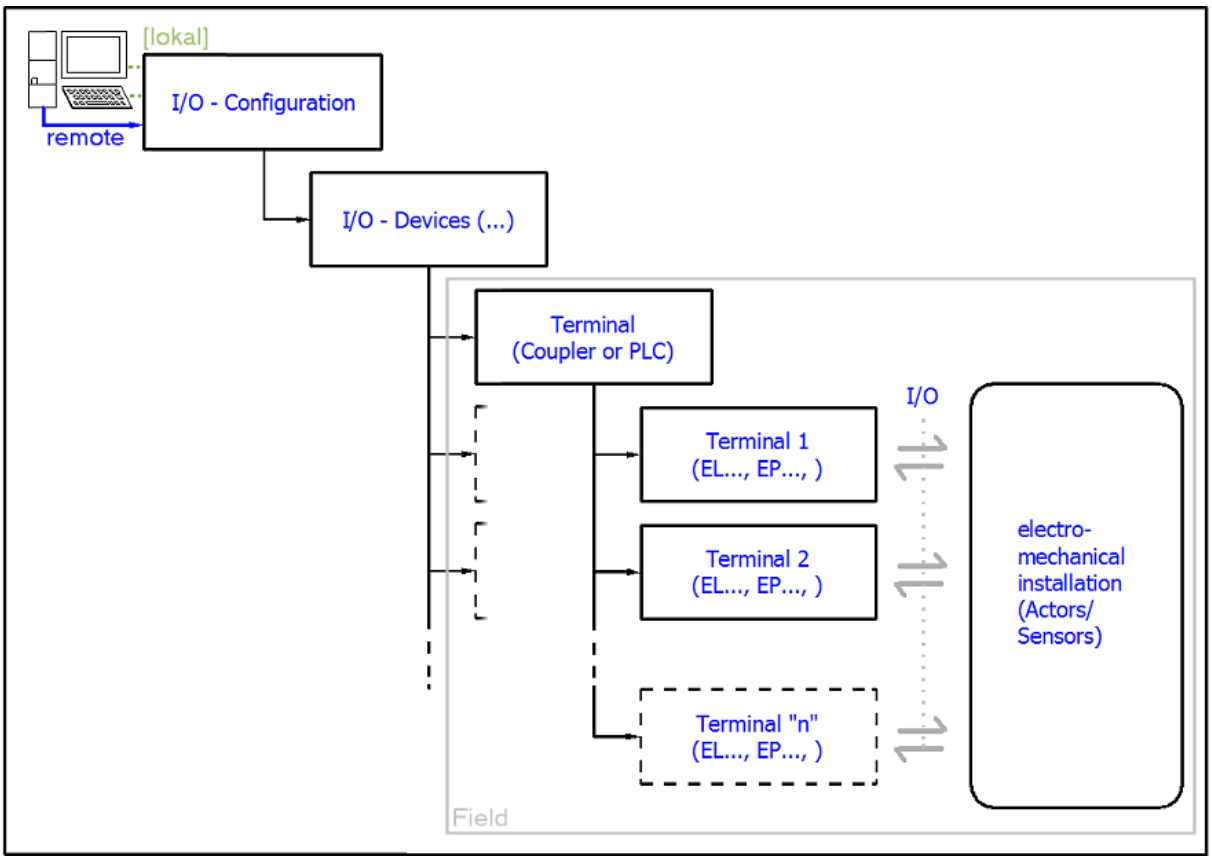


Fig. 34: Relationship between user side (commissioning) and installation

Insertion of certain components (I/O device, terminal, box...) by users functions the same way as in TwinCAT 2 and TwinCAT 3. The descriptions below relate solely to the online procedure.

Example configuration (actual configuration)

Based on the following example configuration, the subsequent subsections describe the procedure for TwinCAT 2 and TwinCAT 3:

- **CX2040** control system (PLC) including **CX2100-0004** power supply unit
- Connected to CX2040 on the right (E-bus):
  EL1004 (4-channel digital input terminal 24 V_{DC})
- Linked via the X001 port (RJ-45): **EK1100** EtherCAT Coupler
- Connected to the EK1100 EtherCAT Coupler on the right (E-bus):
  EL2008 (8-channel digital output terminal 24 V_{DC}; 0.5 A)
- (Optional via X000: a link to an external PC for the user interface)

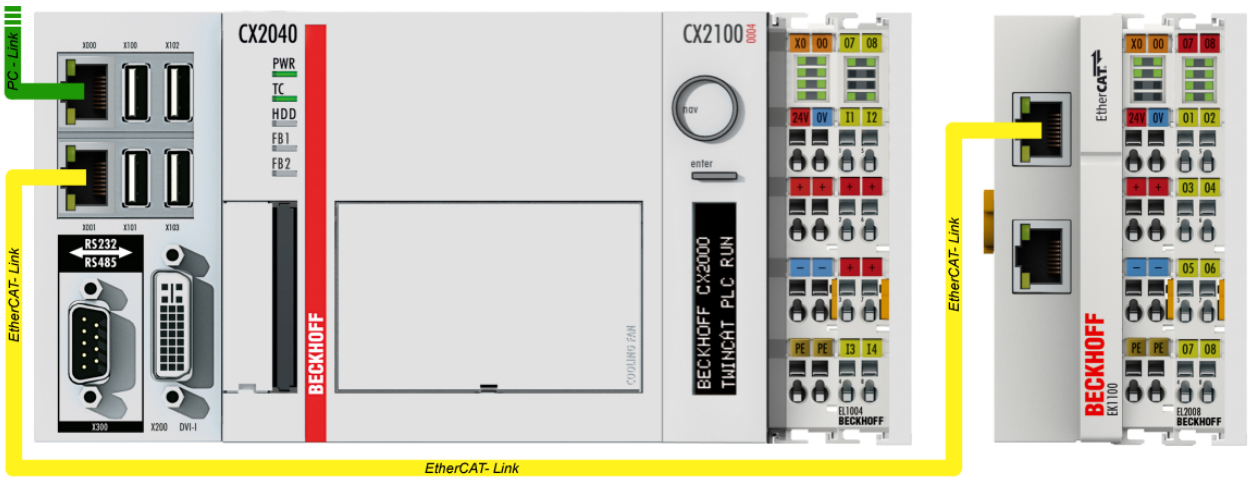


Fig. 35: Control configuration with Embedded PC, input (EL1004) and output (EL2008)

Note that all combinations of a configuration are possible; for example, the EL1004 terminal could also be connected after the coupler, or the EL2008 terminal could additionally be connected to the CX2040 on the right, in which case the EK1100 coupler wouldn't be necessary.

5.1.1 TwinCAT 2

Startup

TwinCAT 2 basically uses two user interfaces: the TwinCAT System Manager for communication with the electromechanical components and TwinCAT PLC Control for the development and compilation of a controller. The starting point is the TwinCAT System Manager.

After successful installation of the TwinCAT system on the PC to be used for development, the TwinCAT 2 System Manager displays the following user interface after startup:

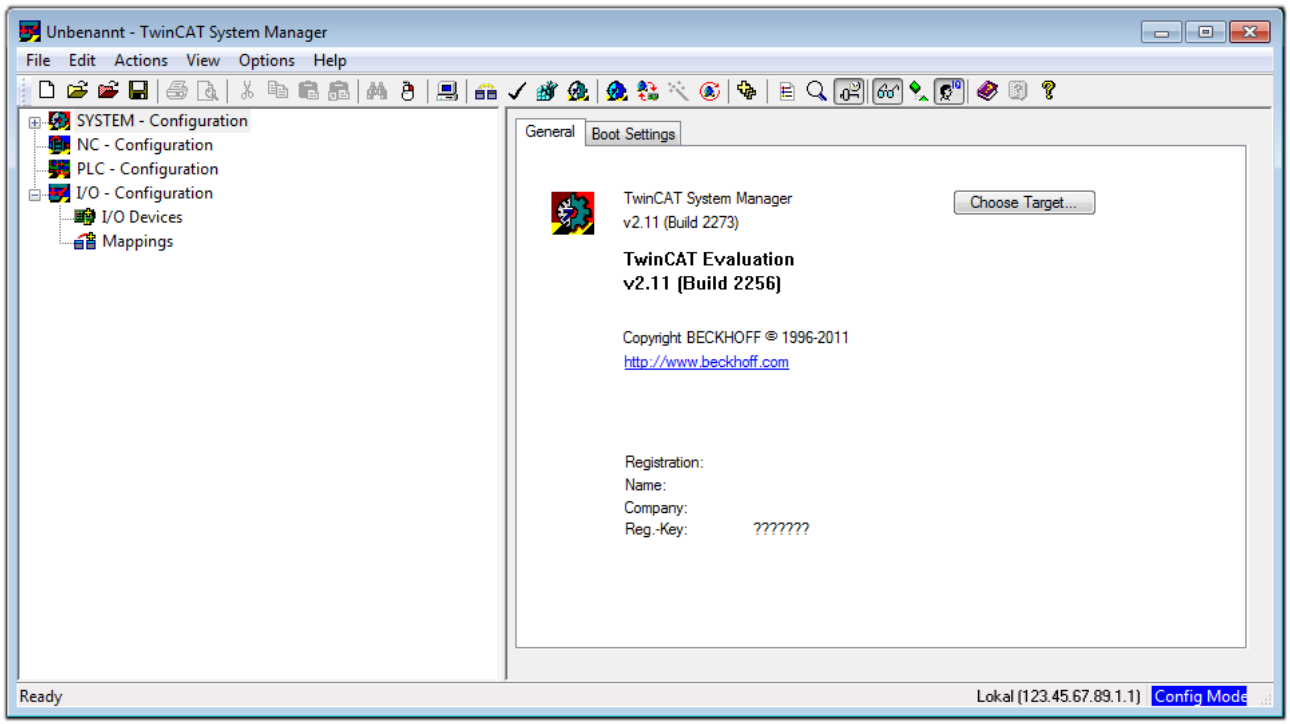


Fig. 36: Initial TwinCAT 2 user interface

Generally, TwinCAT can be used in local or remote mode. Once the TwinCAT system, including the user interface (standard) is installed on the respective PLC, TwinCAT can be used in local mode and thus the next step is “Insert Device [▶ 65]”.

If the intention is to address the TwinCAT runtime environment installed on a PLC remotely from another system used as a development environment, the target system must be made known first. In the menu under “Actions” → “Choose Target System...”, the following window is opened for this via the symbol “ ” or the “F8” key:

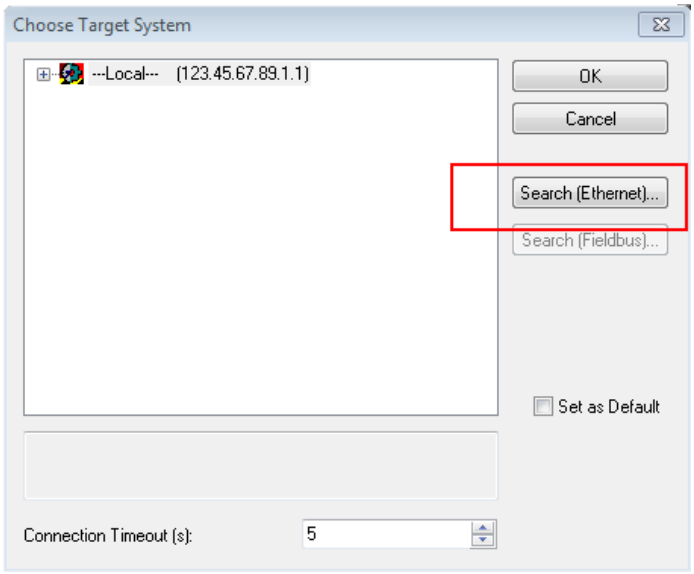


Fig. 37: Selection of the target system

Use “Search (Ethernet)...” to enter the target system. Thus another dialog opens to either:

- enter the known computer name after “Enter Host Name / IP:” (as shown in red)
- perform a “Broadcast Search” (if the exact computer name is not known)
- enter the known computer – IP or AmsNetID

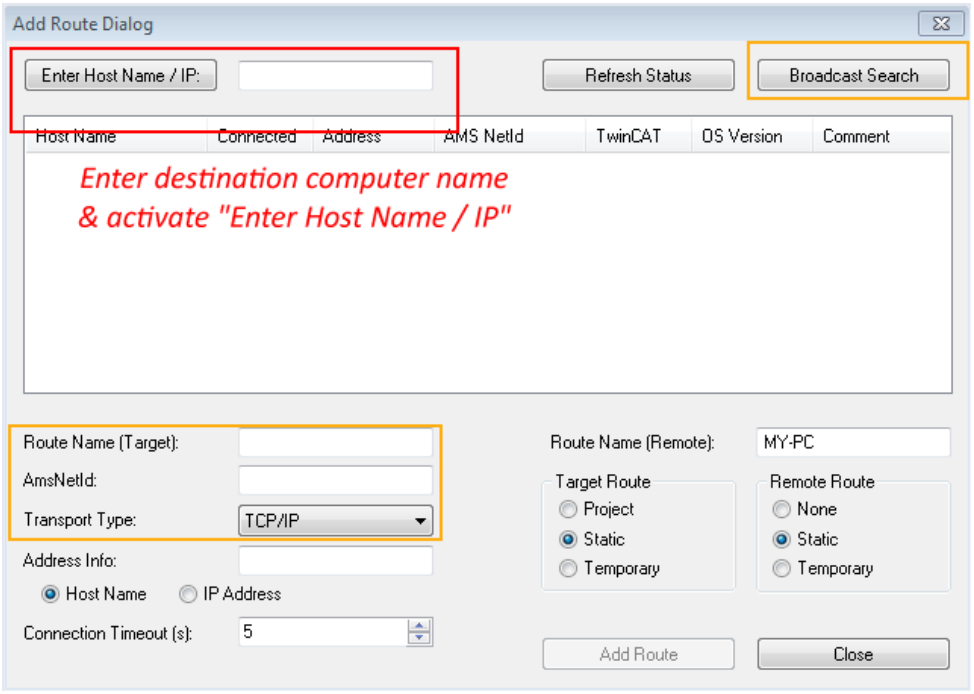
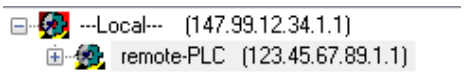


Fig. 38: specify the PLC for access by the TwinCAT System Manager: selection of the target system

Once the target system has been entered, it is available for selection as follows (a correct password may have to be entered before this):



After confirmation with “OK”, the target system can be accessed via the System Manager.

Adding devices

In the configuration tree of the TwinCAT 2 System Manager user interface on the left, select “I/O Devices” and then right-click to open a context menu and select “Scan Devices…”, or start the action in the menu bar via . The TwinCAT System Manager may first have to be set to “Config Mode” via or via the menu
“Actions” → “Set/Reset TwinCAT to Config Mode…” (Shift + F4).

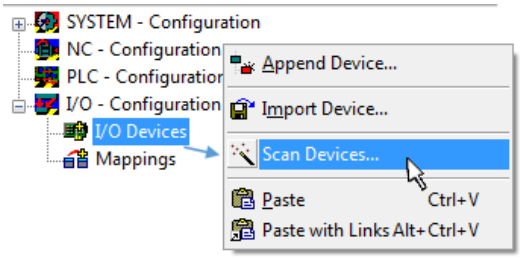


Fig. 39: Select “Scan Devices...”

Confirm the warning message, which follows, and select the “EtherCAT” devices in the dialog:

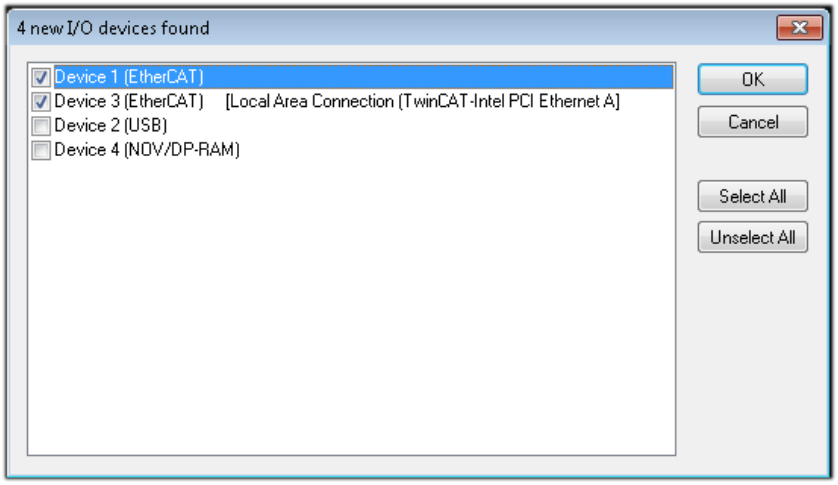


Fig. 40: Automatic detection of I/O devices: selection of the devices to be integrated

Confirm the message “Find new boxes”, in order to determine the terminals connected to the devices. “Free Run” enables manipulation of input and output values in “Config Mode” and should also be acknowledged.

Based on the example configuration [▶ 61] described at the beginning of this section, the result is as follows:

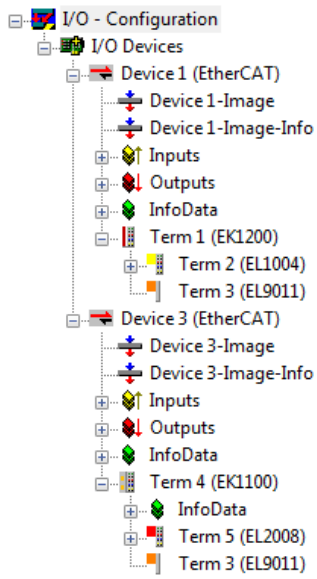


Fig. 41: Mapping of the configuration in the TwinCAT 2 System Manager

The whole process consists of two stages, which can also be performed separately (first determine the devices, then determine the connected elements such as boxes, terminals, etc.). A scan (search function) can also be initiated by selecting “Device ...” from the context menu, which then only reads the elements below which are present in the configuration:

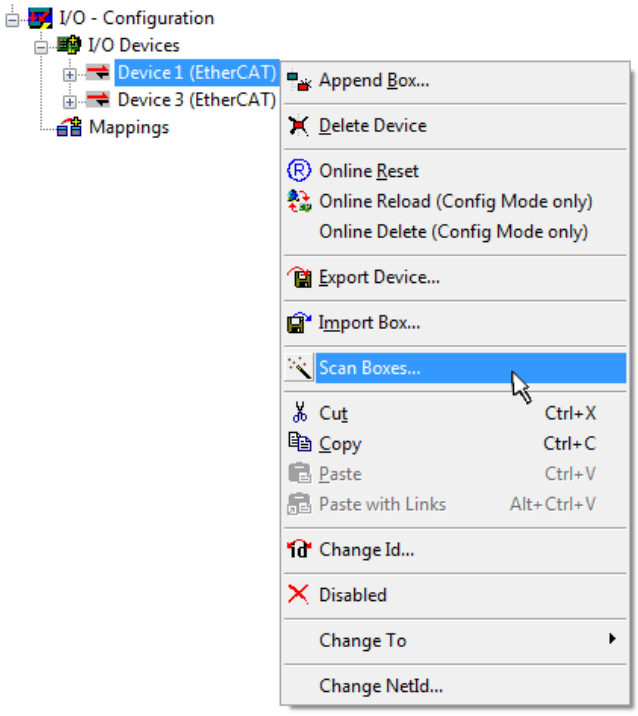


Fig. 42: Reading of individual terminals connected to a device

This functionality is useful if the actual configuration is modified at short notice.

Programming and integrating the PLC

TwinCAT PLC Control is the development environment for generating the controller in different program environments: TwinCAT PLC Control supports all languages described in IEC 61131-3. There are two text-based languages and three graphical languages.

- **Text-based languages**
  - Instruction List (IL)
  - Structured Text (ST)

- **Graphical languages**
  - Function Block Diagram (FBD)
  - Ladder Diagram (LD)
  - The Continuous Function Chart Editor (CFC)
  - Sequential Function Chart (SFC)

The following section refers solely to Structured Text (ST).

After starting TwinCAT PLC Control, the following user interface is shown for an initial project:

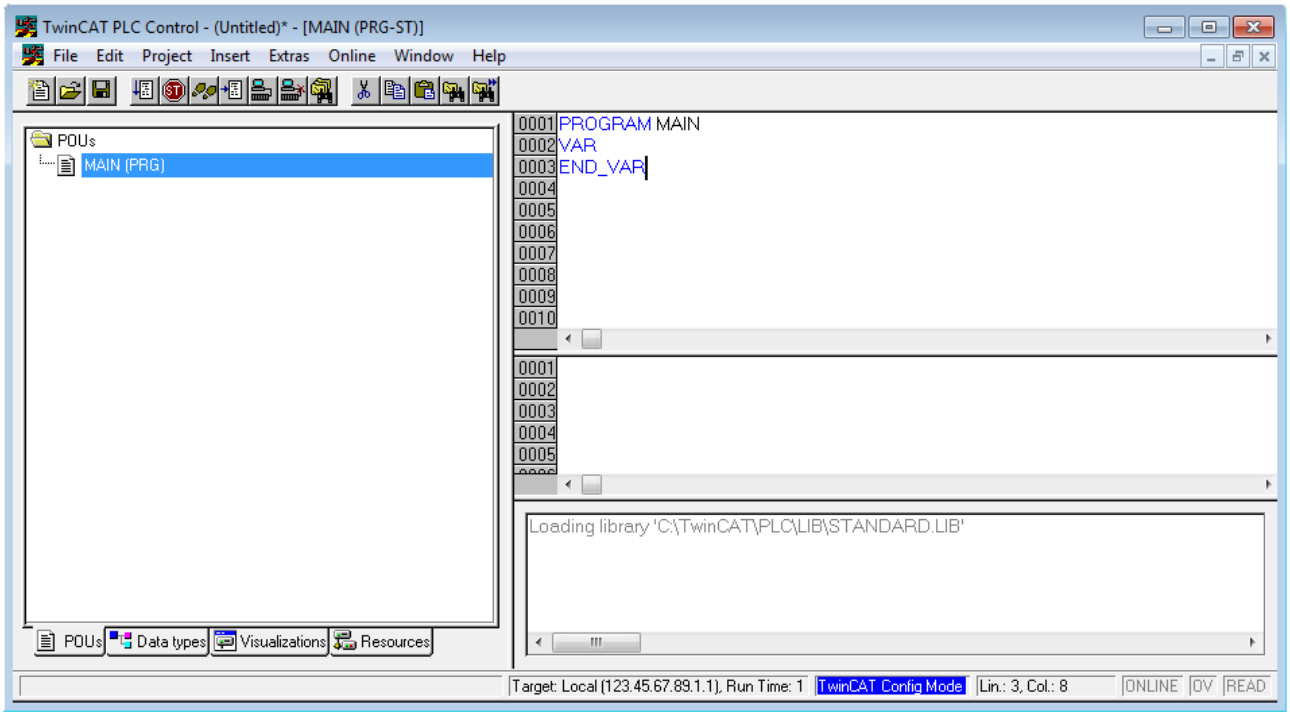


Fig. 43: TwinCAT PLC Control after startup

Example variables and an example program have been created and stored under the name “PLC_example.pro”:

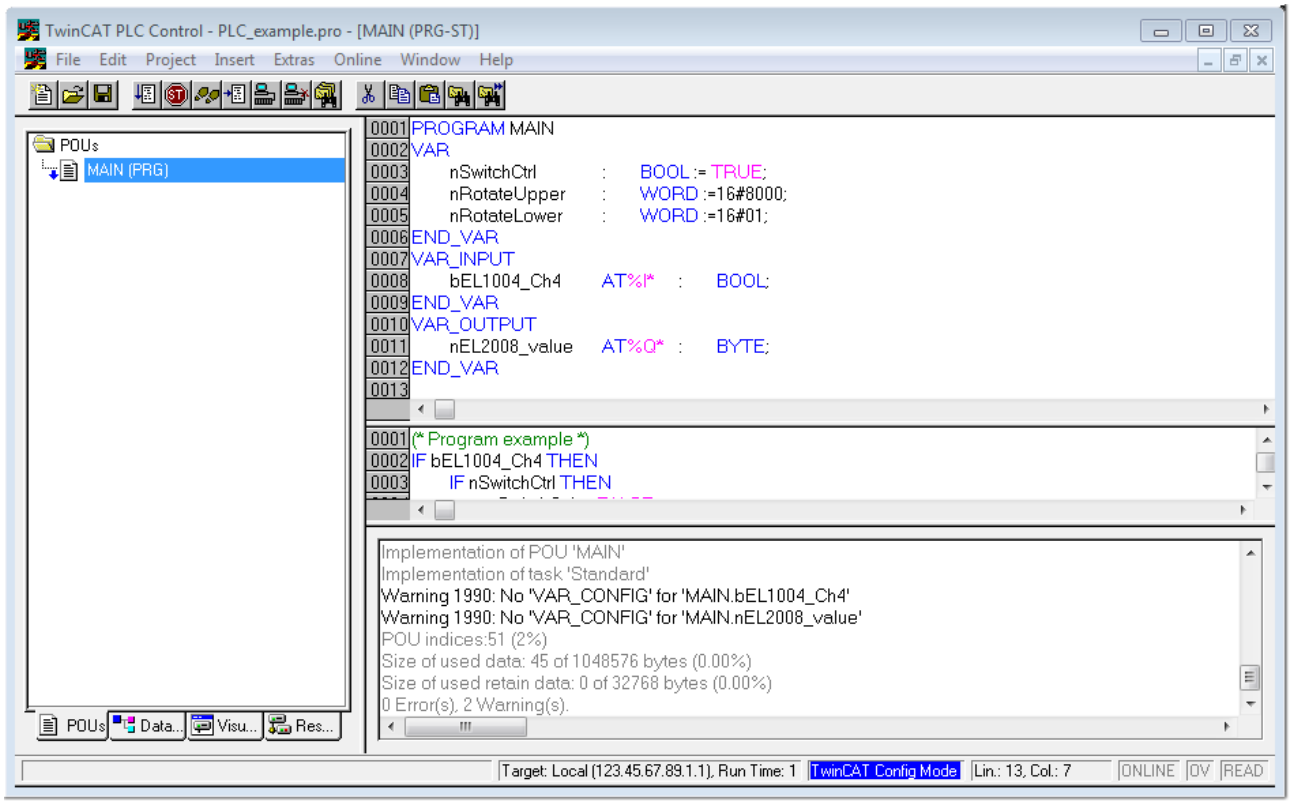


Fig. 44: Example program with variables after a compile process (without variable integration)

Warning 1990 (missing “VAR_CONFIG”) after a compile process indicates that the variables defined as external (with the ID “AT%I*” or “AT%Q*”) have not been assigned. After successful compilation, TwinCAT PLC Control creates a “*.tpy” file in the directory in which the project was stored. This file (“*.tpy”) contains variable assignments and is not known to the System Manager, hence the warning. Once the System Manager has been notified, the warning no longer appears.

First, integrate the TwinCAT PLC Control project in the **System Manager**. This is performed via the context menu of the PLC configuration (right-click) and selecting “Append PLC Project…”:

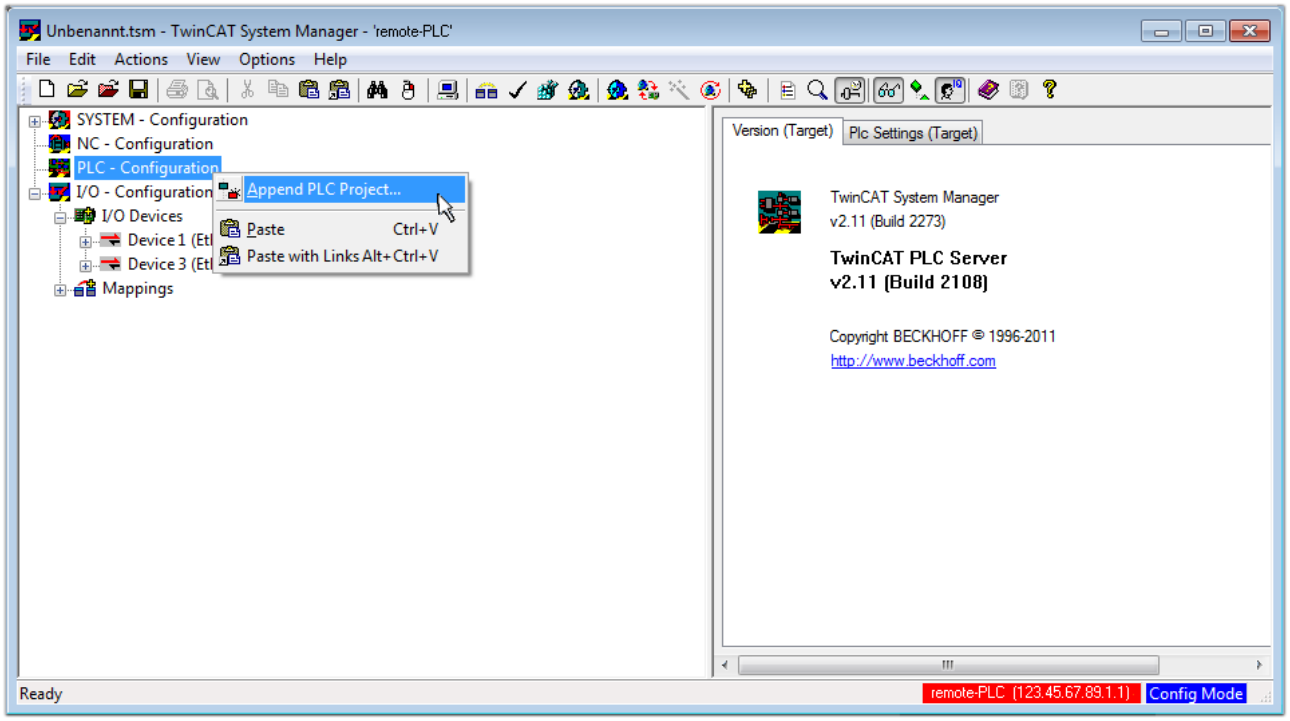


Fig. 45: Appending the TwinCAT PLC Control project

Select the PLC configuration “PLC_example.tpy” in the browser window that opens. The project including the two variables identified with “AT” are then integrated in the configuration tree of the System Manager:

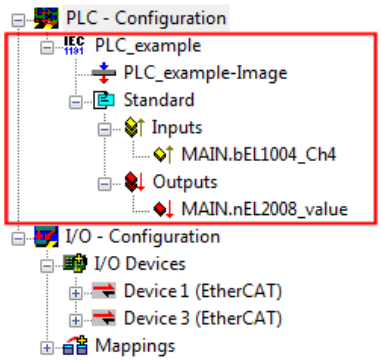


Fig. 46: PLC project integrated in the PLC configuration of the System Manager

The two variables “bEL1004_Ch4” and “nEL2008_value” can now be assigned to certain process objects of the I/O configuration.

Assigning variables

Open a window for selecting a suitable process object (PDO) via the context menu of a variable of the integrated project “PLC_example” and via “Modify Link...” “Standard”:

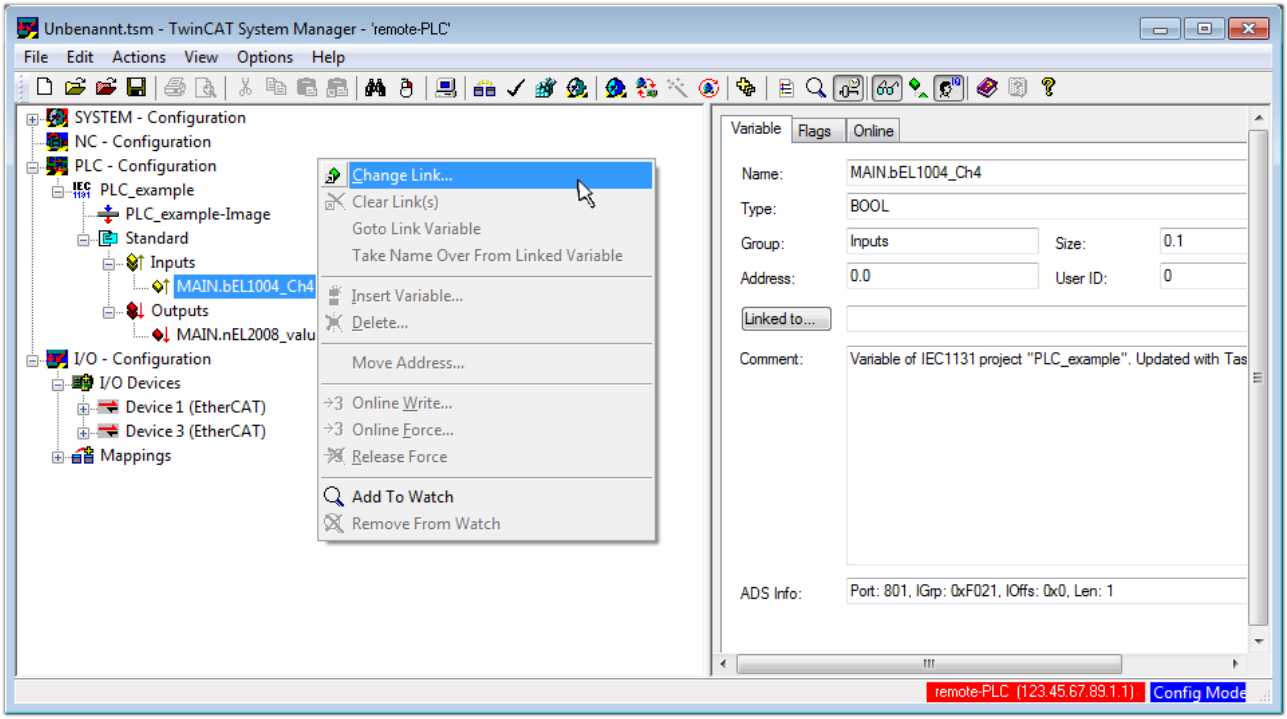


Fig. 47: Creating the links between PLC variables and process objects

In the window that opens, the process object for the “bEL1004_Ch4” BOOL-type variable can be selected from the PLC configuration tree:

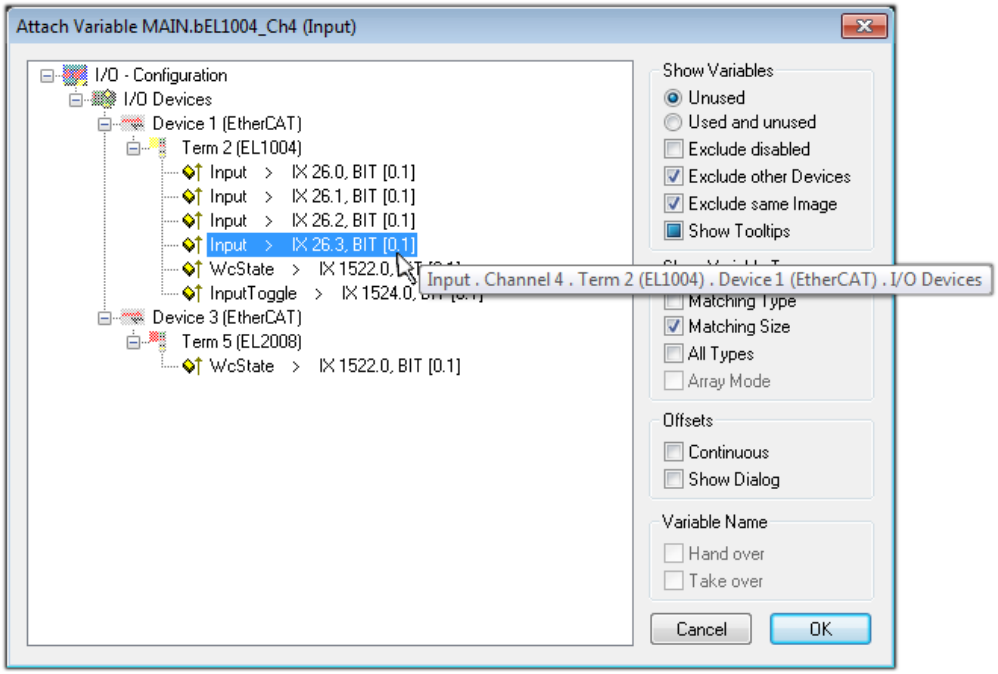


Fig. 48: Selecting BOOL-type PDO

According to the default setting, only certain PDO objects are now available for selection. In this example, the input of channel 4 of the EL1004 terminal is selected for linking. In contrast, the checkbox “All types” must be ticked to create the link for the output variables, in order to allocate a set of eight separate output bits to a byte variable in this case. The following diagram shows the whole process:

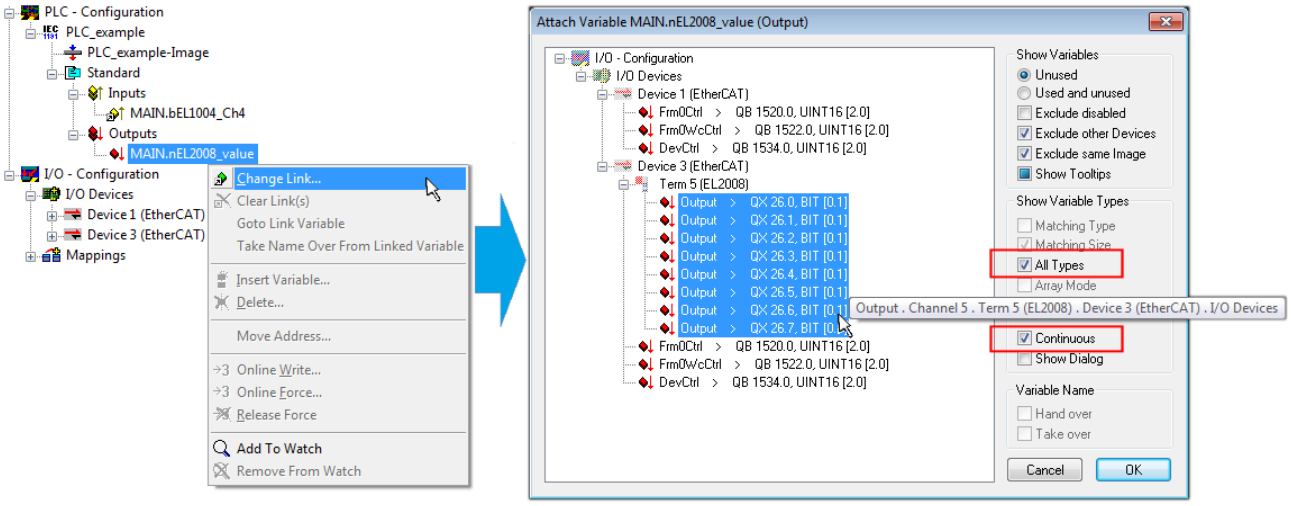


Fig. 49: Selecting several PDOs simultaneously: activate “Continuous” and “All types”

Note that the “Continuous” checkbox was also activated. This is designed to allocate the bits contained in the byte of the “nEL2008_value” variable sequentially to all eight selected output bits of the EL2008 Terminal. It is thus possible to subsequently address all eight outputs of the terminal in the program with a byte corresponding to bit 0 for channel 1 to bit 7 for channel 8 of the PLC. A special symbol ( ) on the yellow or red object of the variable indicates that a link exists. The links can also be checked by selecting “Goto Link Variable” from the context menu of a variable. The opposite linked object, in this case the PDO, is automatically selected:

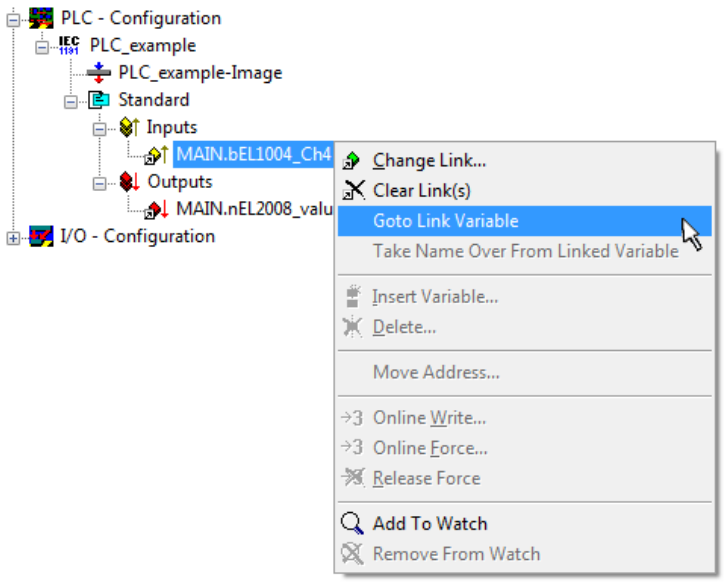
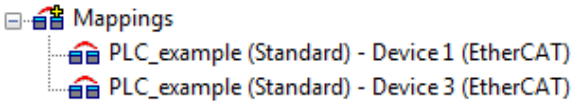


Fig. 50: Application of a “Goto Link Variable”, using “MAIN.bEL1004_Ch4” as an example

The process of assigning variables to the PDO is completed via the menu option “Actions” → “Create assignment”, or via .

This can be visualized in the configuration:



The process of creating links can also be performed in the opposite direction, i.e. starting with individual PDOs to a variable. However, in this example, it would not be possible to select all output bits for the EL2008, since the terminal only makes individual digital outputs available. If a terminal has a byte, word, integer or similar PDO, it is also possible to allocate this to a set of bit-standardized variables. Here, too, a “Goto Link Variable” can be executed in the other direction, so that the respective PLC instance can then be selected.

Activation of the configuration

The allocation of PDO to PLC variables has now established the connection from the controller to the inputs and outputs of the terminals. The configuration can now be activated. First, the configuration can be verified via (or via “Actions” → “Check Configuration”). If no error is present, the configuration can be activated via (or via “Actions” → “Activate Configuration…”) to transfer the System Manager settings to the runtime system. Confirm the messages “Old configurations will be overwritten!” and “Restart TwinCAT system in Run mode” with “OK”.

A few seconds later, the real-time status

is displayed at the bottom right in the System Manager. The PLC system can then be started as described below.

Starting the controller

Starting from a remote system, the PLC control has to be linked with the embedded PC over the Ethernet via “Online” → “Choose Runtime System…”:

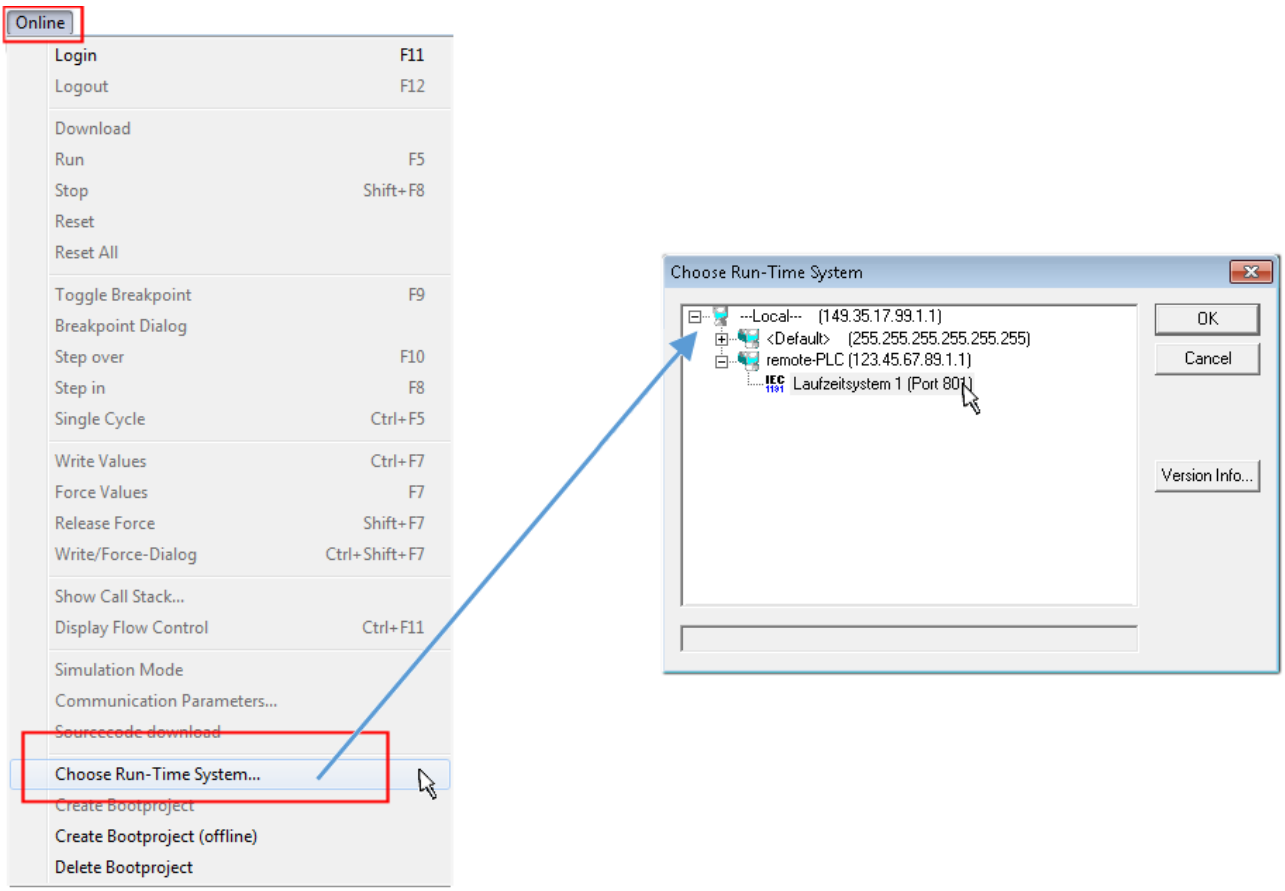


Fig. 51: Choose target system (remote)

In this example, “Runtime system 1 (port 801)” is selected and confirmed. Link the PLC with the real-time system via the menu option “Online” → “Login”, the F11 key or by clicking on the symbol . The control program can then be loaded for execution. This results in the message “No program on the controller! Should the new program be loaded?”, which should be confirmed with “Yes”. The runtime environment is ready for the program start:

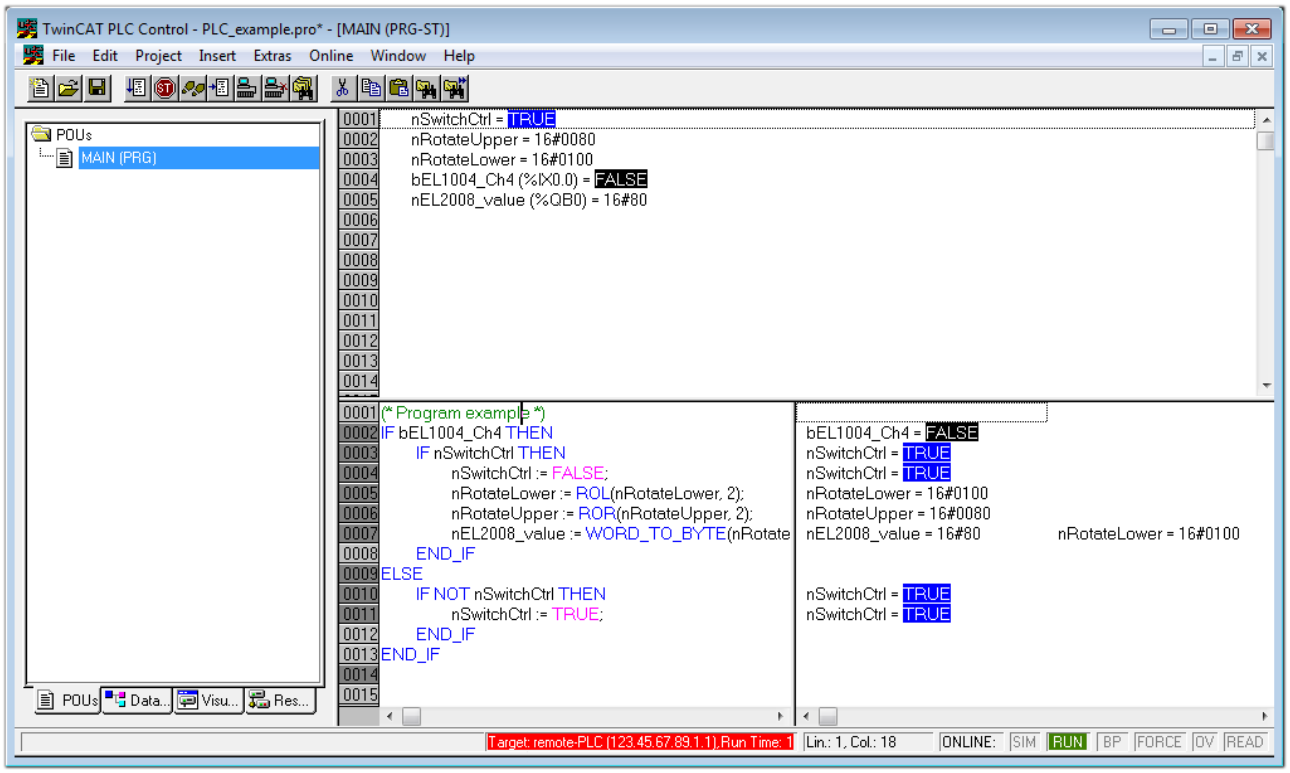


Fig. 52: PLC Control logged in, ready for program startup

The PLC can now be started via “Online” → “Run”, F5 key or .

5.1.2 TwinCAT 3

Startup

TwinCAT 3 makes the development environment areas available all together, with Microsoft Visual Studio: after startup, the project folder explorer appears on the left in the general window area (see “TwinCAT System Manager” of TwinCAT 2) for communication with the electromechanical components.

After successful installation of the TwinCAT system on the PC to be used for development, TwinCAT 3 (shell) displays the following user interface after startup:

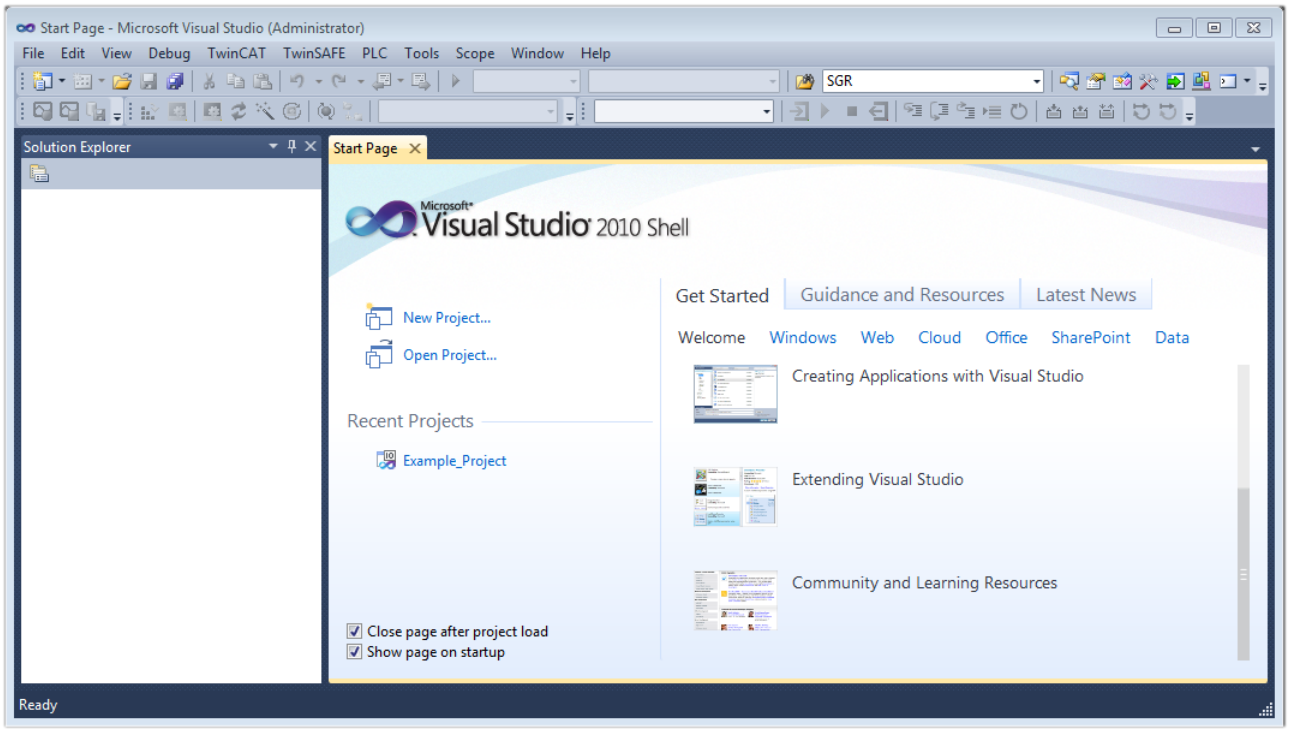


Fig. 53: Initial TwinCAT 3 user interface

First create a new project via New TwinCAT Project... (or under “File”→“New”→ “Project…”). In the following dialog, make the corresponding entries as required (as shown in the diagram):

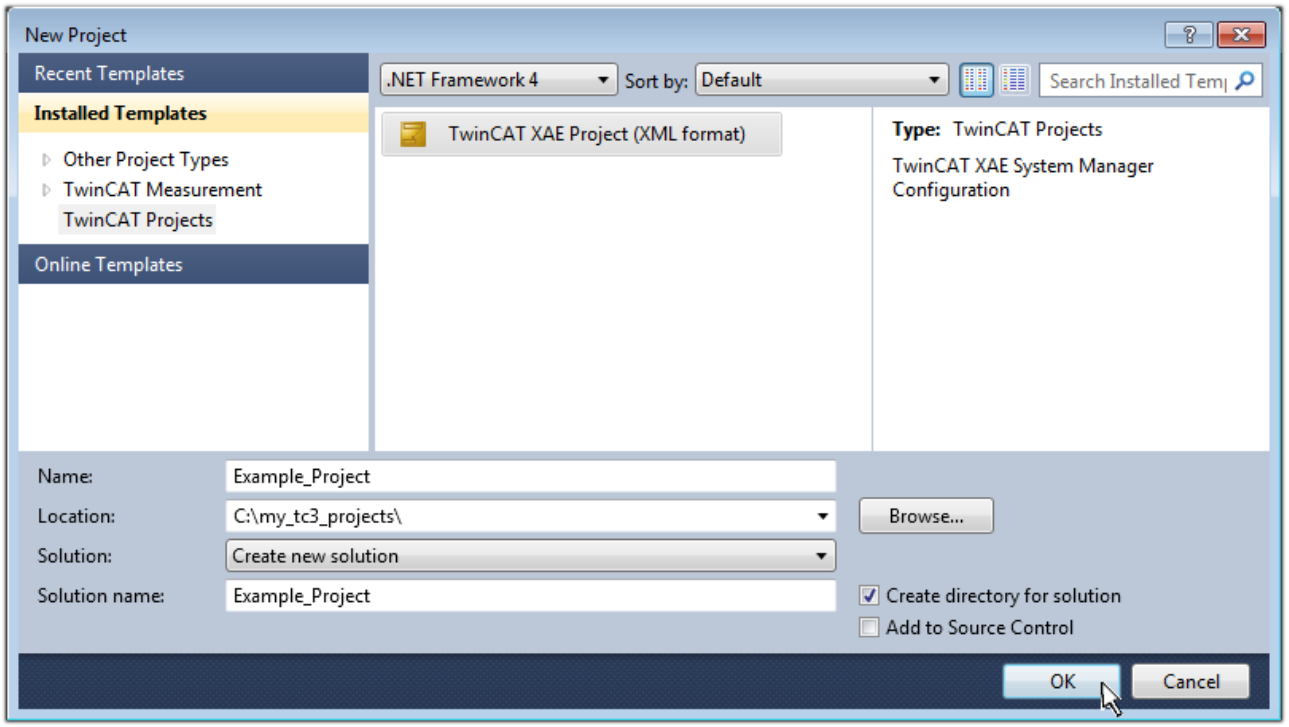


Fig. 54: Create new TwinCAT 3 project

The new project is then available in the project folder explorer:

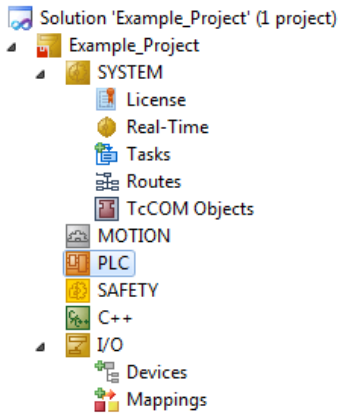
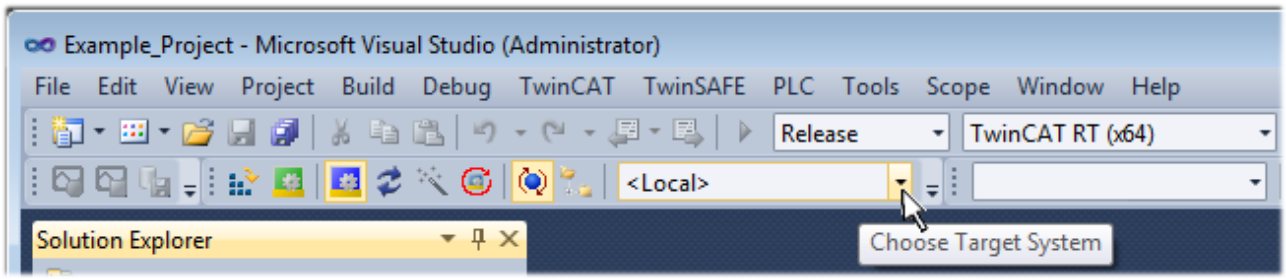


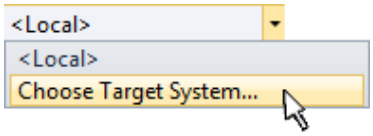
Fig. 55: New TwinCAT 3 project in the project folder explorer

Generally, TwinCAT can be used in local or remote mode. Once the TwinCAT system including the user interface (standard) is installed on the respective PLC (locally), TwinCAT can be used in local mode and the process can be continued with the next step, "Insert Device [▶ 76]".

If the intention is to address the TwinCAT runtime environment installed on a PLC remotely from another system used as a development environment, the target system must be made known first. Via the symbol in the menu bar:



expand the pull-down menu:



and open the following window:

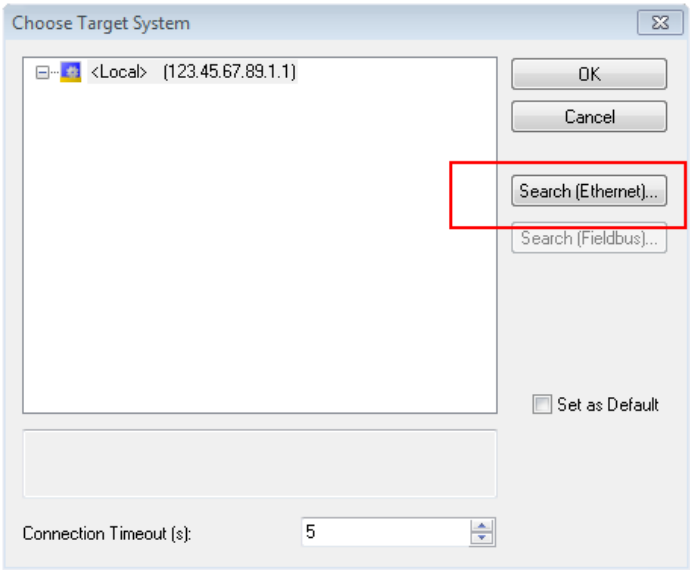


Fig. 56: Selection dialog: Choose the target system

Use “Search (Ethernet)...” to enter the target system. Thus another dialog opens to either:

- enter the known computer name after “Enter Host Name / IP:” (as shown in red)
- perform a “Broadcast Search” (if the exact computer name is not known)
- enter the known computer – IP or AmsNetID

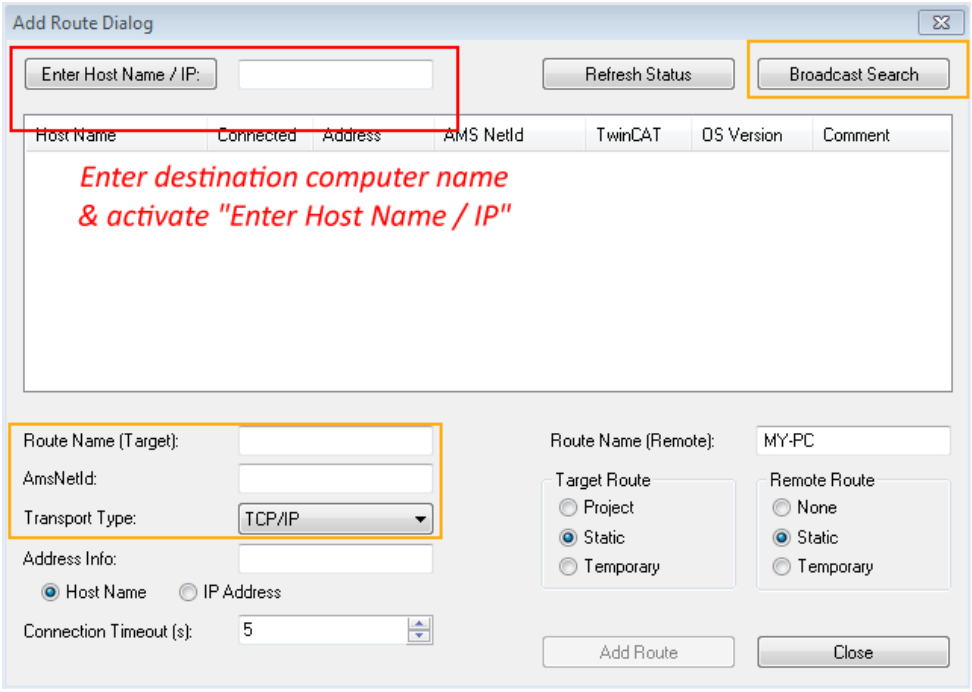
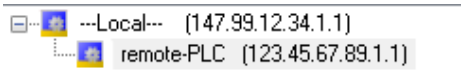


Fig. 57: specify the PLC for access by the TwinCAT System Manager: selection of the target system

Once the target system has been entered, it is available for selection as follows (the correct password may have to be entered beforehand):



After confirmation with “OK” the target system can be accessed via the Visual Studio shell.

Adding devices

In the project folder explorer on the left of the Visual Studio shell user interface, select “Devices” within the element “I/O”, then right-click to open a context menu and select “Scan” or start the action via in the menu bar. The TwinCAT System Manager may first have to be set to “Config mode” via or via the menu “TwinCAT” → “Restart TwinCAT (Config Mode)”.

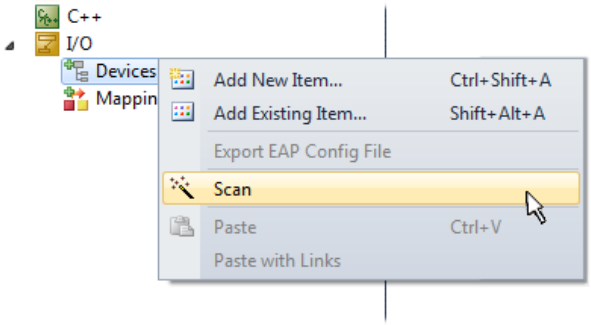


Fig. 58: Select “Scan”

Confirm the warning message, which follows, and select the “EtherCAT” devices in the dialog:

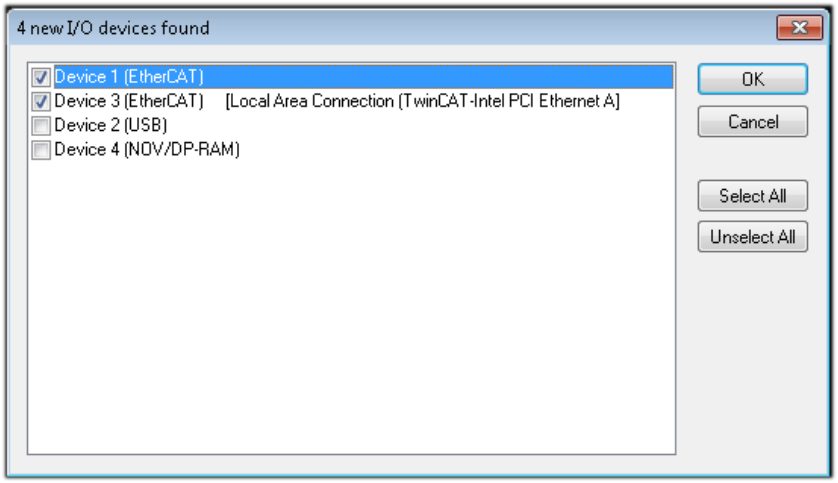


Fig. 59: Automatic detection of I/O devices: selection of the devices to be integrated

Confirm the message “Find new boxes”, in order to determine the terminals connected to the devices. “Free Run” enables manipulation of input and output values in “Config Mode” and should also be acknowledged.

Based on the example configuration [▶ 61] described at the beginning of this section, the result is as follows:

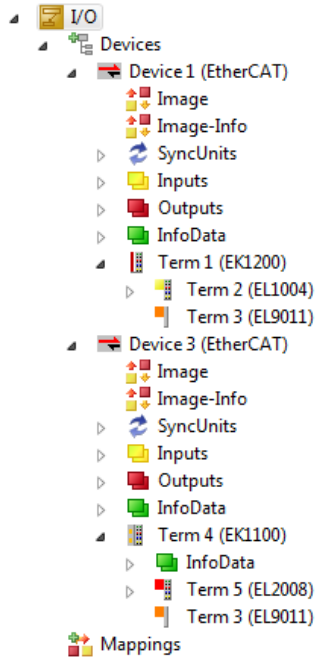


Fig. 60: Mapping of the configuration in VS shell of the TwinCAT 3 environment

The whole process consists of two stages, which can also be performed separately (first determine the devices, then determine the connected elements such as boxes, terminals, etc.). A scan (search function) can also be initiated by selecting “Device ...” from the context menu, which then only reads the elements below which are present in the configuration:

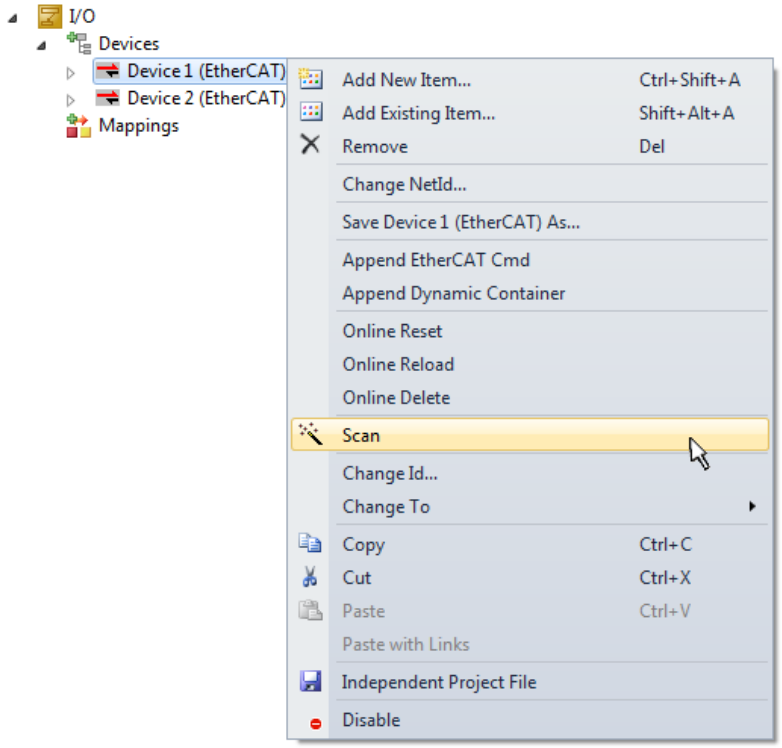


Fig. 61: Reading of individual terminals connected to a device

This functionality is useful if the actual configuration is modified at short notice.

Programming the PLC

TwinCAT PLC Control is the development environment for generating the controller in different program environments: TwinCAT PLC Control supports all languages described in IEC 61131-3. There are two text-based languages and three graphical languages.

- **Text-based languages**
  - Instruction List (IL)
  - Structured Text (ST)
- **Graphical languages**
  - Function Block Diagram (FBD)
  - Ladder Diagram (LD)
  - The Continuous Function Chart Editor (CFC)
  - Sequential Function Chart (SFC)

The following section refers solely to Structured Text (ST).

In order to create a programming environment, a PLC subproject is added to the example project via the context menu of the “PLC” in the project folder explorer by selecting “Add New Item….”:

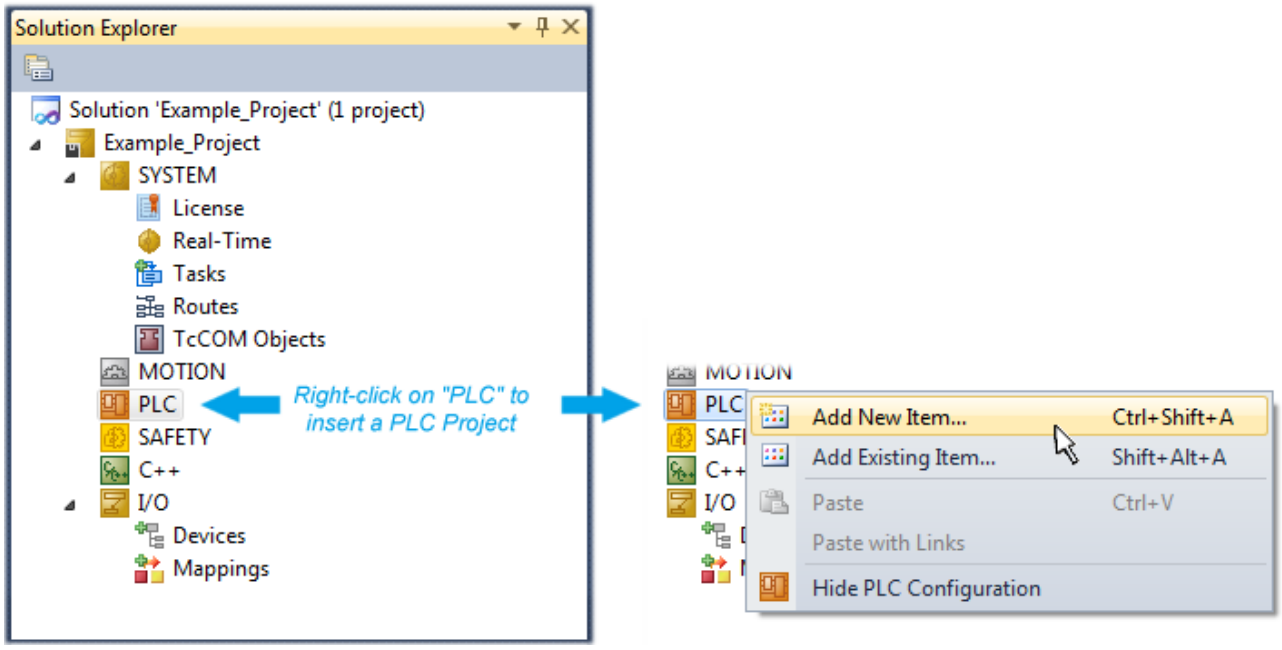


Fig. 62: Adding the programming environment in “PLC”

In the dialog that opens, select “Standard PLC project” and enter “PLC_example” as project name, for example, and select a corresponding directory:

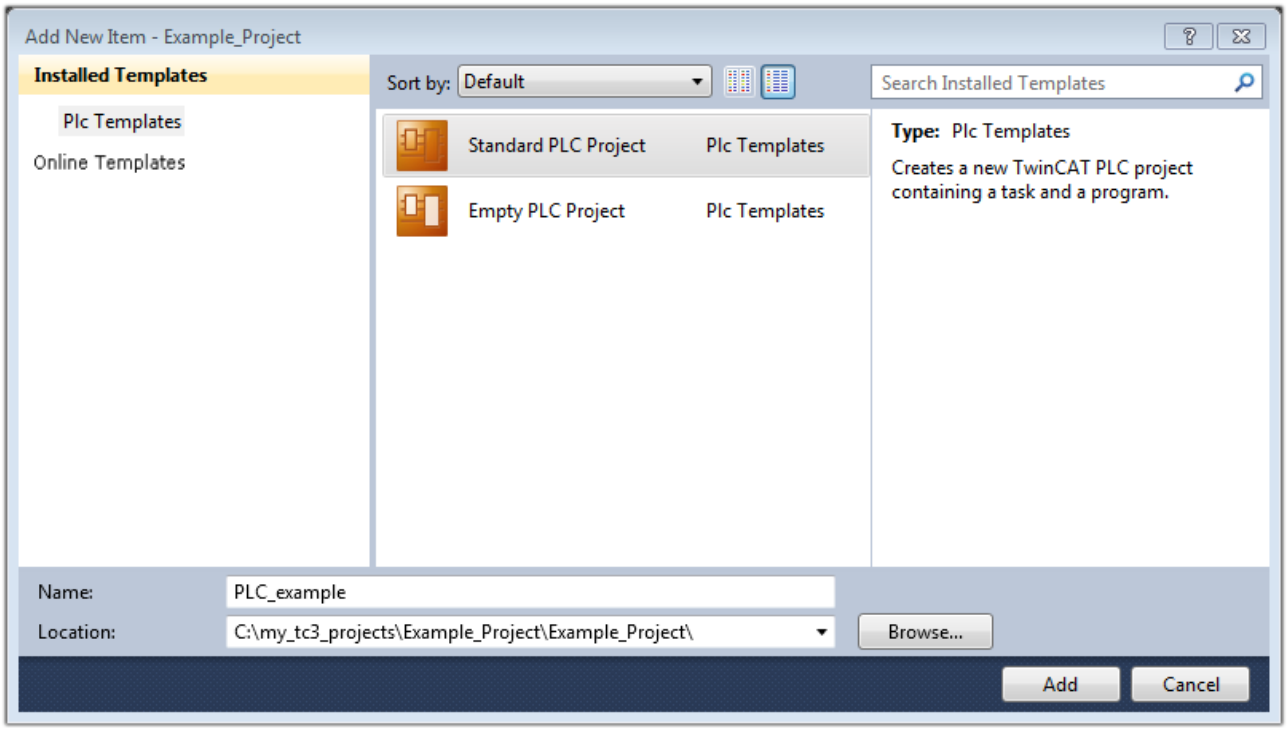


Fig. 63: Specifying the name and directory for the PLC programming environment

The “Main” program, which already exists due to selecting “Standard PLC project”, can be opened by double-clicking on “PLC_example_project” in “POUs”. The following user interface is shown for an initial project:

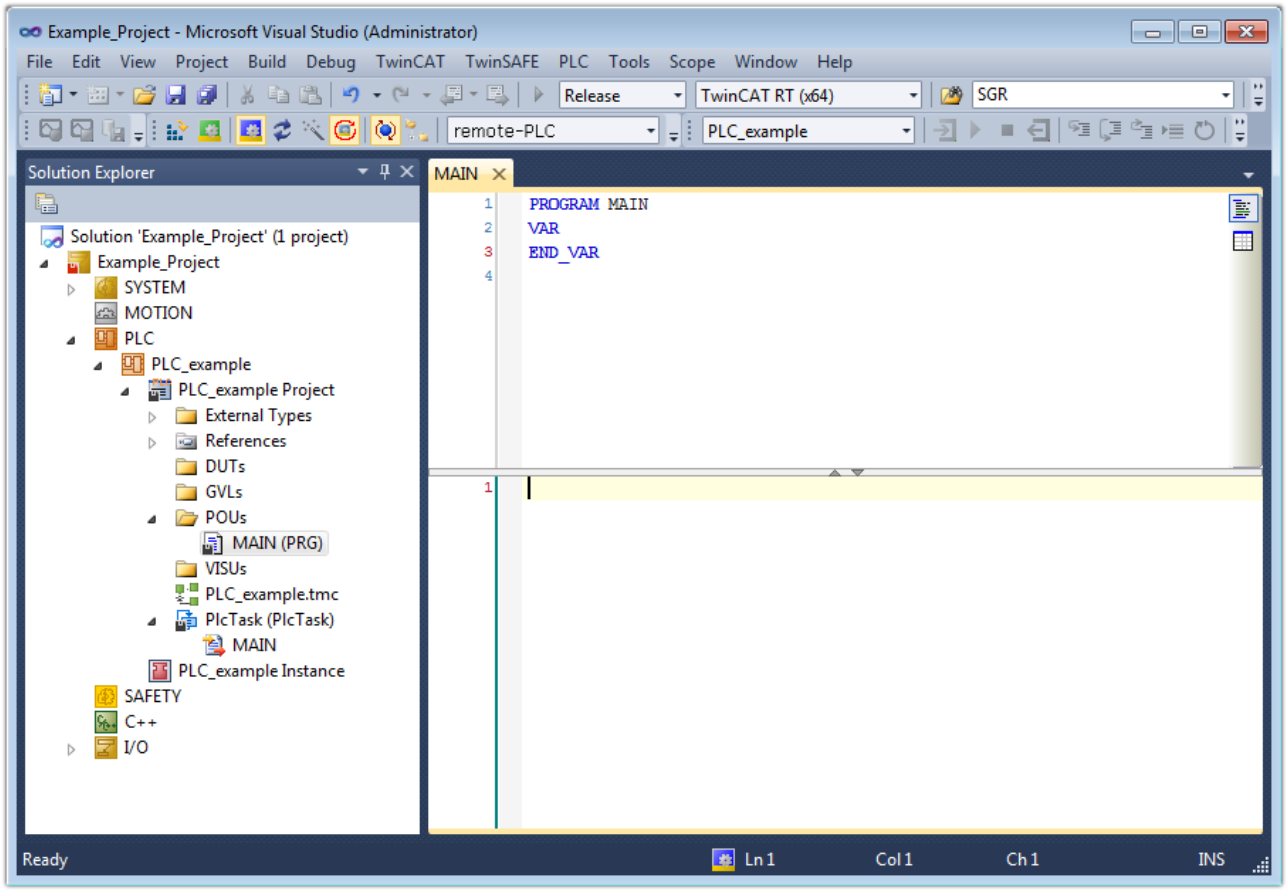


Fig. 64: Initial “Main” program for the standard PLC project

Now example variables and an example program have been created for the next stage of the process:

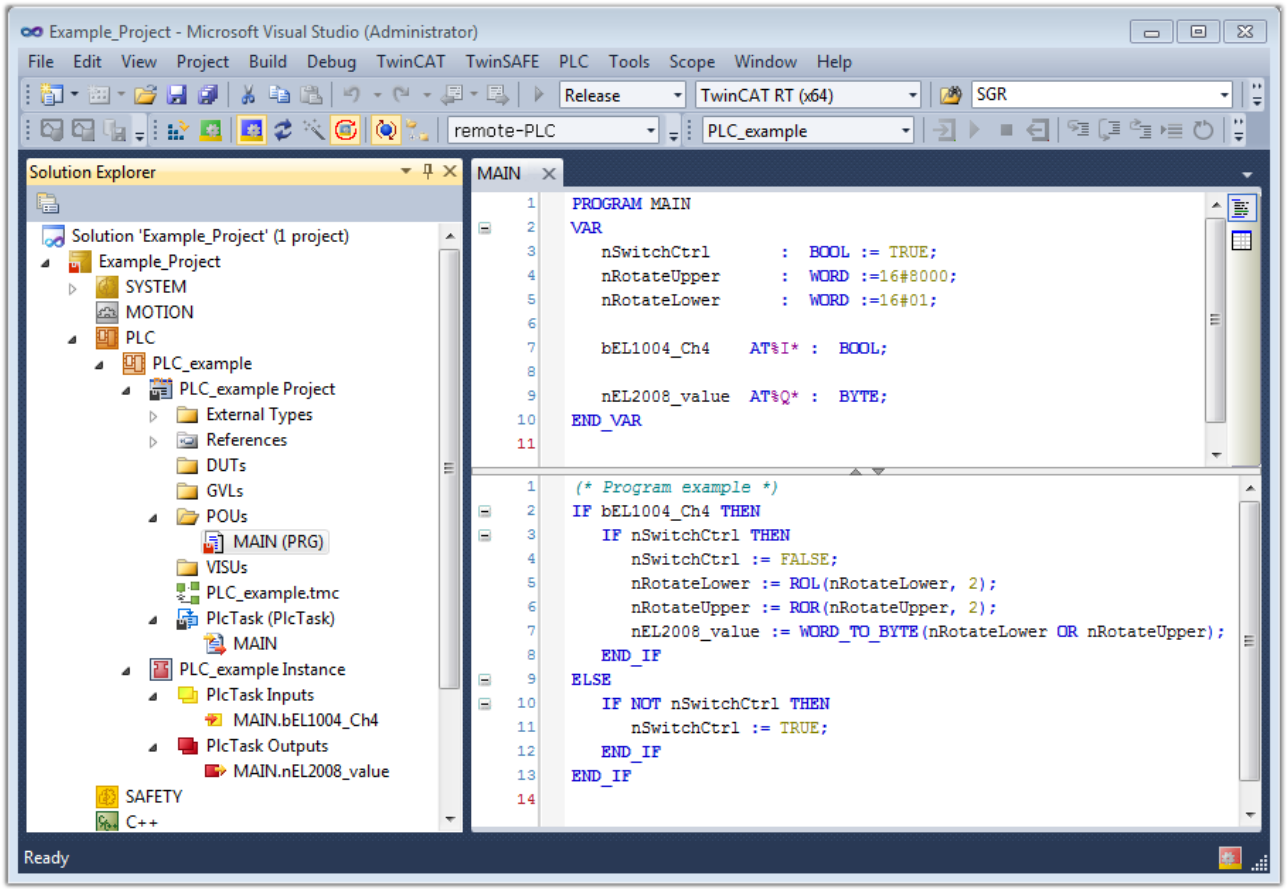


Fig. 65: Example program with variables after a compile process (without variable integration)

The control program is now created as a project folder, followed by the compile process:

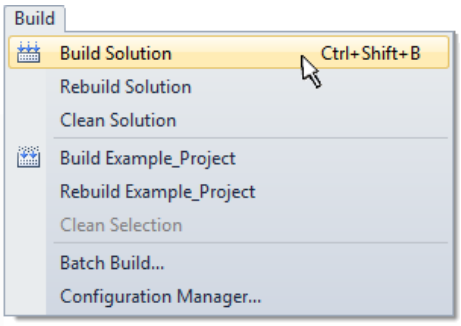
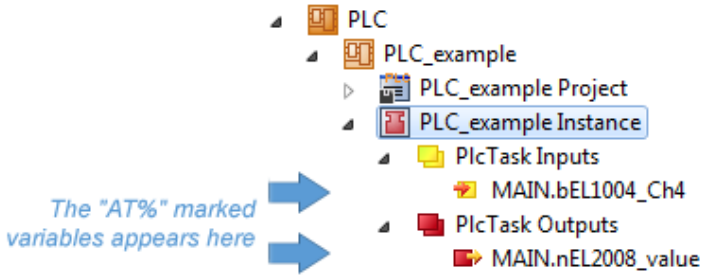


Fig. 66: Start program compilation

The following variables, identified in the ST/PLC program with “AT%”, are then available under “Assignments” in the project folder explorer:



Assigning variables

Via the menu of an instance – variables in the “PLC” context, use the “Modify Link…” option to open a window to select a suitable process object (PDO) for linking:

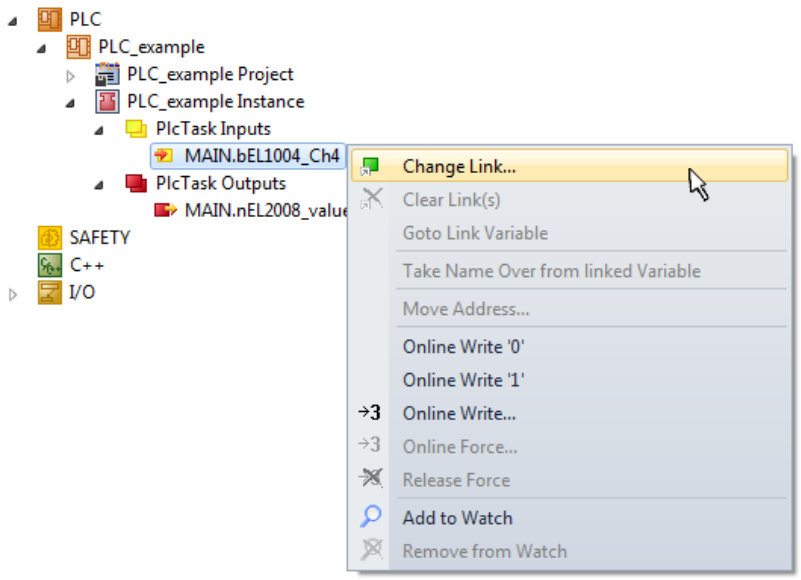


Fig. 67: Creating the links between PLC variables and process objects

In the window that opens, the process object for the “bEL1004_Ch4” BOOL-type variable can be selected from the PLC configuration tree:

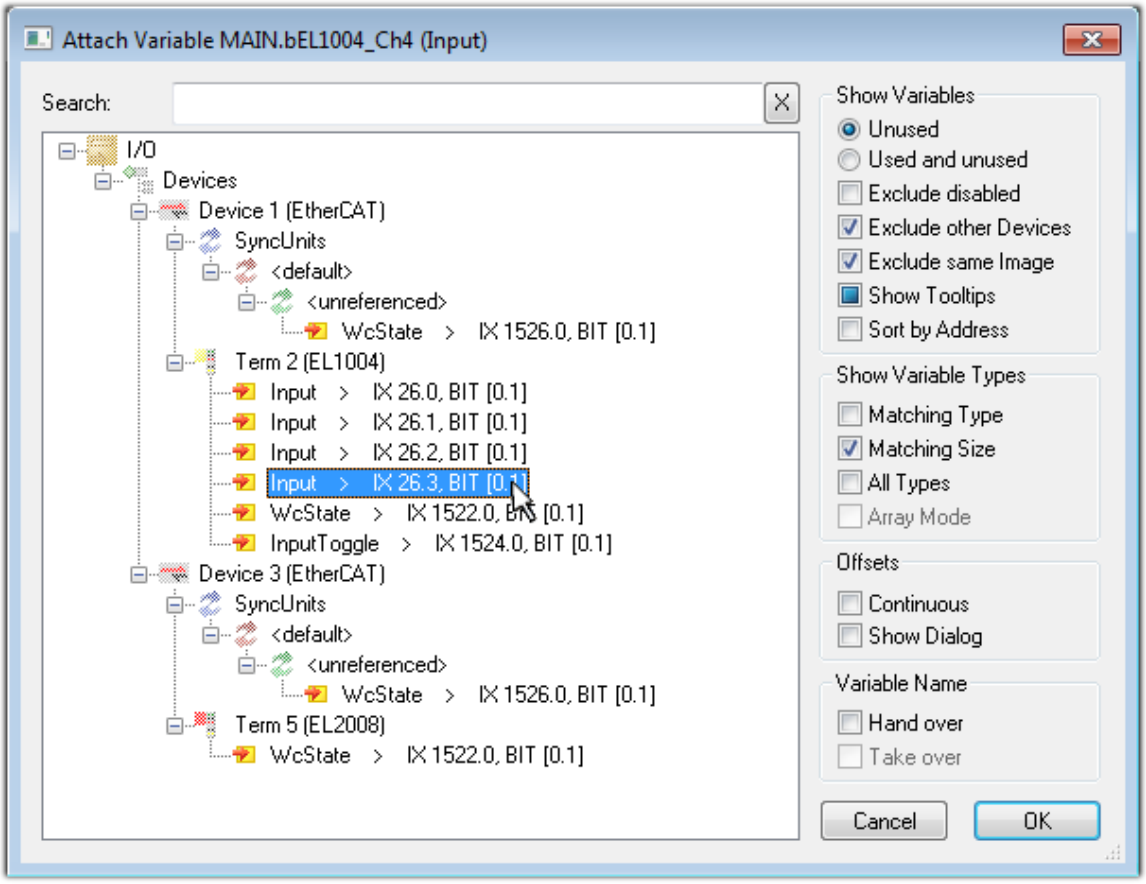


Fig. 68: Selecting BOOL-type PDO

According to the default setting, only certain PDO objects are now available for selection. In this example, the input of channel 4 of the EL1004 terminal is selected for linking. In contrast, the checkbox “All types” must be ticked to create the link for the output variables, in order to allocate a set of eight separate output bits to a byte variable in this case. The following diagram shows the whole process:

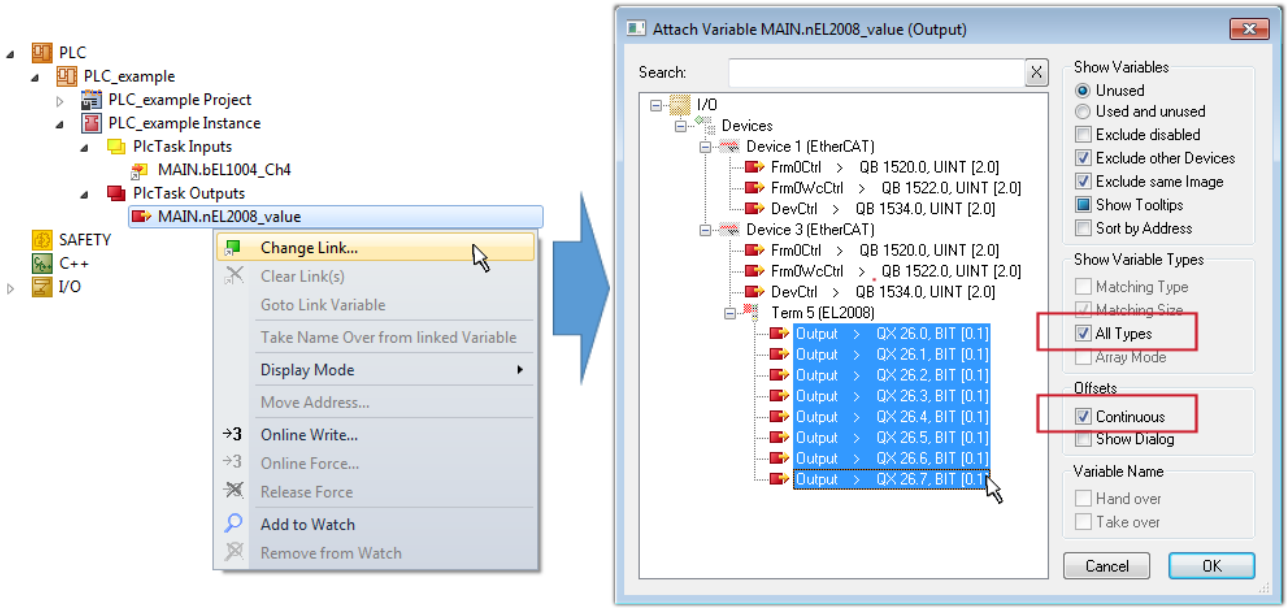


Fig. 69: Selecting several PDOs simultaneously: activate “Continuous” and “All types”

Note that the “Continuous” checkbox was also activated. This is designed to allocate the bits contained in the byte of the “nEL2008_value” variable sequentially to all eight selected output bits of the EL2008 Terminal. It is thus possible to subsequently address all eight outputs of the terminal in the program with a byte corresponding to bit 0 for channel 1 to bit 7 for channel 8 of the PLC. A special symbol ( ) on the yellow or red object of the variable indicates that a link exists. The links can also be checked by selecting “Goto Link Variable” from the context menu of a variable. The opposite linked object, in this case the PDO, is automatically selected:

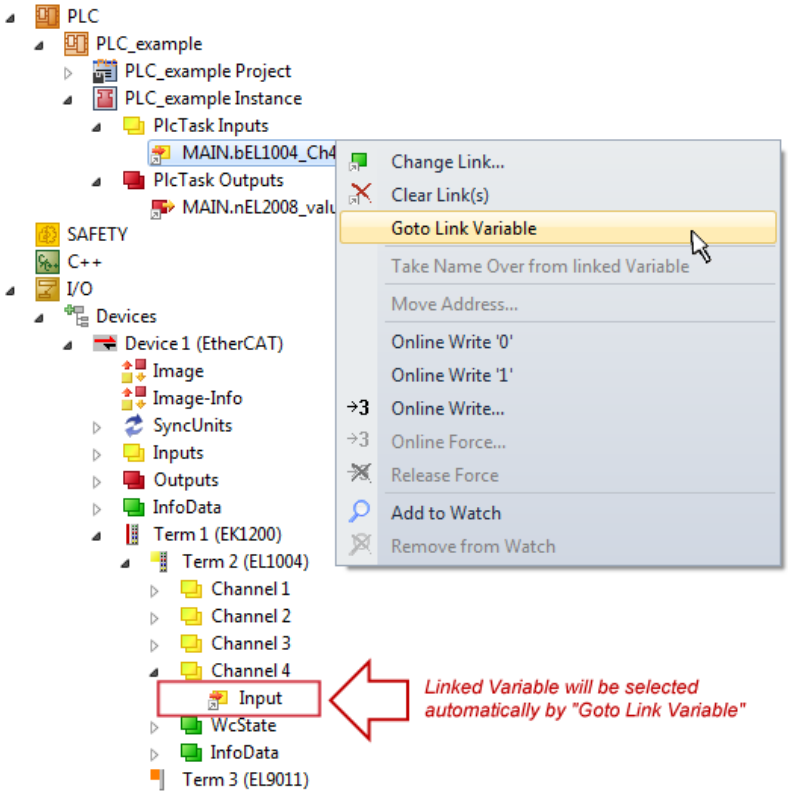


Fig. 70: Application of a “Goto Link Variable”, using “MAIN.bEL1004_Ch4” as an example

The process of creating links can also be performed in the opposite direction, i.e. starting with individual PDOs to a variable. However, in this example, it would not be possible to select all output bits for the EL2008, since the terminal only makes individual digital outputs available. If a terminal has a byte, word,

integer or similar PDO, it is also possible to allocate this to a set of bit-standardized variables. Here, too, a “Goto Link Variable” can be executed in the other direction, so that the respective PLC instance can then be selected.

Note on type of variable assignment

The following type of variable assignment can only be used from TwinCAT version V3.1.4024.4 onwards and is only available for terminals with a microcontroller.

In TwinCAT, a structure can be created from the mapped process data of a terminal. An instance of this structure can then be created in the PLC, so it is possible to access the process data directly from the PLC without having to declare own variables.

The procedure for the EL3001 1-channel analog input terminal -10...+10 V is shown as an example.

1. First, the required process data must be selected in the “Process data” tab in TwinCAT.
2. After that, the PLC data type must be generated in the “PLC” tab via the check box.
3. The data type in the “Data Type” field can then be copied using the “Copy” button.

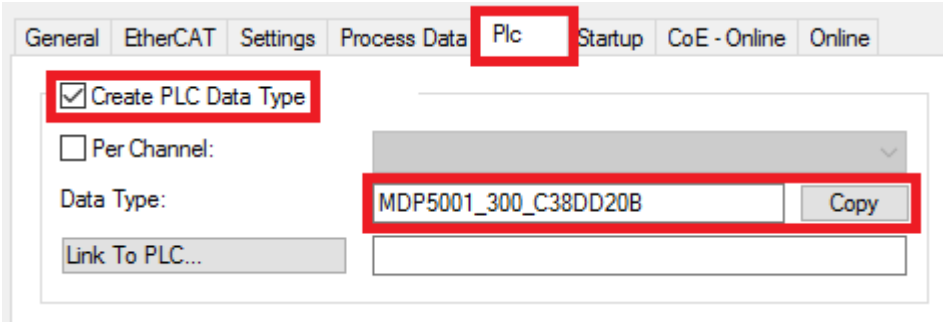


Fig. 71: Creating a PLC data type

4. An instance of the data structure of the copied data type must then be created in the PLC.

```
MAIN
1  PROGRAM MAIN
2  VAR
3      EL3001  : MDP5001_300_C38DD20B;
4  END_VAR
```

Fig. 72: Instance_of_struct

5. Then the project folder must be created. This can be done either via the key combination “CTRL + Shift + B” or via the “Build” tab in TwinCAT.
6. The structure in the “PLC” tab of the terminal must then be linked to the created instance.

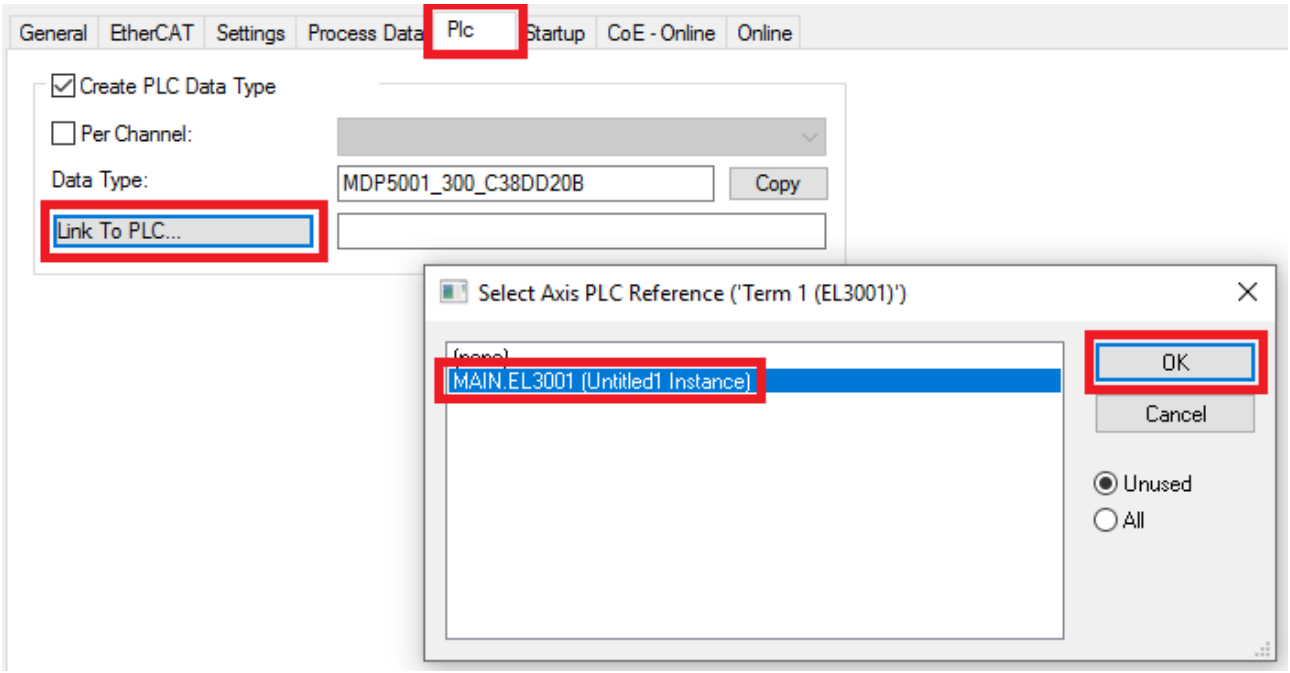


Fig. 73: Linking the structure

7. In the PLC, the process data can then be read or written via the structure in the program code.

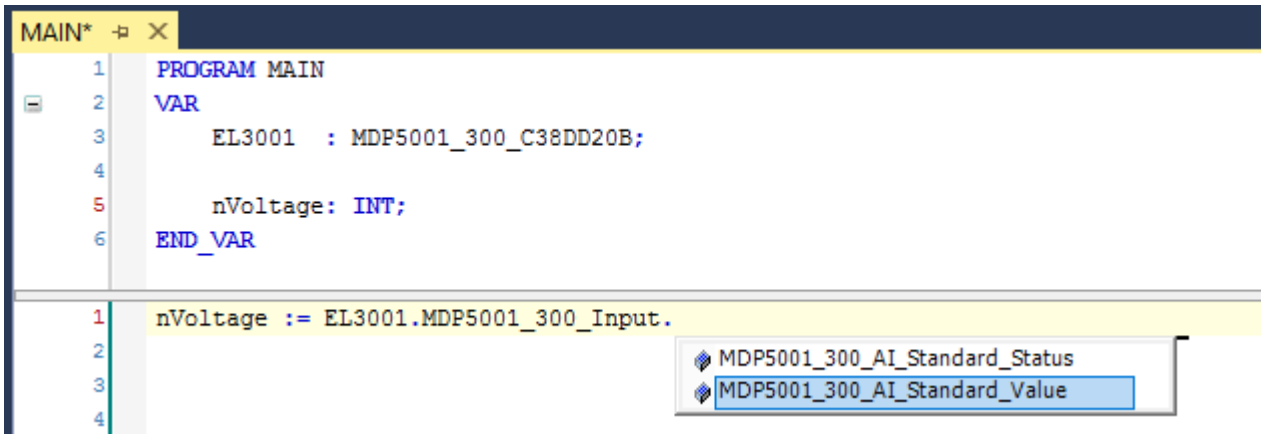
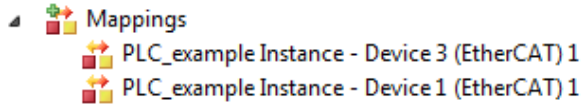


Fig. 74: Reading a variable from the structure of the process data

Activation of the configuration

The allocation of PDO to PLC variables has now established the connection from the controller to the inputs and outputs of the terminals. The configuration can now be activated with or via the menu under “TwinCAT” in order to transfer the settings of the development environment to the runtime system. Confirm the messages “Old configurations will be overwritten!” and “Restart TwinCAT system in Run mode” with “OK”. The corresponding assignments can be seen in the project folder explorer:



A few seconds later, the corresponding status of the Run mode is displayed in the form of a rotating symbol at the bottom right of the VS shell development environment. The PLC system can then be started as described below.

Starting the controller

Select the menu option “PLC” → “Login” or click on to link the PLC with the real-time system and load the control program for execution. This results in the message ”*No program on the controller! Should the new program be loaded?*”, which should be acknowledged with “Yes”. The runtime environment is ready for the program to be started by clicking on symbol , the “F5” key or via “PLC” in the menu, by selecting “Start”. The started programming environment shows the runtime values of individual variables:

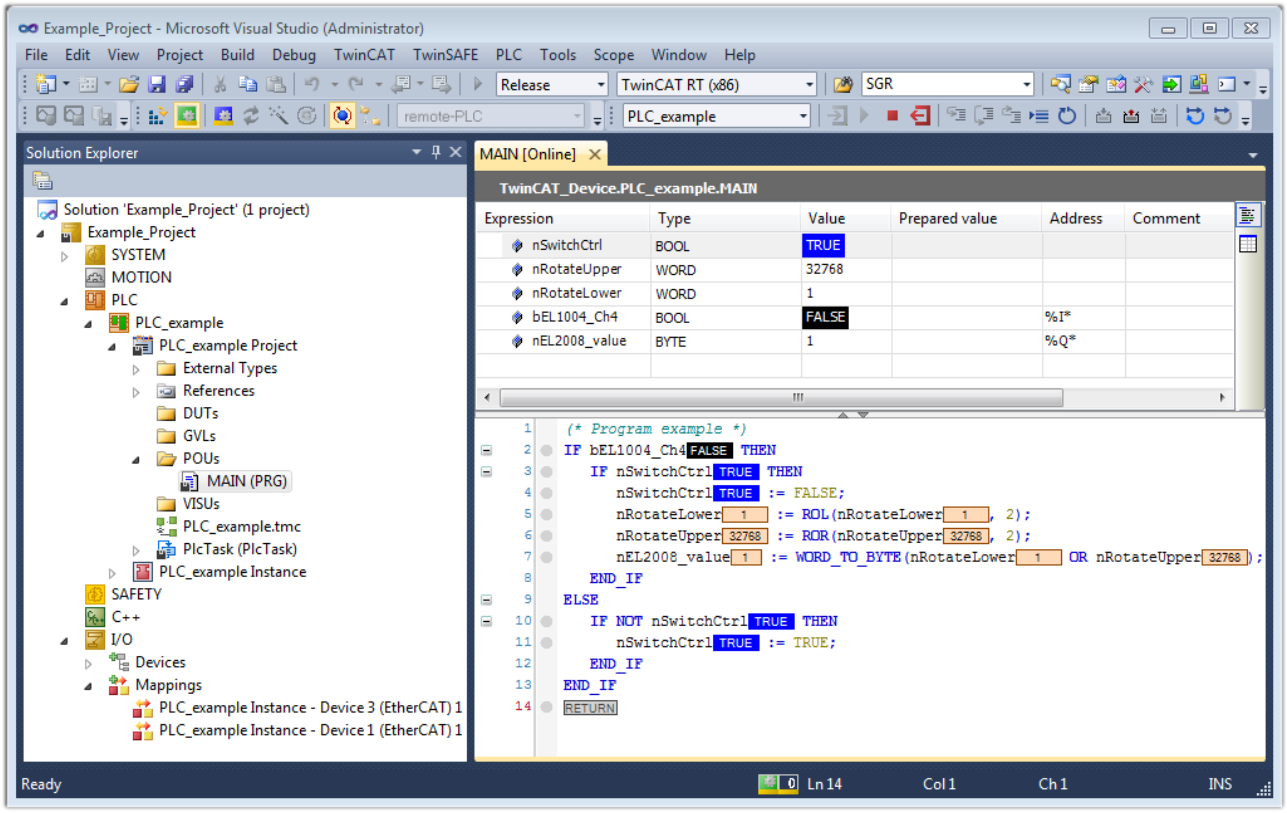


Fig. 75: TwinCAT 3 development environment (VS shell): logged-in, after program startup

The two operator control elements for stopping and logout result in the required action (also, “Shift + F5” can be used for stop, or both actions can be selected via the PLC menu).

5.2 TwinCAT Development Environment

The Software for automation TwinCAT (The Windows Control and Automation Technology) will be distinguished into:

- TwinCAT 2: System Manager (Configuration) & PLC Control (Programming)
- TwinCAT 3: Enhancement of TwinCAT 2 (Programming and Configuration takes place via a common Development Environment)

Details:

- **TwinCAT 2:**
  - Connects I/O devices to tasks in a variable-oriented manner
  - Connects tasks to tasks in a variable-oriented manner
  - Supports units at the bit level
  - Supports synchronous or asynchronous relationships
  - Exchange of consistent data areas and process images

- Datalink on NT - Programs by open Microsoft Standards (OLE, OCX, ActiveX, DCOM+, etc.)
- Integration of IEC 61131-3-Software-SPS, Software- NC and Software-CNC within Windows NT/ 2000/XP/Vista, Windows 7, NT/XP Embedded, CE
- Interconnection to all common fieldbusses
- More...

Additional features:

- **TwinCAT 3** (eXtended Automation)**:**
  - Visual Studio® integration
  - Choice of the programming language
  - Supports object orientated extension of IEC 61131-3
  - Usage of C/C++ as programming language for real time applications
  - Connection to MATLAB®/Simulink®
  - Open interface for expandability
  - Flexible run-time environment
  - Active support of multi-core- and 64 bit operating system
  - Automatic code generation and project creation with the TwinCAT Automation Interface
  - More...

Within the following sections commissioning of the TwinCAT Development Environment on a PC System for the control and also the basically functions of unique control elements will be explained.

Please see further information to TwinCAT 2 and TwinCAT 3 at http://infosys.beckhoff.com.

5.2.1 Installation of the TwinCAT real-time driver

In order to assign real-time capability to a standard Ethernet port of an IPC controller, the Beckhoff real-time driver has to be installed on this port under Windows.

This can be done in several ways.

A: Via the TwinCAT Adapter dialog

In the System Manager call up the TwinCAT overview of the local network interfaces via Options → Show Real Time Ethernet Compatible Devices.

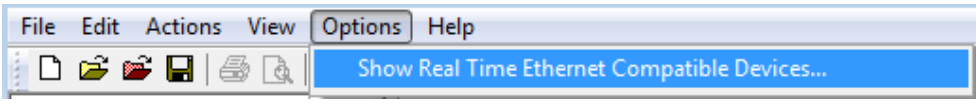


Fig. 76: System Manager “Options” (TwinCAT 2)

This have to be called up by the menu “TwinCAT” within the TwinCAT 3 environment:

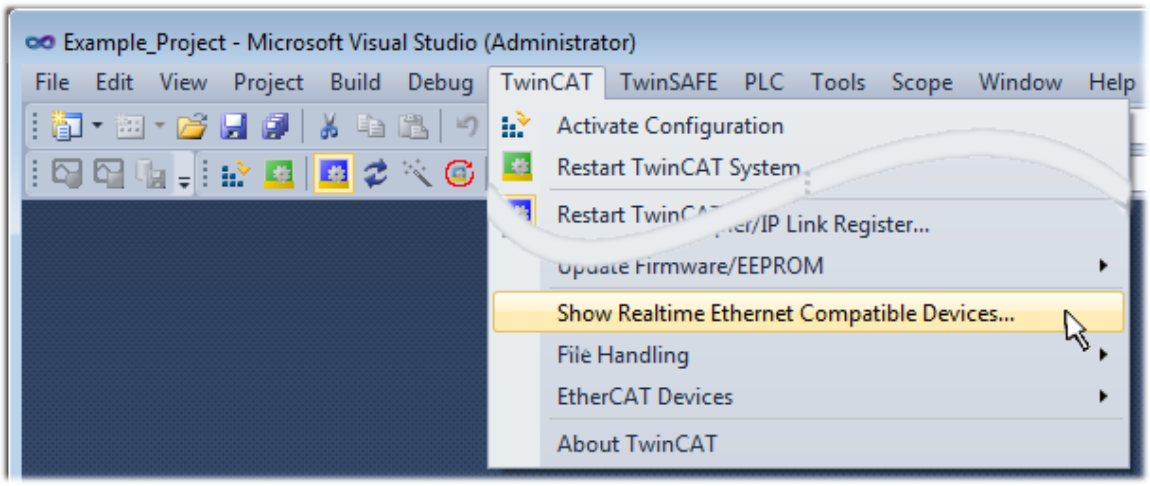


Fig. 77: Call up under VS Shell (TwinCAT 3)

B: Via TcRteInstall.exe in the TwinCAT directory

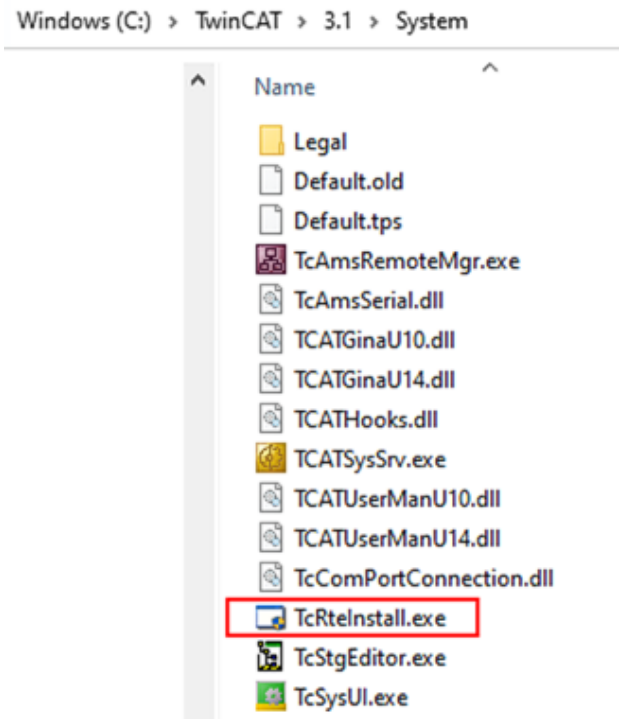


Fig. 78: TcRteInstall in the TwinCAT directory

In both cases, the following dialog appears:

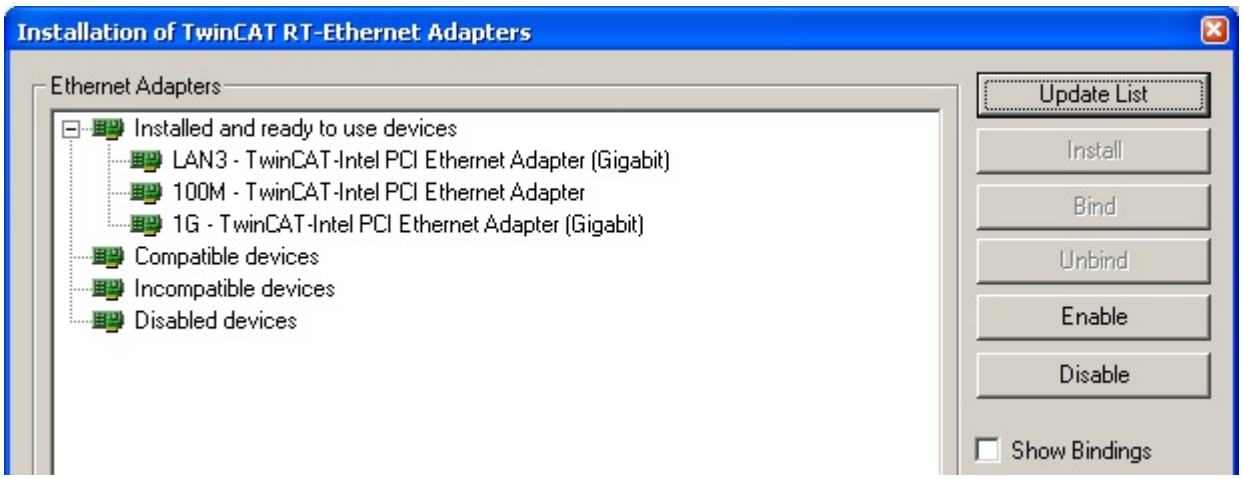


Fig. 79: Overview of network interfaces

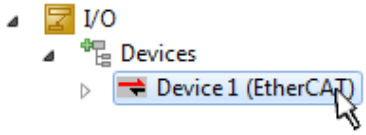
Interfaces listed under “Compatible devices” can be assigned a driver via the “Install” button. A driver should only be installed on compatible devices.

A Windows warning regarding the unsigned driver can be ignored.

Alternatively an EtherCAT-device can be inserted first of all as described in chapter Offline configuration creation, section “Creating the EtherCAT device” [▶ 98] in order to view the compatible ethernet ports via its EtherCAT properties (tab “Adapter”, button “Compatible Devices…”):

Fig. 80: EtherCAT device properties (TwinCAT 2): click on “Compatible Devices…” of tab “Adapter”

TwinCAT 3: the properties of the EtherCAT device can be opened by double click on “Device .. (EtherCAT)” within the Solution Explorer under “I/O”:



After the installation the driver appears activated in the Windows overview for the network interface (Windows Start → System Properties → Network)

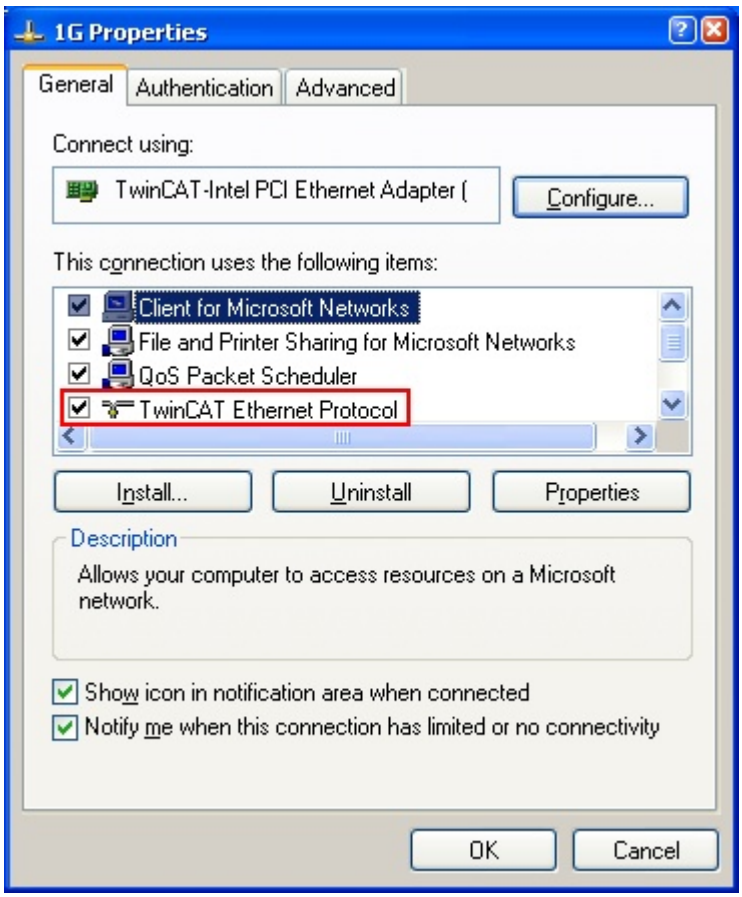


Fig. 81: Windows properties of the network interface

A correct setting of the driver could be:

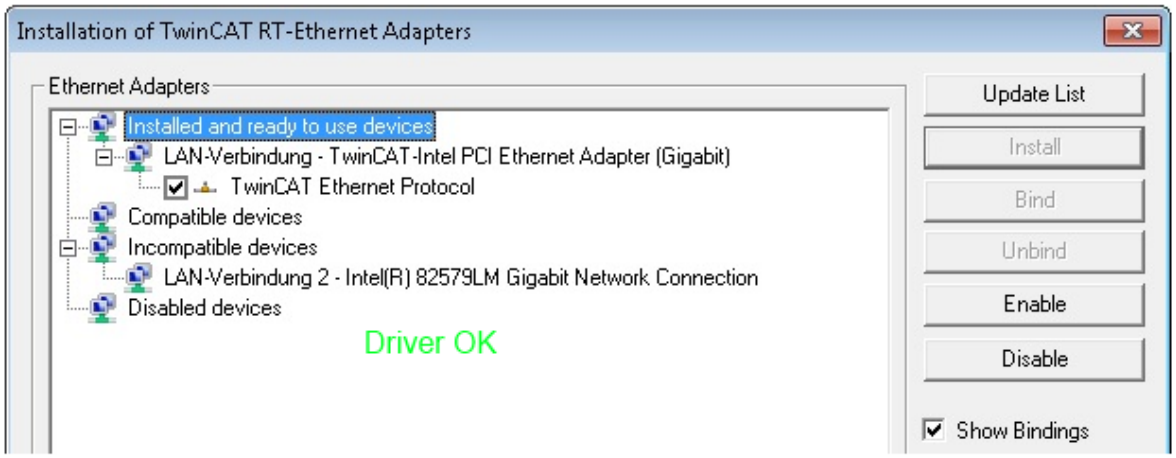


Fig. 82: Exemplary correct driver setting for the Ethernet port

Other possible settings have to be avoided:

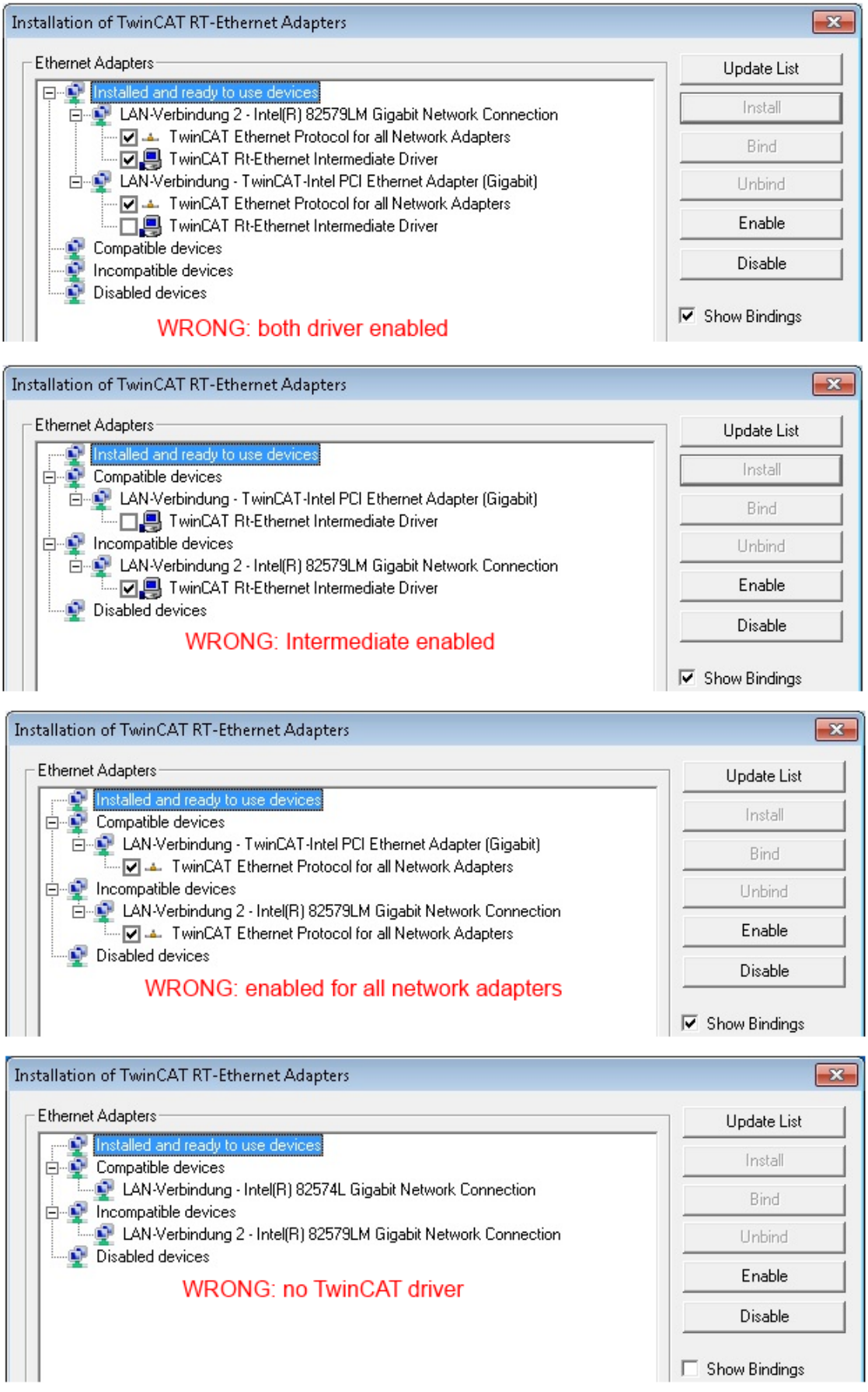


Fig. 83: Incorrect driver settings for the Ethernet port

IP address of the port used

IP address/DHCP

In most cases an Ethernet port that is configured as an EtherCAT device will not transport general IP packets. For this reason and in cases where an EL6601 or similar devices are used it is useful to specify a fixed IP address for this port via the “Internet Protocol TCP/IP” driver setting and to disable DHCP. In this way the delay associated with the DHCP client for the Ethernet port assigning itself a default IP address in the absence of a DHCP server is avoided. A suitable address space is 192.168.x.x, for example.

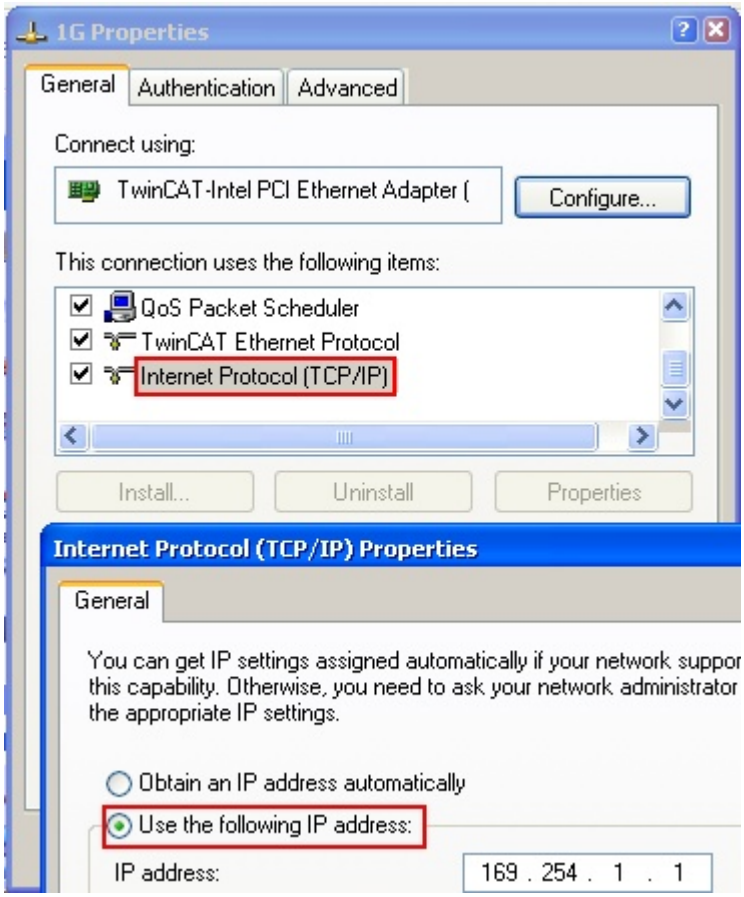


Fig. 84: TCP/IP setting for the Ethernet port

5.2.2 Notes regarding ESI device description

Installation of the latest ESI device description

The TwinCAT EtherCAT master/System Manager needs the device description files for the devices to be used in order to generate the configuration in online or offline mode. The device descriptions are contained in the so-called ESI files (EtherCAT Slave Information) in XML format. These files can be requested from the respective manufacturer and are made available for download. An *.xml file may contain several device descriptions.

The ESI files for Beckhoff EtherCAT devices are available on the Beckhoff website.

The ESI files should be stored in the TwinCAT installation directory.

Default settings:

- **TwinCAT 2**: C:\TwinCAT\IO\EtherCAT
- **TwinCAT 3**: C:\TwinCAT\3.1\Config\Io\EtherCAT

The files are read (once) when a new System Manager window is opened, if they have changed since the last time the System Manager window was opened.

A TwinCAT installation includes the set of Beckhoff ESI files that was current at the time when the TwinCAT build was created.

For TwinCAT 2.11/TwinCAT 3 and higher, the ESI directory can be updated from the System Manager, if the programming PC is connected to the Internet; by

- **TwinCAT 2**: Option → “Update EtherCAT Device Descriptions”
- **TwinCAT 3**: TwinCAT → EtherCAT Devices → “Update Device Descriptions (via ETG Website)…”

The TwinCAT ESI Updater [▶ 97] is available for this purpose.

ESI

The *.xml files are associated with *.xsd files, which describe the structure of the ESI XML files. To update the ESI device descriptions, both file types should therefore be updated.

Device differentiation

EtherCAT devices/slaves are distinguished by four properties, which determine the full device identifier. For example, the device identifier EL2521-0025-1018 consists of:

- family key “EL”
- name “2521”
- type “0025”
- and revision “1018”

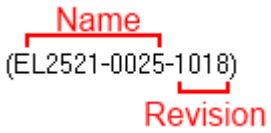


Fig. 85: Identifier structure

The order identifier consisting of name + type (here: EL2521-0025) describes the device function. The revision indicates the technical progress and is managed by Beckhoff. In principle, a device with a higher revision can replace a device with a lower revision, unless specified otherwise, e.g. in the documentation. Each revision has its own ESI description. See further notes.

Online description

If the EtherCAT configuration is created online through scanning of real devices (see section Online setup) and no ESI descriptions are available for a slave (specified by name and revision) that was found, the System Manager asks whether the description stored in the device should be used. In any case, the System Manager needs this information for setting up the cyclic and acyclic communication with the slave correctly.

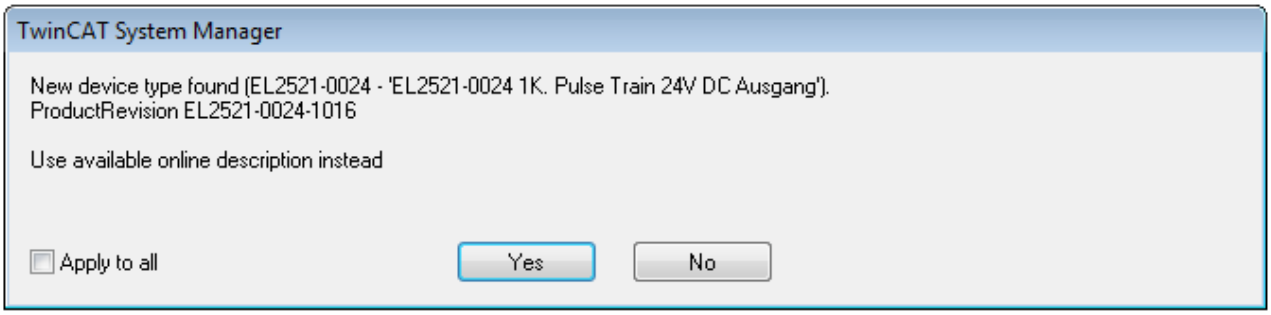


Fig. 86: OnlineDescription information window (TwinCAT 2)

In TwinCAT 3 a similar window appears, which also offers the Web update:

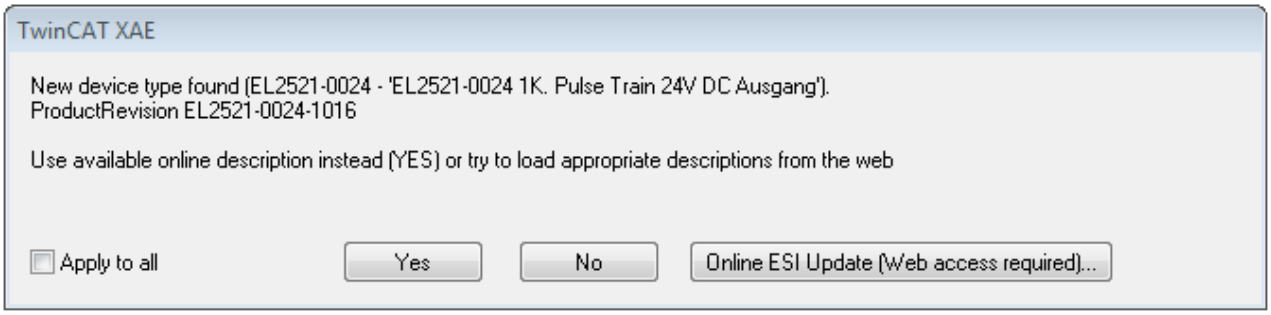


Fig. 87: Information window OnlineDescription (TwinCAT 3)

If possible, the *Yes* is to be rejected and the required ESI is to be requested from the device manufacturer. After installation of the XML/XSD file the configuration process should be repeated.

NOTICE

Changing the "usual" configuration through a scan

✓ If a scan discovers a device that is not yet known to TwinCAT, distinction has to be made between two cases. Taking the example here of the EL2521-0000 in the revision 1019

a) no ESI is present for the EL2521-0000 device at all, either for the revision 1019 or for an older revision. The ESI must then be requested from the manufacturer (in this case Beckhoff).

b) an ESI is present for the EL2521-0000 device, but only in an older revision, e.g. 1018 or 1017. In this case an in-house check should first be performed to determine whether the spare parts stock allows the integration of the increased revision into the configuration at all. A new/higher revision usually also brings along new features. If these are not to be used, work can continue without reservations with the previous revision 1018 in the configuration. This is also stated by the Beckhoff compatibility rule.

Refer in particular to the chapter "General notes on the use of Beckhoff EtherCAT IO components" and for manual configuration to the chapter "Offline configuration creation [▶ 98]".

If the OnlineDescription is used regardless, the System Manager reads a copy of the device description from the EEPROM in the EtherCAT slave. In complex slaves the size of the EEPROM may not be sufficient for the complete ESI, in which case the ESI would be *incomplete* in the configurator. Therefore it's recommended using an offline ESI file with priority in such a case.

The System Manager creates for online recorded device descriptions a new file "OnlineDescription0000...xml" in its ESI directory, which contains all ESI descriptions that were read online.

OnlineDescriptionCache00000002.xml

Fig. 88: File OnlineDescription.xml created by the System Manager

Is a slave desired to be added manually to the configuration at a later stage, online created slaves are indicated by a prepended symbol “>” in the selection list (see Figure *Indication of an online recorded ESI of EL2521 as an example)*.

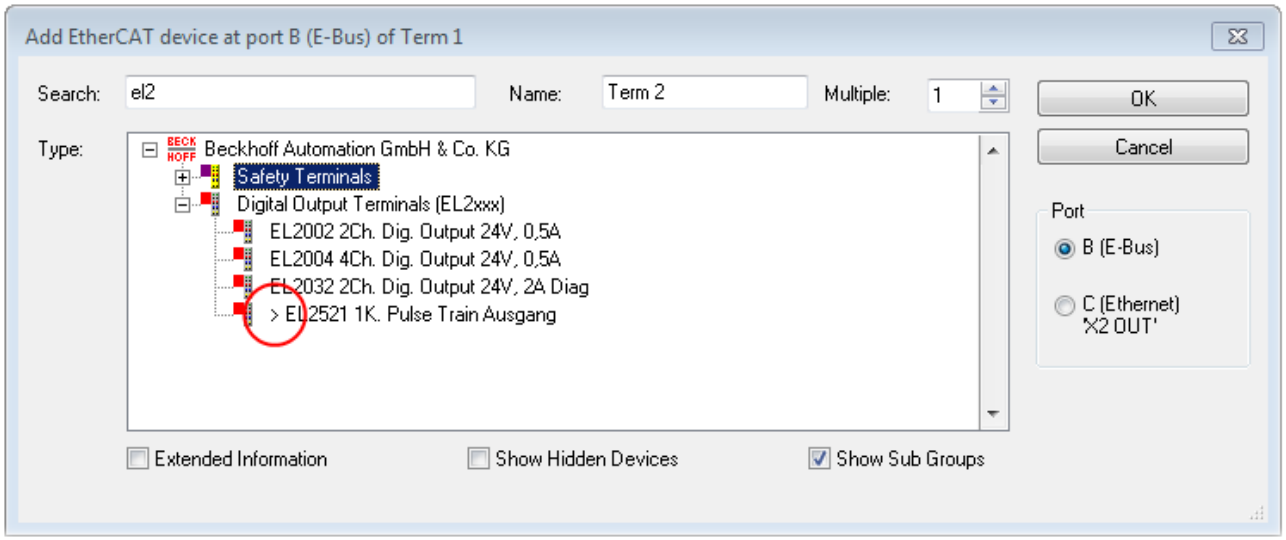


Fig. 89: Indication of an online recorded ESI of EL2521 as an example

If such ESI files are used and the manufacturer's files become available later, the file OnlineDescription.xml should be deleted as follows:

- close all System Manager windows
- restart TwinCAT in Config mode
- delete “OnlineDescription0000...xml”
- restart TwinCAT System Manager

This file should not be visible after this procedure, if necessary press <F5> to update

OnlineDescription for TwinCAT 3.x

In addition to the file described above “OnlineDescription0000...xml”, a so called EtherCAT cache with new discovered devices is created by TwinCAT 3.x, e.g. under Windows 7:

C:\User\[USERNAME]\AppData\Roaming\Beckhoff\TwinCAT3\Components\Base\EtherCATCache.xml

(Please note the language settings of the OS!)
You have to delete this file, too.

Faulty ESI file

If an ESI file is faulty and the System Manager is unable to read it, the System Manager brings up an information window.

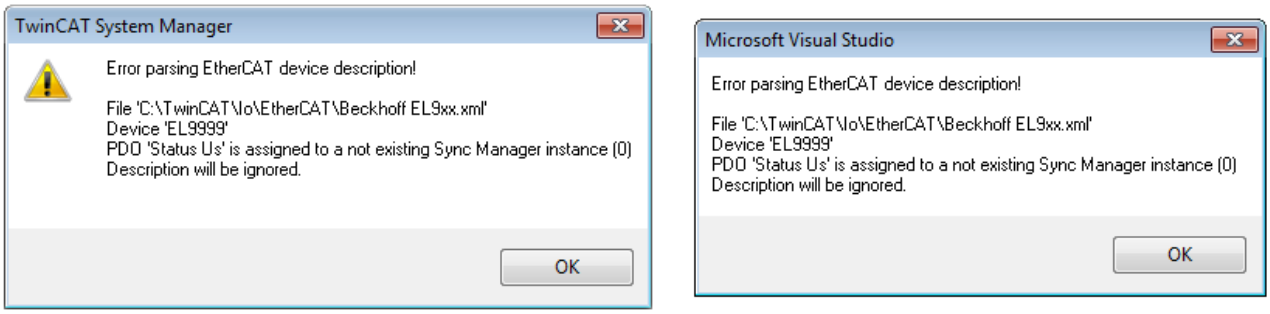


Fig. 90: Information window for faulty ESI file (left: TwinCAT 2; right: TwinCAT 3)

Reasons may include:

- Structure of the *.xml does not correspond to the associated *.xsd file → check your schematics
- Contents cannot be translated into a device description → contact the file manufacturer

5.2.3 TwinCAT ESI Updater

For TwinCAT 2.11 and higher, the System Manager can search for current Beckhoff ESI files automatically, if an online connection is available:

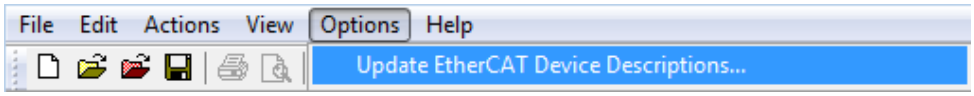


Fig. 91: Using the ESI Updater (>= TwinCAT 2.11)

The call up takes place under:
“Options” → “Update EtherCAT Device Descriptions”

Selection under TwinCAT 3:

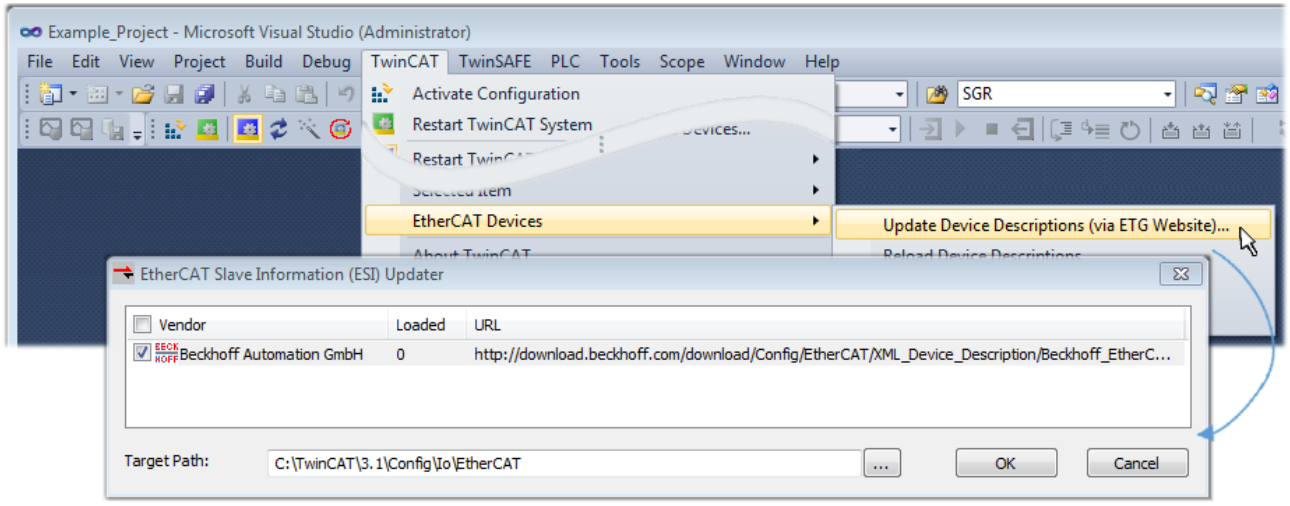


Fig. 92: Using the ESI Updater (TwinCAT 3)

The ESI Updater (TwinCAT 3) is a convenient option for automatic downloading of ESI data provided by EtherCAT manufacturers via the Internet into the TwinCAT directory (ESI = EtherCAT slave information). TwinCAT accesses the central ESI ULR directory list stored at ETG; the entries can then be viewed in the Updater dialog, although they cannot be changed there.

The call up takes place under:
“TwinCAT” → “EtherCAT Devices” → “Update Device Description (via ETG Website)…”.

5.2.4 Distinction between Online and Offline

The distinction between online and offline refers to the presence of the actual I/O environment (drives, terminals, EJ-modules). If the configuration is to be prepared in advance of the system configuration as a programming system, e.g. on a laptop, this is only possible in “Offline configuration” mode. In this case all components have to be entered manually in the configuration, e.g. based on the electrical design.

If the designed control system is already connected to the EtherCAT system and all components are energised and the infrastructure is ready for operation, the TwinCAT configuration can simply be generated through “scanning” from the runtime system. This is referred to as online configuration.

In any case, during each startup the EtherCAT master checks whether the slaves it finds match the configuration. This test can be parameterised in the extended slave settings. Refer to note “Installation of the latest ESI-XML device description” [▶ 93].

For preparation of a configuration:

- the real EtherCAT hardware (devices, couplers, drives) must be present and installed
- the devices/modules must be connected via EtherCAT cables or in the terminal/ module strand in the same way as they are intended to be used later
- the devices/modules be connected to the power supply and ready for communication

- TwinCAT must be in CONFIG mode on the target system.

The online scan process consists of:

- detecting the EtherCAT device [▶ 103] (Ethernet port at the IPC)
- detecting the connected EtherCAT devices [▶ 104]. This step can be carried out independent of the preceding step
- troubleshooting [▶ 107]

The scan with existing configuration [▶ 108] can also be carried out for comparison.

5.2.5 OFFLINE configuration creation

Creating the EtherCAT device

Create an EtherCAT device in an empty System Manager window.

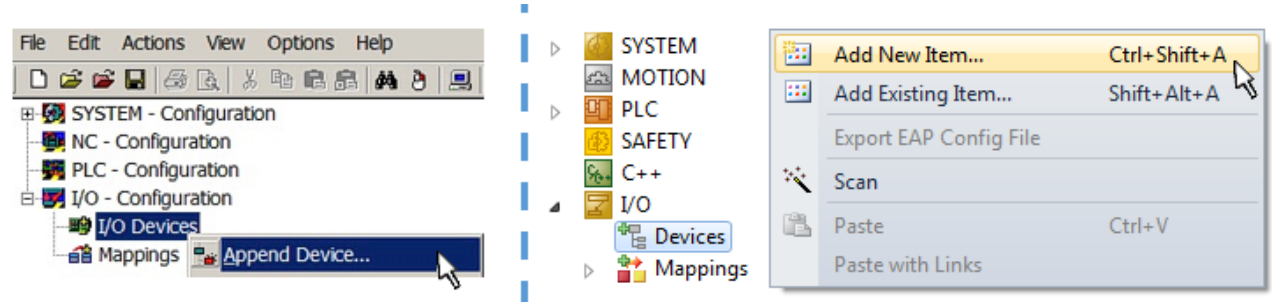


Fig. 93: Append EtherCAT device (left: TwinCAT 2; right: TwinCAT 3)

Select type “EtherCAT” for an EtherCAT I/O application with EtherCAT slaves. For the present publisher/subscriber service in combination with an EL6601/EL6614 terminal select “EtherCAT Automation Protocol via EL6601”.

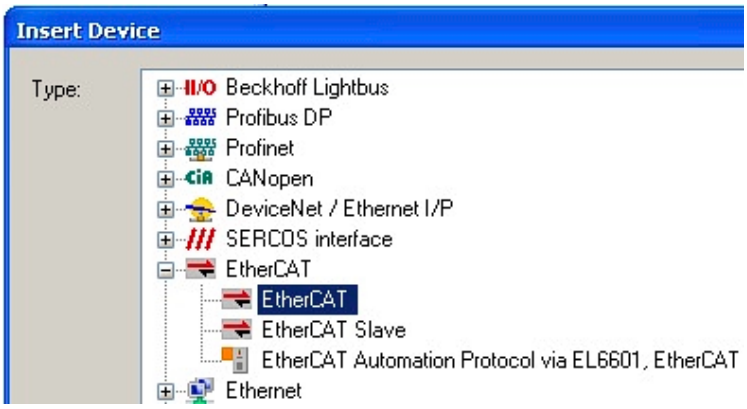


Fig. 94: Selecting the EtherCAT connection (TwinCAT 2.11, TwinCAT 3)

Then assign a real Ethernet port to this virtual device in the runtime system.

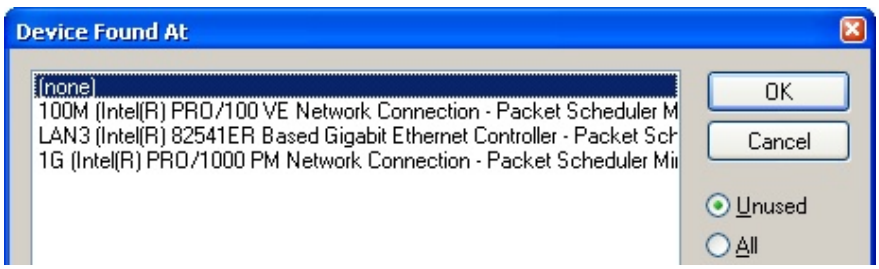


Fig. 95: Selecting the Ethernet port

This query may appear automatically when the EtherCAT device is created, or the assignment can be set/ modified later in the properties dialog; see Fig. “EtherCAT device properties (TwinCAT 2)”.

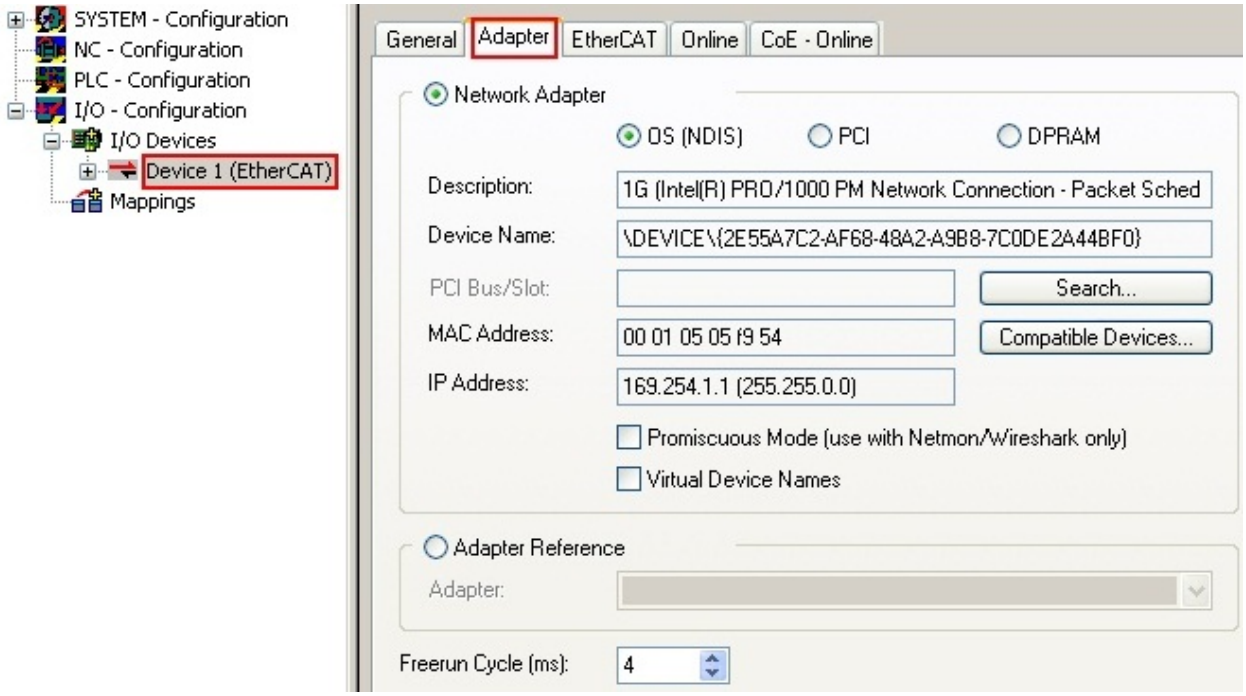
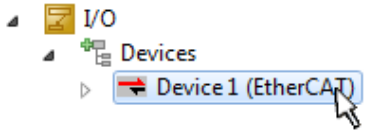


Fig. 96: EtherCAT device properties (TwinCAT 2)

TwinCAT 3: the properties of the EtherCAT device can be opened by double click on “Device .. (EtherCAT)” within the Solution Explorer under “I/O”:



Selecting the Ethernet port

Ethernet ports can only be selected for EtherCAT devices for which the TwinCAT real-time driver is installed. This has to be done separately for each port. Please refer to the respective installation page [▶ 87].

Defining EtherCAT slaves

Further devices can be appended by right-clicking on a device in the configuration tree.

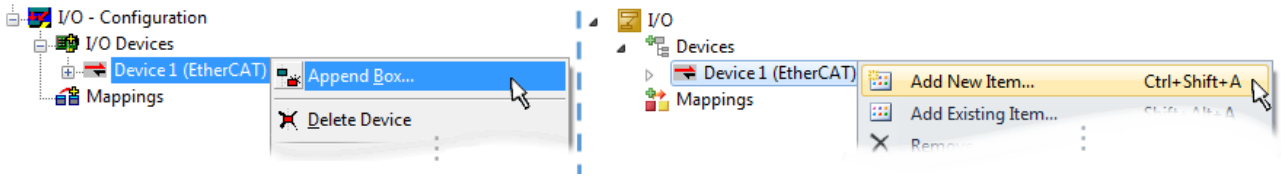


Fig. 97: Appending EtherCAT devices (left: TwinCAT 2; right: TwinCAT 3)

The dialog for selecting a new device opens. Only devices for which ESI files are available are displayed.

Only devices are offered for selection that can be appended to the previously selected device. Therefore, the physical layer available for this port is also displayed (Fig. “Selection dialog for new EtherCAT device”, A). In the case of cable-based Fast-Ethernet physical layer with PHY transfer, then also only cable-based devices are available, as shown in Fig. “Selection dialog for new EtherCAT device”. If the preceding device has several free ports (e.g. EK1122 or EK1100), the required port can be selected on the right-hand side (A).

Overview of physical layer

- “Ethernet”: cable-based 100BASE-TX: couplers, box modules, devices with RJ45/M8/M12 connector

- “E-Bus”: LVDS “terminal bus”, EtherCAT plug-in modules (EJ), EtherCAT terminals (EL/ES), various modular modules

The search field facilitates finding specific devices (since TwinCAT 2.11 or TwinCAT 3).

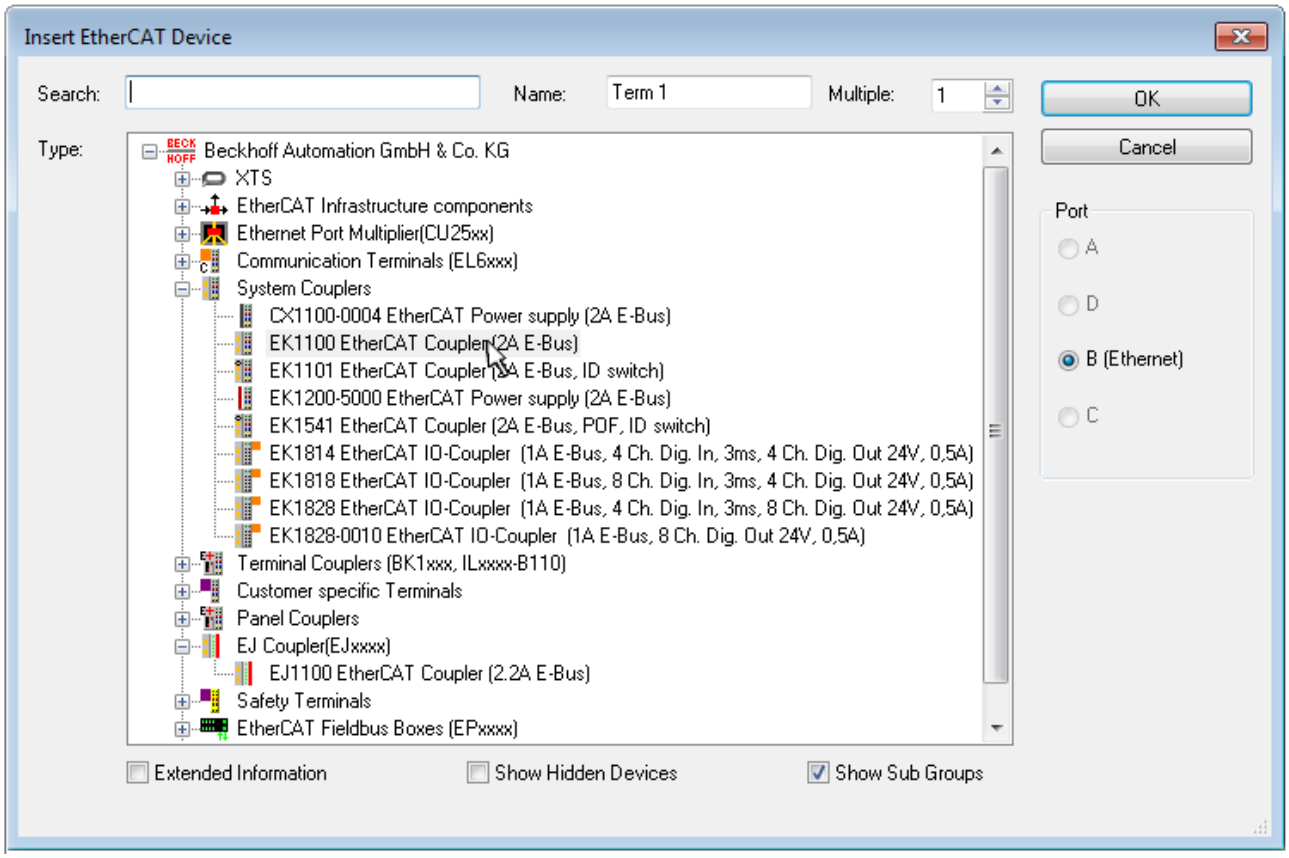


Fig. 98: Selection dialog for new EtherCAT device

By default, only the name/device type is used as selection criterion. For selecting a specific revision of the device, the revision can be displayed as “Extended Information”.

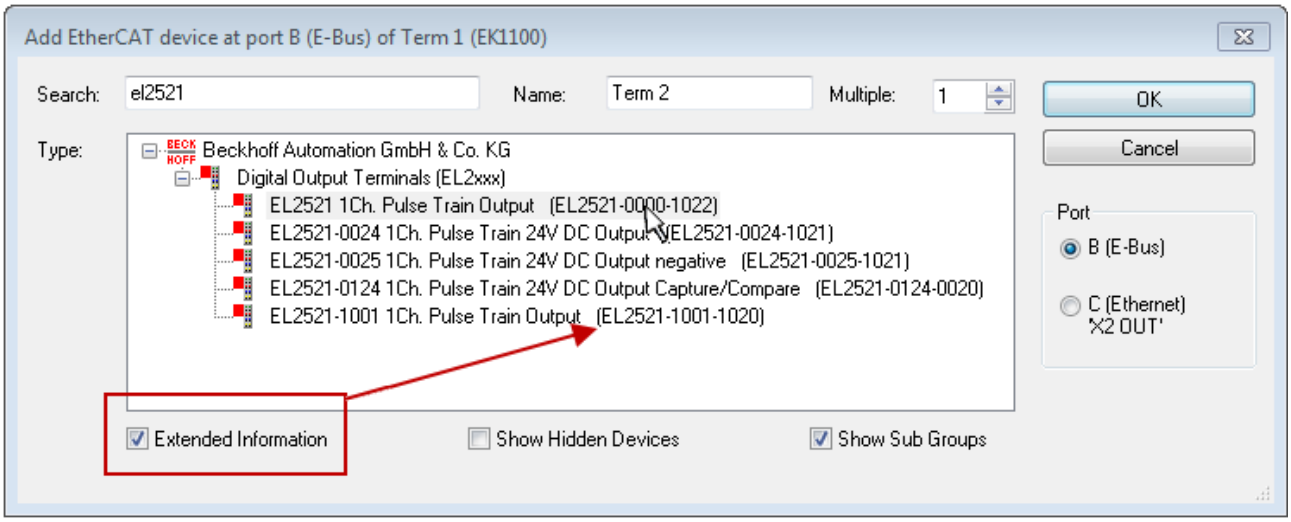


Fig. 99: Display of device revision

In many cases several device revisions were created for historic or functional reasons, e.g. through technological advancement. For simplification purposes (see Fig. “Selection dialog for new EtherCAT device”) only the last (i.e. highest) revision and therefore the latest state of production is displayed in the selection dialog for Beckhoff devices. To show all device revisions available in the system as ESI descriptions tick the “Show Hidden Devices” check box, see Fig. “Display of previous revisions”.

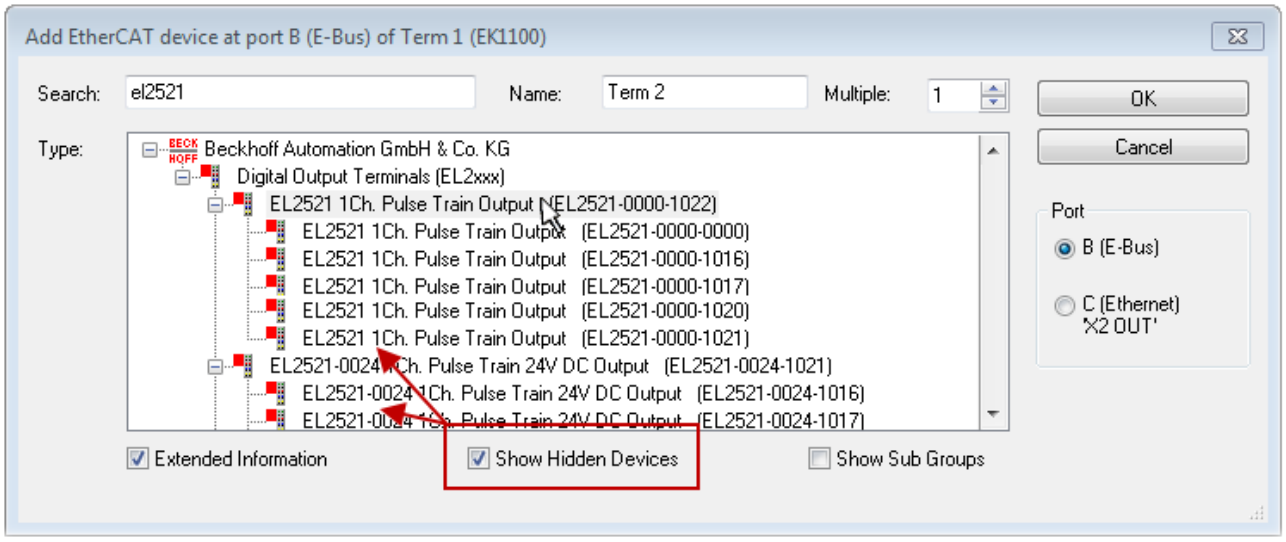


Fig. 100: Display of previous revisions

Device selection based on revision, compatibility

The ESI description also defines the process image, the communication type between master and slave/device and the device functions, if applicable. The physical device (firmware, if available) has to support the communication queries/settings of the master. This is backward compatible, i.e. newer devices (higher revision) should be supported if the EtherCAT master addresses them as an older revision. The following compatibility rule of thumb is to be assumed for Beckhoff EtherCAT Terminals/ Boxes/ EJ-modules:

device revision in the system >= device revision in the configuration

This also enables subsequent replacement of devices without changing the configuration (different specifications are possible for drives).

Example

If an EL2521-0025-**1018** is specified in the configuration, an EL2521-0025-**1018** or higher (-**1019**, -**1020**) can be used in practice.

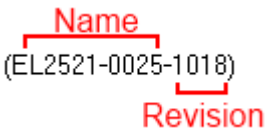


Fig. 101: Name/revision of the terminal

If current ESI descriptions are available in the TwinCAT system, the last revision offered in the selection dialog matches the Beckhoff state of production. It is recommended to use the last device revision when creating a new configuration, if current Beckhoff devices are used in the real application. Older revisions should only be used if older devices from stock are to be used in the application.

In this case the process image of the device is shown in the configuration tree and can be parameterized as follows: linking with the task, CoE/DC settings, plug-in definition, startup settings, ...

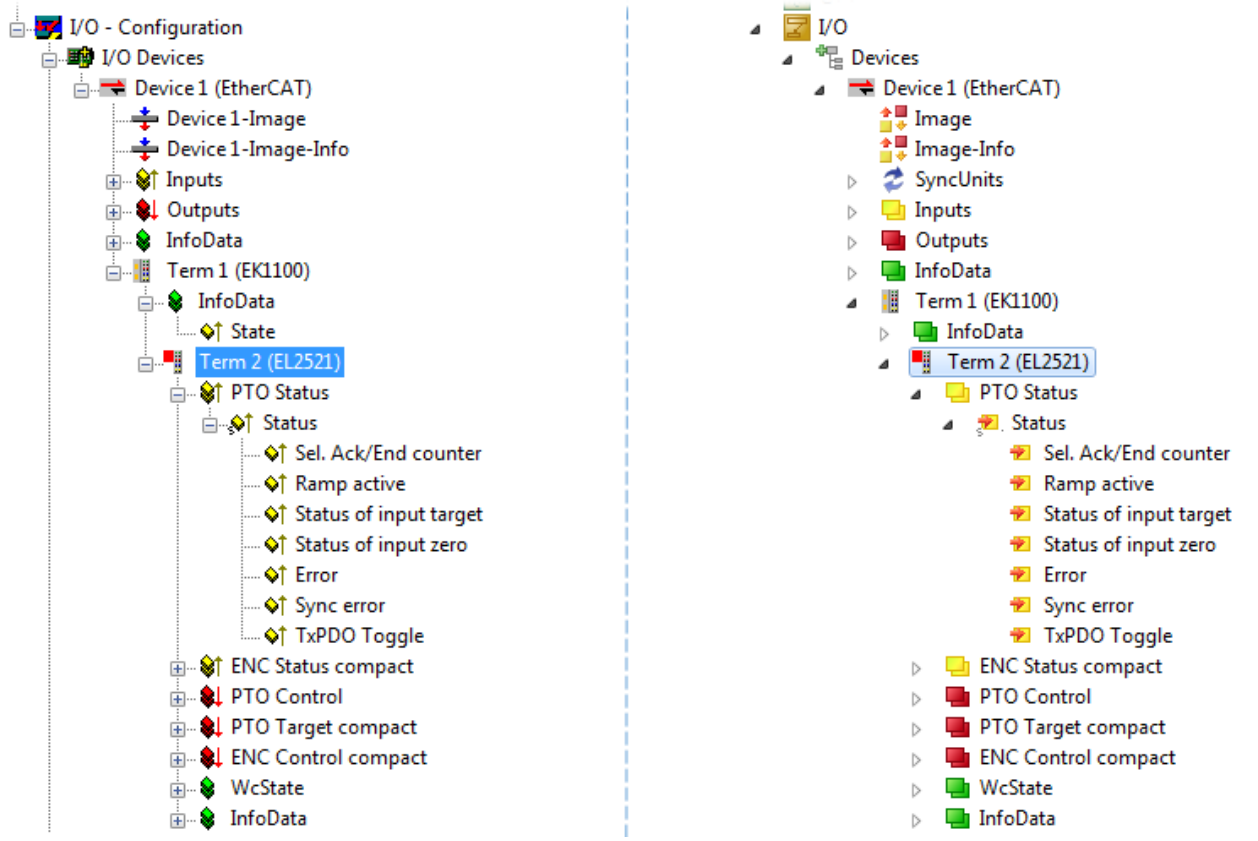


Fig. 102: EtherCAT terminal in the TwinCAT tree (left: TwinCAT 2; right: TwinCAT 3)

5.2.6 ONLINE configuration creation

Detecting/scanning of the EtherCAT device

The online device search can be used if the TwinCAT system is in CONFIG mode. This can be indicated by a symbol right below in the information bar:

- on TwinCAT 2 by a blue display “Config Mode” within the System Manager window: Config Mode .
- on TwinCAT 3 within the user interface of the development environment by a symbol .

TwinCAT can be set into this mode:

- TwinCAT 2: by selection of in the Menubar or by “Actions” → “Set/Reset TwinCAT to Config Mode…”
- TwinCAT 3: by selection of in the Menubar or by “TwinCAT” → “Restart TwinCAT (Config Mode)”

Online scanning in Config mode

The online search is not available in RUN mode (production operation). Note the differentiation between TwinCAT programming system and TwinCAT target system.

The TwinCAT 2 icon ( ) or TwinCAT 3 icon ( ) within the Windows-Taskbar always shows the TwinCAT mode of the local IPC. Compared to that, the System Manager window of TwinCAT 2 or the user interface of TwinCAT 3 indicates the state of the target system.

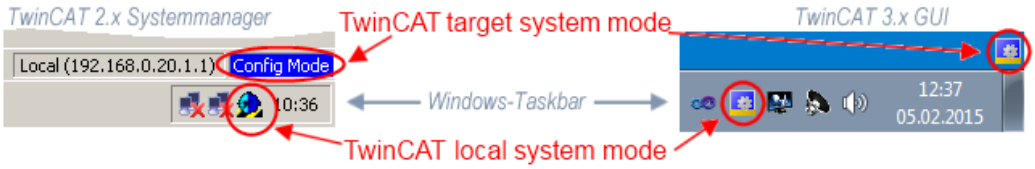


Fig. 103: Differentiation local/target system (left: TwinCAT 2; right: TwinCAT 3)

Right-clicking on “I/O Devices” in the configuration tree opens the search dialog.

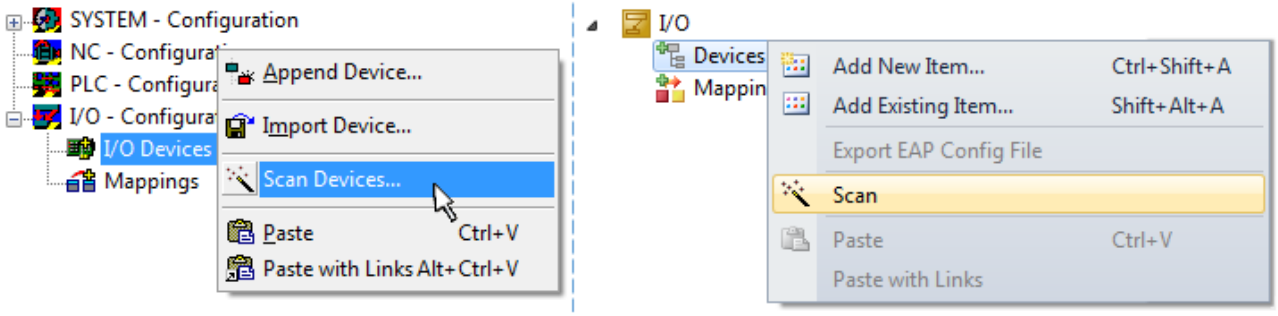


Fig. 104: Scan Devices (left: TwinCAT 2; right: TwinCAT 3)

This scan mode attempts to find not only EtherCAT devices (or Ethernet ports that are usable as such), but also NOVRAM, fieldbus cards, SMB etc. However, not all devices can be found automatically.

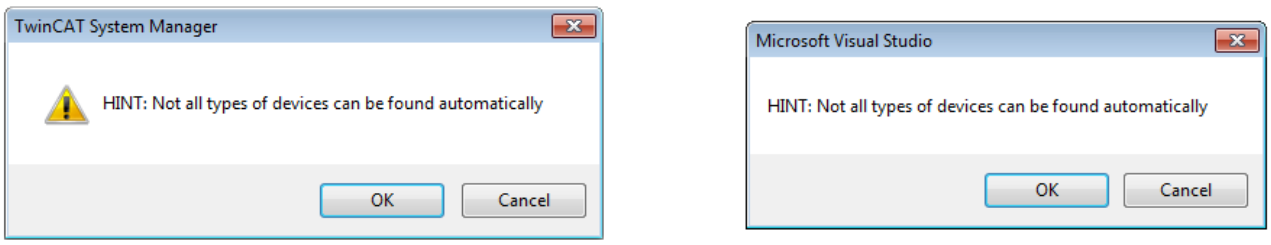


Fig. 105: Note for automatic device scan (left: TwinCAT 2; right: TwinCAT 3)

Ethernet ports with installed TwinCAT real-time driver are shown as “RT Ethernet” devices. An EtherCAT frame is sent to these ports for testing purposes. If the scan agent detects from the response that an EtherCAT slave is connected, the port is immediately shown as an “EtherCAT Device” .

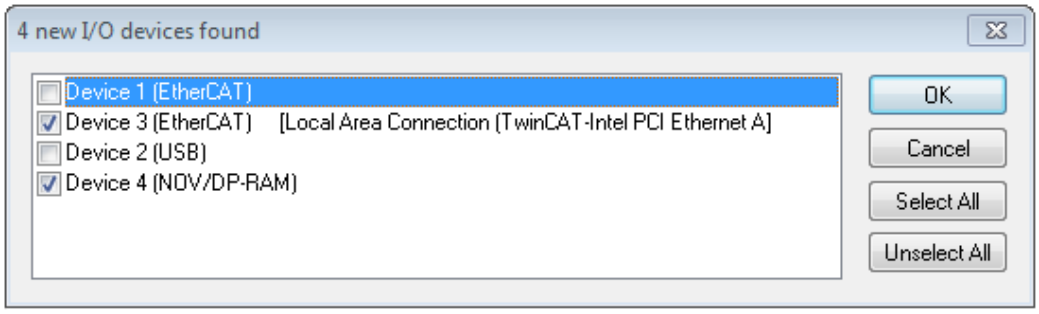


Fig. 106: Detected Ethernet devices

Via respective checkboxes devices can be selected (as illustrated in Fig. “Detected Ethernet devices” e.g. Device 3 and Device 4 were chosen). After confirmation with “OK” a device scan is suggested for all selected devices, see Fig.: “Scan query after automatic creation of an EtherCAT device”.

Selecting the Ethernet port

Ethernet ports can only be selected for EtherCAT devices for which the TwinCAT real-time driver is installed. This has to be done separately for each port. Please refer to the respective installation page [▶ 87].

Detecting/Scanning the EtherCAT devices

Online scan functionality

During a scan the master queries the identity information of the EtherCAT slaves from the slave EEPROM. The name and revision are used for determining the type. The respective devices are located in the stored ESI data and integrated in the configuration tree in the default state defined there.

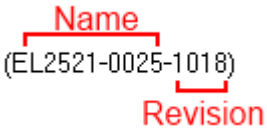


Fig. 107: Example default state

NOTICE

Slave scanning in practice in series machine production

The scanning function should be used with care. It is a practical and fast tool for creating an initial configuration as a basis for commissioning. In series machine production or reproduction of the plant, however, the function should no longer be used for the creation of the configuration, but if necessary for comparison [▶ 108] with the defined initial configuration.Background: since Beckhoff occasionally increases the revision version of the delivered products for product maintenance reasons, a configuration can be created by such a scan which (with an identical machine construction) is identical according to the device list; however, the respective device revision may differ from the initial configuration.

Example:

Company A builds the prototype of a machine B, which is to be produced in series later on. To do this the prototype is built, a scan of the IO devices is performed in TwinCAT and the initial configuration “B.tsm” is created. The EL2521-0025 EtherCAT terminal with the revision 1018 is located somewhere. It is thus built into the TwinCAT configuration in this way:

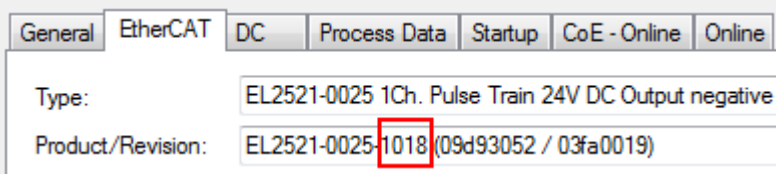


Fig. 108: Installing EthetCAT terminal with revision -1018

Likewise, during the prototype test phase, the functions and properties of this terminal are tested by the programmers/commissioning engineers and used if necessary, i.e. addressed from the PLC “B.pro” or the NC. (the same applies correspondingly to the TwinCAT 3 solution files).

The prototype development is now completed and series production of machine B starts, for which Beckhoff continues to supply the EL2521-0025-0018. If the commissioning engineers of the series machine production department always carry out a scan, a B configuration with the identical contents results again for each machine. Likewise, A might create spare parts stores worldwide for the coming series-produced machines with EL2521-0025-1018 terminals.

After some time Beckhoff extends the EL2521-0025 by a new feature C. Therefore the FW is changed, outwardly recognizable by a higher FW version and **a new revision -1019**. Nevertheless the new device naturally supports functions and interfaces of the predecessor version(s); an adaptation of “B.tsm” or even “B.pro” is therefore unnecessary. The series-produced machines can continue to be built with “B.tsm” and “B.pro”; it makes sense to perform a comparative scan [▶ 108] against the initial configuration “B.tsm” in order to check the built machine.

However, if the series machine production department now doesn’t use “B.tsm”, but instead carries out a scan to create the productive configuration, the revision **-1019** is automatically detected and built into the configuration:

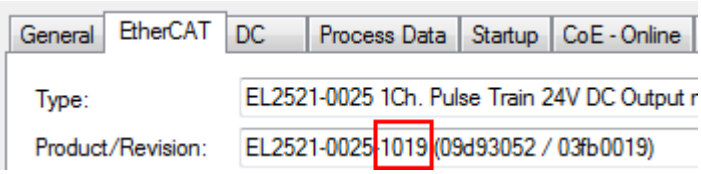


Fig. 109: Detection of EtherCAT terminal with revision -1019

This is usually not noticed by the commissioning engineers. TwinCAT cannot signal anything either, since a new configuration is essentially created. According to the compatibility rule, however, this means that no EL2521-0025-**1018** should be built into this machine as a spare part (even if this nevertheless works in the vast majority of cases).

In addition, it could be the case that, due to the development accompanying production in company A, the new feature C of the EL2521-0025-1019 (for example, an improved analog filter or an additional process data for the diagnosis) is discovered and used without in-house consultation. The previous stock of spare part devices are then no longer to be used for the new configuration “B2.tsm” created in this way. Þ if series machine production is established, the scan should only be performed for informative purposes for comparison with a defined initial configuration. Changes are to be made with care!

If an EtherCAT device was created in the configuration (manually or through a scan), the I/O field can be scanned for devices/slaves.

Fig. 110: Scan query after automatic creation of an EtherCAT device (left: TwinCAT 2; right: TwinCAT 3)

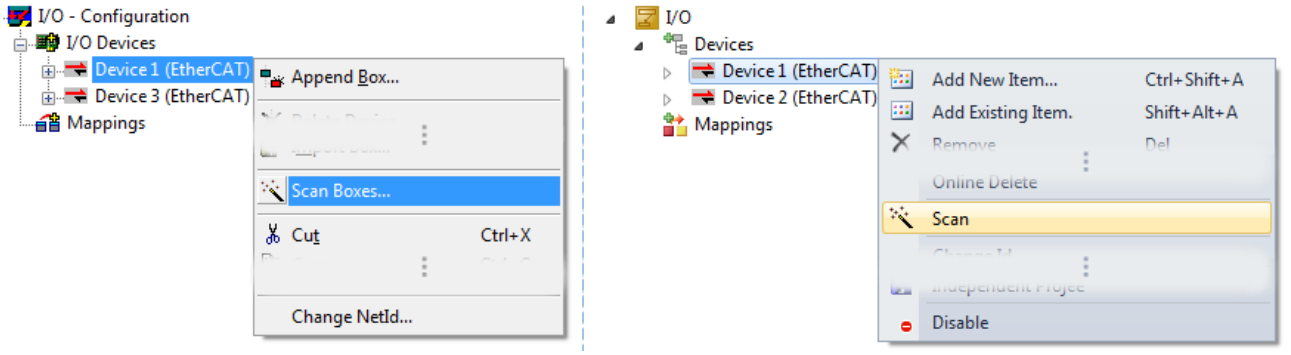


Fig. 111: Manual scanning for devices on a specified EtherCAT device (left: TwinCAT 2; right: TwinCAT 3)

In the System Manager (TwinCAT 2) or the User Interface (TwinCAT 3) the scan process can be monitored via the progress bar at the bottom in the status bar.

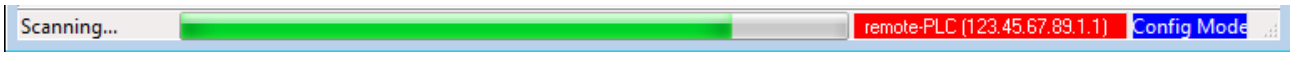


Fig. 112: *Scan progressexemplary by TwinCAT 2*

The configuration is established and can then be switched to online state (OPERATIONAL).

Fig. 113: Config/FreeRun query (left: TwinCAT 2; right: TwinCAT 3)

In Config/FreeRun mode the System Manager display alternates between blue and red, and the EtherCAT device continues to operate with the idling cycle time of 4 ms (default setting), even without active task (NC, PLC).

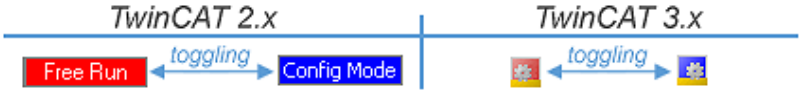


Fig. 114: Displaying of “Free Run” and “Config Mode” toggling right below in the status bar

Fig. 115: TwinCAT can also be switched to this state by using a button (left: TwinCAT 2; right: TwinCAT 3)

The EtherCAT system should then be in a functional cyclic state, as shown in Fig. *Online display example*.

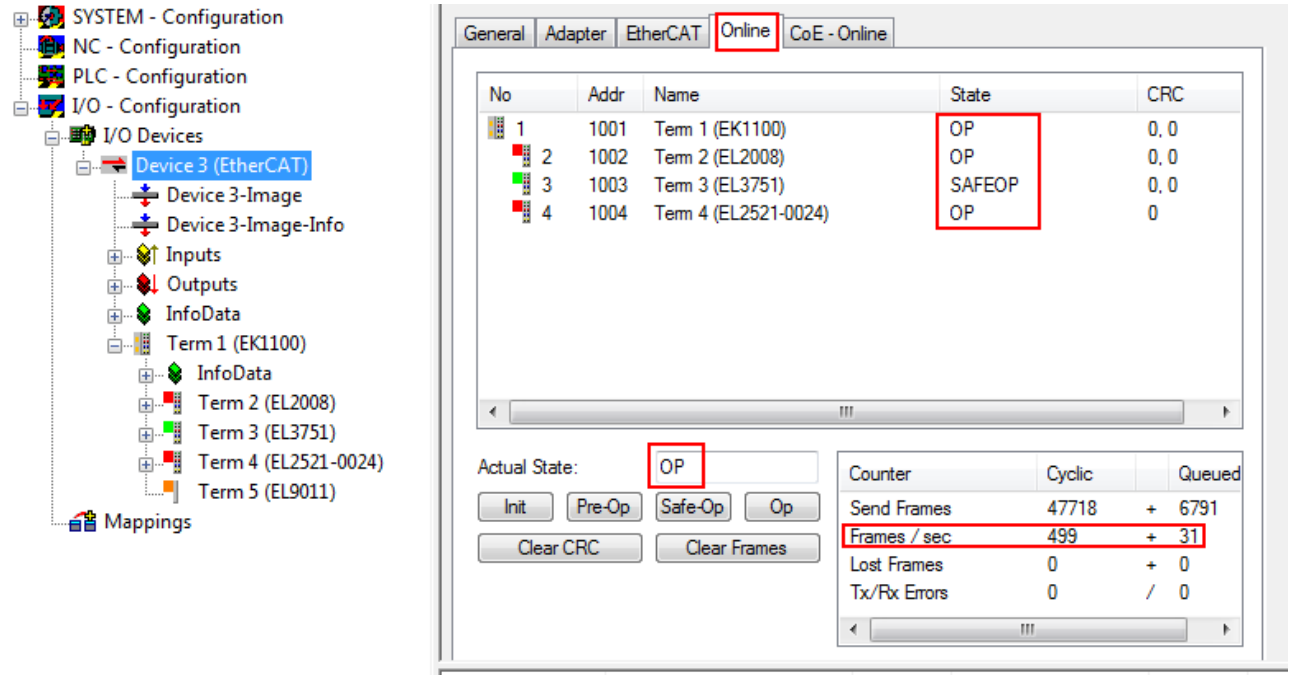


Fig. 116: Online display example

Please note:

- all slaves should be in OP state
- the EtherCAT master should be in “Actual State” OP
- “frames/sec” should match the cycle time taking into account the sent number of frames
- no excessive “LostFrames” or CRC errors should occur

The configuration is now complete. It can be modified as described under manual procedure [▶ 98].

Troubleshooting

Various effects may occur during scanning.

- An **unknown device** is detected, i.e. an EtherCAT slave for which no ESI XML description is available. In this case the System Manager offers to read any ESI that may be stored in the device. This case is described in the chapter “Notes regarding ESI device description”.
- **Device are not detected properly**
  Possible reasons include:
  - faulty data links, resulting in data loss during the scan
  - slave has invalid device description

  The connections and devices should be checked in a targeted manner, e.g. via the emergency scan. Then re-run the scan.

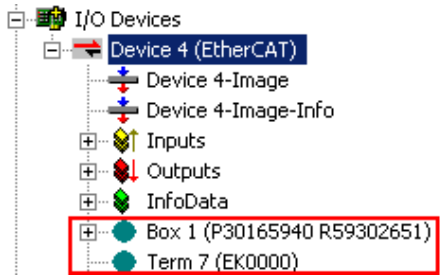


Fig. 117: Faulty identification

In the System Manager such devices may be set up as EK0000 or unknown devices. Operation is not possible or meaningful.

Scan over existing Configuration

NOTICE

Change of the configuration after comparison

With this scan (TwinCAT 2.11 or 3.1) only the device properties vendor (manufacturer), device name and revision are compared at present! A “ChangeTo” or “Copy” should only be carried out with care, taking into consideration the Beckhoff IO compatibility rule (see above). The device configuration is then replaced by the revision found; this can affect the supported process data and functions.

If a scan is initiated for an existing configuration, the actual I/O environment may match the configuration exactly or it may differ. This enables the configuration to be compared.

Fig. 118: Identical configuration (left: TwinCAT 2; right: TwinCAT 3)

If differences are detected, they are shown in the correction dialog, so that the user can modify the configuration as required.

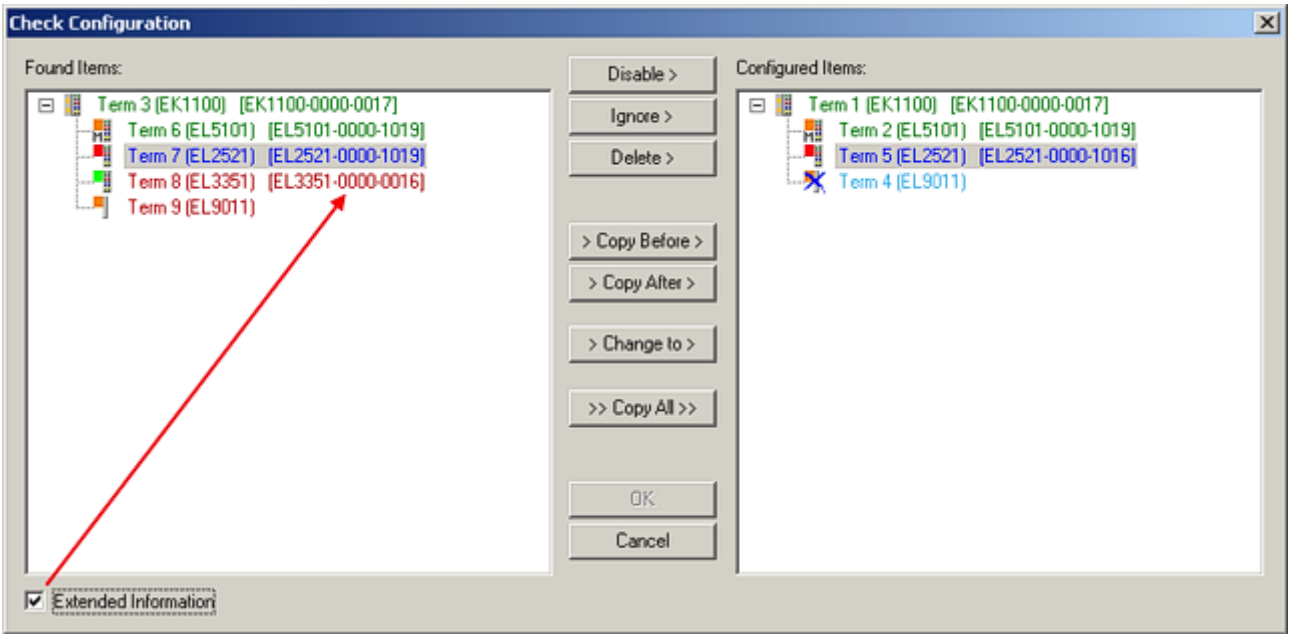


Fig. 119: Correction dialog

It is advisable to tick the “Extended Information” check box to reveal differences in the revision.

Color	Explanation
green	This EtherCAT slave matches the entry on the other side. Both type and revision match.
blue	This EtherCAT slave is present on the other side, but in a different revision. This other revision can have other default values for the process data as well as other/additional functions. If the found revision is higher than the configured revision, the slave may be used provided compatibility issues are taken into account. If the found revision is lower than the configured revision, it is likely that the slave cannot be used. The found device may not support all functions that the master expects based on the higher revision number.
light blue	This EtherCAT slave is ignored (“Ignore” button)
red	• This EtherCAT slave is not present on the other side. • It is present, but in a different revision, which also differs in its properties from the one specified. The compatibility principle then also applies here: if the found revision is higher than the configured revision, use is possible provided compatibility issues are taken into account, since the successor devices should support the functions of the predecessor devices. If the found revision is lower than the configured revision, it is likely that the slave cannot be used. The found device may not support all functions that the master expects based on the higher revision number.

Device selection based on revision, compatibility

The ESI description also defines the process image, the communication type between master and slave/device and the device functions, if applicable. The physical device (firmware, if available) has to support the communication queries/settings of the master. This is backward compatible, i.e. newer devices (higher revision) should be supported if the EtherCAT master addresses them as an older revision. The following compatibility rule of thumb is to be assumed for Beckhoff EtherCAT Terminals/ Boxes/ EJ-modules:

device revision in the system >= device revision in the configuration

This also enables subsequent replacement of devices without changing the configuration (different specifications are possible for drives).

Example

If an EL2521-0025-**1018** is specified in the configuration, an EL2521-0025-**1018** or higher (-**1019**, -**1020**) can be used in practice.

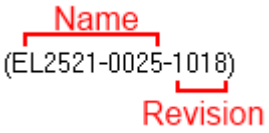


Fig. 120: Name/revision of the terminal

If current ESI descriptions are available in the TwinCAT system, the last revision offered in the selection dialog matches the Beckhoff state of production. It is recommended to use the last device revision when creating a new configuration, if current Beckhoff devices are used in the real application. Older revisions should only be used if older devices from stock are to be used in the application.

In this case the process image of the device is shown in the configuration tree and can be parameterized as follows: linking with the task, CoE/DC settings, plug-in definition, startup settings, ...

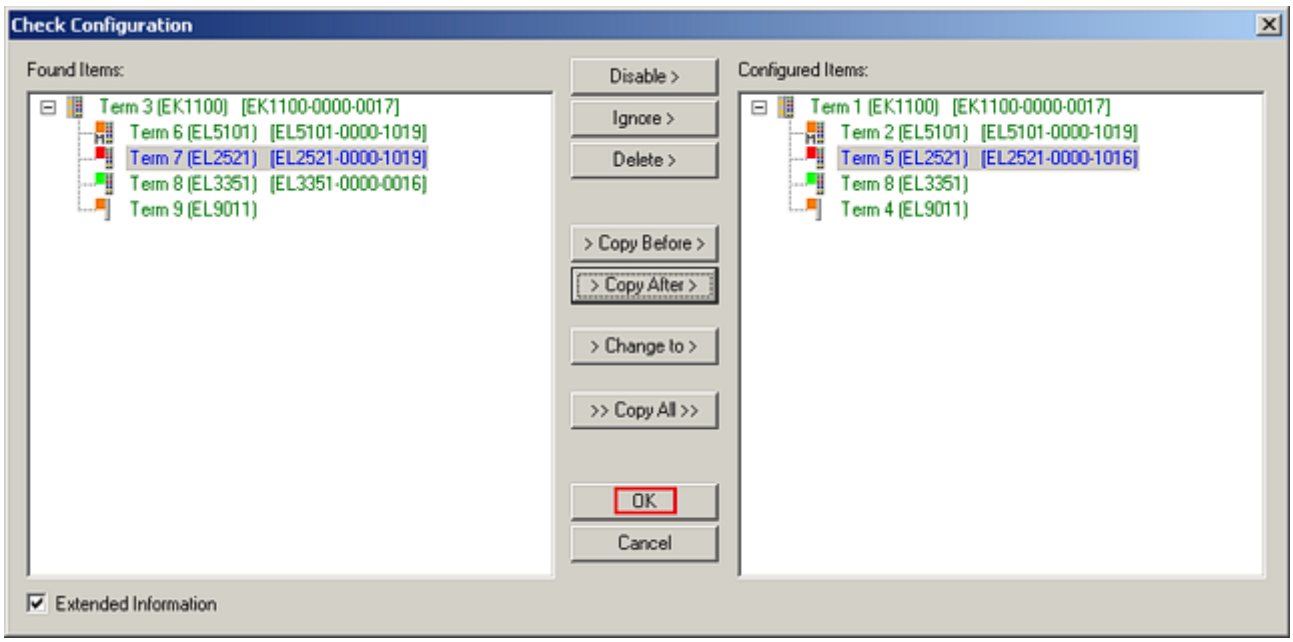


Fig. 121: Correction dialog with modifications

Once all modifications have been saved or accepted, click “OK” to transfer them to the real *.tsm configuration.

Change to Compatible Type

TwinCAT offers a function *Change to Compatible Type…* for the exchange of a device whilst retaining the links in the task.

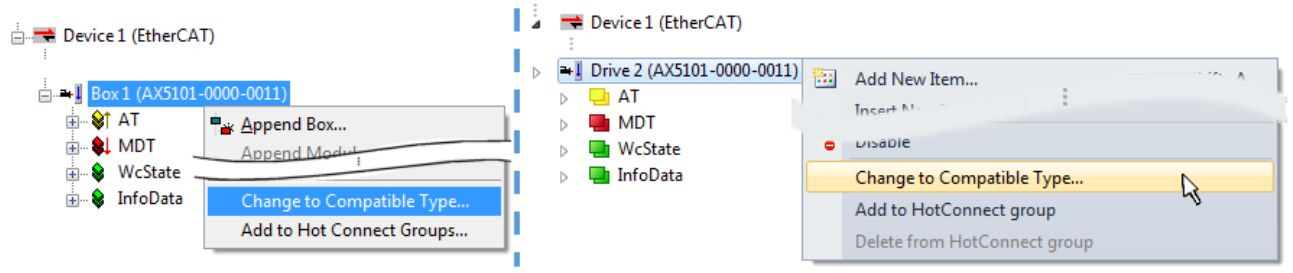


Fig. 122: Dialog “Change to Compatible Type…” (left: TwinCAT 2; right: TwinCAT 3)

The following elements in the ESI of an EtherCAT device are compared by TwinCAT and assumed to be the same in order to decide whether a device is indicated as "compatible":

- Physics (e.g. RJ45, Ebus...)
- FMMU (additional ones are allowed)
- SyncManager (SM, additional ones are allowed)
- EoE (attributes MAC, IP)
- CoE (attributes SdoInfo, PdoAssign, PdoConfig, PdoUpload, CompleteAccess)
- FoE
- PDO (process data: Sequence, SyncUnit SU, SyncManager SM, EntryCount, Ent-ry.Datatype)

This function is preferably to be used on AX5000 devices.

Change to Alternative Type

The TwinCAT System Manager offers a function for the exchange of a device: Change to Alternative Type

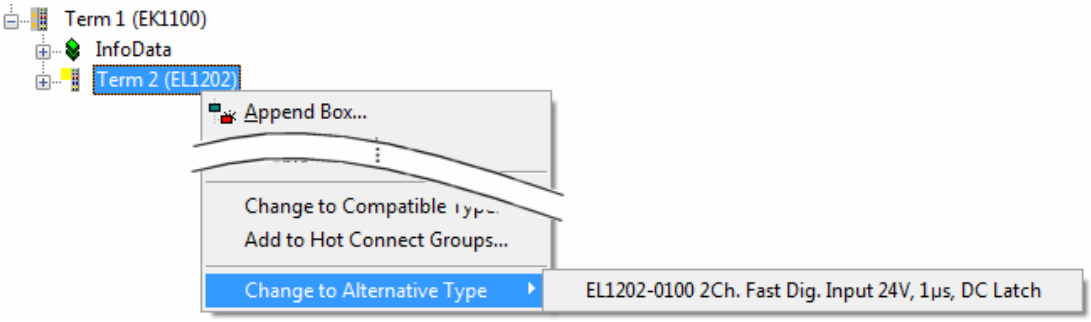


Fig. 123: TwinCAT 2 Dialog Change to Alternative Type

If called, the System Manager searches in the procured device ESI (in this example: EL1202-0000) for details of compatible devices contained there. The configuration is changed and the ESI-EEPROM is overwritten at the same time – therefore this process is possible only in the online state (ConfigMode).

5.2.7 EtherCAT subscriber configuration

In the left-hand window of the TwinCAT 2 System Manager or the Solution Explorer of the TwinCAT 3 Development Environment respectively, click on the element of the terminal within the tree you wish to configure (in the example: EL3751 Terminal 3).

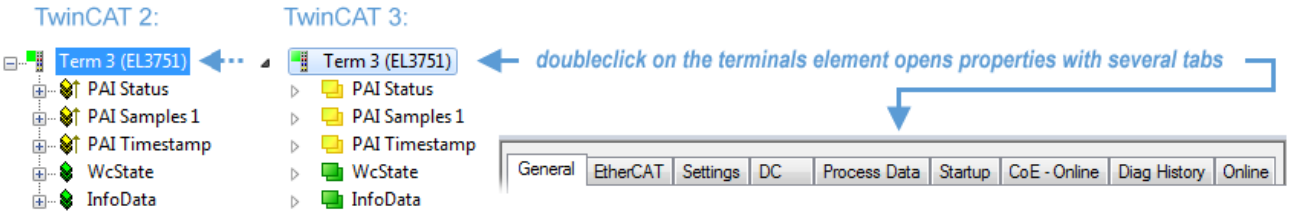


Fig. 124: Branch element as terminal EL3751

In the right-hand window of the TwinCAT System Manager (TwinCAT 2) or the Development Environment (TwinCAT 3), various tabs are now available for configuring the terminal. And yet the dimension of complexity of a subscriber determines which tabs are provided. Thus as illustrated in the example above the terminal EL3751 provides many setup options and also a respective number of tabs are available. On the contrary by the terminal EL1004 for example the tabs “General”, “EtherCAT”, “Process Data” and “Online“ are available only. Several terminals, as for instance the EL6695 provide special functions by a tab with its own terminal name, so “EL6695” in this case. A specific tab “Settings” by terminals with a wide range of setup options will be provided also (e.g. EL3751).

“General” tab

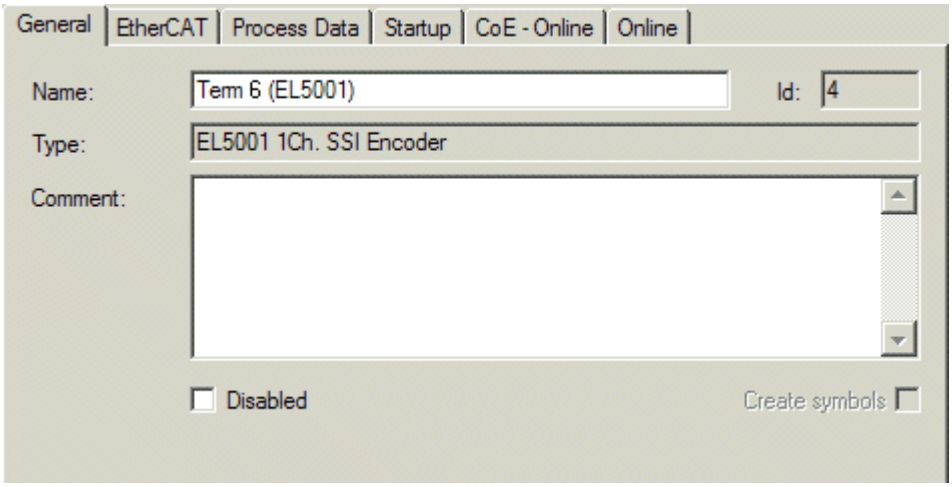


Fig. 125: “General” tab

Name	Name of the EtherCAT device
Id	Number of the EtherCAT device
Type	EtherCAT device type
Comment	Here you can add a comment (e.g. regarding the system).
Disabled	Here you can deactivate the EtherCAT device.
Create symbols	Access to this EtherCAT slave via ADS is only available if this control box is activated.

“EtherCAT” tab

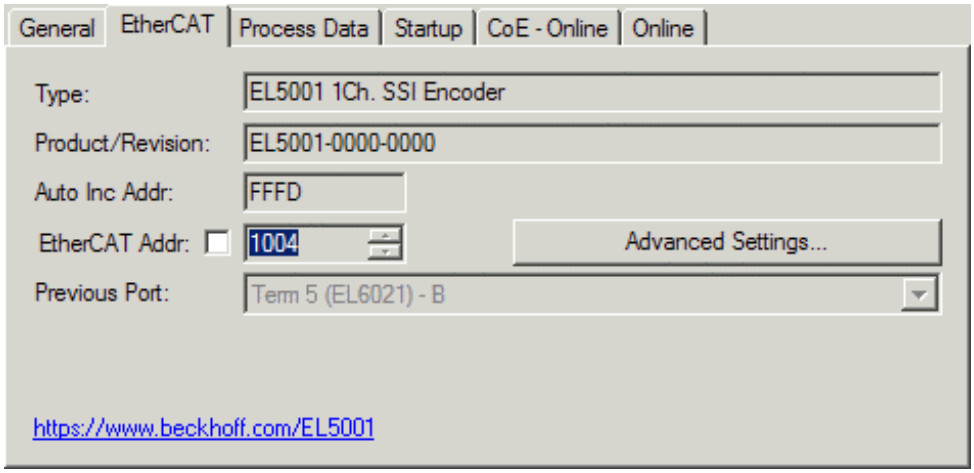


Fig. 126: “EtherCAT” tab

Type	EtherCAT device type
Product/Revision	Product and revision number of the EtherCAT device
Auto Inc Addr.	Auto increment address of the EtherCAT device. The auto increment address can be used for addressing each EtherCAT device in the communication ring through its physical position. Auto increment addressing is used during the start-up phase when the EtherCAT master allocates addresses to the EtherCAT devices. With auto increment addressing the first EtherCAT slave in the ring has the address 0000_{hex}. For each further slave the address is decremented by 1 ($FFFF_{hex}$, $FFFE_{hex}$ etc.).
EtherCAT Addr.	Fixed address of an EtherCAT slave. This address is allocated by the EtherCAT master during the start-up phase. Tick the control box to the left of the input field in order to modify the default value.
Previous Port	Name and port of the EtherCAT device to which this device is connected. If it is possible to connect this device with another one without changing the order of the EtherCAT devices in the communication ring, then this combination field is activated and the EtherCAT device to which this device is to be connected can be selected.
Advanced Settings	This button opens the dialogs for advanced settings.

The link at the bottom of the tab points to the product page for this EtherCAT device on the web.

“Process Data” tab

Indicates the configuration of the process data. The input and output data of the EtherCAT slave are represented as CANopen process data objects (**P**rocess **D**ata **O**bjects, PDOs). The user can select a PDO via PDO assignment and modify the content of the individual PDO via this dialog, if the EtherCAT slave supports this function.

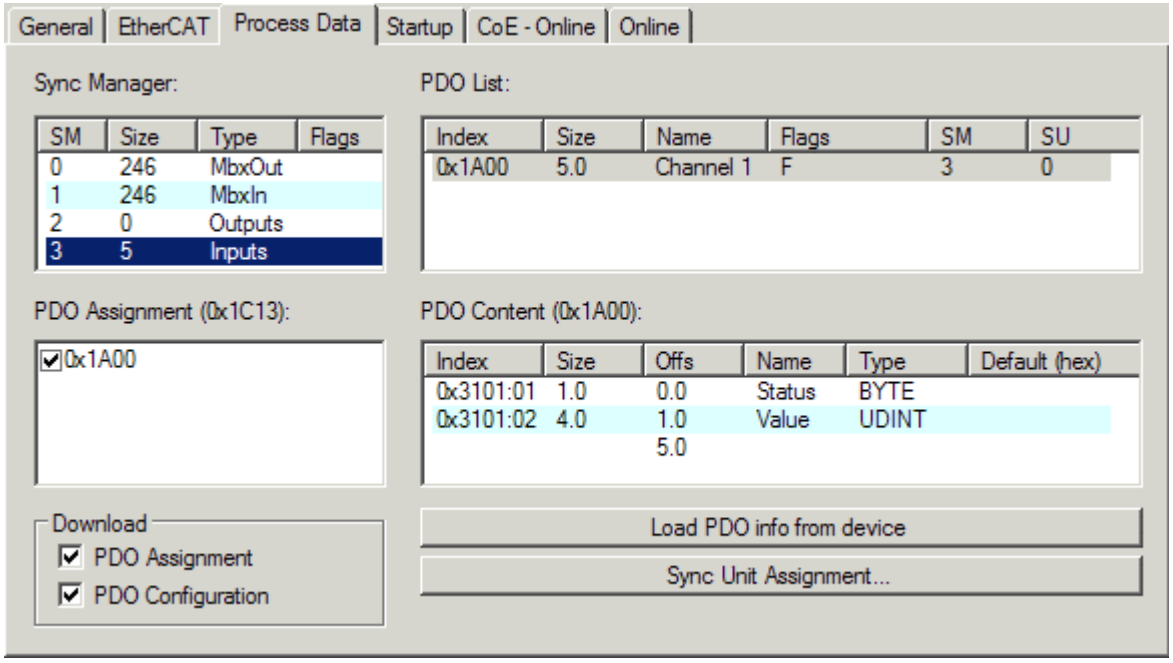


Fig. 127: “Process Data” tab

The process data (PDOs) transferred by an EtherCAT slave during each cycle are user data which the application expects to be updated cyclically or which are sent to the slave. To this end the EtherCAT master (Beckhoff TwinCAT) parameterizes each EtherCAT slave during the start-up phase to define which process data (size in bits/bytes, source location, transmission type) it wants to transfer to or from this slave. Incorrect configuration can prevent successful start-up of the slave.

For Beckhoff EtherCAT EL, ES, EM, EJ and EP slaves the following applies in general:

- The input/output process data supported by the device are defined by the manufacturer in the ESI/XML description. The TwinCAT EtherCAT Master uses the ESI description to configure the slave correctly.
- The process data can be modified in the System Manager. See the device documentation.
  Examples of modifications include: mask out a channel, displaying additional cyclic information, 16-bit display instead of 8-bit data size, etc.
- In so-called “intelligent” EtherCAT devices the process data information is also stored in the CoE directory. Any changes in the CoE directory that lead to different PDO settings prevent successful startup of the slave. It is not advisable to deviate from the designated process data, because the device firmware (if available) is adapted to these PDO combinations.

If the device documentation allows modification of process data, proceed as follows (see Figure *Configuring the process data*).

- A: select the device to configure
- B: in the “Process Data” tab select Input or Output under SyncManager (C)
- D: the PDOs can be selected or deselected
- H: the new process data are visible as linkable variables in the System Manager
  The new process data are active once the configuration has been activated and TwinCAT has been restarted (or the EtherCAT master has been restarted)
- E: if a slave supports this, Input and Output PDO can be modified simultaneously by selecting a so-called PDO record (“predefined PDO settings”).

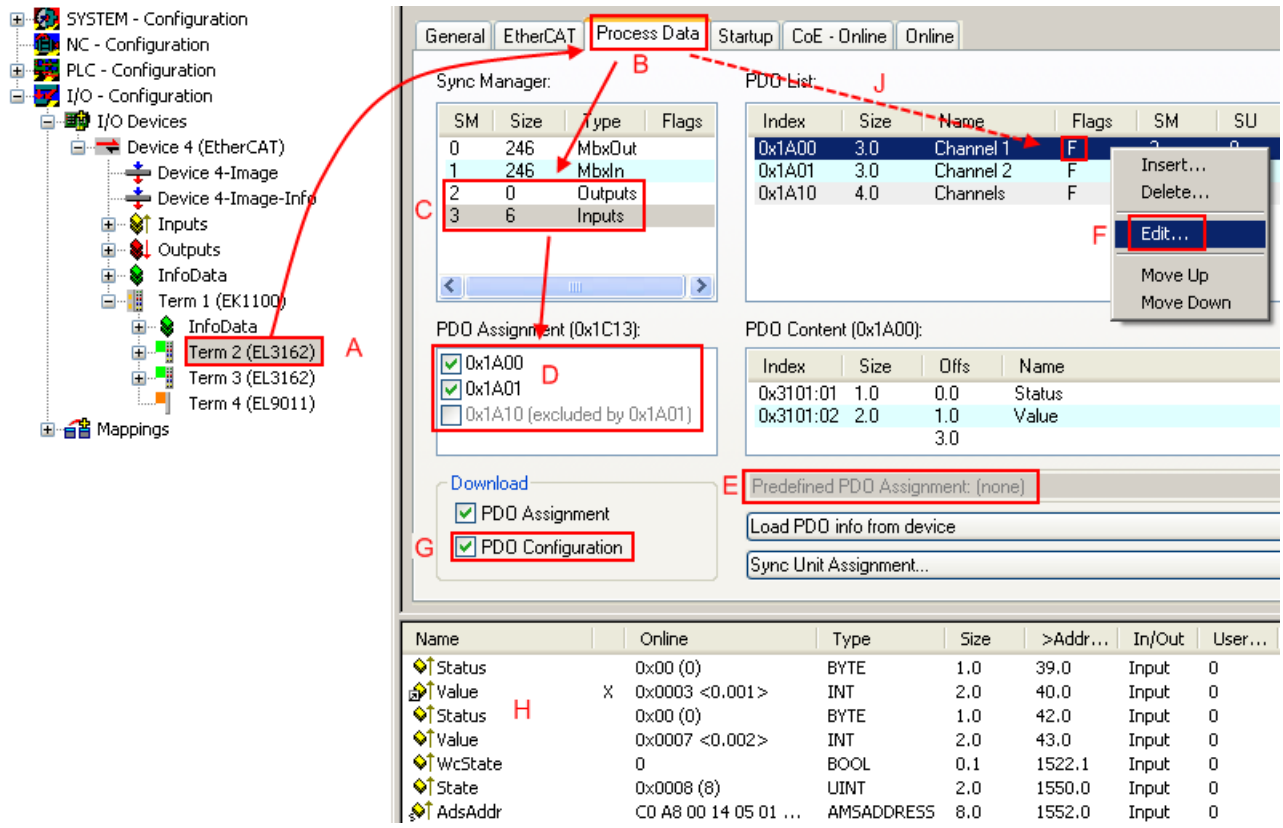


Fig. 128: Configuring the process data

Manual modification of the process data

According to the ESI description, a PDO can be identified as “fixed” with the flag “F” in the PDO overview (Fig. *Configuring the process data*, J). The configuration of such PDOs cannot be changed, even if TwinCAT offers the associated dialog (“Edit”). In particular, CoE content cannot be displayed as cyclic process data. This generally also applies in cases where a device supports download of the PDO configuration, “G”. In case of incorrect configuration the EtherCAT slave usually refuses to start and change to OP state. The System Manager displays an “invalid SM cfg” logger message: This error message (“invalid SM IN cfg” or “invalid SM OUT cfg”) also indicates the reason for the failed start.

A detailed description [▶ 119] can be found at the end of this section.

“Startup” tab

The *Startup* tab is displayed if the EtherCAT slave has a mailbox and supports the *CANopen over EtherCAT* (CoE) or *Servo drive over EtherCAT* protocol. This tab indicates which download requests are sent to the mailbox during startup. It is also possible to add new mailbox requests to the list display. The download requests are sent to the slave in the same order as they are shown in the list.

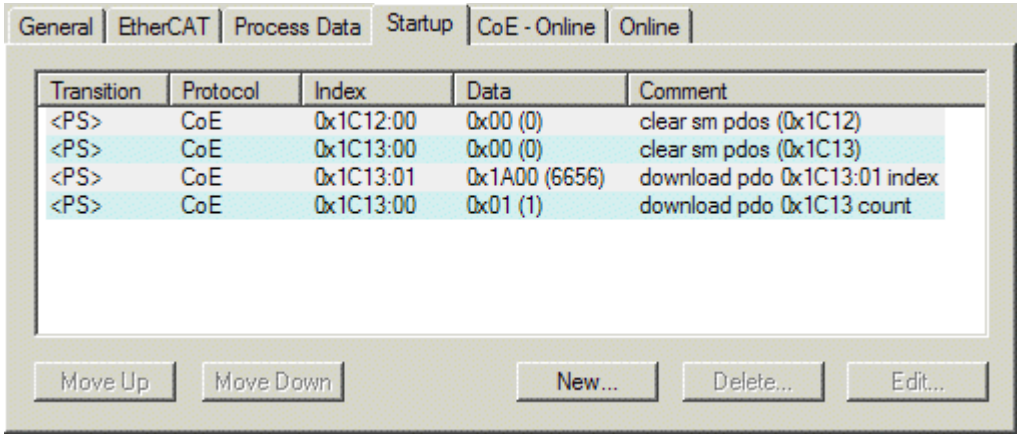


Fig. 129: “Startup” tab

Column	Description
Transition	Transition to which the request is sent. This can either be • the transition from pre-operational to safe-operational (PS), or • the transition from safe-operational to operational (SO). If the transition is enclosed in “<>” (e.g. <PS>), the mailbox request is fixed and cannot be modified or deleted by the user.
Protocol	Type of mailbox protocol
Index	Index of the object
Data	Date on which this object is to be downloaded.
Comment	Description of the request to be sent to the mailbox

Move Up	This button moves the selected request up by one position in the list.
Move Down	This button moves the selected request down by one position in the list.
New	This button adds a new mailbox download request to be sent during startup.
Delete	This button deletes the selected entry.
Edit	This button edits an existing request.

“CoE - Online” tab

The additional *CoE - Online* tab is displayed if the EtherCAT slave supports the *CANopen over EtherCAT* (CoE) protocol. This dialog lists the content of the object list of the slave (SDO upload) and enables the user to modify the content of an object from this list. Details for the objects of the individual EtherCAT devices can be found in the device-specific object descriptions.

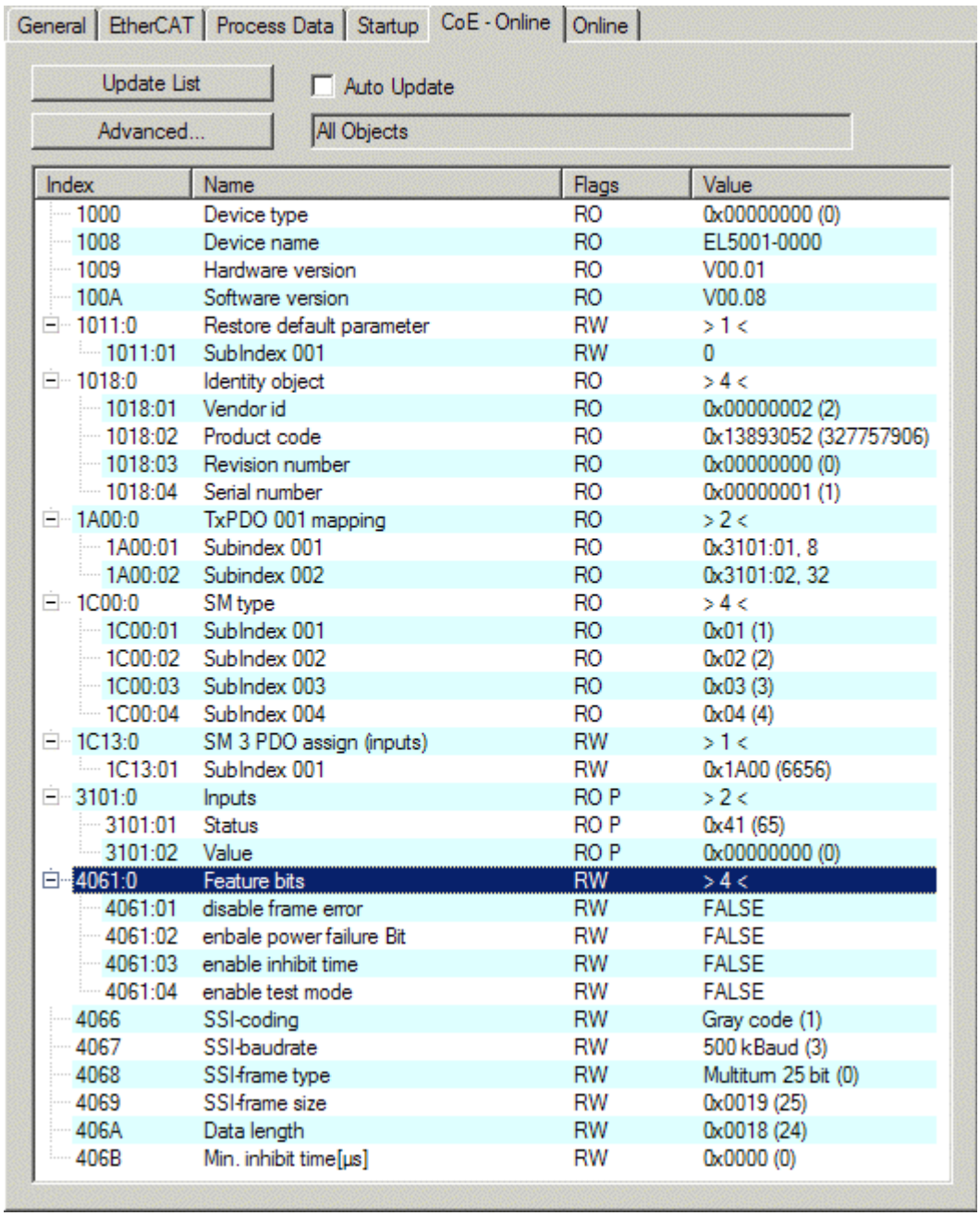


Fig. 130: “CoE - Online” tab

Object list display

Column	Description	
Index	Index and sub-index of the object	
Name	Name of the object	
Flags	RW	The object can be read, and data can be written to the object (read/write)
	RO	The object can be read, but no data can be written to the object (read only)
	P	An additional P identifies the object as a process data object.
Value	Value of the object	

Update List The *Update list* button updates all objects in the displayed list

Auto Update If this check box is selected, the content of the objects is updated automatically.

Advanced The *Advanced* button opens the *Advanced Settings* dialog. Here you can specify which objects are displayed in the list.

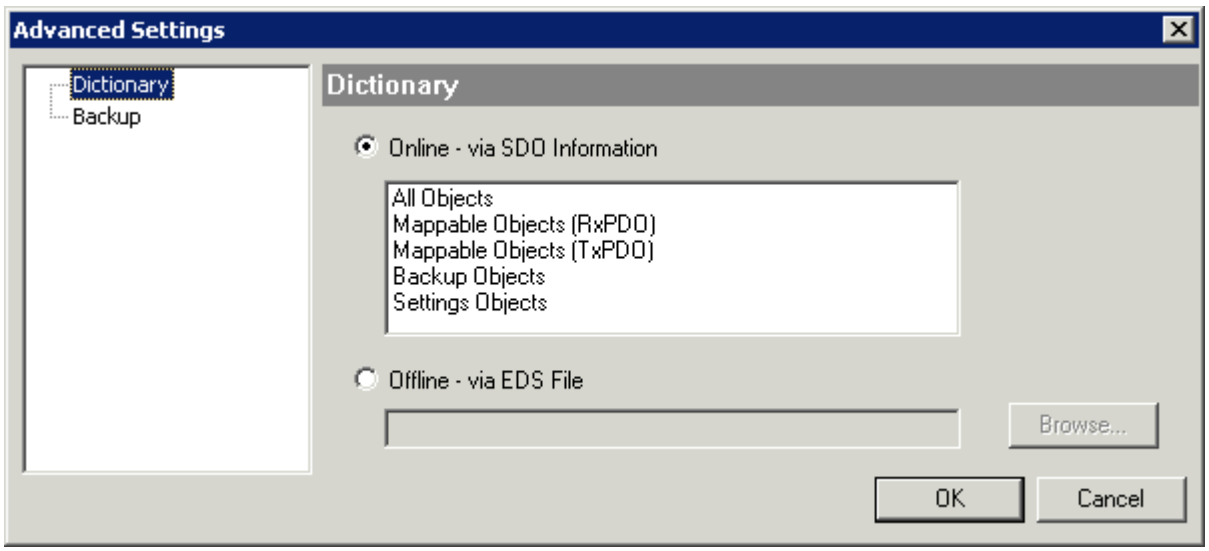


Fig. 131: Dialog “Advanced settings”

Online - via SDO Information	If this option button is selected, the list of the objects included in the object list of the slave is uploaded from the slave via SDO information. The list below can be used to specify which object types are to be uploaded.
Offline - via EDS File	If this option button is selected, the list of the objects included in the object list is read from an EDS file provided by the user.

“Online” tab

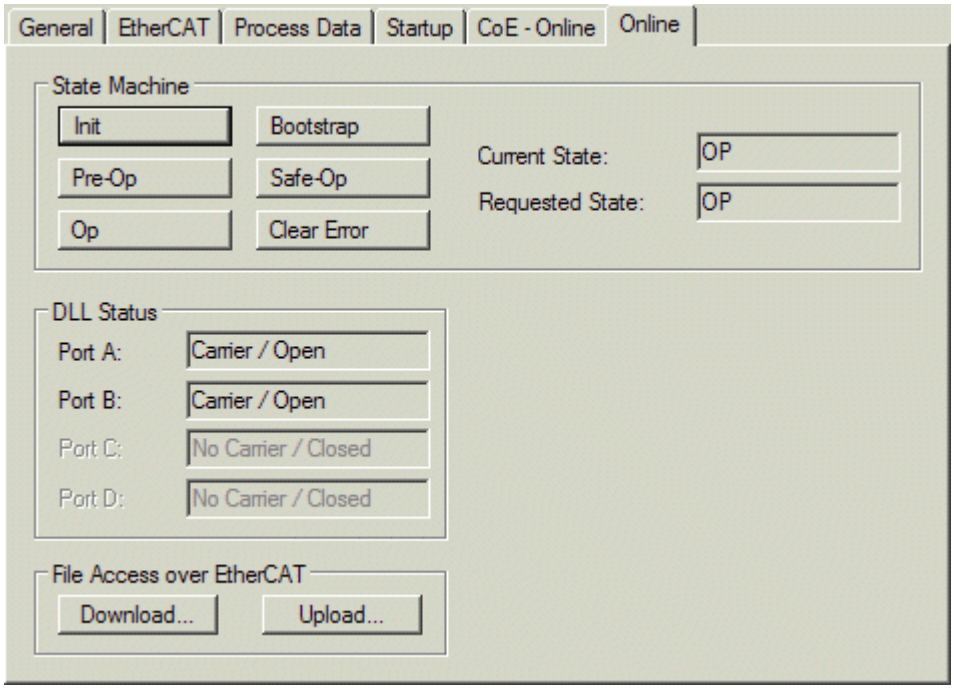


Fig. 132: “Online” tab

State Machine

Init	This button attempts to set the EtherCAT device to the *Init* state.
Pre-Op	This button attempts to set the EtherCAT device to the *pre-operational* state.
Op	This button attempts to set the EtherCAT device to the *operational* state.
Bootstrap	This button attempts to set the EtherCAT device to the *Bootstrap* state.
Safe-Op	This button attempts to set the EtherCAT device to the *safe-operational* state.
Clear Error	This button attempts to delete the fault display. If an EtherCAT slave fails during change of state it sets an error flag. Example: An EtherCAT slave is in PREOP state (pre-operational). The master now requests the SAFEOP state (safe-operational). If the slave fails during change of state it sets the error flag. The current state is now displayed as ERR PREOP. When the *Clear Error* button is pressed the error flag is cleared, and the current state is displayed as PREOP again.
Current State	Indicates the current state of the EtherCAT device.
Requested State	Indicates the state requested for the EtherCAT device.

DLL Status

Indicates the DLL status (data link layer status) of the individual ports of the EtherCAT slave. The DLL status can have four different states:

Status	Description
No Carrier / Open	No carrier signal is available at the port, but the port is open.
No Carrier / Closed	No carrier signal is available at the port, and the port is closed.
Carrier / Open	A carrier signal is available at the port, and the port is open.
Carrier / Closed	A carrier signal is available at the port, but the port is closed.

File Access over EtherCAT

Download	With this button a file can be written to the EtherCAT device.
Upload	With this button a file can be read from the EtherCAT device.

“DC” tab (Distributed Clocks)

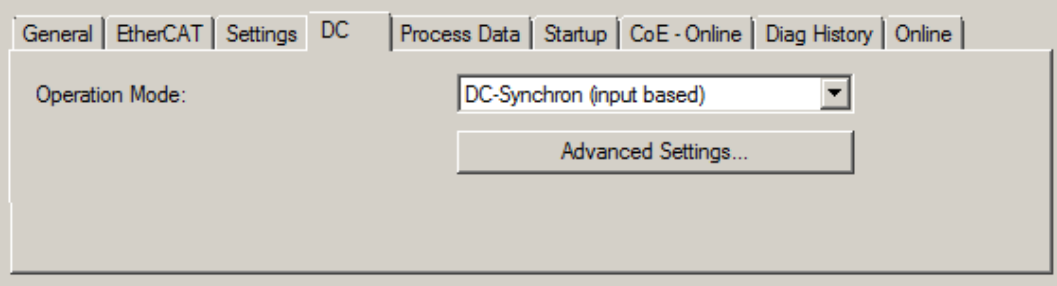


Fig. 133: “DC” tab (Distributed Clocks)

Operation Mode	Options (optional): • FreeRun • SM-Synchron • DC-Synchron (Input based) • DC-Synchron
Advanced Settings…	Advanced settings for readjustment of the real time determinant TwinCAT-clock

Detailed information to Distributed Clocks is specified on http://infosys.beckhoff.com:

Fieldbus Components → EtherCAT Terminals → EtherCAT System documentation → EtherCAT basics → Distributed Clocks

5.2.7.1 Detailed description of Process Data tab

Sync Manager

Lists the configuration of the Sync Manager (SM).
If the EtherCAT device has a mailbox, SM0 is used for the mailbox output (MbxOut) and SM1 for the mailbox input (MbxIn).
SM2 is used for the output process data (outputs) and SM3 (inputs) for the input process data.

If an input is selected, the corresponding PDO assignment is displayed in the *PDO Assignment* list below.

PDO Assignment

PDO assignment of the selected Sync Manager. All PDOs defined for this Sync Manager type are listed here:

- If the output Sync Manager (outputs) is selected in the Sync Manager list, all RxPDOs are displayed.
- If the input Sync Manager (inputs) is selected in the Sync Manager list, all TxPDOs are displayed.

The selected entries are the PDOs involved in the process data transfer. In the tree diagram of the System Manager these PDOs are displayed as variables of the EtherCAT device. The name of the variable is identical to the *Name* parameter of the PDO, as displayed in the PDO list. If an entry in the PDO assignment list is deactivated (not selected and greyed out), this indicates that the input is excluded from the PDO assignment. In order to be able to select a greyed out PDO, the currently selected PDO has to be deselected first.

Activation of PDO assignment

✓ If you have changed the PDO assignment, in order to activate the new PDO assignment,

a) the EtherCAT slave has to run through the PS status transition cycle (from pre-operational to safe-operational) once (see Online tab [▶ 117]),

b) and the System Manager has to reload the EtherCAT slaves

(button for TwinCAT 2 or button for TwinCAT 3)

PDO list

List of all PDOs supported by this EtherCAT device. The content of the selected PDOs is displayed in the *PDO Content* list. The PDO configuration can be modified by double-clicking on an entry.

Column	Description	
Index	PDO index.	
Size	Size of the PDO in bytes.	
Name	Name of the PDO. If this PDO is assigned to a Sync Manager, it appears as a variable of the slave with this parameter as the name.	
Flags	F	Fixed content: The content of this PDO is fixed and cannot be changed by the System Manager.
	M	Mandatory PDO. This PDO is mandatory and must therefore be assigned to a Sync Manager! Consequently, this PDO cannot be deleted from the *PDO Assignment* list
SM	Sync Manager to which this PDO is assigned. If this entry is empty, this PDO does not take part in the process data traffic.	
SU	Sync unit to which this PDO is assigned.	

PDO Content

Indicates the content of the PDO. If flag F (fixed content) of the PDO is not set the content can be modified.

Download

If the device is intelligent and has a mailbox, the configuration of the PDO and the PDO assignments can be downloaded to the device. This is an optional feature that is not supported by all EtherCAT slaves.

PDO Assignment

If this check box is selected, the PDO assignment that is configured in the PDO Assignment list is downloaded to the device on startup. The required commands to be sent to the device can be viewed in the Startup [▶ 114] tab.

PDO Configuration

If this check box is selected, the configuration of the respective PDOs (as shown in the PDO list and the PDO Content display) is downloaded to the EtherCAT slave.

5.2.8 Import/Export of EtherCAT devices with SCI and XTI

SCI and XTI Export/Import – Handling of user-defined modified EtherCAT slaves

5.2.8.1 Basic principles

An EtherCAT slave is basically parameterized through the following elements:

- Cyclic process data (PDO)
- Synchronization (Distributed Clocks, FreeRun, SM-Synchron)
- CoE parameters (acyclic object dictionary)

Note: Not all three elements may be present, depending on the slave.

For a better understanding of the export/import function, let's consider the usual procedure for IO configuration:

- The user/programmer processes the IO configuration in the TwinCAT system environment. This involves all input/output devices such as drives that are connected to the fieldbuses used.
  Note: In the following sections, only EtherCAT configurations in the TwinCAT system environment are considered.
- For example, the user manually adds devices to a configuration or performs a scan on the online system.
- This results in the IO system configuration.
- On insertion, the slave appears in the system configuration in the default configuration provided by the vendor, consisting of default PDO, default synchronization method and CoE StartUp parameter as defined in the ESI (XML device description).
- If necessary, elements of the slave configuration can be changed, e.g. the PDO configuration or the synchronization method, based on the respective device documentation.

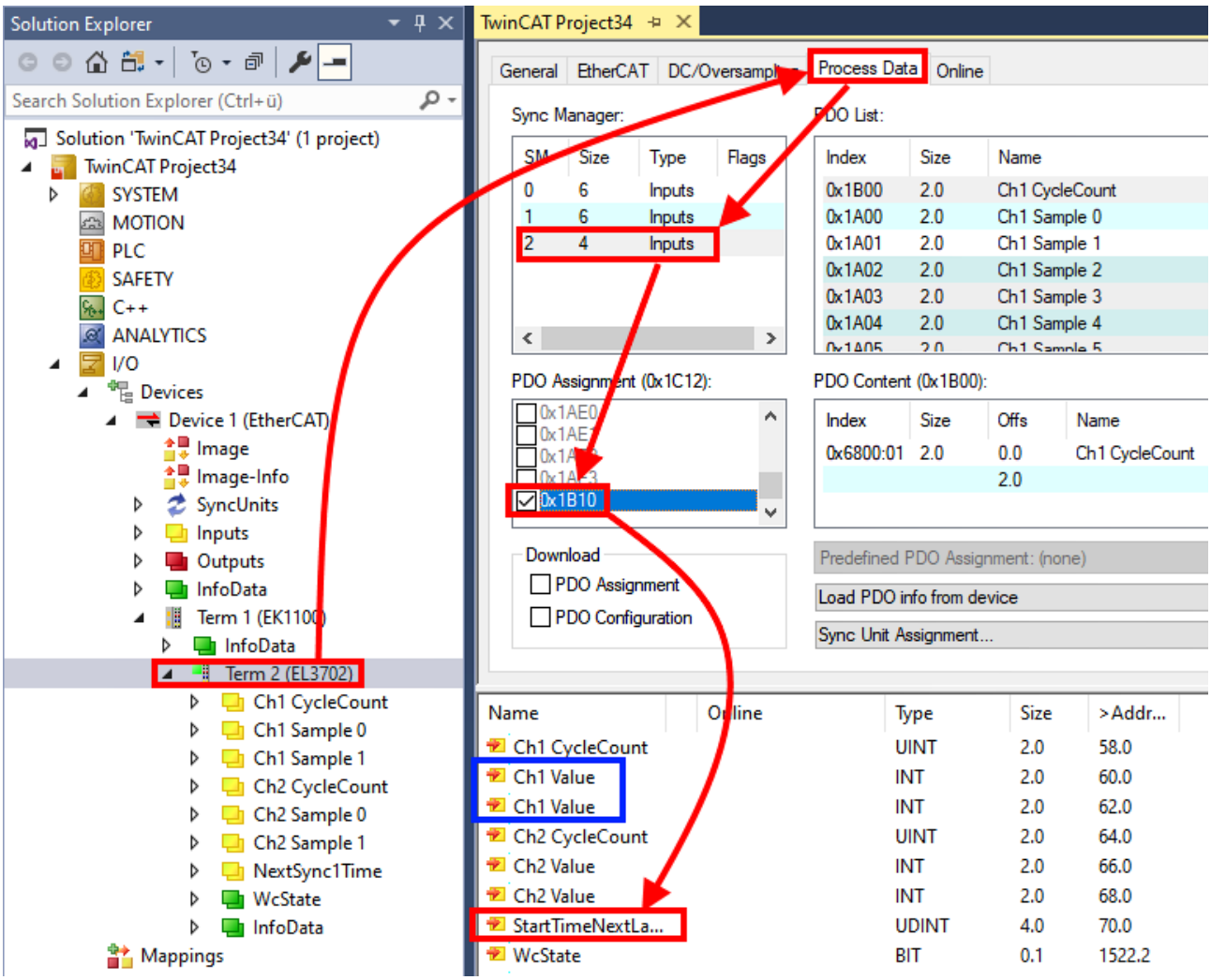
It may become necessary to reuse the modified slave in other projects in this way, without having to make equivalent configuration changes to the slave again. To accomplish this, proceed as follows:

- Export the slave configuration from the project,
- Store and transport as a file,
- Import into another EtherCAT project.

TwinCAT offers two methods for this purpose:

- within the TwinCAT environment: Export/Import as **xti** file or
- outside, i.e. beyond the TwinCAT limits: Export/Import as **sci** file.

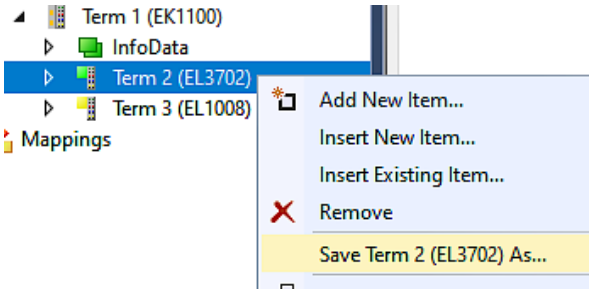
An example is provided below for illustration purposes: an EL3702 terminal with standard setting is switched to 2-fold oversampling (blue) and the optional PDO "StartTimeNextLatch" is added (red):



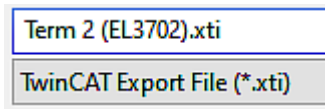
The two methods for exporting and importing the modified terminal referred to above are demonstrated below.

5.2.8.2 Procedure within TwinCAT with xti files

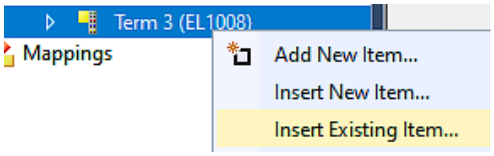
Each IO device can be exported/saved individually:



The xti file can be stored:



and imported again in another TwinCAT system via "Insert Existing item":



5.2.8.3 Procedure within and outside TwinCAT with sci file

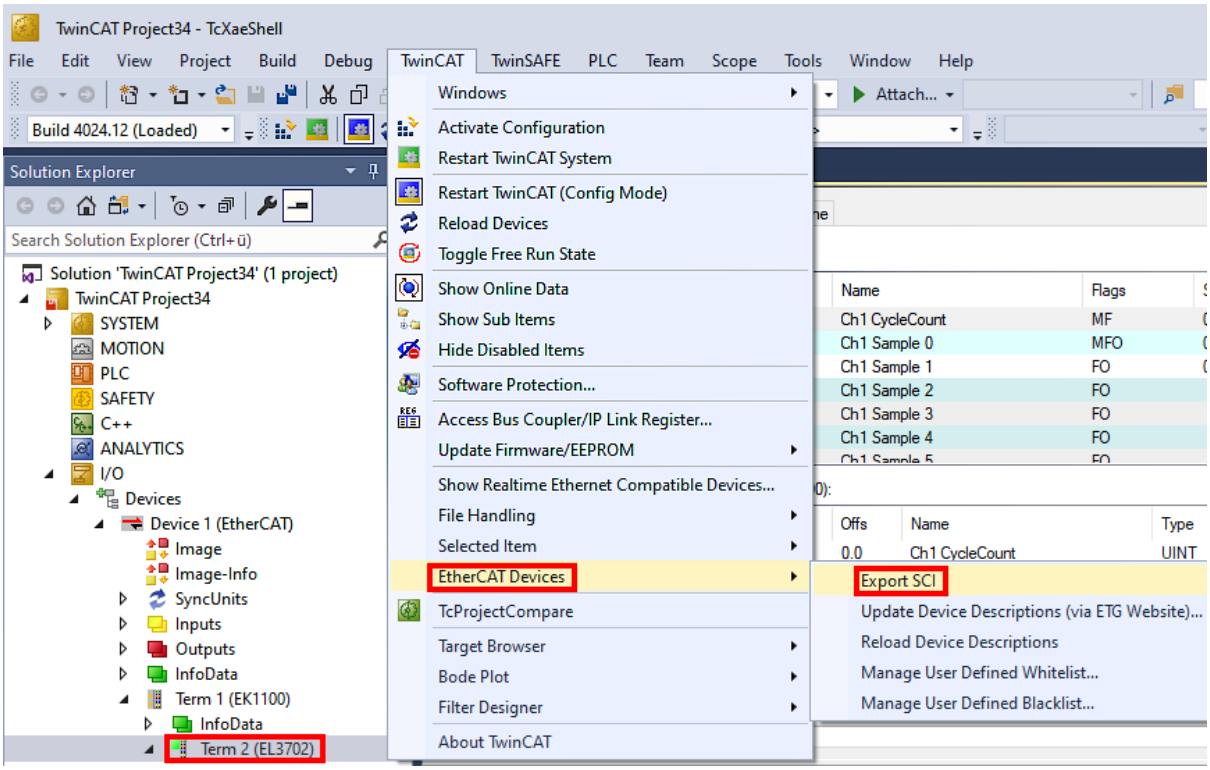
Note regarding availability (2021/01)

The SCI method is available from TwinCAT 3.1 build 4024.14.

The Slave Configuration Information (SCI) describes a specific complete configuration for an EtherCAT slave (terminal, box, drive...) based on the setting options of the device description file (ESI, EtherCAT Slave Information). That is, it includes PDO, CoE, synchronization.

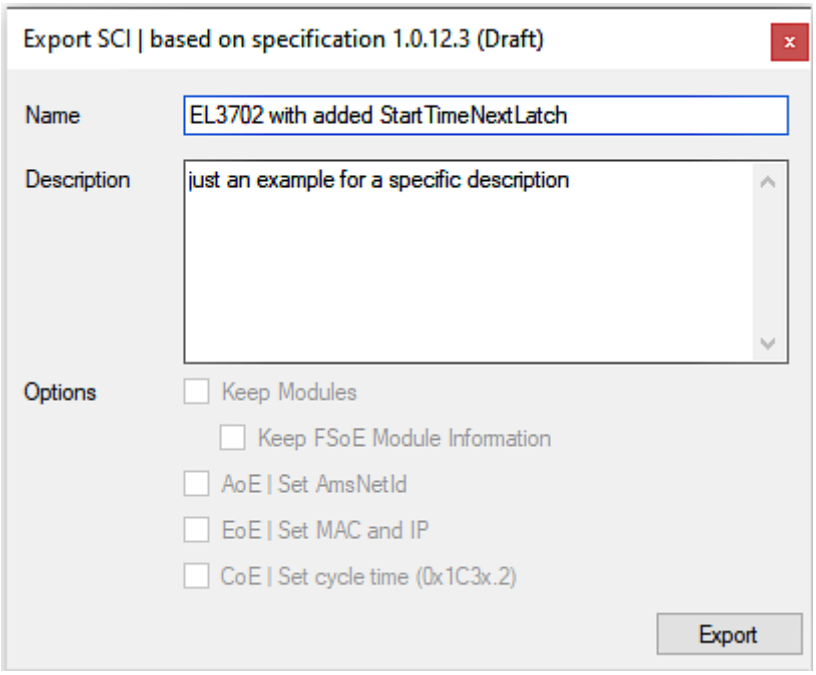
Export:

- select a single device via the menu (multiple selection is also possible):
  TwinCAT → EtherCAT Devices → Export SCI.



- If TwinCAT is offline (i.e. if there is no connection to an actual running controller) a warning message may appear, because after executing the function the system attempts to reload the EtherCAT segment. However, in this case this is not relevant for the result and can be acknowledged by clicking OK:

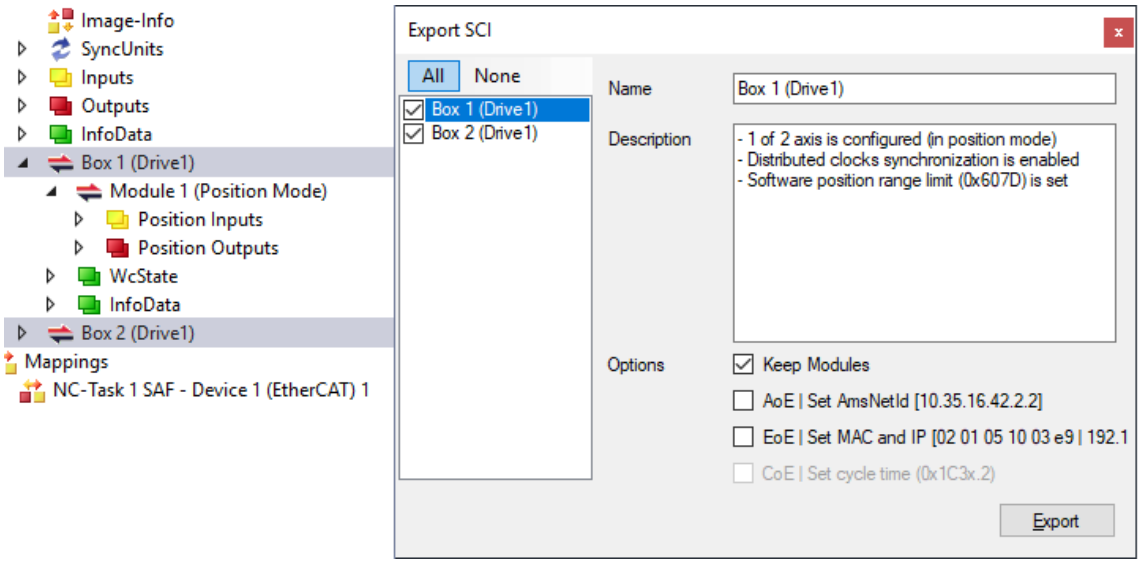
- A description may also be provided:



- Explanation of the dialog box:

Name		Name of the SCI, assigned by the user.
Description		Description of the slave configuration for the use case, assigned by the user.
Options	Keep modules	If a slave supports modules/slots, the user can decide whether these are to be exported or whether the module and device data are to be combined during export.
	AoE | Set AmsNetId	The configured AmsNetId is exported. Usually this is network-dependent and cannot always be determined in advance.
	EoE | Set MAC and IP	The configured virtual MAC and IP addresses are stored in the SCI. Usually these are network-dependent and cannot always be determined in advance.
	CoE | Set cycle time(0x1C3x.2)	The configured cycle time is exported. Usually this is network-dependent and cannot always be determined in advance.
ESI		Reference to the original ESI file.
Export		Save SCI file.

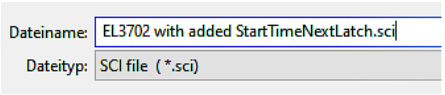
- A list view is available for multiple selections (*Export multiple SCI files)*:



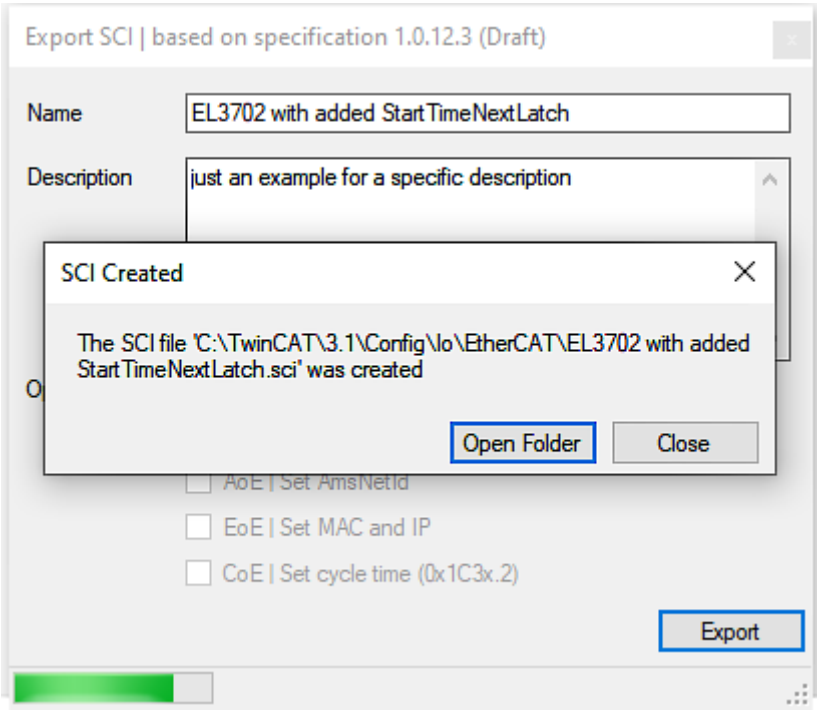
- Selection of the slaves to be exported:
  - All:
    All slaves are selected for export.

- None:
  All slaves are deselected.

- The sci file can be saved locally:

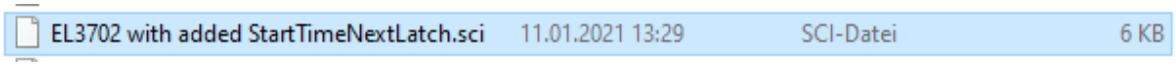


- The export takes place:

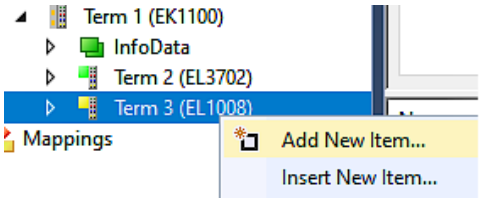


Import

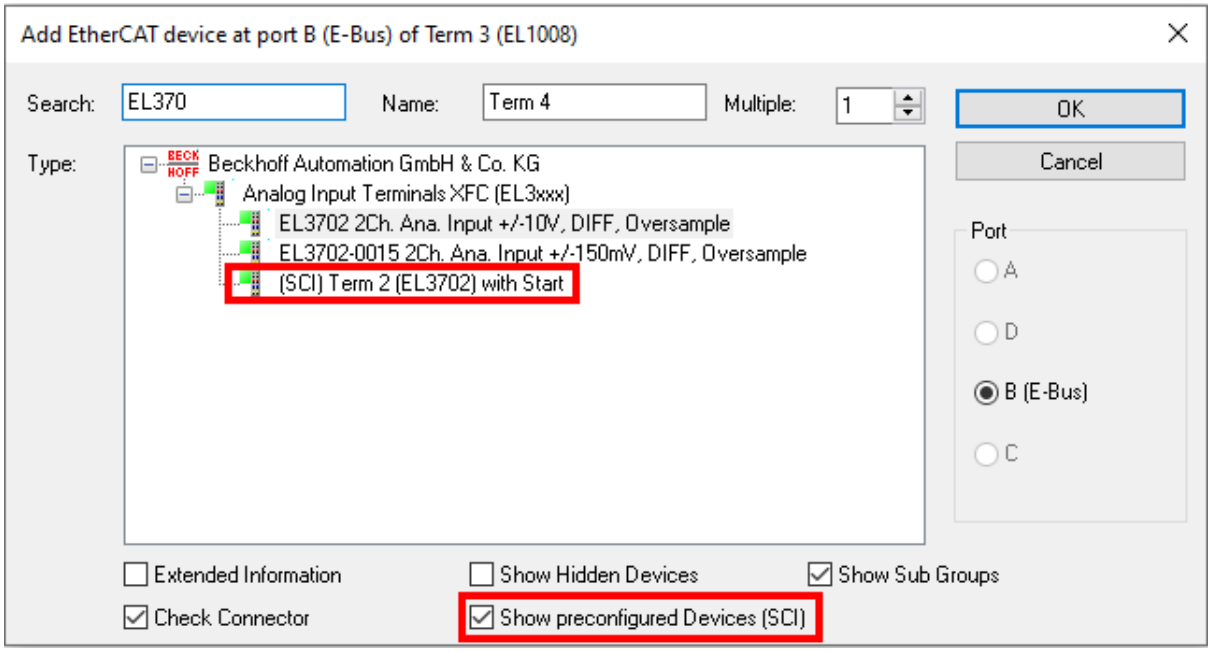
- An sci description can be inserted manually into the TwinCAT configuration like any normal Beckhoff device description.
- The sci file must be located in the TwinCAT ESI path, usually under:
  C:\TwinCAT\3.1\Config\Io\EtherCAT



- Open the selection dialog:

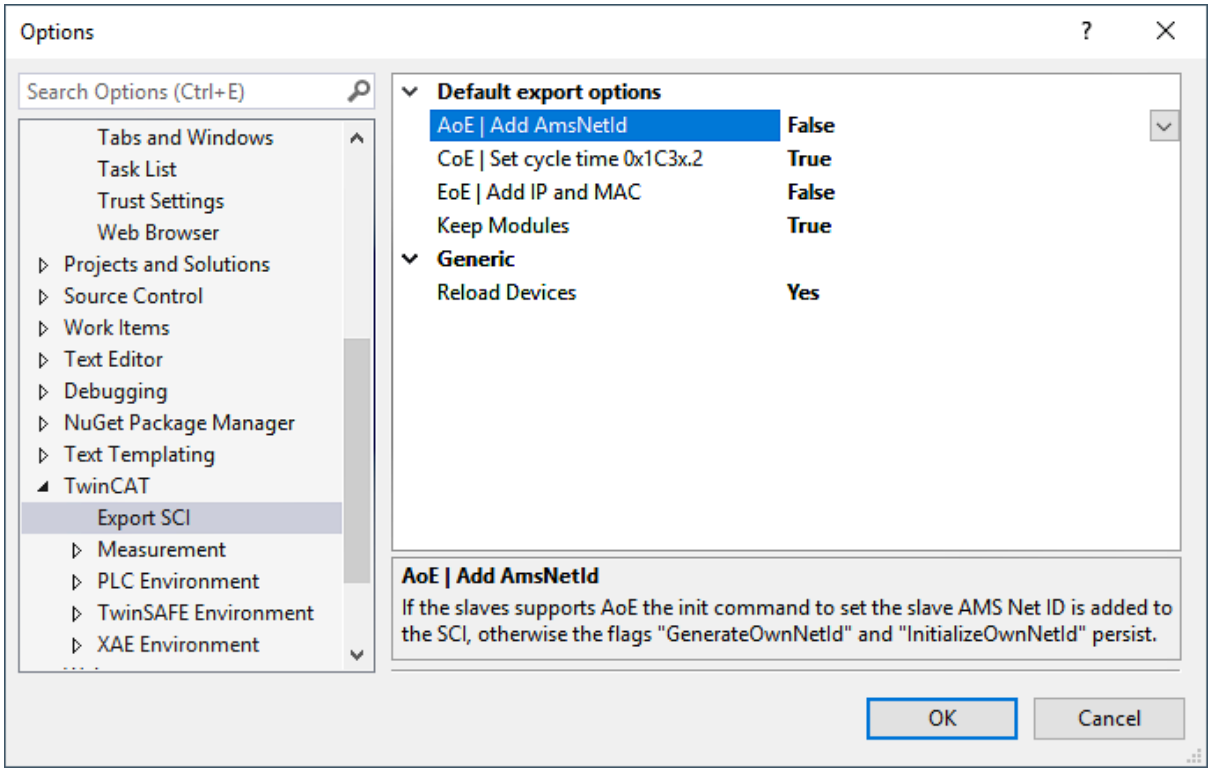


- Display SCI devices and select and insert the desired device:



Additional Notes

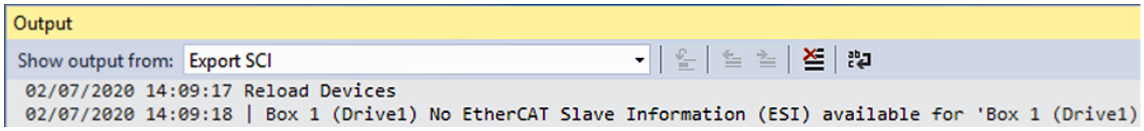
- Settings for the SCI function can be made via the general Options dialog (Tools → Options → TwinCAT → Export SCI):



Explanation of the settings:

Default export options	AoE | Set AmsNetId	Default setting whether the configured AmsNetId is exported.
	CoE | Set cycle time(0x1C3x.2)	Default setting whether the configured cycle time is exported.
	EoE | Set MAC and IP	Default setting whether the configured MAC and IP addresses are exported.
	Keep modules	Default setting whether the modules persist.
Generic	Reload Devices	Setting whether the Reload Devices command is executed before the SCI export. This is strongly recommended to ensure a consistent slave configuration.

SCI error messages are displayed in the TwinCAT logger output window if required:



5.3 General Commissioning Instructions for an EtherCAT Slave

This summary briefly deals with a number of aspects of EtherCAT Slave operation under TwinCAT. More detailed information on this may be found in the corresponding sections of, for instance, the EtherCAT System Documentation.

Diagnosis in real time: WorkingCounter, EtherCAT State and Status

Generally speaking an EtherCAT Slave provides a variety of diagnostic information that can be used by the controlling task.

This diagnostic information relates to differing levels of communication. It therefore has a variety of sources, and is also updated at various times.

Any application that relies on I/O data from a fieldbus being correct and up to date must make diagnostic access to the corresponding underlying layers. EtherCAT and the TwinCAT System Manager offer comprehensive diagnostic elements of this kind. Those diagnostic elements that are helpful to the controlling task for diagnosis that is accurate for the current cycle when in operation (not during commissioning) are discussed below.

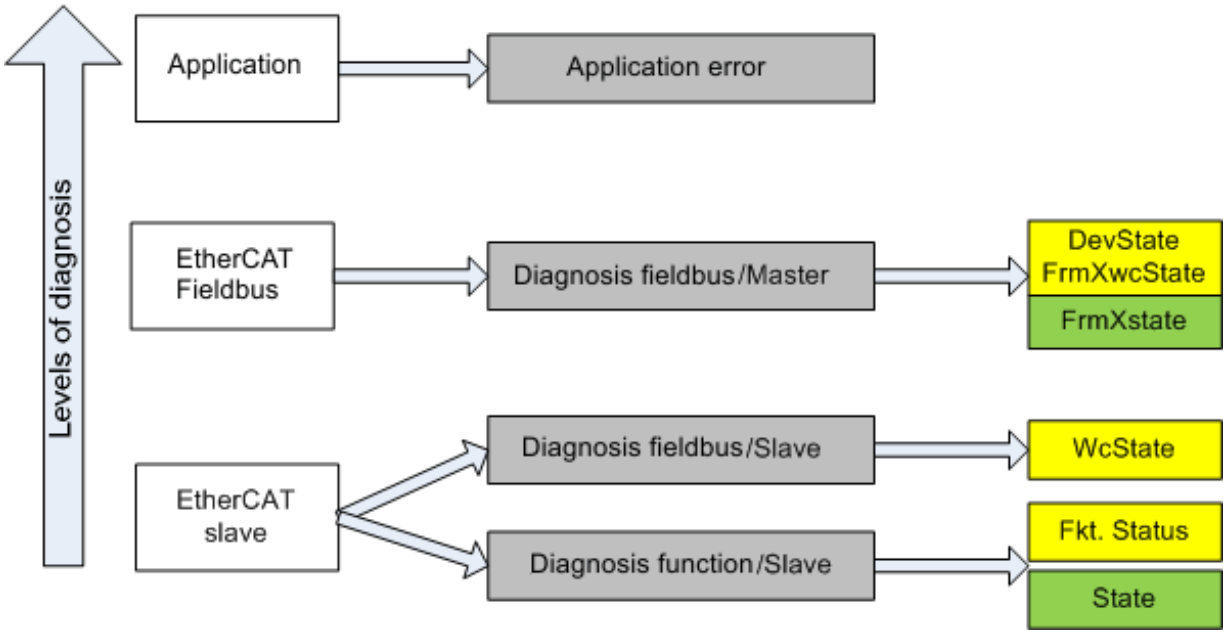


Fig. 134: Selection of the diagnostic information of an EtherCAT Slave

In general, an EtherCAT Slave offers

- communication diagnosis typical for a slave (diagnosis of successful participation in the exchange of process data, and correct operating mode)
  This diagnosis is the same for all slaves.

  as well as
- function diagnosis typical for a channel (device-dependent)
  See the corresponding device documentation

The colors in Fig. *Selection of the diagnostic information of an EtherCAT Slave* also correspond to the variable colors in the System Manager, see Fig. *Basic EtherCAT Slave Diagnosis in the PLC*.

Colour	Meaning
yellow	Input variables from the Slave to the EtherCAT Master, updated in every cycle
red	Output variables from the Slave to the EtherCAT Master, updated in every cycle
green	Information variables for the EtherCAT Master that are updated acyclically. This means that it is possible that in any particular cycle they do not represent the latest possible status. It is therefore useful to read such variables through ADS.

Fig. *Basic EtherCAT Slave Diagnosis in the PLC* shows an example of an implementation of basic EtherCAT Slave Diagnosis. A Beckhoff EL3102 (2-channel analogue input terminal) is used here, as it offers both the communication diagnosis typical of a slave and the functional diagnosis that is specific to a channel. Structures are created as input variables in the PLC, each corresponding to the process image.

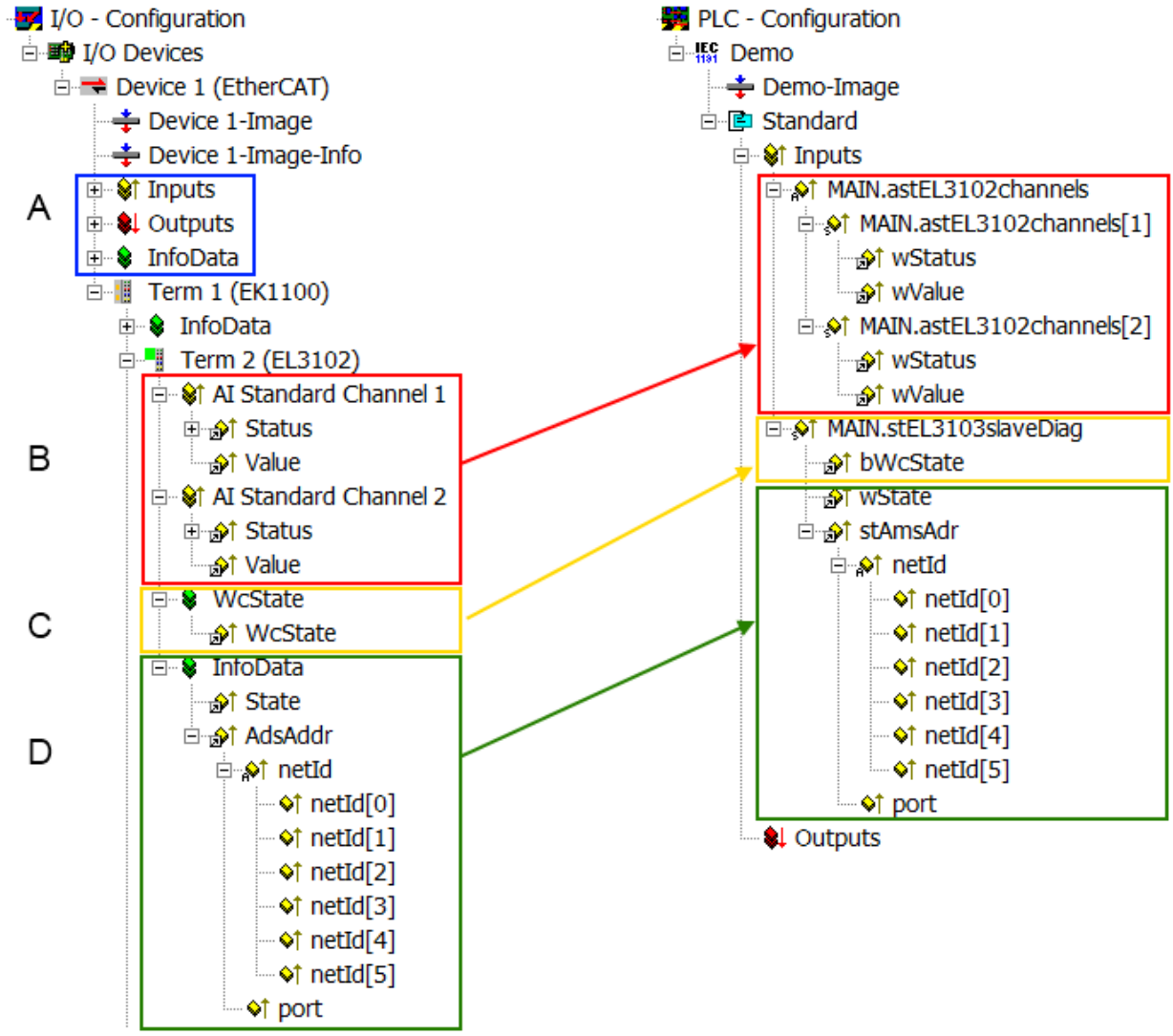


Fig. 135: Basic EtherCAT Slave Diagnosis in the PLC

The following aspects are covered here:

Code	Function	Implementation	Application/evaluation
A	The EtherCAT Master's diagnostic information updated cyclically (yellow) or provided acyclically (green).		At least the DevState is to be evaluated for the most recent cycle in the PLC. The EtherCAT Master's diagnostic information offers many more possibilities than are treated in the EtherCAT System Documentation. A few keywords: • CoE in the Master for communication with/through the Slaves • Functions from *TcEtherCAT.lib* • Perform an OnlineScan
B	In the example chosen (EL3102) the EL3102 comprises two analogue input channels that transmit a single function status for the most recent cycle.	Status • the bit significations may be found in the device documentation • other devices may supply more information, or none that is typical of a slave	In order for the higher-level PLC task (or corresponding control applications) to be able to rely on correct data, the function status must be evaluated there. Such information is therefore provided with the process data for the most recent cycle.
C	For every EtherCAT Slave that has cyclic process data, the Master displays, using what is known as a WorkingCounter, whether the slave is participating successfully and without error in the cyclic exchange of process data. This important, elementary information is therefore provided for the most recent cycle in the System Manager 1. at the EtherCAT Slave, and, with identical contents 2. as a collective variable at the EtherCAT Master (see Point A) for linking.	WcState (Working Counter) 0: valid real-time communication in the last cycle 1: invalid real-time communication This may possibly have effects on the process data of other Slaves that are located in the same SyncUnit	In order for the higher-level PLC task (or corresponding control applications) to be able to rely on correct data, the communication status of the EtherCAT Slave must be evaluated there. Such information is therefore provided with the process data for the most recent cycle.
D	Diagnostic information of the EtherCAT Master which, while it is represented at the slave for linking, is actually determined by the Master for the Slave concerned and represented there. This information cannot be characterized as real-time, because it • is only rarely/never changed, except when the system starts up • is itself determined acyclically (e.g. EtherCAT Status)	State current Status (INIT..OP) of the Slave. The Slave must be in OP (=8) when operating normally. *AdsAddr* The ADS address is useful for communicating from the PLC/task via ADS with the EtherCAT Slave, e.g. for reading/writing to the CoE. The AMS-NetID of a slave corresponds to the AMS-NetID of the EtherCAT Master; communication with the individual Slave is possible via the *port* (= EtherCAT address).	Information variables for the EtherCAT Master that are updated acyclically. This means that it is possible that in any particular cycle they do not represent the latest possible status. It is therefore possible to read such variables through ADS.

NOTICE

Diagnostic information

It is strongly recommended that the diagnostic information made available is evaluated so that the application can react accordingly.

CoE Parameter Directory

The CoE parameter directory (CanOpen-over-EtherCAT) is used to manage the set values for the slave concerned. Changes may, in some circumstances, have to be made here when commissioning a relatively complex EtherCAT Slave. It can be accessed through the TwinCAT System Manager, see Fig. *EL3102, CoE directory*:

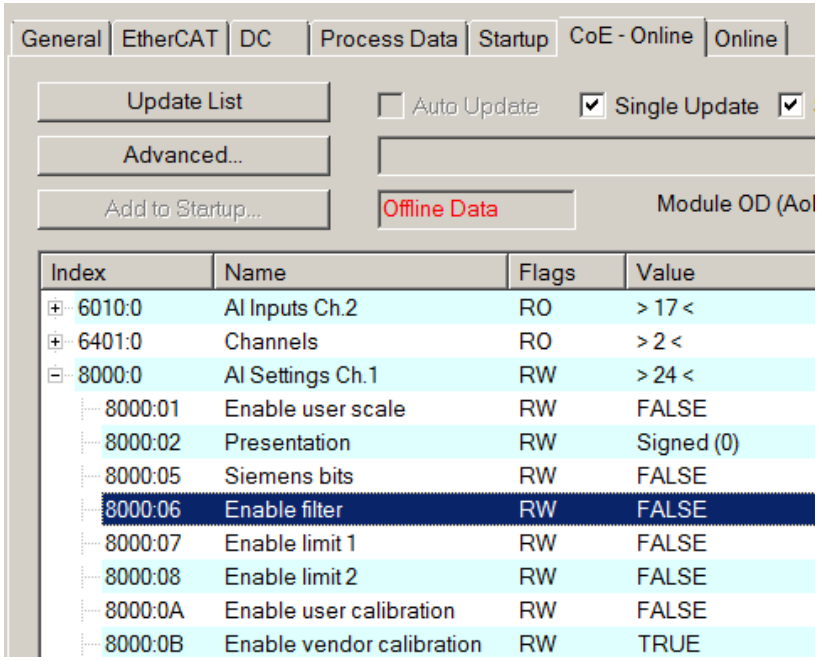


Fig. 136: EL3102, CoE directory

EtherCAT System Documentation

The comprehensive description in the EtherCAT System Documentation (EtherCAT Basics --> CoE Interface) must be observed!

A few brief extracts:

- Whether changes in the online directory are saved locally in the slave depends on the device. EL terminals (except the EL66xx) are able to save in this way.
- The user must manage the changes to the StartUp list.

Commissioning aid in the TwinCAT System Manager

Commissioning interfaces are being introduced as part of an ongoing process for EL/EP EtherCAT devices. These are available in TwinCAT System Managers from TwinCAT 2.11R2 and above. They are integrated into the System Manager through appropriately extended ESI configuration files.

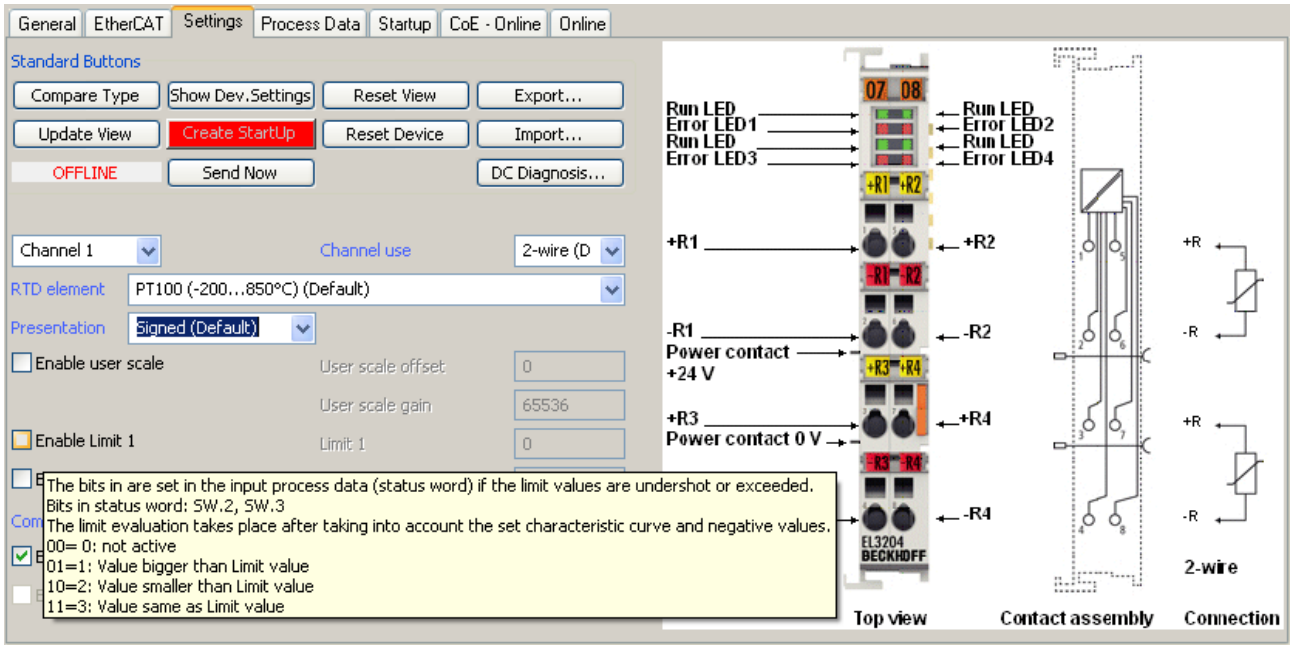


Fig. 137: Example of commissioning aid for a EL3204

This commissioning process simultaneously manages

- CoE Parameter Directory
- DC/FreeRun mode
- the available process data records (PDO)

Although the “Process Data”, “DC”, “Startup” and “CoE-Online” that used to be necessary for this are still displayed, it is recommended that, if the commissioning aid is used, the automatically generated settings are not changed by it.

The commissioning tool does not cover every possible application of an EL/EP device. If the available setting options are not adequate, the user can make the DC, PDO and CoE settings manually, as in the past.

EtherCAT State: automatic default behaviour of the TwinCAT System Manager and manual operation

After the operating power is switched on, an EtherCAT Slave must go through the following statuses

- INIT
- PREOP
- SAFEOP
- OP

to ensure sound operation. The EtherCAT Master directs these statuses in accordance with the initialization routines that are defined for commissioning the device by the ES/XML and user settings (Distributed Clocks (DC), PDO, CoE). See also the section on "Principles of Communication, EtherCAT State Machine [▶ 38]" in this connection. Depending how much configuration has to be done, and on the overall communication, booting can take up to a few seconds.

The EtherCAT Master itself must go through these routines when starting, until it has reached at least the OP target state.

The target state wanted by the user, and which is brought about automatically at start-up by TwinCAT, can be set in the System Manager. As soon as TwinCAT reaches the status RUN, the TwinCAT EtherCAT Master will approach the target states.

Standard setting

The advanced settings of the EtherCAT Master are set as standard:

- EtherCAT Master: OP
- Slaves: OP
  This setting applies equally to all Slaves.

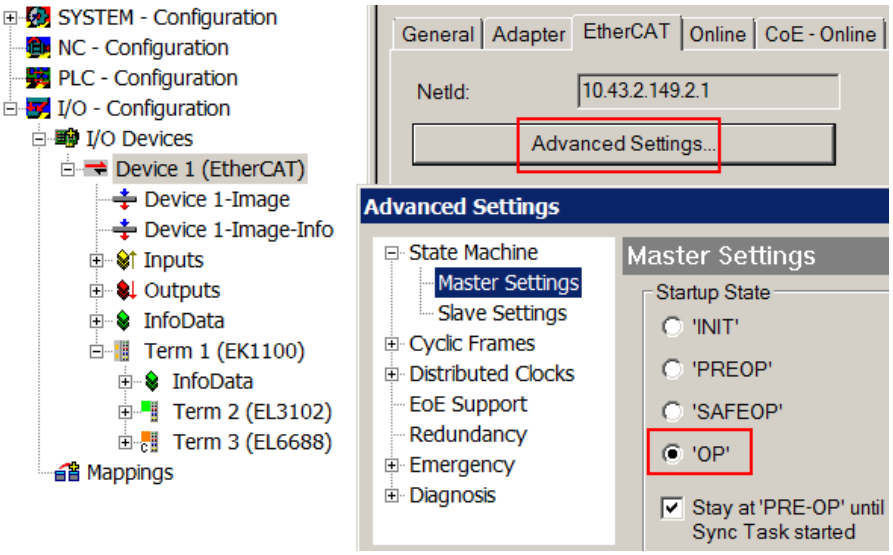


Fig. 138: Default behaviour of the System Manager

In addition, the target state of any particular Slave can be set in the “Advanced Settings” dialogue; the standard setting is again OP.

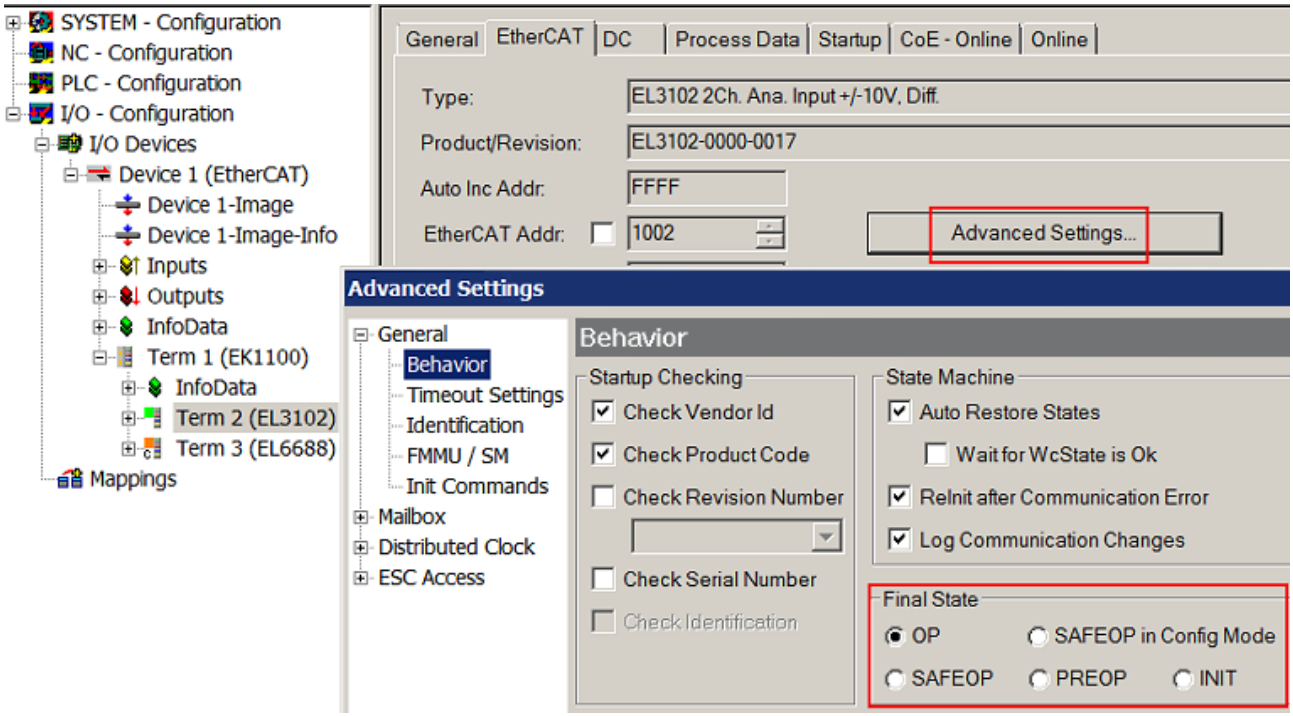


Fig. 139: Default target state in the Slave

Manual Control

There are particular reasons why it may be appropriate to control the states from the application/task/PLC. For instance:

- for diagnostic reasons
- to induce a controlled restart of axes
- because a change in the times involved in starting is desirable

In that case it is appropriate in the PLC application to use the PLC function blocks from the *TcEtherCAT.lib*, which is available as standard, and to work through the states in a controlled manner using, for instance, *FB_EcSetMasterState*.

It is then useful to put the settings in the EtherCAT Master to INIT for master and slave.

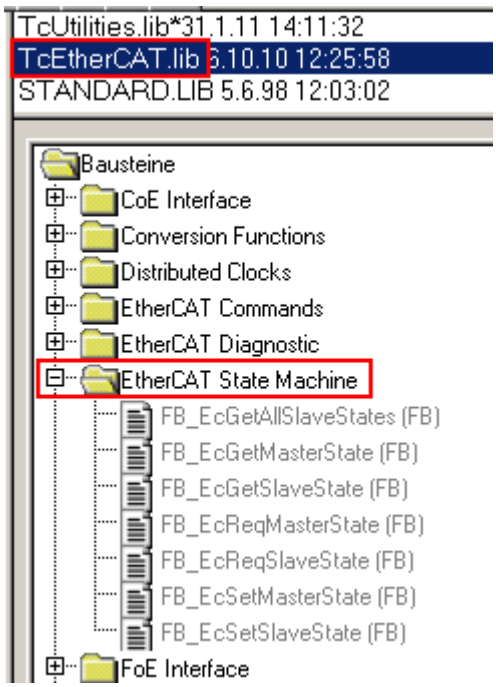


Fig. 140: PLC function blocks

Note regarding E-Bus current

EL/ES terminals are placed on the DIN rail at a coupler on the terminal strand. A Bus Coupler can supply the EL terminals added to it with the E-bus system voltage of 5 V; a coupler is thereby loadable up to 2 A as a rule. Information on how much current each EL terminal requires from the E-bus supply is available online and in the catalogue. If the added terminals require more current than the coupler can supply, then power feed terminals (e.g. EL9410) must be inserted at appropriate places in the terminal strand.

The pre-calculated theoretical maximum E-Bus current is displayed in the TwinCAT System Manager as a column value. A shortfall is marked by a negative total amount and an exclamation mark; a power feed terminal is to be placed before such a position.

General | Adapter | EtherCAT | Online | CoE - Online

NetId: 10.43.2.149.2.1 Advanced Settings...

Number	Box Name	Address	Type	In Size	Out S...	E-Bus (..
1	Term 1 (EK1100)	1001	EK1100			
2	Term 2 (EL3102)	1002	EL3102	8.0		1830
3	Term 4 (EL2004)	1003	EL2004		0.4	1730
4	Term 5 (EL2004)	1004	EL2004		0.4	1630
5	Term 6 (EL7031)	1005	EL7031	8.0	8.0	1510
6	Term 7 (EL2808)	1006	EL2808		1.0	1400
7	Term 8 (EL3602)	1007	EL3602	12.0		1210
8	Term 9 (EL3602)	1008	EL3602	12.0		1020
9	Term 10 (EL3602)	1009	EL3602	12.0		830
10	Term 11 (EL3602)	1010	EL3602	12.0		640
11	Term 12 (EL3602)	1011	EL3602	12.0		450
12	Term 13 (EL3602)	1012	EL3602	12.0		260
13	Term 14 (EL3602)	1013	EL3602	12.0		70
14	Term 3 (EL6688)	1014	EL6688	22.0		-240 !

Fig. 141: Illegally exceeding the E-Bus current

From TwinCAT 2.11 and above, a warning message “E-Bus Power of Terminal...” is output in the logger window when such a configuration is activated:

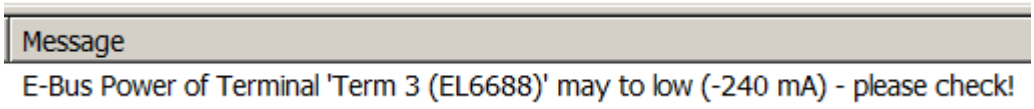


Fig. 142: Warning message for exceeding E-Bus current

NOTICE

Caution! Malfunction possible!

The same ground potential must be used for the E-Bus supply of all EtherCAT terminals in a terminal block!

5.4 Remarks for usage of relay terminals EL26xx

Analyze operation conditions

It is extremely important to observe the technical specifications if fault-free operation is to be guaranteed.

Any time that the stated parameters are exceeded, damage ranging from premature contact ageing up to fused contacts can result. If relays are to be used in a control system the expected operating conditions must be analyzed with great care. Switching capacity, service life (operating cycles) and the number of switches per minute must be considered. Appropriate protective circuits must be used to protect the relay contacts from excessive voltage peaks such as can occur when switching inductive loads (contactors, motors etc.). This allows switching frequencies nearly equal to those appropriate to resistive loads to be achieved. Arcing time when switching DC loads are significantly longer than those for comparable AC voltages (zero crossing); material flow can result. If the terminal is used to change the direction of inductive loads, adequate dead-times during the switch-over must be provided, in order to avoid temporary short-circuits.

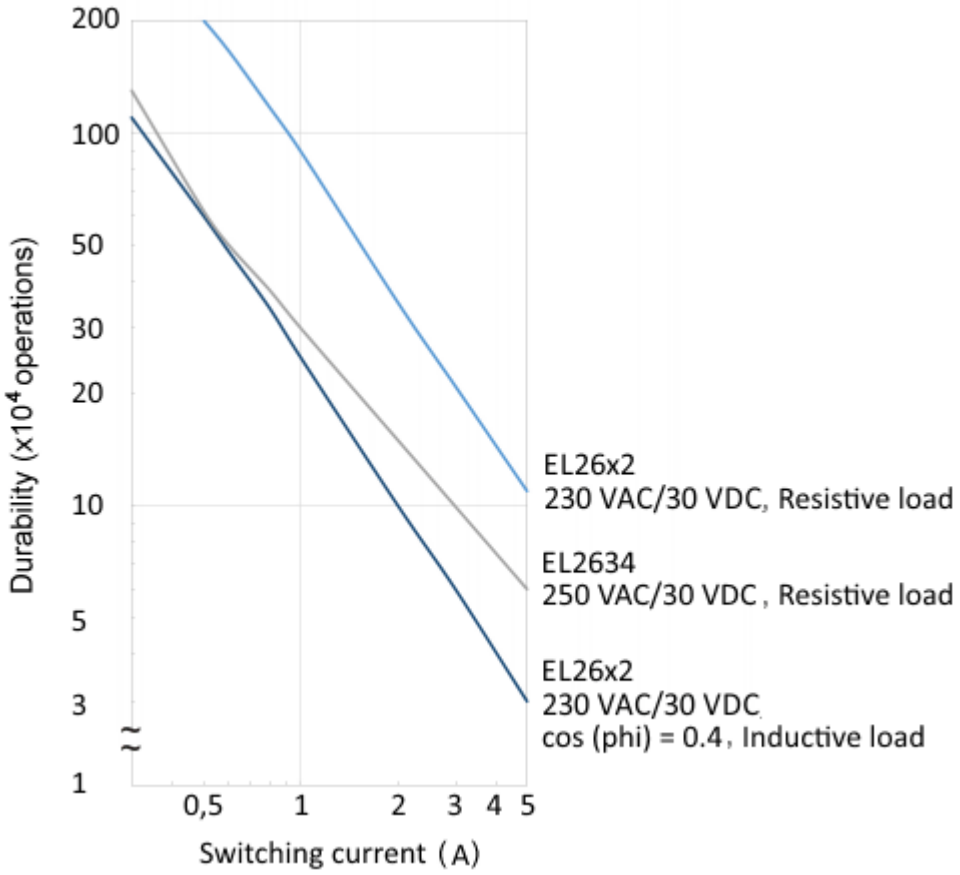


Fig. 143: *not valid for EL26x2-0010

For the -0010 variants applies:

The relays internally of these terminals would be switched near to the zero voltage crossing of an AC supply. Hereby the lifetime of the outputs is no longer dependent by the absolute lifetime of the relay. The result of an exemplary long term test with the following boundary conditions represent that:

- Each channel of a terminal EL2622-0010 (or KL2622-0010 respectively) switches cyclic one time per second a beforehand complete discharged capacitive load of approximately 40 µF (without any additional resistor in series) to 230 V AC, whereof a permanent current of approx. 4 A is resulting.
- After abortion of the test over more than 200,000 switching cycles per channel the expected lifetime of the terminal outputs are above them of the relays.
- Under the same test conditions but without connection of the neutral wire that disables the operation of the zero voltage detection, the relay was out of order after less than 10 switching cycles.

Economic life-time

It is the maximum values that are to be expected that are critical to selection of the right terminal rather than the technical figures for normal operation!

5.5 Notes on contact-protecting switching of the EL26x2-0010/ KL26x2-0010 terminals

In order to minimize starting currents in the form of capacitive loads in electronic ballasts, it is possible to switch on loads at the time when the mains voltage zero crossing occurs. To this end this Bus Terminal features continuous zero crossing detection for frequencies between 45 Hz and 65 Hz.

At 50 Hz this results in an additional switch on delay to the usual relay delay of 10 ms, at 60 Hz the value is approx. 8.33 ms.

NOTICE

Operation only possible at the same phase

No different phases may be applied at terminal points 2 and 6 (400 V voltage between the terminal points is not permitted!).

General notes on commissioning

- In order to be able to use this function, an alternating voltage for internal detection must be present between terminal points 2 and 3. The feeding in of an alternating voltage can be done via the blade contacts, too.
- Under usual grid conditions the terminal switches near the voltage zero crossing with a typical temporal accuracy of <1 ms.
- If no zero crossings of an alternating voltage occur for a prolonged period, the system responds directly to the switch on or switch off request by the PLC, without delay.
- For the EL versions, it is advisable for the PLC to wait until the status becomes “1”, indicating successful synchronization of the terminal with the zero crossings of the prevailing alternating voltage. The status bit can be linked via the process data of the terminal and evaluated by the PLC.
- If the “detection” voltage between terminal points 2 and 3 is switched off in the meantime, the Bus Terminal is only able to maintain the synchronization for a very short time. Thereafter, it indicates the loss of synchronization by switching off the corresponding status LED or the status bit. A new synchronization process commences once the supply voltage is restored. Subsequently the switching operations of the relay once again take place near the voltage zero crossing.

Missing synchronization

If a relay is switched on without synchronization, a current-minimized switch on operation near the alternating voltage zero crossing cannot be guaranteed.

Mains quality requirements

If mains voltage as “detection” voltage is used: In the event of mains voltage faults, which jeopardize precise synchronization with the mains voltage zero crossing, suitable mains filters should be used.

Temperature compensation of the terminal

The terminal provides an automatic temperature compensation that allows a soft switching in a wide temperature range. However temperature alteration can be compensated by the terminal in a determined dimension only that results by fast alterations to a decreased precision of the zero crossing detection.

6 Appendix

6.1 EtherCAT AL Status Codes

For detailed information please refer to the EtherCAT system description.

6.2 Firmware compatibility

The EL26xx series has no firmware to update.

6.3 Firmware Update EL/ES/EM/ELM/EP/EPP/ERPxxxx

This section describes the device update for Beckhoff EtherCAT slaves from the EL/ES, ELM, EM, EK, EP, EPP and ERP series. A firmware update should only be carried out after consultation with Beckhoff support.

NOTICE

Only use TwinCAT 3 software!

A firmware update of Beckhoff IO devices must only be performed with a TwinCAT 3 installation. It is recommended to build as up-to-date as possible, available for free download on the Beckhoff website.

To update the firmware, TwinCAT can be operated in the so-called FreeRun mode, a paid license is not required.

The device to be updated can usually remain in the installation location, but TwinCAT has to be operated in the FreeRun. Please make sure that EtherCAT communication is trouble-free (no LostFrames etc.).

Other EtherCAT master software, such as the EtherCAT Configurator, should not be used, as they may not support the complexities of updating firmware, EEPROM and other device components.

Storage locations

An EtherCAT slave stores operating data in up to three locations:

- Each EtherCAT slave has a device description, consisting of identity (name, product code), timing specifications, communication settings, etc.
  This device description (ESI; EtherCAT Slave Information) can be downloaded from the Beckhoff website in the download area as a zip file and used in EtherCAT masters for offline configuration, e.g. in TwinCAT.
  Above all, each EtherCAT slave carries its device description (ESI) electronically readable in a local memory chip, the so-called **ESI EEPROM**. When the slave is switched on, this description is loaded locally in the slave and informs it of its communication configuration; on the other hand, the EtherCAT master can identify the slave in this way and, among other things, set up the EtherCAT communication accordingly.

NOTICE

Application-specific writing of the ESI-EEPROM

The ESI is developed by the device manufacturer according to ETG standard and released for the corresponding product.
- Meaning for the ESI file: Modification on the application side (i.e. by the user) is not permitted.
- Meaning for the ESI EEPROM: Even if a writeability is technically given, the ESI parts in the EEPROM and possibly still existing free memory areas must not be changed beyond the normal update process. Especially for cyclic memory processes (operating hours counter etc.), dedicated memory products such as EL6080 or IPC's own NOVRAM must be used.

- Depending on functionality and performance EtherCAT slaves have one or several local controllers for processing I/O data. The corresponding program is the so-called **firmware** in *.efw format.
- In some EtherCAT slaves the EtherCAT communication may also be integrated in these controllers. In this case the controller is usually a so-called **FPGA** chip with *.rbf firmware.

Customers can access the data via the EtherCAT fieldbus and its communication mechanisms. Acyclic mailbox communication or register access to the ESC is used for updating or reading of these data.

The TwinCAT System Manager offers mechanisms for programming all three parts with new data, if the slave is set up for this purpose. Generally the slave does not check whether the new data are suitable, i.e. it may no longer be able to operate if the data are unsuitable.

Simplified update by bundle firmware

The update using so-called **bundle firmware** is more convenient: in this case the controller firmware and the ESI description are combined in a *.efw file; during the update both the firmware and the ESI are changed in the terminal. For this to happen it is necessary

- for the firmware to be in a packed format: recognizable by the file name, which also contains the revision number, e.g. ELxxxx-xxxx_REV0016_SW01.efw

- for password=1 to be entered in the download dialog. If password=0 (default setting) only the firmware update is carried out, without an ESI update.
- for the device to support this function. The function usually cannot be retrofitted; it is a component of many new developments from year of manufacture 2016.

Following the update, its success should be verified

- ESI/Revision: e.g. by means of an online scan in TwinCAT ConfigMode/FreeRun – this is a convenient way to determine the revision
- Firmware: e.g. by looking in the online CoE of the device

NOTICE

Risk of damage to the device!

✓ Note the following when downloading new device files

a) Firmware downloads to an EtherCAT device must not be interrupted

b) Flawless EtherCAT communication must be ensured. CRC errors or LostFrames must be avoided.

c) The power supply must adequately dimensioned. The signal level must meet the specification.

⇨ In the event of malfunctions during the update process the EtherCAT device may become unusable and require re-commissioning by the manufacturer.

6.3.1 Device description ESI file/XML

NOTICE

Attention regarding update of the ESI description/EEPROM

Some slaves have stored calibration and configuration data from the production in the EEPROM. These are irretrievably overwritten during an update.

The ESI device description is stored locally on the slave and loaded on start-up. Each device description has a unique identifier consisting of slave name (9 characters/digits) and a revision number (4 digits). Each slave configured in the System Manager shows its identifier in the EtherCAT tab:

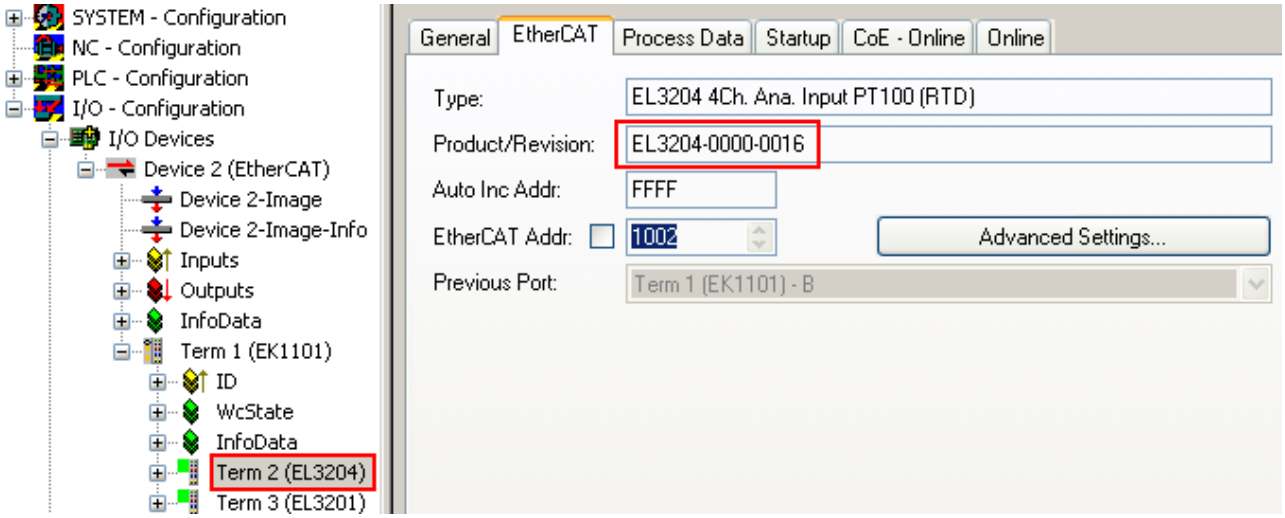


Fig. 144: Device identifier consisting of name EL3204-0000 and revision -0016

The configured identifier must be compatible with the actual device description used as hardware, i.e. the description which the slave has loaded on start-up (in this case EL3204). Normally the configured revision must be the same or lower than that actually present in the terminal network.

For further information on this, please refer to the EtherCAT system documentation.

Update of XML/ESI description

The device revision is closely linked to the firmware and hardware used. Incompatible combinations lead to malfunctions or even final shutdown of the device. Corresponding updates should only be carried out in consultation with Beckhoff support.

Display of ESI slave identifier

The simplest way to ascertain compliance of configured and actual device description is to scan the EtherCAT boxes in TwinCAT mode Config/FreeRun:

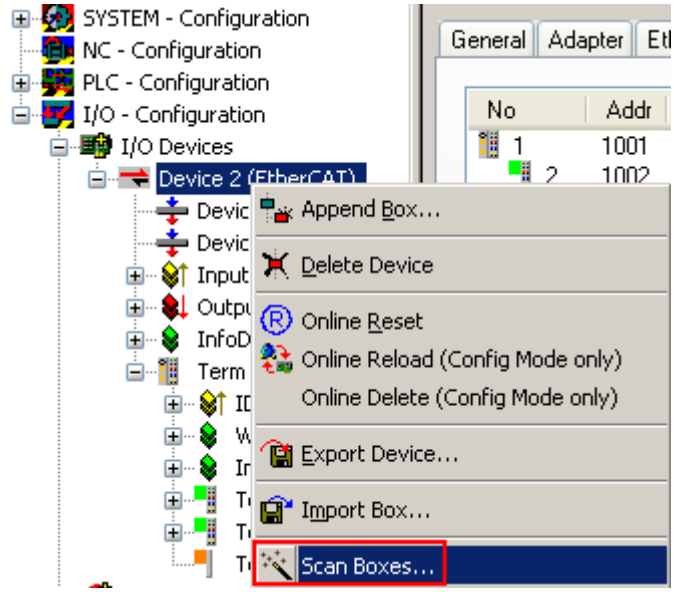


Fig. 145: Scan the subordinate field by right-clicking on the EtherCAT device

If the found field matches the configured field, the display shows

Fig. 146: Configuration is identical

otherwise a change dialog appears for entering the actual data in the configuration.

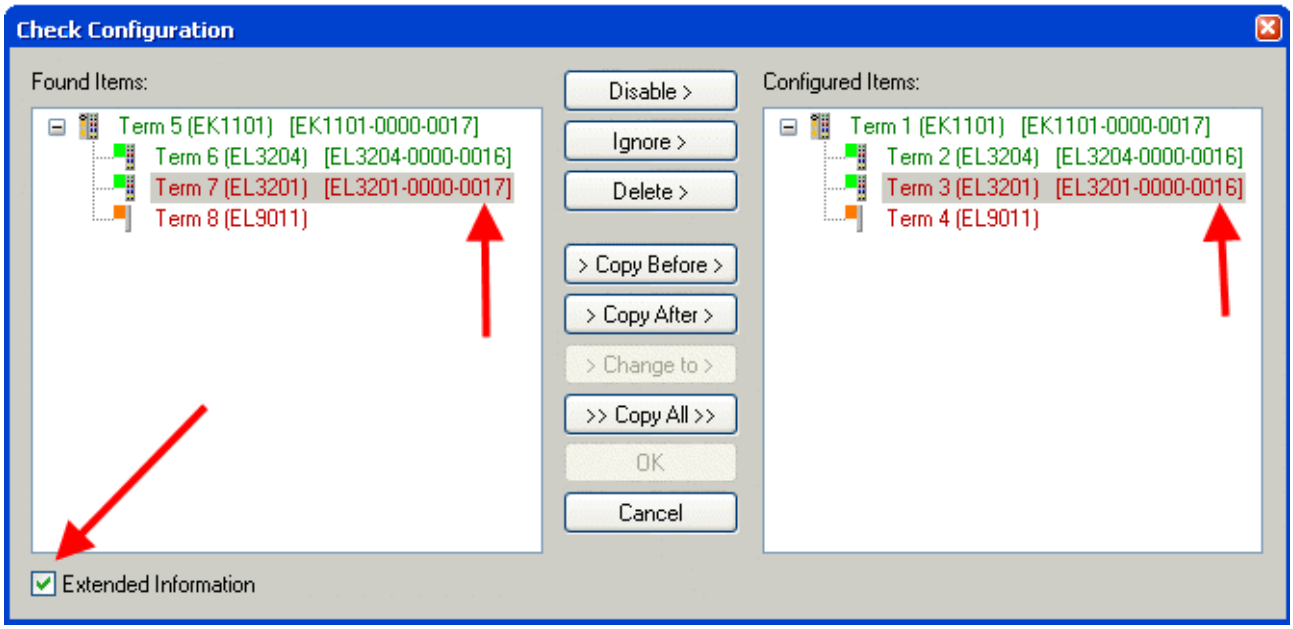


Fig. 147: Change dialog

In this example in Fig. *Change dialog*, an EL3201-0000-**0017** was found, while an EL3201-0000-**0016** was configured. In this case the configuration can be adapted with the *Copy Before* button. The *Extended Information* checkbox must be set in order to display the revision.

Changing the ESI slave identifier

The ESI/EEPROM identifier can be updated as follows under TwinCAT:

- Trouble-free EtherCAT communication must be established with the slave.
- The state of the slave is irrelevant.
- Right-clicking on the slave in the online display opens the *EEPROM Update* dialog, Fig. *EEPROM Update*

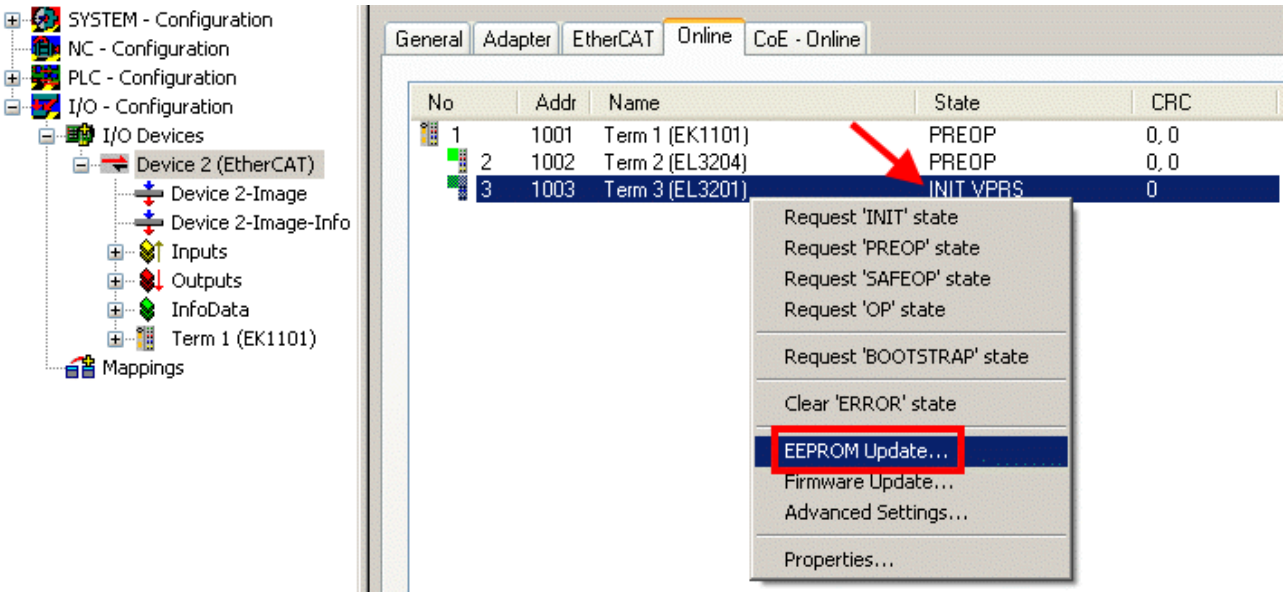


Fig. 148: EEPROM Update

The new ESI description is selected in the following dialog, see Fig. *Selecting the new ESI.* The checkbox *Show Hidden Devices* also displays older, normally hidden versions of a slave.

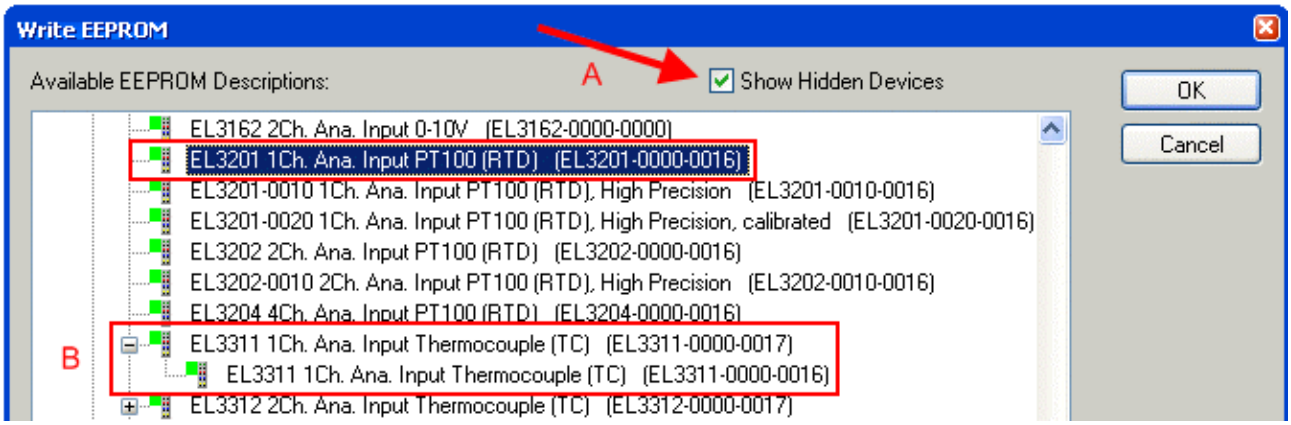


Fig. 149: Selecting the new ESI

A progress bar in the System Manager shows the progress. Data are first written, then verified.

The change only takes effect after a restart.

Most EtherCAT devices read a modified ESI description immediately or after startup from the INIT. Some communication settings such as distributed clocks are only read during power-on. The EtherCAT slave therefore has to be switched off briefly in order for the change to take effect.

6.3.2 Firmware explanation

Determining the firmware version

Determining the version via the TwinCAT System Manager

The TwinCAT System Manager shows the version of the controller firmware if the master can access the slave online. Click on the E-Bus Terminal whose controller firmware you want to check (in the example terminal 2 (EL3204)) and select the tab *CoE Online* (CAN over EtherCAT).

CoE Online and Offline CoE

Two CoE directories are available:
• **online**: This is offered in the EtherCAT slave by the controller, if the EtherCAT slave supports this. This CoE directory can only be displayed if a slave is connected and operational.
• **offline**: The EtherCAT Slave Information ESI/XML may contain the default content of the CoE. This CoE directory can only be displayed if it is included in the ESI (e.g. “Beckhoff EL5xxx.xml”).

The Advanced button must be used for switching between the two views.

In Fig. *Display of EL3204 firmware version* the firmware version of the selected EL3204 is shown as 03 in CoE entry 0x100A.

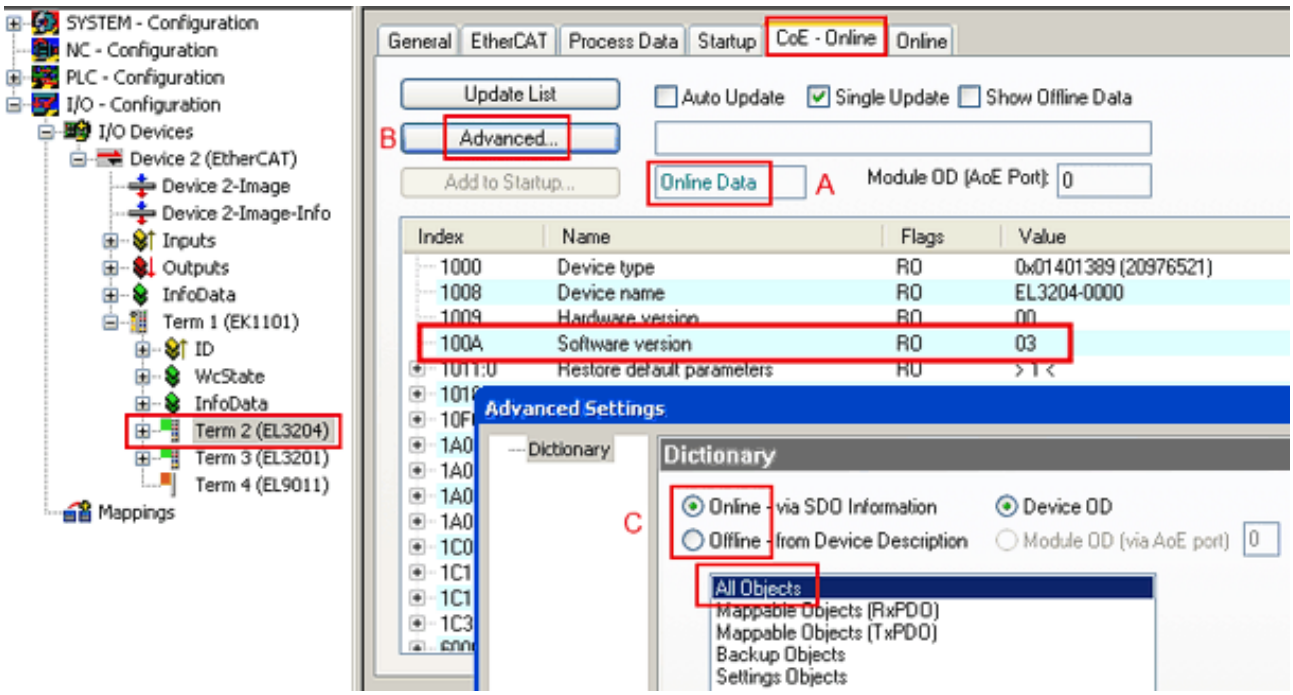


Fig. 150: Display of EL3204 firmware version

In (A) TwinCAT 2.11 shows that the Online CoE directory is currently displayed. If this is not the case, the Online directory can be loaded via the *Online* option in Advanced Settings (B) and double-clicking on *AllObjects*.

6.3.3 Updating controller firmware *.efw

CoE directory

The Online CoE directory is managed by the controller and stored in a dedicated EEPROM, which is generally not changed during a firmware update.

Switch to the *Online* tab to update the controller firmware of a slave, see Fig. *Firmware Update.*

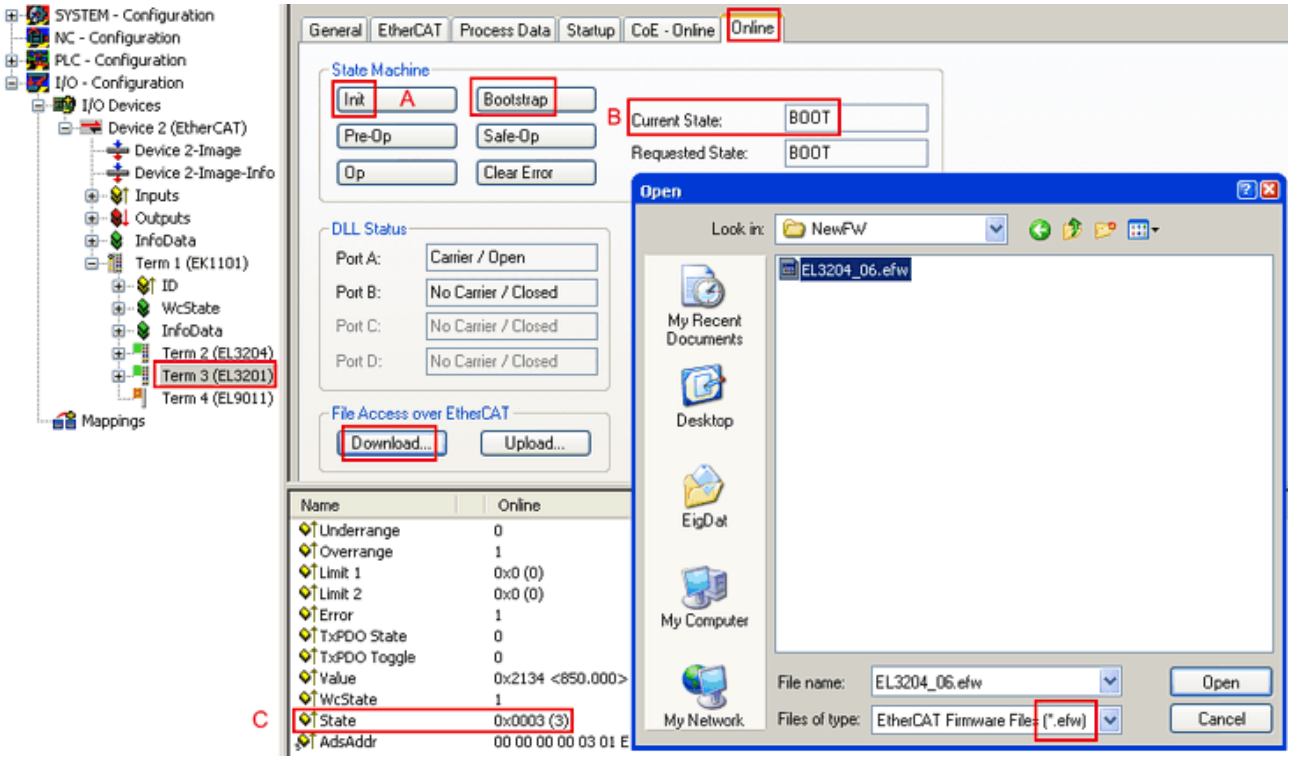
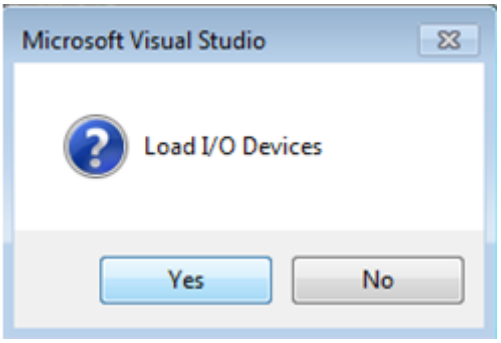
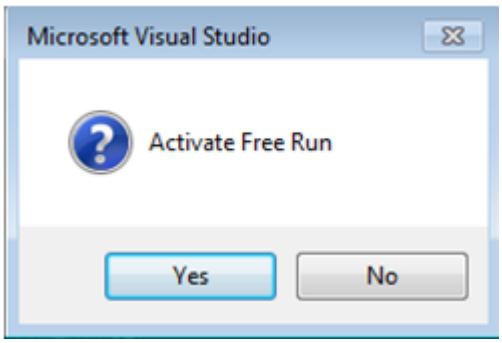


Fig. 151: Firmware Update

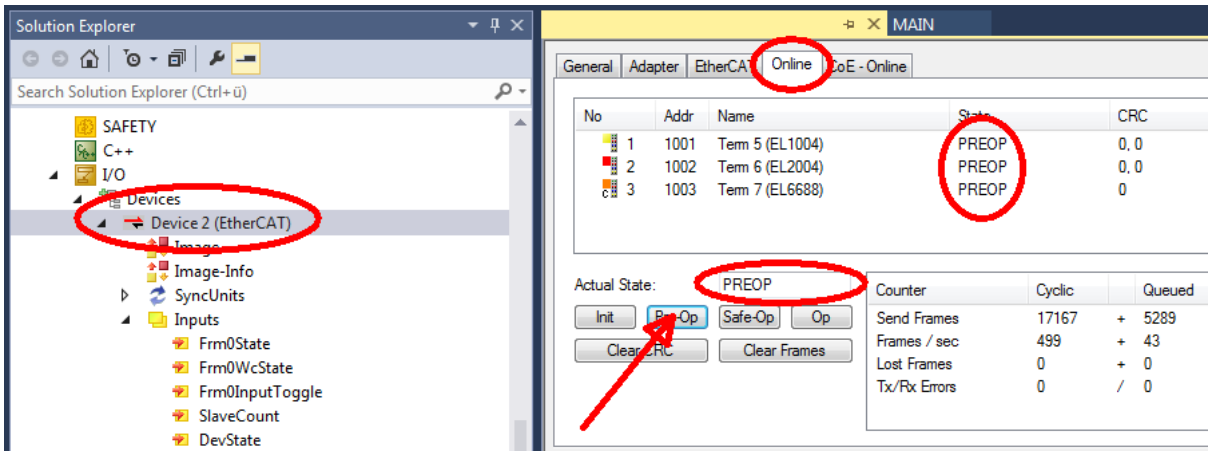
Proceed as follows, unless instructed otherwise by Beckhoff support. Valid for TwinCAT 2 and 3 as EtherCAT master.

- Switch TwinCAT system to ConfigMode/FreeRun with cycle time >= 1 ms (default in ConfigMode is 4 ms). A FW-Update during real time operation is not recommended.



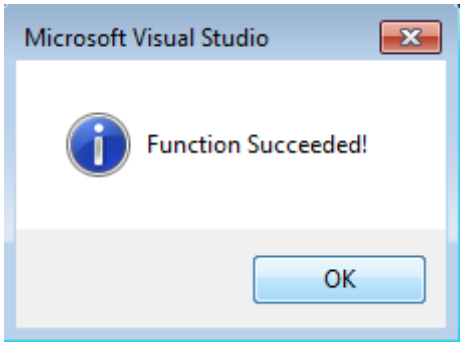


- Switch EtherCAT Master to PreOP



- Switch slave to INIT (A)
- Switch slave to BOOTSTRAP

- Check the current status (B, C)
- Download the new *efw file (wait until it ends). A password will not be necessary usually.



- After the download switch to INIT, then PreOP
- Switch off the slave briefly (don't pull under voltage!)
- Check within CoE 0x100A, if the FW status was correctly overtaken.

6.3.4 FPGA firmware *.rbf

If an FPGA chip deals with the EtherCAT communication an update may be accomplished via an *.rbf file.

- Controller firmware for processing I/O signals
- FPGA firmware for EtherCAT communication (only for terminals with FPGA)

The firmware version number included in the terminal serial number contains both firmware components. If one of these firmware components is modified this version number is updated.

Determining the version via the TwinCAT System Manager

The TwinCAT System Manager indicates the FPGA firmware version. Click on the Ethernet card of your EtherCAT strand (Device 2 in the example) and select the *Online* tab.

The *Reg:0002* column indicates the firmware version of the individual EtherCAT devices in hexadecimal and decimal representation.

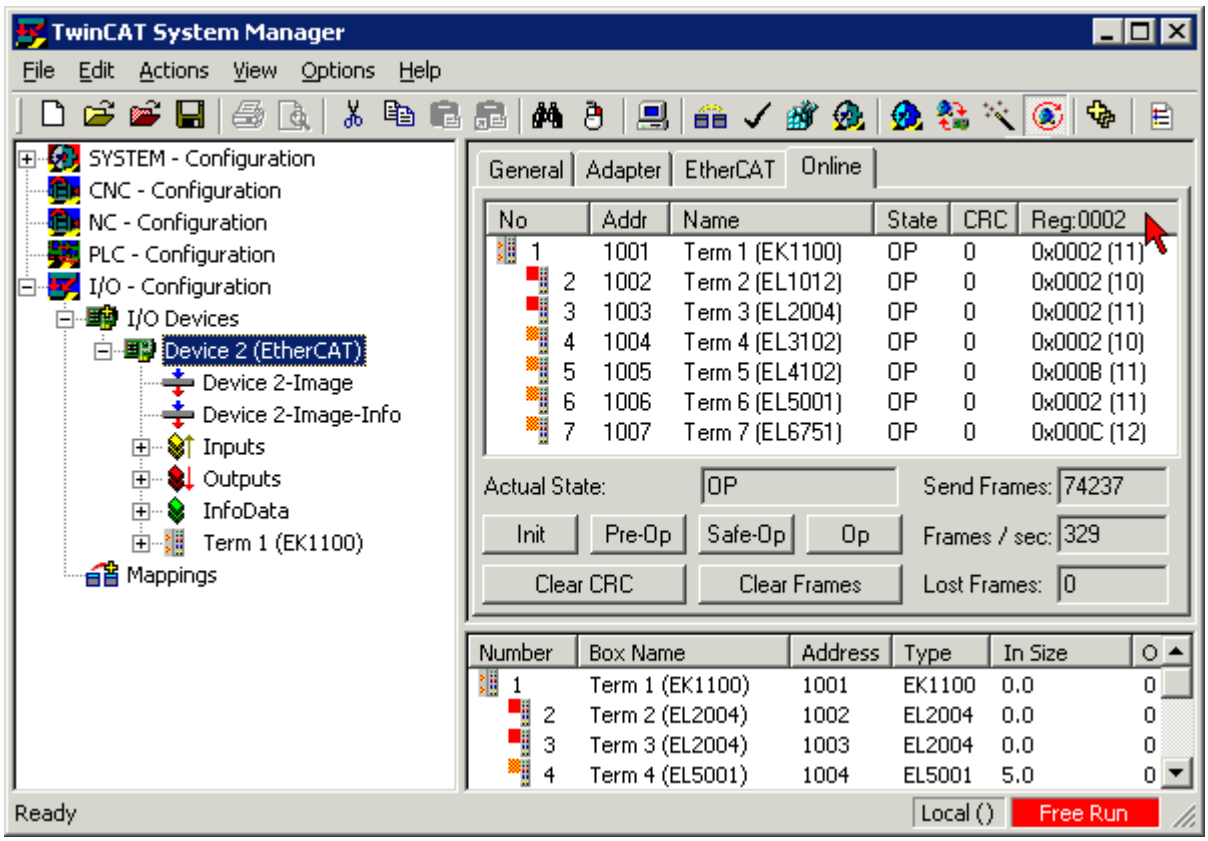


Fig. 152: FPGA firmware version definition

If the column *Reg:0002* is not displayed, right-click the table header and select *Properties* in the context menu.

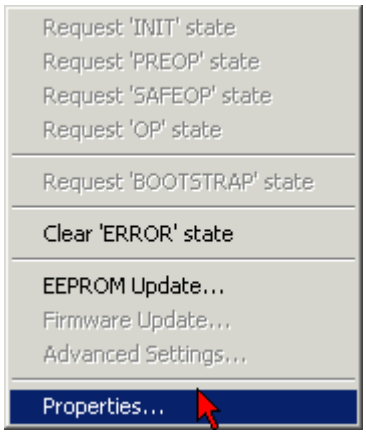


Fig. 153: Context menu *Properties*

The *Advanced Settings* dialog appears where the columns to be displayed can be selected. Under *Diagnosis/***Online View** select the *'0002 ETxxxx Build'* check box in order to activate the FPGA firmware version display.

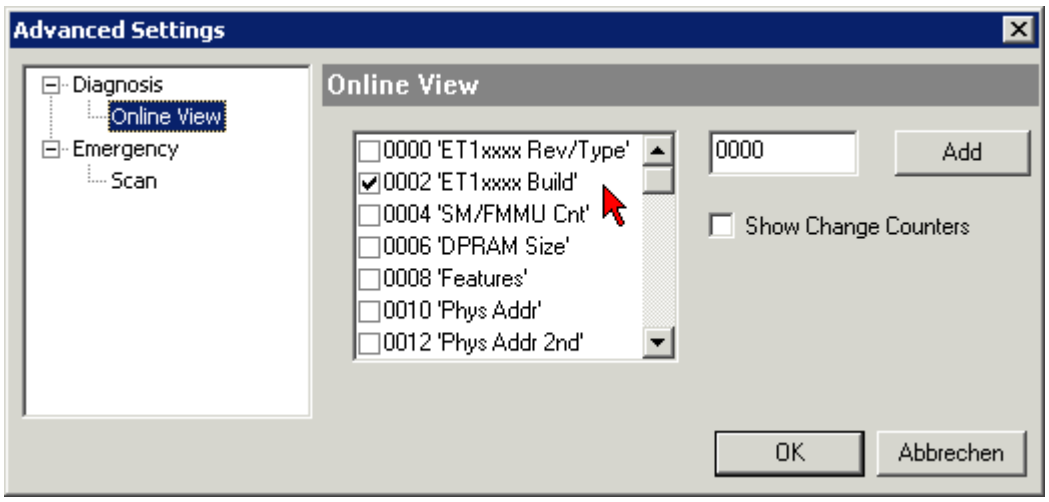


Fig. 154: Dialog *Advanced Settings*

Update

For updating the FPGA firmware

- of an EtherCAT coupler the coupler must have FPGA firmware version 11 or higher;
- of an E-Bus Terminal the terminal must have FPGA firmware version 10 or higher.

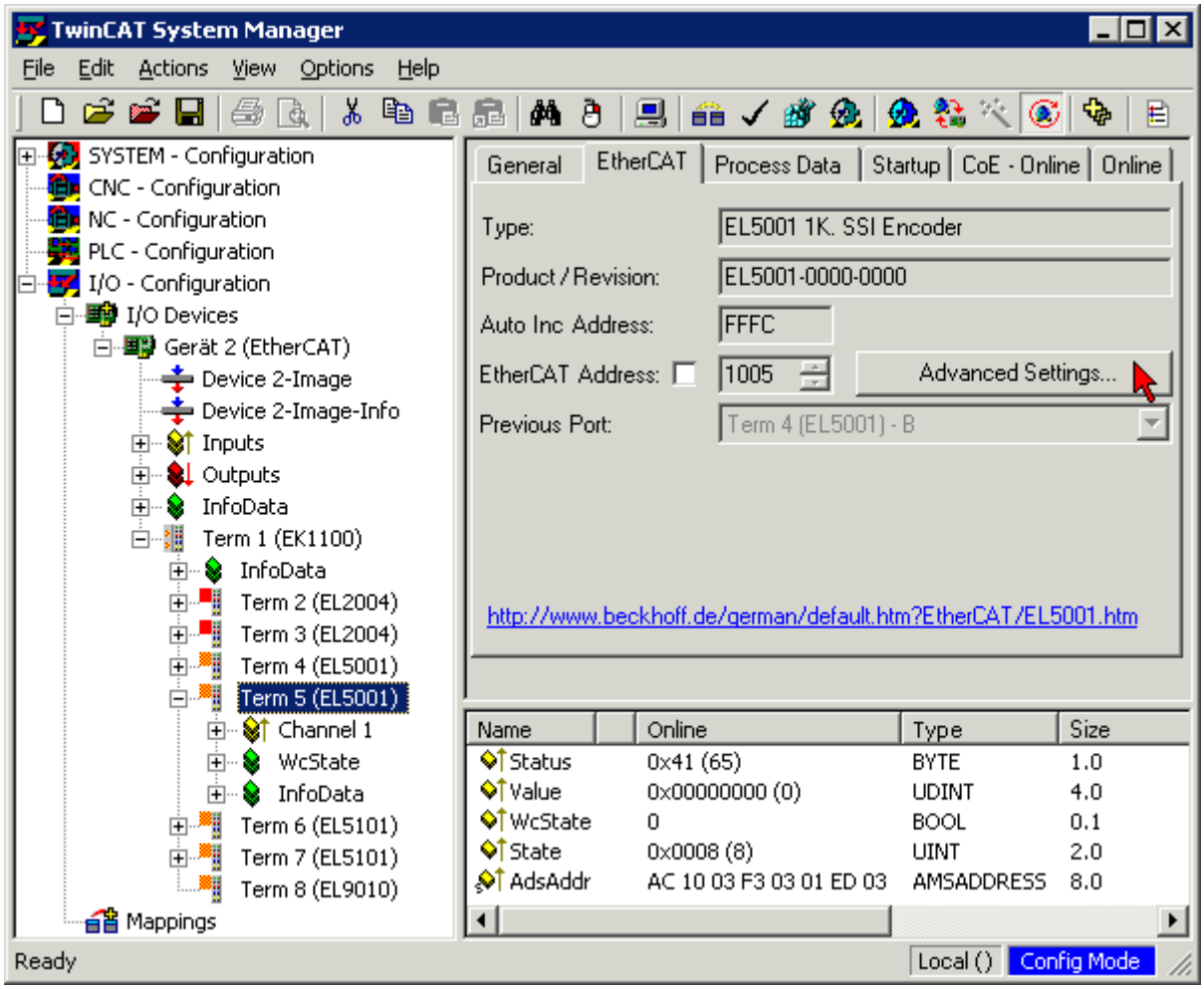
Older firmware versions can only be updated by the manufacturer!

Updating an EtherCAT device

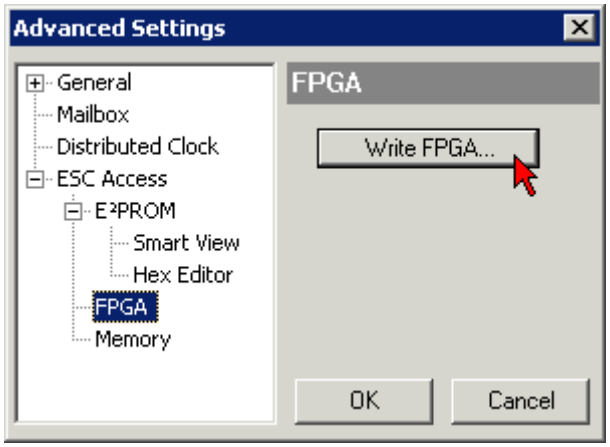
The following sequence order have to be met if no other specifications are given (e.g. by the Beckhoff support):

- Switch TwinCAT system to ConfigMode/FreeRun with cycle time >= 1 ms (default in ConfigMode is 4 ms). A FW-Update during real time operation is not recommended.

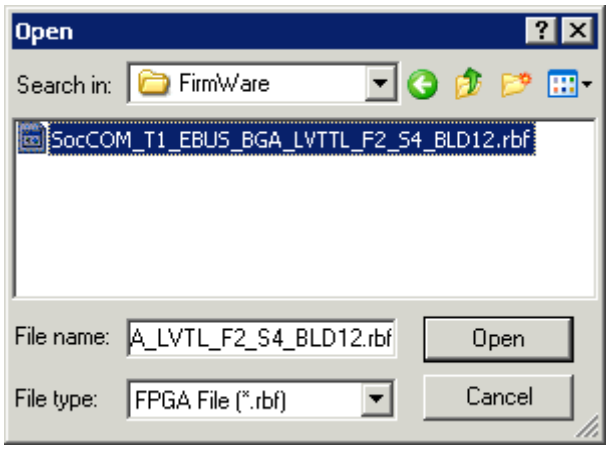
- In the TwinCAT System Manager select the terminal for which the FPGA firmware is to be updated (in the example: Terminal 5: EL5001) and
  click the *Advanced Settings* button in the *EtherCAT* tab:



- The *Advanced Settings* dialog appears. Under *ESC Access/E²PROM*/FPGA click on *Write FPGA* button:



- Select the file (*.rbf) with the new FPGA firmware, and transfer it to the EtherCAT device:



- Wait until download ends
- Switch slave current less for a short time (don't pull under voltage!). In order to activate the new FPGA firmware a restart (switching the power supply off and on again) of the EtherCAT device is required.
- Check the new FPGA status

NOTICE

Risk of damage to the device!

A download of firmware to an EtherCAT device must not be interrupted in any case! If you interrupt this process by switching off power supply or disconnecting the Ethernet link, the EtherCAT device can only be recommissioned by the manufacturer!

6.3.5 Simultaneous updating of several EtherCAT devices

The firmware and ESI descriptions of several devices can be updated simultaneously, provided the devices have the same firmware file/ESI.

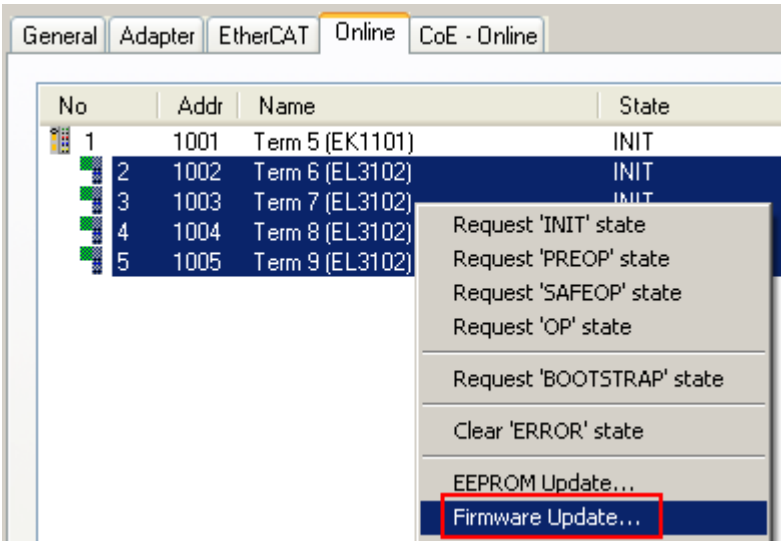


Fig. 155: Multiple selection and firmware update

Select the required slaves and carry out the firmware update in BOOTSTRAP mode as described above.

6.4 Support and Service

Beckhoff and their partners around the world offer comprehensive support and service, making available fast and competent assistance with all questions related to Beckhoff products and system solutions.

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