BECKHOFF New Automation Technology

Documentation | EN

EP7414-x071

4-channel motion interface, BLDC motor, 48 V DC, 4 A



2026-08-12 | Version: 1.1

Table of contents

1 Foreword 5
1.1 Notes on the documentation 5
1.2 For your safety 6
1.2.1 Intended use 7
1.3 Documentation issue status 8

2 Product overview 9
2.1 Introduction 10
2.2 Technical data 11
2.3 Status LEDs 14

3 Basic function principles 16
3.1 Scaling of actual values and setpoints 16
3.1.1 The effect of CoE parameters on scaling 16
3.2 Set-up of the drive controller 17

4 Installation 18
4.1 Dimensions 18
4.2 Mounting 19
4.3 Functional earth 20
4.4 Disposal 21

5 Cabling 22
5.1 EtherCAT 23
5.2 Supply voltage input 24
5.3 Supply voltage downstream connection 25
5.4 Motor 26
5.5 Digital I/O 27

6 Quick start guide 28
6.1 Select channel 28
6.2 Parameterization 30
6.3 Prepare for operation 32
6.4 Scan motor 33
6.5 Optimization, fine tuning 34

7 Commissioning and configuration 35
7.1 Basic commissioning 35
7.1.1 Integrating into a TwinCAT project 35
7.1.2 Select channel 36
7.1.3 Setting the operation mode 38
7.1.4 Set gear ratio 42
7.1.5 Limit setpoints 44
7.2 Advanced settings 45
7.2.1 Brake control 45
7.2.2 I²T overload protection 46
7.3 Commissioning with Drive Motion Control 50
7.3.1 Requirements 50
7.3.2 Functionality 50

7.3.3 Commissioning in TwinCAT 3 ... 51
7.3.4 Commissioning with a third-party 32-bit controller ... 55
7.3.5 State machine ... 57
7.3.6 Differences compared with Tc2_Mc2 ... 58
7.3.7 Start types ... 58
7.3.8 Error messages ... 58
7.4 Special procedures ... 59
7.4.1 Determine number of pole pairs ... 59
7.4.2 Restore the delivery state ... 60

8 Diagnostics ... 62
8.1 DC link voltage ... 62
8.2 Output stage temperature ... 62
8.3 Motor currents ... 62

9 CoE parameters ... 63
9.1 Configuration objects ... 68
9.2 Information objects ... 76
9.3 Input data, output data ... 78
9.4 Standard objects ... 92

10 Appendix ... 118
10.1 General operating conditions ... 118
10.2 Accessories ... 119
10.3 Version identification of EtherCAT devices ... 120
10.3.1 General notes on marking ... 120
10.3.2 Version identification of IP67 modules ... 121
10.3.3 Beckhoff Identification Code (BIC) ... 122
10.3.4 Electronic access to the BIC (eBIC) ... 124
10.4 Support and Service ... 126

1 Foreword

1.1 Notes on the documentation

This description is intended exclusively for trained specialists in control and automation technology who are familiar with the applicable national standards.
The documentation and the following notes and explanations must be complied with when installing and commissioning the components.
The trained specialists must always use the current valid documentation.

The trained specialists must ensure that the application and use of the products described is in line with all safety requirements, including all relevant laws, regulations, guidelines, and standards.

Disclaimer

The documentation has been compiled with care. The products described are, however, constantly under development.
We reserve the right to revise and change the documentation at any time and without notice.
Claims to modify products that have already been supplied may not be made on the basis of the data, diagrams, and descriptions in this documentation.

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1.2 For your safety

Safety regulations

Read the following explanations for your safety.
Always observe and follow product-specific safety instructions, which you may find at the appropriate places in this document.

Exclusion of liability

All the components are supplied in particular hardware and software configurations which are appropriate for the application. Modifications to hardware or software configurations other than those described in the documentation are not permitted, and nullify the liability of Beckhoff Automation GmbH & Co. KG.

Personnel qualification

This description is only intended for trained specialists in control, automation, and drive technology who are familiar with the applicable national standards.

Signal words

The signal words used in the documentation are classified below. In order to prevent injury and damage to persons and property, read and follow the safety and warning notices.

Personal injury warnings

⚠ DANGER
Hazard with high risk of death or serious injury.

⚠ WARNING
Hazard with medium risk of death or serious injury.

⚠ CAUTION
There is a low-risk hazard that could result in medium or minor injury.

Warning of damage to property or environment

NOTICE
The environment, equipment, or data may be damaged.

Information on handling the product



This information includes, for example:
recommendations for action, assistance or further information on the product.

1.2.1 Intended use

This device is intended for operation in machines and plants in industrial environments.

1.3 Documentation issue status

Version	Comment
1.1	• Revised and expanded version
1.0	• First release
0.1	• First preliminary version

Firmware and hardware versions

This documentation refers to the firmware and hardware version that was applicable at the time the documentation was written.

The module features are continuously improved and developed further. Modules having earlier production statuses cannot have the same properties as modules with the latest status. However, existing properties are retained and are not changed, so that older modules can always be replaced with new ones.

The firmware and hardware version (delivery state) can be found in the batch number (D-number) printed on the side of the EtherCAT Box.

Syntax of the batch number (D-number)

D: WW YY FF HH	Example with D no. 29 10 02 01:
WW - week of production (calendar week) YY - year of production FF - firmware version HH - hardware version	29 - week of production 29 10 - year of production 2010 02 - firmware version 02 01 - hardware version 01

Further information on this topic: Version identification of EtherCAT devices [▶ 120].

2 Product overview

The following table shows the products described in this documentation and the main distinguishing features.

Product	Safety features
EP7414-0071	none
EP7414-9071	STO via FSoE

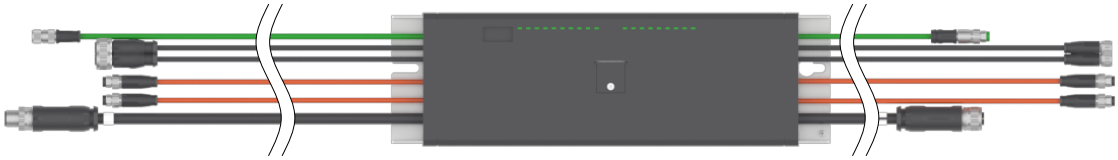
2.1 Introduction

NOTICE

Separate operating instructions for safety functions

The safety functions of product variant -9071 are implemented by the integrated EP2921 TwinSAFE option.

All information on the safety functions can be found in the operating instructions for the EP2921.



The EP7414-x071 EtherCAT Box offers four outputs with integrated MDR controller for the direct connection of 24/48 V_{DC} conveyor roller motors or other BLDC motors with max. 4 A. Two additional digital inputs/outputs per channel enable connection of e.g. photoelectric switches or actuators.

The EP7414-x071 takes over the complete control of a roller motor independently of the manufacturer of conveyor or motor. Maximum rated current, acceleration or deceleration ramps and various other parameters can be configured and allow for a wide range of adaptations to different applications. The control of the motors is sensorless.

The EtherCAT Box measures only 309 mm × 94 mm × 25 mm can be easily mounted in the side profiles on the conveyor frame. It requires no additional protective covering. Power supply is realized via an L coded M12 connector.

2.2 Technical data

All values are typical values over the entire temperature range, unless stated otherwise.

EtherCAT	
Connection	Input: M8 female socket, 4-pin, A-coded Forwarding: M8 male plug, 4-pin, A-coded
Connection cables	PUR green 4 x AWG26 UL AWM 20963 (internal use), UL rating 30 V, UL fire class FT 2 Minimum bending radius: approx. 15 mm
Connection cable length	Input: 2.0 m Forwarding: 0.15 m

Power supply	
Nominal voltage U_S	24 V_{DC} (-15 % / +20 %)
Nominal voltage U_P	24 ... 48 V_{DC}
Connection	Input: 1 x M12 male plug, 5-pin, L-coded Forwarding: 1 x M12 female socket, 5-pin, L-coded
Connection cables	PVC 5 x 2.5 mm² UL AWM 20549 (internal use), UL rating 300 V, UL fire class FT 2 Minimum bending radius: approx. 40 mm
Connection cable length	Input: 2.0 m Forwarding: 0.15 m
Current consumption from U_S	150 mA + load
Current consumption from U_P	Depending on the application
Total current U_S	max. 16 A at the input
Total current U_P	max. 16 A at the input

Motor channels	EP7414-0071	EP7414-9071
Number	4	
Motor type	BLDC motor	
Connection	1 x M8 male plug per channel, 4-pin, A-coded	
Connection cables	PUR Type 1.1 with 4 x 0.5 mm² UL AWM 20549 (internal use), UL rating 300 V, UL fire class FT 2 Minimum bending radius: approx. 25 mm	
Connection cable length	• X20, channel 1: 0.15 m • X21, channel 2: 0.65 m • X22, channel 3: 0.15 m • X23, channel 4: 1.5 m	
Winding inductance	min. 300 µH	
Output current per channel	4 A RMS	
Peak current per channel	8 A for 1 s	
Drive profile	DS402	
Safe stop functions	-	Safe Torque Off (STO)
Safe Torque Off implementation	-	via FSoE
Safety standards	-	• EN ISO 13849-1:2015 (Cat 3, PL e) • EN 61508:2010 (SIL 3) • EN 62061:2005 + A1:2013/ A2:2015 (SIL CL3)
Rotating field frequency	0 … 599 Hz	
PWM clock frequency	16 kHz	
Current controller frequency	32 kHz	
Position controller frequency	16 kHz	
Speed controller frequency	16 kHz	

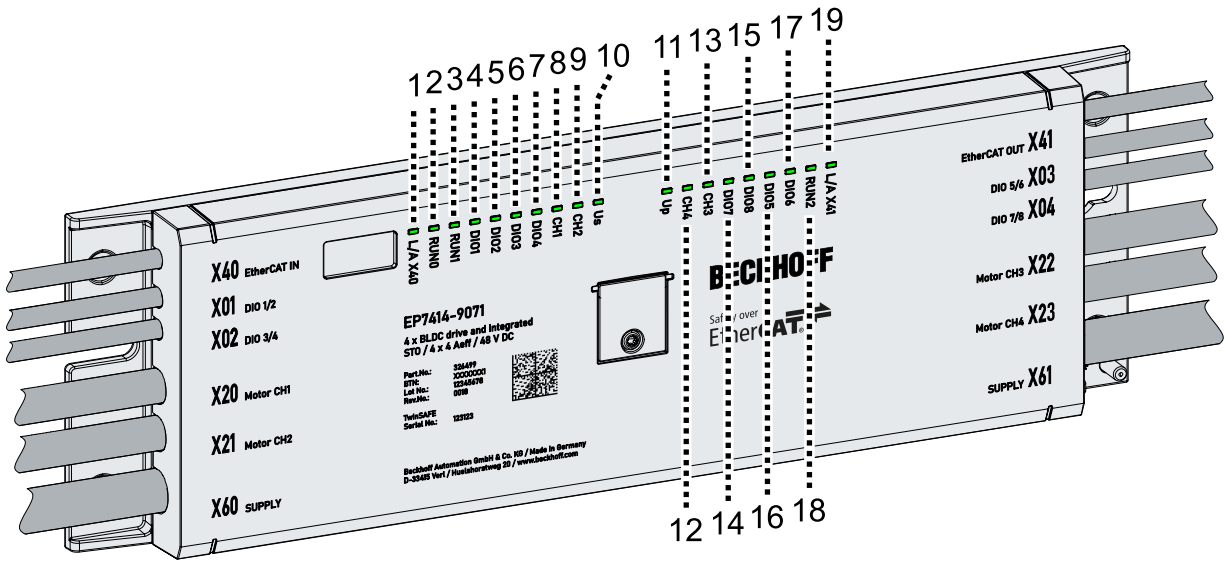
Digital combi channels per motor channel	
Number	2
Connection	1 x M12 female socket, 5-pin, A-coded
Connection cables	PVC 4 x 0.14 mm² UL AWM 2095 (internal use), UL rating 300 V, UL fire class FT 2 Minimum bending radius: approx. 23 mm
Connection cable length	• X01: 0.15 m • X02: 0.65 m • X03: 0.15 m • X04: 1.5 m
Nominal input voltage	24 V_{DC}
Input characteristics	Type 3 according to EN 61131-2, compatible with type 1
Nominal output voltage	24 V_{DC} from U_S, short-circuit proof
Output current	max. 0.5 A per output
Total output current	max. 1 A per connection, including sensor power supply
Sensor power supply	24 V_{DC} from U_S, short-circuit proof max. 0.5 A per motor channel 1+2 max. 0.5 A per motor channel 3+4

Housing data	
Dimensions W × H × D	309 mm × 94 mm × 25 mm
Weight	1400 g
Installation position	Any
Materials	Aluminum, PC/ABS
Mounting	Two mounting holes Ø6.5 mm for M6

Ambient conditions	
Ambient temperature during operation	0 ... 50 °C
Ambient temperature during storage	-25 ... +85 °C
Vibration / shock resistance	in accordance with EN 60068-2-6 / EN 60068-2-27
EMC immunity / emission	in accordance with EN 61000-6-2 / EN 61000-6-4
Protection rating	IP54 according to EN 60529

Approvals	EP7414-0071	EP7414-9071
Approvals	CE, UL	CE, UL, TÜV SÜD

2.3 Status LEDs



Position	Labeling	Status	Meaning
1	L/A X40	Lights up green	Link: connection to the preceding EtherCAT device
		Flashing green	Act: communication with the preceding EtherCAT device
2	RUN0	[1]	EtherCAT Run-LED for the safety card
3	RUN1	[1]	EtherCAT Run-LED for motor channels 1+2
4	DIO1	Lights up green	High level on digital combi channel 1 (X01, pin 4)
5	DIO2	Lights up green	High level on digital combi channel 2 (X01, pin 2)
6	DIO3	Lights up green	High level on digital combi channel 3 (X02, pin 4)
7	DIO4	Lights up green	High level on digital combi channel 4 (X02, pin 2)
8	CH1	Off	Axis switched off
		Lights up green	Axis in control
		Lights up red	Axis Errors
		Lights up yellow	Warning active + axis in control
		Flashes yellow	Warning active + axis not in control
9	CH2	Off	Axis switched off
		Lights up green	Axis in control
		Lights up red	Axis Errors
		Lights up yellow	Warning active + axis in control
		Flashes yellow	Warning active + axis not in control
10	Us	Lights up green	The supply voltage U_S is available.
11	Up	Lights up green	The supply voltage U_P is available
12	CH4	Off	Axis switched off
		Lights up green	Axis in control
		Lights up red	Axis Errors
		Lights up yellow	Warning active + axis in control
		Flashes yellow	Warning active + axis not in control
13	CH3	Off	Axis switched off
		Lights up green	Axis in control
		Lights up red	Axis Errors
		Lights up yellow	Warning active + axis in control
		Flashes yellow	Warning active + axis not in control
14	DIO7	Lights up green	High level on digital combi channel 7 (X04, pin 4)
15	DIO8	Lights up green	High level on digital combi channel 8 (X04, pin 2)
16	DIO5	Lights up green	High level on digital combi channel 5 (X03, pin 4)
17	DIO6	Lights up green	High level on digital combi channel 6 (X03, pin 2)
18	RUN2	[1]	EtherCAT Run-LED for motor channels 3+4
19	L/A X41	Lights up green	Link: connection to the following EtherCAT device
		Flashing green	Act: communication with the following EtherCAT device

[1] See following table

EtherCAT Run

The EtherCAT Run LEDs signal the current operating status of the EtherCAT devices.

Status	Operating status
Lights up	Operational
Flashes evenly	Pre-Operational
Flashes sporadically	Safe-Operational
Flashes very quickly	Boot
Off	Init

A description of the operating states can be found in the "EtherCAT | System Description": Link.

3 Basic function principles

3.1 Scaling of actual values and setpoints

The representation of positions, speeds, and torques is independent of the connected motor and encoder.

In the delivery state, the following scaling factors apply to all setpoints and actual values (e.g., Target position, Velocity actual value, Touch probe positive edge, Velocity offset):

- Position: 2^{20} = 1048576 = 0x00100000 increments correspond to one motor revolution. The upper 12 bits of the process data representation represent full motor revolutions.
- Speed: 2^{32} / 16,000 = 268,435 increments correspond to one motor revolution per second
- Torque: 1,000 increments correspond to the configured rated motor current

3.1.1 The effect of CoE parameters on scaling

Position scaling

The scaling of the position is influenced by the following parameters:

- 0x2010:12/0x2810:12 Singleturn bits Ch.1/Ch.2 and
  0x2010:13/0x2810:13 Multiturn bits Ch.1/Ch.2:
  These parameters define the division of the 32-bit process data into single-turn bits and multi-turn bits. The sum of both parts must always equal 32; otherwise, the axis cannot be enabled.
  The configuration of the single-turn bits and multi-turn bits in the Feedback Settings object relates exclusively to the process data representation and is independent of the physical resolution of the position encoder. Internally, the drive controller always operates at the sensor's full resolution; any bits that cannot be displayed are truncated only during process data output. Singleturn bits refers to the number of bits required to encode one revolution. In the delivery state, this refers to one motor revolution. If a gear ratio is configured, the Singleturn bits refer to one load revolution.
- Gear ratio
- Modulo position

Speed scaling

The speed scaling is influenced by the following parameters:

- Gear ratio: 2^{32} / 16,000 = 268,435 increments correspond to one load revolution per second

3.2 Set-up of the drive controller

The drive controller consists of a cascade structure of three control loops:

- Inside are two PI current controllers (one controller each for the d- and q-directions)
- A superimposed PI speed controller
- An external P-loop position controller

The Modes of operation parameter can be used to make a choice about which parts of this controller structure are active: current (i.e., torque), speed, or position. In addition to the selected part of the control structure, all subordinate control loops are always active as well.

In addition, each active and subordinate control loop has one internal and one external feedforward control available. Internal feedforward control is calculated as a derivative of the setpoint values; external feedforward control can be specified using process data and, in some cases, statically via CoE parameters.

With the position control mode as the set-up, there is also the Drive motion control (DMC) drive motion control. The DMC is a cycle-synchronous setpoint/trajectory generator integrated into the drive controller. It allows acceleration and deceleration ramps for a motion to be calculated directly in the drive controller rather than in a higher level control system. In DMC mode, all three controllers are therefore active: current, speed, and position. The setpoints (target positions) normally used for these controllers are irrelevant. However, the external feedforward control can still be used if necessary.

The drive controller also incorporates several functions that have a close connection to the actual drive function:

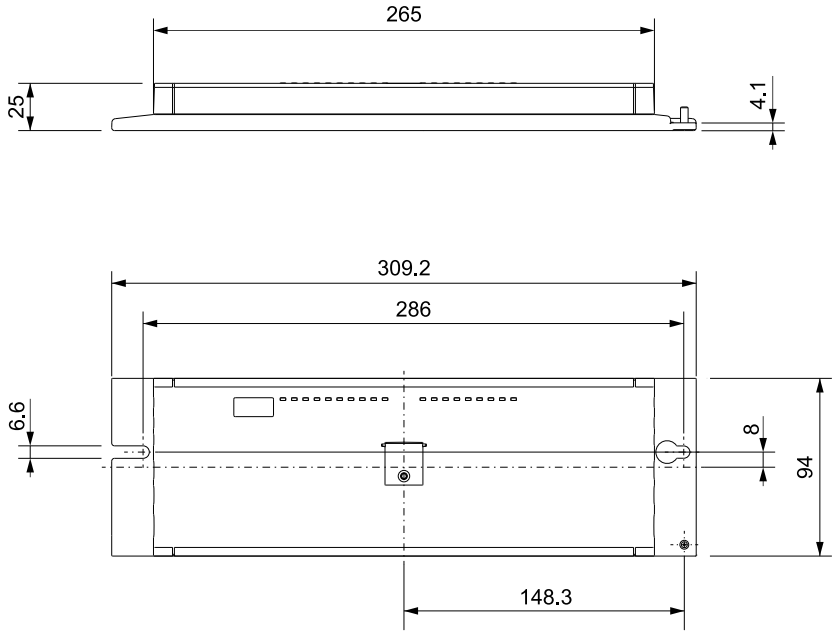
- Holding brake control: An existing motor brake is automatically released as soon as the drive controller is completely in control. It is closed just as automatically before the control loops are shut down.
- The touch probe unit makes it possible to respond with very high temporal precision to external events (reference marks). When signal edges are detected at the corresponding inputs, the current position from the feedback system and the current DC timestamp are recorded.

4 Installation

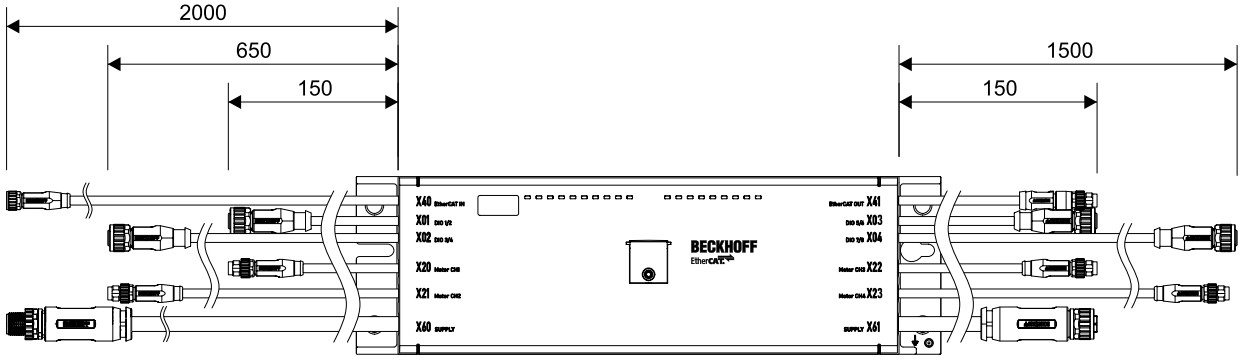
4.1 Dimensions

All dimensions are given in millimeters.
The drawings are not to scale.

Housing dimensions



Cable lengths



4.2 Mounting

NOTICE

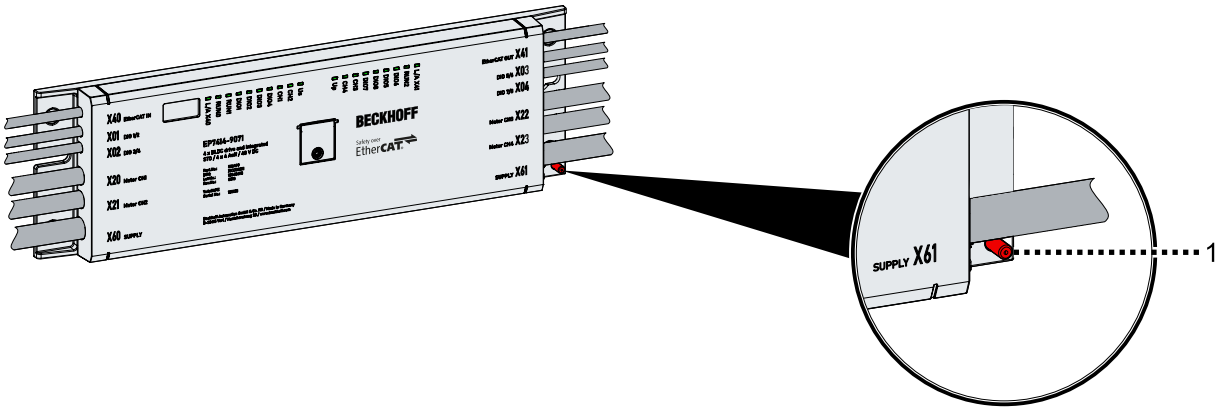
Dirt during assembly

Dirty connectors can lead to malfunctions. The protection rating specified in the technical data is only guaranteed if all connectors are connected or closed with protective caps.

- Protect the connectors against dirt during the assembly.

Mount the module with two M6 screws in the mounting holes.

4.3 Functional earth



Ground the box module with a low impedance via the grounding bolt [1]. The grounding bolt has an M4 thread and is 8.4 mm long.

4.4 Disposal



Products marked with a crossed-out wheeled bin shall not be discarded with the normal waste stream. The device is considered as waste electrical and electronic equipment. The national regulations for the disposal of waste electrical and electronic equipment must be observed.

5 Cabling

NOTICE

Damage caused by live wiring

Risk of defect.

- Only wire when de-energized.

5.1 EtherCAT

NOTICE

Risk of confusion with M8 connectors

The EtherCAT connections and motor connections have the same connector type and can be connected incorrectly by mistake. An incorrect connection can lead to defects.

- Do not connect EtherCAT connections and motor connections to each other.
- Note the cable colors: green for EtherCAT, orange for motors

NOTICE

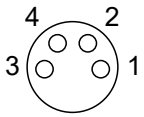
Use exclusively in EtherCAT networks

A connection of the EtherCAT connections to telecommunication networks can lead to network failure and data loss.

- Do not connect to telecommunications networks

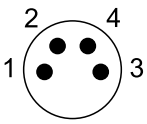
EtherCAT input



M8 coupling	Pin	Function
	1	Tx+
	2	Rx+
	3	Rx-
	4	Tx-

EtherCAT forwarding



M8 connector	Pin	Function
	1	Tx+
	2	Rx+
	3	Rx-
	4	Tx-

5.2 Supply voltage input

⚠ WARNING

Power supply from SELV / PELV power supply unit!

SELV / PELV circuits (safety extra-low voltage / protective extra-low voltage) according to IEC 61010-2-201 must be used to supply this device.

Notes:

- SELV / PELV circuits may give rise to further requirements from standards such as IEC 60204-1 et al, for example with regard to cable spacing and insulation.
- A SELV supply provides safe electrical isolation and limitation of the voltage without a connection to the protective conductor, a PELV supply also requires a safe connection to the protective conductor.

⚠ CAUTION

Additional condition for UL operation

- Do not use unlimited voltage sources for the power supply

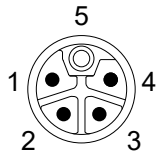
NOTICE

Special fuse protection required

Defect possible with insufficiently dimensioned fuse protection for the +48 V_{DC} U_P supply voltage.

- Dimension the fuse protection for the +48 V_{DC} U_P supply voltage so that the maximum current flow is limited to 3 times the rated current (max. 1 second).



M12 connector	Pin	Function
	1	+24 V_{DC} U_S
	2	GND_P
	3	GND_S
	4	+48 V_{DC} U_P
	5	⏚

5.3 Supply voltage downstream connection

The supply voltages applied to the supply voltage input are available at the forwarding output for supplying other devices.

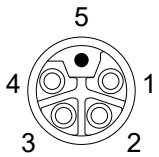
NOTICE

Risk of overload

Excessive output currents from the forwarding output can cause the maximum permissible input current at the supply voltage input to be exceeded.

- Ensure that the maximum input current of 16 A at the supply voltage input is not exceeded for either U_S or U_P



M12 coupling	Pin	Function
	1	+24 V_{DC} U_S
	2	GND_P
	3	GND_S
	4	+48 V_{DC} U_P
	5	⏚

5.4 Motor

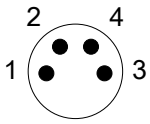
NOTICE

Risk of confusion with M8 connectors

The EtherCAT connections and motor connections have the same connector type and can be connected incorrectly by mistake. An incorrect connection can lead to defects.

- Do not connect EtherCAT connections and motor connections to each other.
- Note the cable colors: green for EtherCAT, orange for motors



M8 connector	Pin	Function
	1	GND_P
	2	Motor phase U
	3	Motor phase V
	4	Motor phase W

5.5 Digital I/O

NOTICE

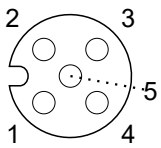
Incorrect signal levels due to electromagnetic interference

The digital inputs are optimized for fast signal transmission and are therefore susceptible to electromagnetic interference.

Under the influence of electromagnetic interference, a false signal level can be detected.

- If necessary, use shielded signal lines.



M12 coupling	Pin	Function
	1	U_S = 24 V_{DC}
	2	Input/Output B
	3	GND_S
	4	Input/Output A
	5	n.c.

6 Quick start guide

This quick start guide describes the commissioning in sensorless mode. The EP7414-9071 only supports sensorless operation, i.e. operation without external feedback.

To ensure successful commissioning, carry out all the steps in the following chapters in the order given:

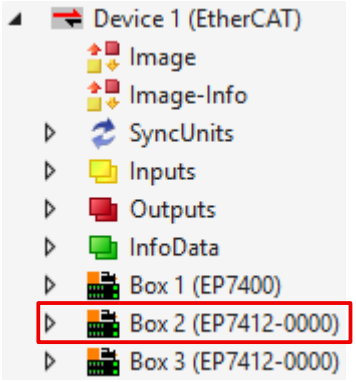
6.1 Select channel

The four channels of the EP7414-x071 are distributed across two internal EtherCAT devices. Every EtherCAT device has two logical channels.

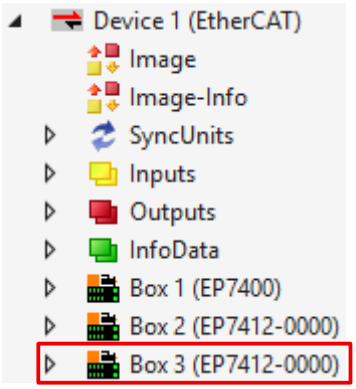
The following tables show the mapping of the logical channels of the EtherCAT devices to the physical channels of the EP7414-0071 and the EP7414-9071.

Choose the motor channel to be put into operation by selecting the corresponding logical channel of an EtherCAT device.

EP7414-0071

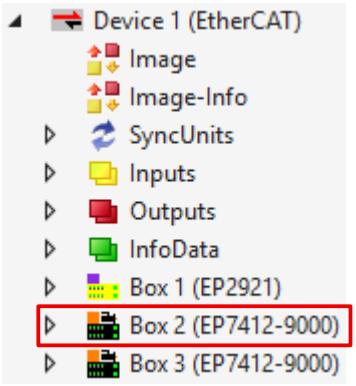


Logical channel of the first EtherCAT device	Physical channel of the EP7414-0071
Channel 1	1
Channel 2	2

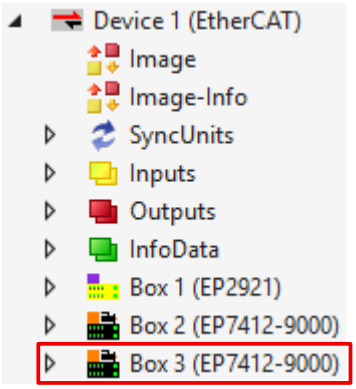


Logical channel of the second EtherCAT device	Physical channel of the EP7414-0071
Channel 1	3
Channel 2	4

EP7414-9071



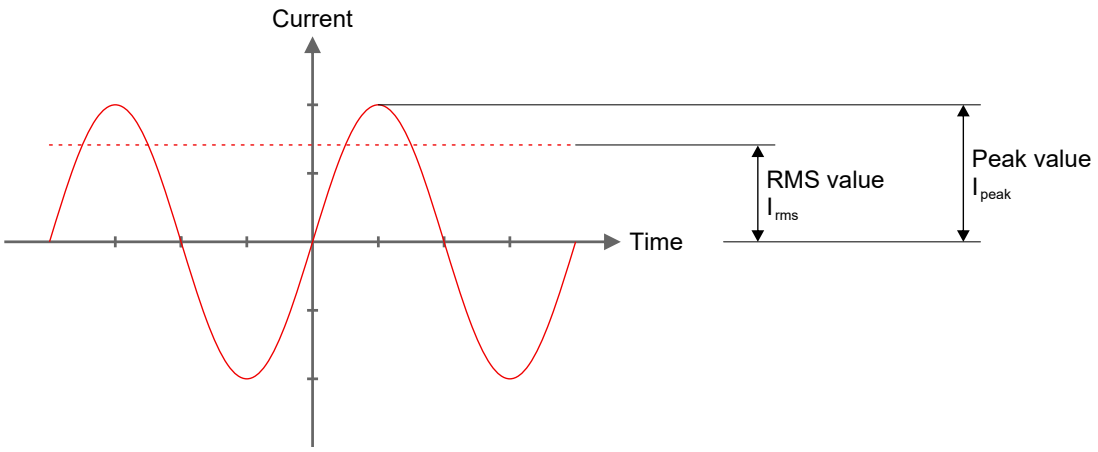
Logical channel of the first EtherCAT device	Physical channel of the EP7414-9071
Channel 1	1
Channel 2	2



Logical channel of the second EtherCAT device	Physical channel of the EP7414-9071
Channel 1	3
Channel 2	4

6.2 Parameterization

Enter alternating current data as peak values



All alternating current data must be entered as peak values.

- If RMS values are specified in the motor data sheet, multiply them by √2 to convert them to a peak value.
  4 A_{rms} must be converted to 5.657 A_{peak}, for example.

Motor parameters

Set the following parameters according to the specifications in the motor data sheet:

- 0x6075:0/0x6875:0 Motor rated current Ch.1/Ch.2: rated current in [mA] as peak value
- 0x2003:11/0x2803:11 (Channel 1/2) Max current: maximum current in [mA] as peak value
- 0x2003:2E/0x2803:2E (Channel 1/2) Rated speed: rated velocity in [rpm]
- 0x2003:13/0x2803:13 (Channel 1/2)Motor pole pairs: the number of pole pairs of the motor

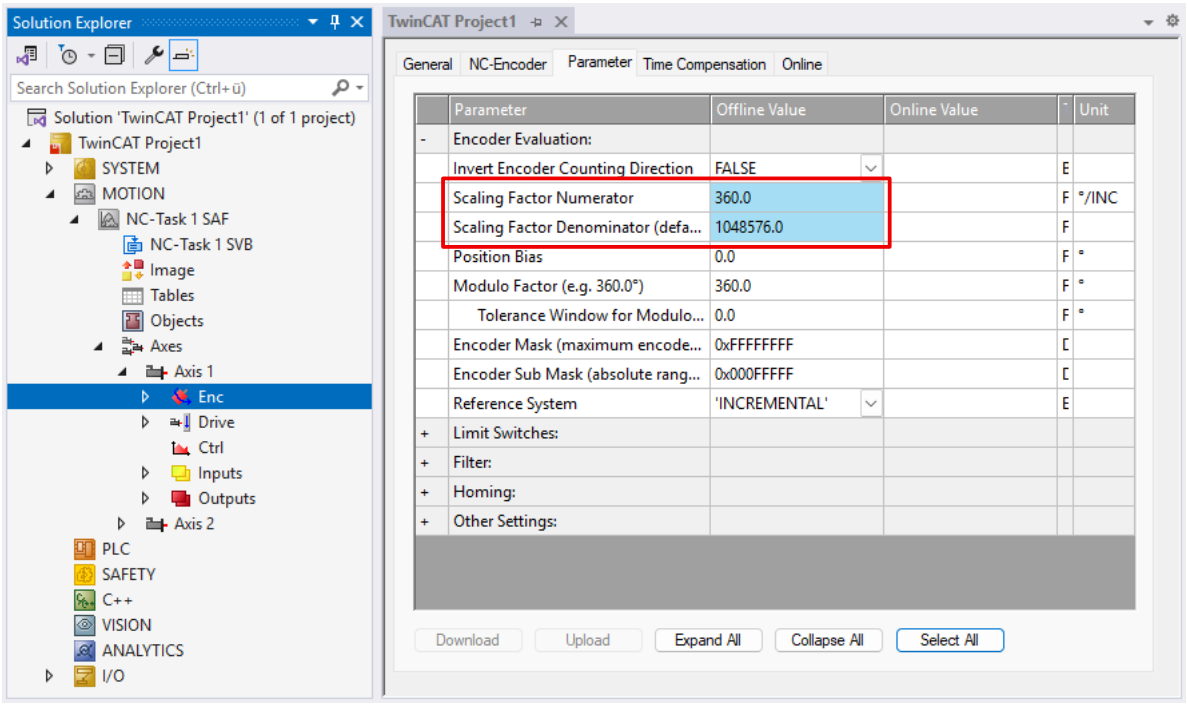
If the number of pole pairs of the motor is unknown, keep the parameter at the default value 1. The actual motor speed is then reduced by the factor "number of pole pairs" compared to the specified value.
After commissioning, you can determine the number of pole pairs experimentally, see chapter Determine number of pole pairs [▶ 59].

Further parameters

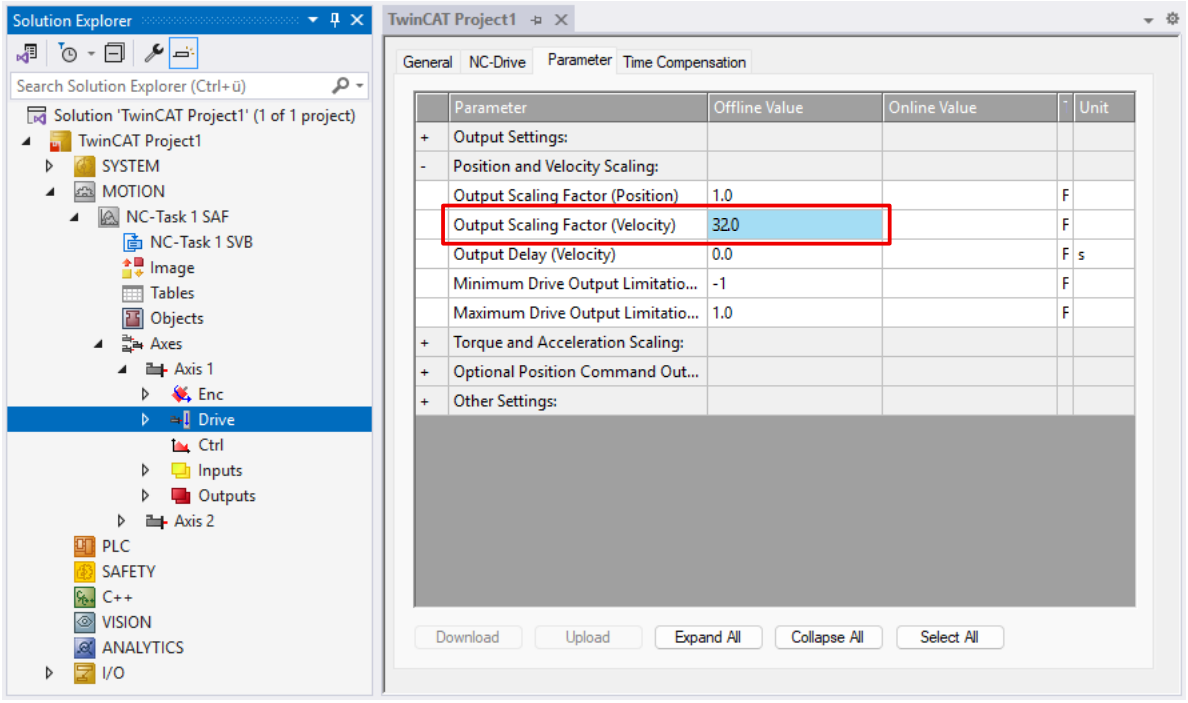
- 0x2002:64/0x2802:64 (Channel 1/2) Set Commutation type to the value 5 Sensorless FOC with forced startup.
- DC link settings in CoE object 0xF800

NC scaling factors

- **Position values**
  Default: 0x100000 = 1048576_{dec} increments = 1 revolution



- **Velocity values**
  Default: 268435 increments = 1 revolution



- **Torque values**
  Default: 1000 increments = rated motor current

6.3 Prepare for operation

- Switch on the external supply voltage U_P = 48 V_{DC}
- Activate STO logic

6.4 Scan motor

⚠ CAUTION

The motor moves during scanning

The motor rotates in both directions by approx. 1 revolution each during scanning. Injuries and property damage are possible.

- Ensure that no persons or materials are harmed when the motor is in motion
- Ensure that the axis can move freely. Release brakes, clamping devices, etc.

You can perform the scan with or without a connected load. If you perform the scan with a connected load, the joint moment of inertia of the motor shaft and the load is measured when the parameter 0x2003:18 "Rotor moment of inertia" is measured.

✓ Prerequisite: all previous steps in this quick start guide have been carried out correctly.

1. If you have already enabled the axis, cancel the axis enable
2. For Channel 1: Write command 0x8007 to parameter FB00:01 Request.
   For Channel 2: Write command 0x8017 to parameter FB00:01 Request.
   ⇨ The scan will be executed. It takes about one minute.
3. Monitor the status of the scan in parameter 0xFB00:02:

Value of 0xFB00:02 "Status"	Meaning
100_{dec}…200_{dec}	Progress of the scan • 100 = 0% • 200 = 100%
0	The scan was successful
1	The scan was successful 0xFB00:03 Response contains additional information
2	Error
3	Error 0xFB00:03 Response contains additional information

If the scan was successful, the values determined are saved in the following CoE parameters (Channel 1/2):

- 0x2003:16/0x2803:16 Torque constant
- 0x2003:18/0x2803:18 Rotor moment of inertia
- 0x2003:19/0x2803:19 Winding inductance
- 0x2003:2D/0x2803:2D Motor thermal time constant
- 0x2003:30/0x2803:30 Winding resistance
- 0x2003:31/0x2803:31 Voltage constant
- 0x2002:12/0x2802:12 Current loop integral time
- 0x2002:13/0x2802:13 Current loop proportional gain
- 0x2002:14/0x2802:14 Velocity loop integral time
- 0x2002:15/0x2802:15 Velocity loop proportional gain

6.5 Optimization, fine tuning

The axis is now ready to operate. You can move it for test purposes and optimize it with the following parameters:

- 0x2002:72/0x2802:72 (Channel 1/2) Stand still torque limitation
  This parameter limits the holding current at standstill in order to reduce energy consumption and heating of the motor.
- 0x2002:79/0x2802:79 (Channel 1/2) Sensorless Startup Current Scaling
  Scaling factor for the current that is applied during the start-up phase in sensorless mode. Is specified in 1/1,000 of the rated current, i.e. the value 1,000 corresponds to 100% of the rated current.
  A higher value leads to a higher starting torque, but also to higher motor heating.
- Controller parameters:
  - 0x2002:14/0x2802:14 (Channel 1/2) Velocity loop integral time
  - 0x2002:15/0x2802:15 (Channel 1/2) Velocity loop proportional gain
  - 0x2002:17/0x2802:17 (Channel 1/2) Position loop proportional gain

7 Commissioning and configuration

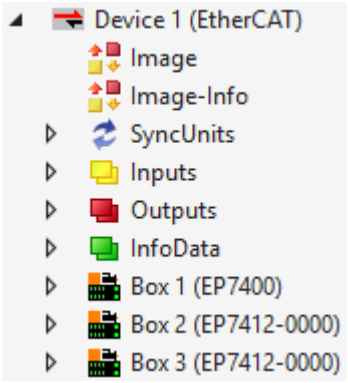
7.1 Basic commissioning

7.1.1 Integrating into a TwinCAT project

EP7414-x071 is represented by several EtherCAT devices in the EtherCAT network.

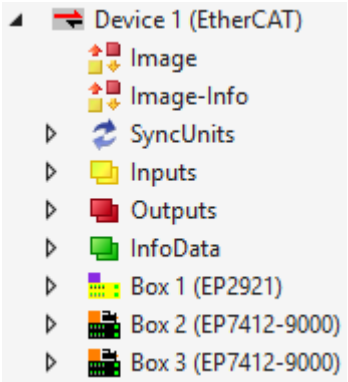
During project planning, EP7414-x071 arrange the EtherCAT devices in the correct order as follows:

EP7414-0071



EtherCAT device	Description
EP7400	Basic device without process data
EP7412-0000	Drive controller for channels 1 and 2
EP7412-0000	Drive controller for channels 3 and 4

EP7414-9071



EtherCAT device	Description
EP2921	Safety device
EP7412-9000	Drive controller for channels 1 and 2
EP7412-9000	Drive controller for channels 3 and 4

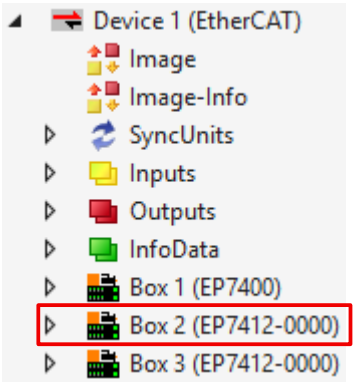
7.1.2 Select channel

The four channels of the EP7414-x071 are distributed across two internal EtherCAT devices. Every EtherCAT device has two logical channels.

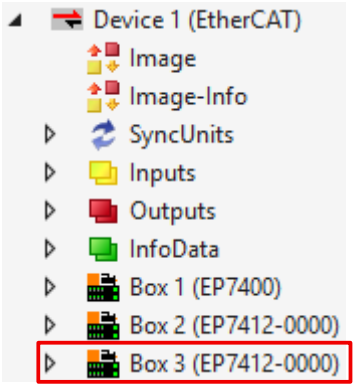
The following tables show the mapping of the logical channels of the EtherCAT devices to the physical channels of the EP7414-0071 and the EP7414-9071.

Choose the motor channel to be put into operation by selecting the corresponding logical channel of an EtherCAT device.

EP7414-0071

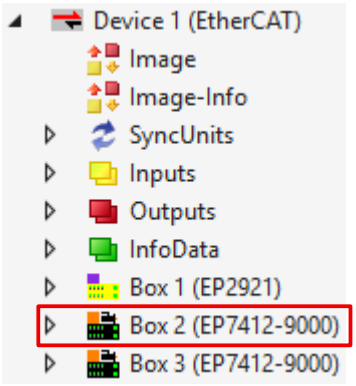


Logical channel of the first EtherCAT device	Physical channel of the EP7414-0071
Channel 1	1
Channel 2	2

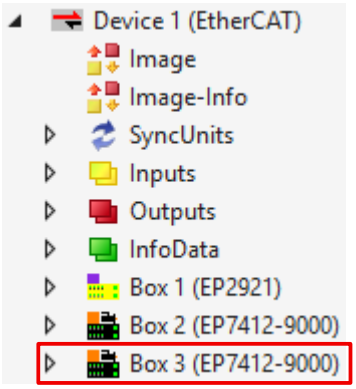


Logical channel of the second EtherCAT device	Physical channel of the EP7414-0071
Channel 1	3
Channel 2	4

EP7414-9071



Logical channel of the first EtherCAT device	Physical channel of the EP7414-9071
Channel 1	1
Channel 2	2



Logical channel of the second EtherCAT device	Physical channel of the EP7414-9071
Channel 1	3
Channel 2	4

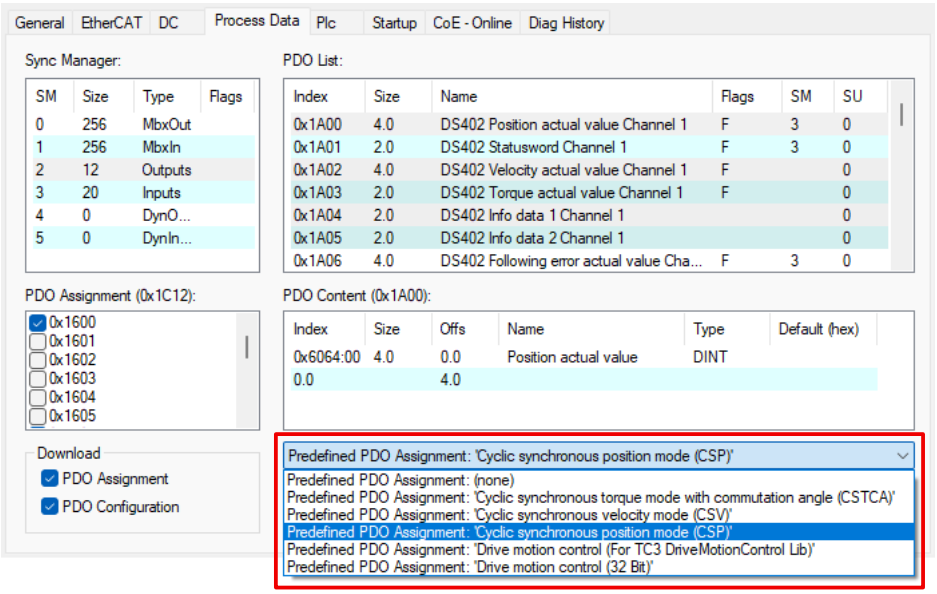
7.1.3 Setting the operation mode

By factory setting, the operation mode CSP is active. You can change the operation mode as follows:

1. The choice of operation mode is made using parameter 0x6060/0x6860, Modes of operation Ch.1/Ch.2.

Value	Operation mode	Description
-125_{dec}	Drive motion control (DMC) [▶ 50]	Drive motion control
8_{dec}	Cyclic synchronous position mode (CSP) [▶ 39]	Position control
9_{dec}	Cyclic synchronous velocity mode (CSV) [▶ 40]	Velocity control
11_{dec}	Cyclic synchronous torque mode with commutation angle (CSTCA) [▶ 41]	Torque control with commutation angle

2. Enable the process data for the selected operation mode. To do this, select the appropriate predefined PDO assignment in the Process Data tab:



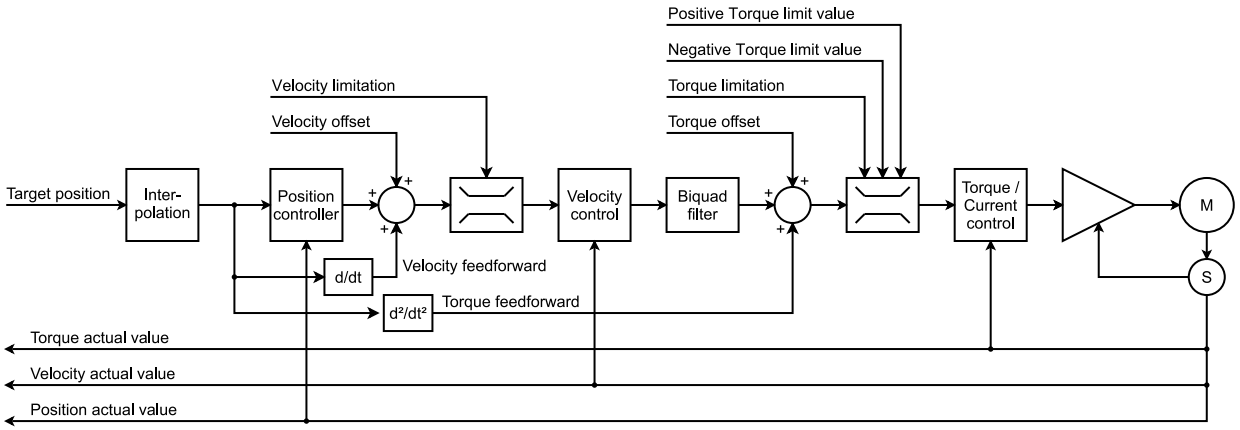
Channel-by-channel operation mode setting

The choice of a predefined PDO assignment applies to all channels of the selected EtherCAT device.

If you want to use different operating modes for different channels of the same EtherCAT device, you must manually enable the required process data.

7.1.3.1 CSP: Position control

Controller structure



Setpoints

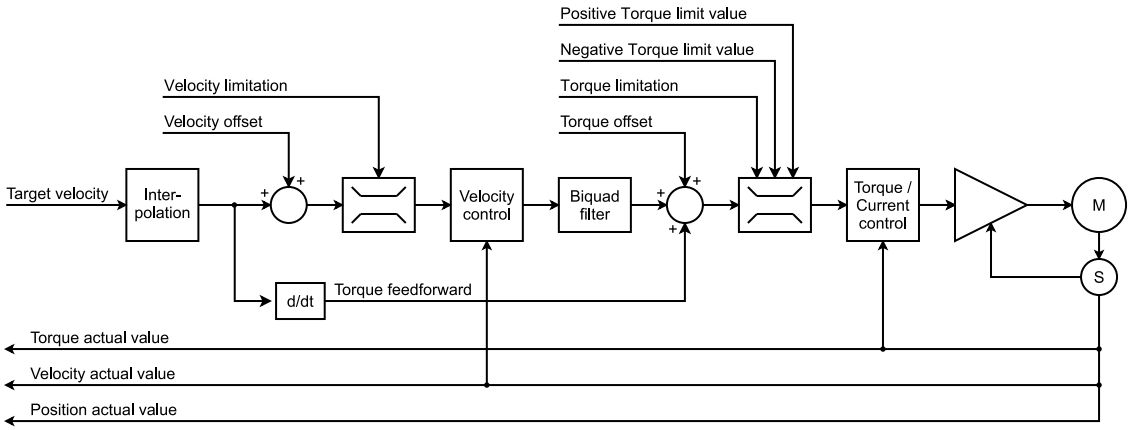
- Target position
- Velocity offset
- Torque offset

Limitations

- Torque limitation
- Positive Torque limit value
- Negative Torque limit value
- Velocity limitation

7.1.3.2 CSV: Velocity control

Controller structure



Setpoints

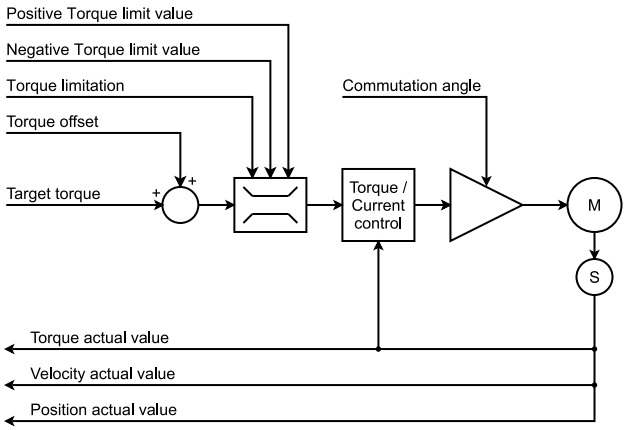
- Target velocity
- Velocity offset
- Torque offset

Limitations

- Torque limitation
- Positive Torque limit value
- Negative Torque limit value
- Velocity limitation

7.1.3.3 CSTCA: Torque control with commutation angle

Controller structure



Setpoints

- Target torque
- Commutation angle
- Torque offset

Limitations

- Torque limitation
- Positive Torque limit value
- Negative Torque limit value

7.1.4 Set gear ratio

NOTICE

Gear unit parameters affect scaling

Changes to the gear unit parameters affect the scaling of position and speed values.

- After changing the gear unit parameters, take the new scaling into account.
- See chapter The effect of CoE parameters on scaling [▶ 16]

The drive controller can account for a gear unit connected to the motor. In this process, all setpoints and actual values for positions and speeds are scaled as if the encoder were mounted on the load side of the gear unit.

Gear ratio

Set the gear ratio between the motor side and the load side in the following parameters:

- 0x6091:01/0x6891:01 (Channel 1/2) Motor shaft revolutions
- 0x6091:02/0x6891:02 (Channel 1/2) Driving shaft revolutions

“Motor shaft revolutions” describes the number of motor revolutions required to achieve the number of load revolutions configured in “Driving shaft revolutions”.

The gear ratio is represented as an unsigned fraction. A possible reversal of the direction of rotation caused by the gear unit cannot be taken into account at this point.

Example: For a reduction gear unit in which 5 motor revolutions result in 3 load revolutions, set the parameters as follows:

- Motor shaft revolutions = 5
- Driving shaft revolutions = 3

Modulo position

You can use the modulo position parameters to limit the value range of the target position and the actual position. If the value range exceeds or falls below the specified range, it overflows to the other end of the range. This function ensures that the target and actual positions are always uniquely assigned to a load position.

Example: The connected load completes one full revolution for every seven revolutions of the motor. In the drive controller's default configuration, one motor revolution corresponds to 2^{20} increments, i.e., the value range 0x00000000 … 0x000FFFFF. To account for an overflow after seven revolutions, configure a value range of 7×2^{20} increments. Please note that both value range limits are included in the configured range. In addition, when using TwinCAT NC, the Min Position range limit must always be configured to 0x0000000.

- 0x607B:01/0x687B:01 (Channel 1/2) Min Position range limit: 0x0000000 = 0
- 0x607B:02/0x687B:02 (Channel 1/2) Max Position range limit: 0x006FFFFF = $7 \times 2^{20} - 1$

Special considerations when using a gear unit

- Speed limitation: If a gear ratio other than 1:1 is configured, the speed limitation specified in the Amplifier Settings > Velocity limitation parameter applies to the load side of the gear unit.
- Position offset: The Position offset is subtracted from the position in process data scaling, just as it would be during operation without a modulo/gear unit.
  Note: To prevent loss of a calibrated zero position, the drive position offset is rescaled when the gear ratio and/or the single-turn bits/multi-turn bits of the process data representation are changed.

High gear ratios

For high gear ratios, the position resolution in the process data representation is low: the higher the gear ratio, the fewer position increments per motor revolution.

This results in higher noise levels due to the internal interpolators and feedforward controls. Therefore, for high gear ratios, it is recommended to adjust the process data representation (Feedback Settings: Singleturn bits and Multiturn bits) so that the setpoint resolution becomes finer again.

When working with a modulo position, it is advisable to scale the position representation using single-turn bits or multi-turn bits so that the process data value is fully utilized.

7.1.5 Limit setpoints

You can use setpoint limitations to restrict the setpoint ranges for torque and speed.

Please note: not all limitations apply in all operation modes.

Torque limitation

Effective in all operation modes: CSTCA, CST, CSV, CSP, DMC

Limits the permissible setpoint range of the torque or the equivalent motor current.

You can set the torque limit in both bipolar and unipolar modes:

- Bipolar: Torque limitation
- Unipolar: Positive torque limit value, Negative torque limit value

Bipolar and unipolar limits can be active at the same time; in that case, the minimum of the bipolar and positive limits applies in the positive direction, and the minimum of the bipolar and negative limits applies in the negative direction.

You can define the torque limitations either statically via the CoE or cycle-synchronously via the process data. If the relevant limit is included in the process data, the value written via CoE is irrelevant. Values written via CoE are stored internally in the drive controller and persist through a restart; process data values are lost at the latest after a reboot.

Speed limitation

Only effective in the CSV,CSP, and DMC controller operation modes

Limits the permissible setpoint range for speed.

Enter the limit in parameter 0x2002:31/0x2802:31 (channel 1/2) as Velocity limitation.

If a gear ratio is configured, the limit applies to the load side of the gear unit. See also chapter Set gear ratio [▶ 42].

The speed limit can only be set via CoE and is stored internally even after a restart.

7.2 Advanced settings

7.2.1 Brake control

The drive controller can automatically activate a holding brake integrated into the motor based on the drive's operating state:

- When the control is activated, the brake is released. After the brake is energized, a configurable delay (Release delay) is applied to ensure that the brake opens completely. Only after this time has elapsed are the motor's movements enabled.
- When the controller is deactivated, a setpoint speed of 0 is initially requested. Once the vehicle has come to a standstill, the brake is applied. The drive controller then remains active for a configurable period of time (Application delay) to ensure that the brake closes completely before the shutdown occurs.

In addition, the brakes can be controlled independently of the drive controller (Enable manual override).

Enable brake control

In parameter 2004:18/2804:18 (channel 1/2), Brake Output Features, you can enable the brake control and choose the digital output to be used for brake control.

Configure

Configure the brake control using the parameters in objects 0x2004/0x2804, Brake Settings Ch.1/2; see chapter Configuration objects [▶ 71].

Diagnostics

The requested state of the motor brake can be read via the Actual motor brake state parameter using the CoE or process data. This object also reflects the effects of all override functions. However, the drive controller cannot verify whether the motor brake is actually energized and open; in other words, cable breakage, short circuits, etc., are not detectable in this object.

Error reaction

In the event of a fault or an emergency shutdown, after receiving a request to stop the motor, the drive controller waits until the motor has actually come to a standstill before applying the brake. A configurable maximum delay time (Emergency application timeout) limits the time until the brake is applied.

7.2.2 I²T overload protection

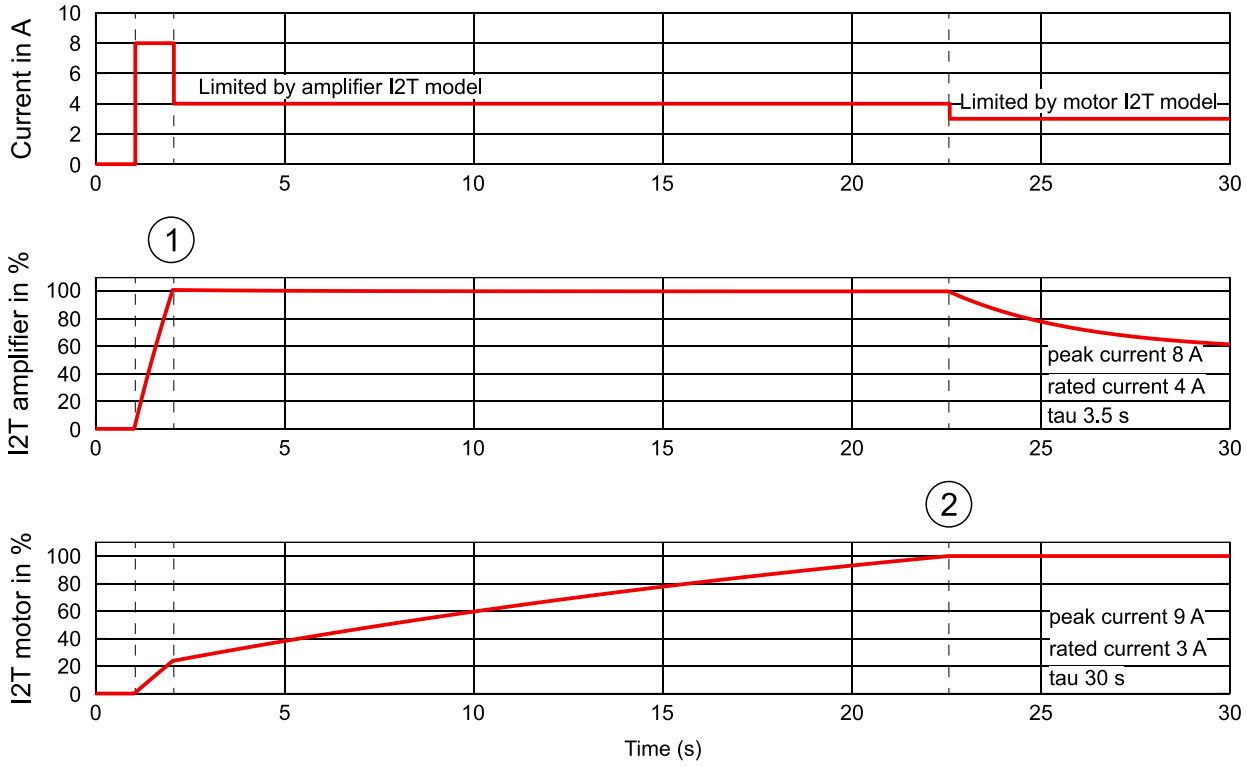
To protect the motor and the drive controller from overload, separate I²T models are calculated for both components. These provide an estimate of the thermal load on the motor and the drive controller. The I²T models take into account the resistance losses, which are proportional to the square of the motor current. In addition, a thermal time constant is taken into account to model the heating and cooling behavior.

I²T utilization is compared against three thresholds:

- **Warning threshold**: Adjustable, default 80%
  If this threshold is exceeded, a warning is issued (Diagnostic History, warning bit in the status word); information for the control/user.
  Relevant parameters:
  - 2002:29/2802:29 (Channel 1/2) Amplifier I2T warn level
  - 2003:29/2803:29 (Channel 1/2) Motor I2T warn level
- **Error threshold**: Adjustable, default 105%
  If this threshold is exceeded, the axis is brought to a standstill using the error reaction configured in parameter 605E/685E (channel 1/2) Fault reaction option code. The error bit in the status word is set, and a message is logged in the diagnostic history. As the limit is fixed at 100%, the error threshold (default: 105%) is not reached during normal operation. In the default configuration, an I²T fault is therefore only triggered when the drive controller can no longer control an overload. This is particularly likely to occur in control loops with unstable parameter settings, wiring faults, etc.
  Relevant parameters:
  - 2002:2A/2802:2A (Channel 1/2) Amplifier I2T error level
  - 2003:2A/2803:2A (Channel 1/2) Motor I2T error level
- **Limit**: Fixed, 100%
  When the limit is reached, the motor current is limited to the rated value of the respective model (drive or motor).
  Note: You can prevent this reduction by setting the error threshold to a value < 100% (e.g., 98%). In this case, if the axis is overloaded, it will be shut down with an error message without any limit being applied first.

7.2.2.1 Example

This example illustrates how the current setpoint is limited when the limit thresholds are reached.



(1): The drive's limit threshold (100%) has been reached. Limit the current to the drive's rated current of 4 A.

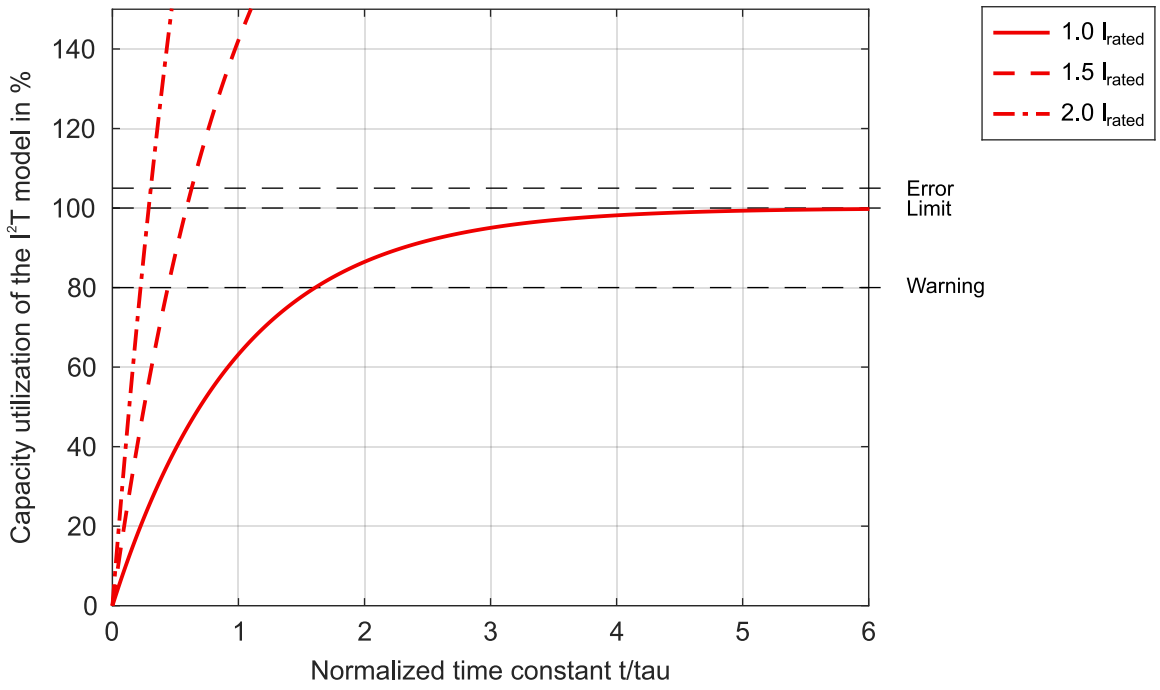
(2): The motor's limit threshold (100%) has been reached. Limit the current to the motor's rated current of 3 A.

7.2.2.2 Estimating the potential duration of a specific overload

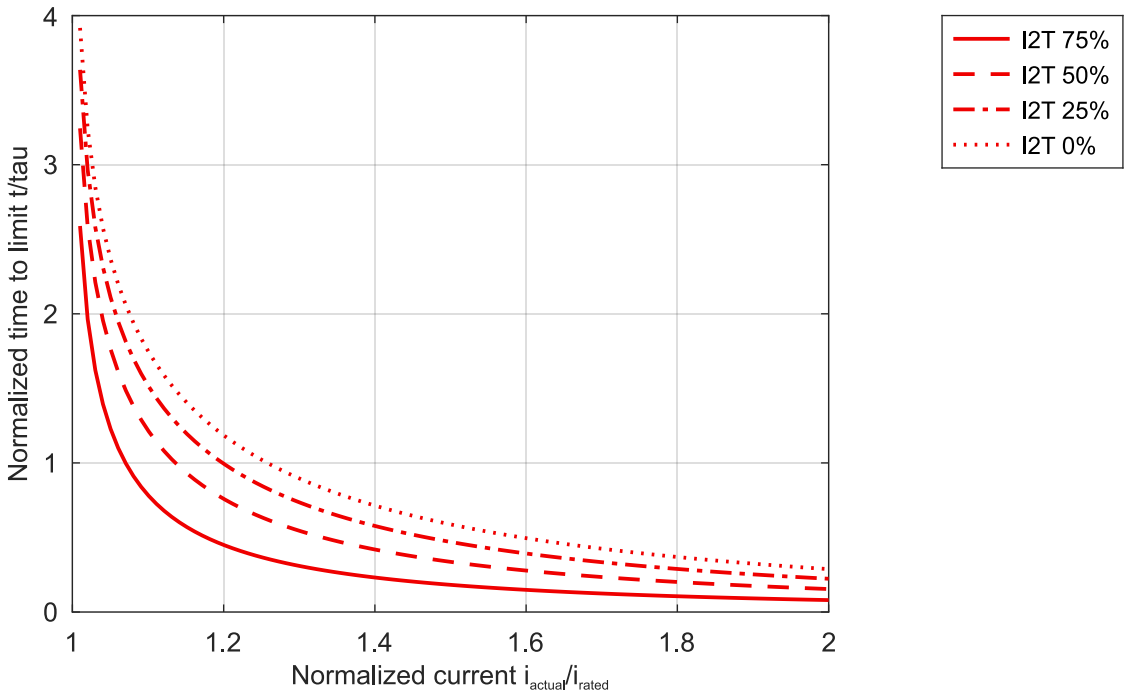
The following charts can be used to estimate the potential duration of a specific overload. When making your estimate, please also take the following factors into account:

- initial loading of the I²T models
- cooling-off period between load phases
- non-constant motor current

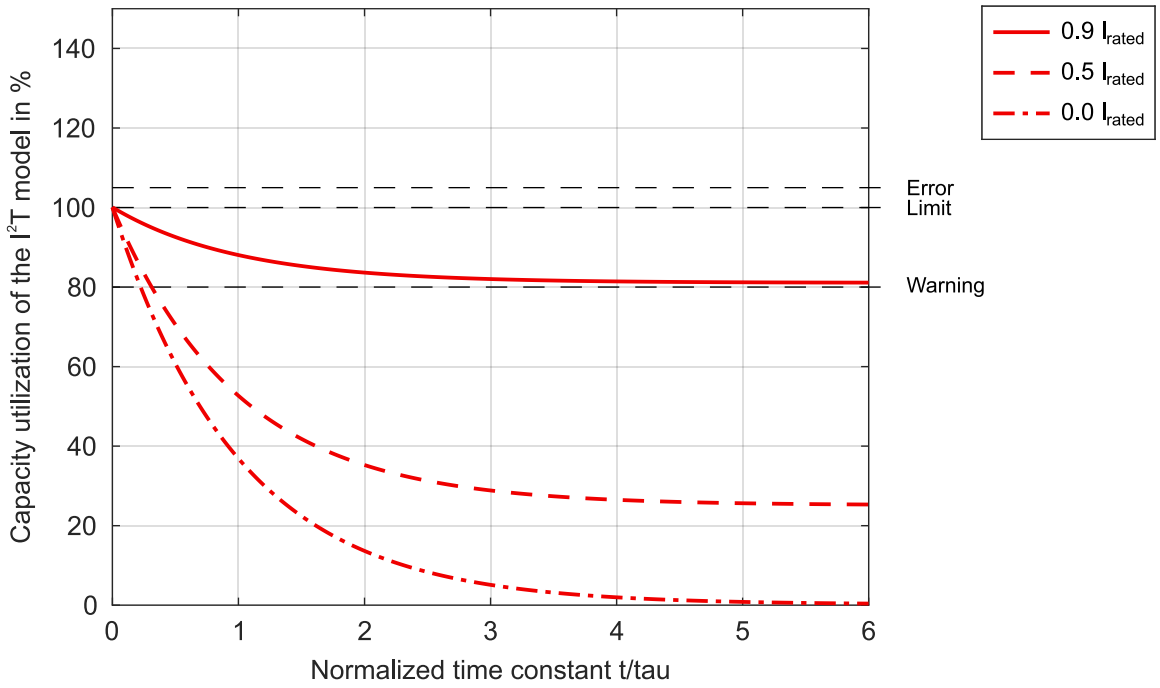
I²T rise time curve



Time until a specific I²T value is reached



I²T decay curve



7.3 Commissioning with Drive Motion Control

With Drive Motion Control you can implement a drive motion control without TwinCAT NC. One possible use case for Drive Motion Control is the operation of an EP7414-x071 on a small controller that does not have sufficient performance for the TwinCAT NC.

The documentation of the PLC library for Drive Motion Control can be found on the Beckhoff website: Tc3_DriveMotionControl.

7.3.1 Requirements

TwinCAT 3.1, Build 4024.7 or higher.

7.3.2 Functionality

7.3.2.1 Supported functions

Administrative functions

- Axis functions
  - MC_Power
  - MC_Reset
  - MC_SetPosition
- Touch probe
  - MC_AbortTrigger
  - MC_TouchProbe

Motion functions

- Homing
  - MC_Home (Here the bCalibrationCam input of the Tc2_Mc2 library cannot be used, but one of the digital inputs of the EP7414-x071 must be used)
- Manual movement
  - MC_Jog
- Point to point movement
  - MC_Halt
  - MC_MoveAbsolute
  - MC_MoveModulo
  - MC_MoveRelative
  - MC_MoveVelocity
  - MC_Stop

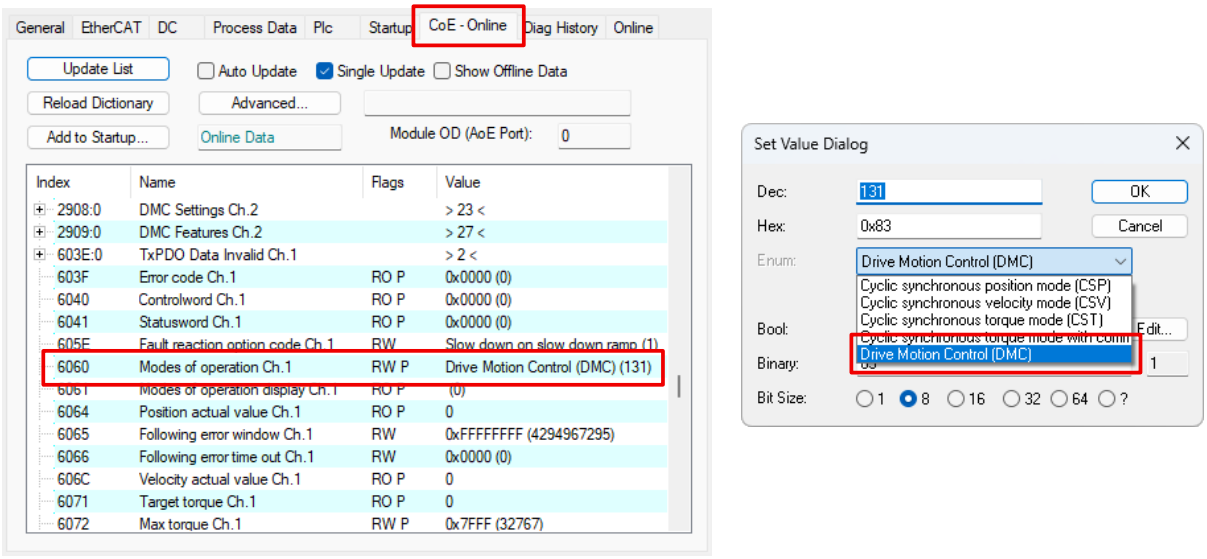
7.3.2.2 Functions that are not supported

All subsequently triggered functions with the aim of changing the target position or speed during an active travel command are not supported (buffer mode).

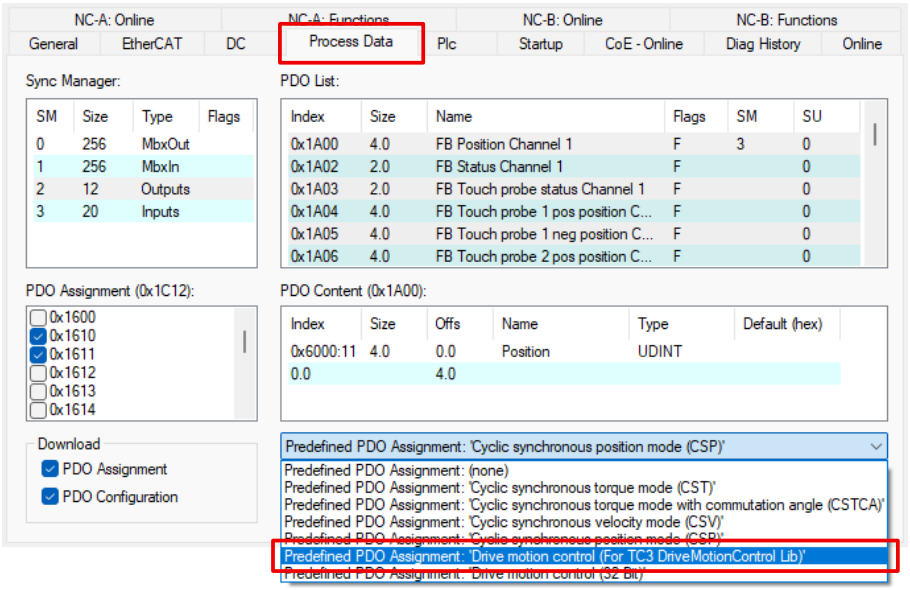
7.3.3 Commissioning in TwinCAT 3

Use the following steps to configure an EP7414-x071 for operation with Drive Motion Control.

1. Set the value to -125 Modes of operation Ch.1/2 in CoE parameter 0x6060/0x6860 Drive Motion Control (DMC).



2. Activate the Predefined PDO Assignment Drive motion control (For TC3 DriveMotionControl Lib).

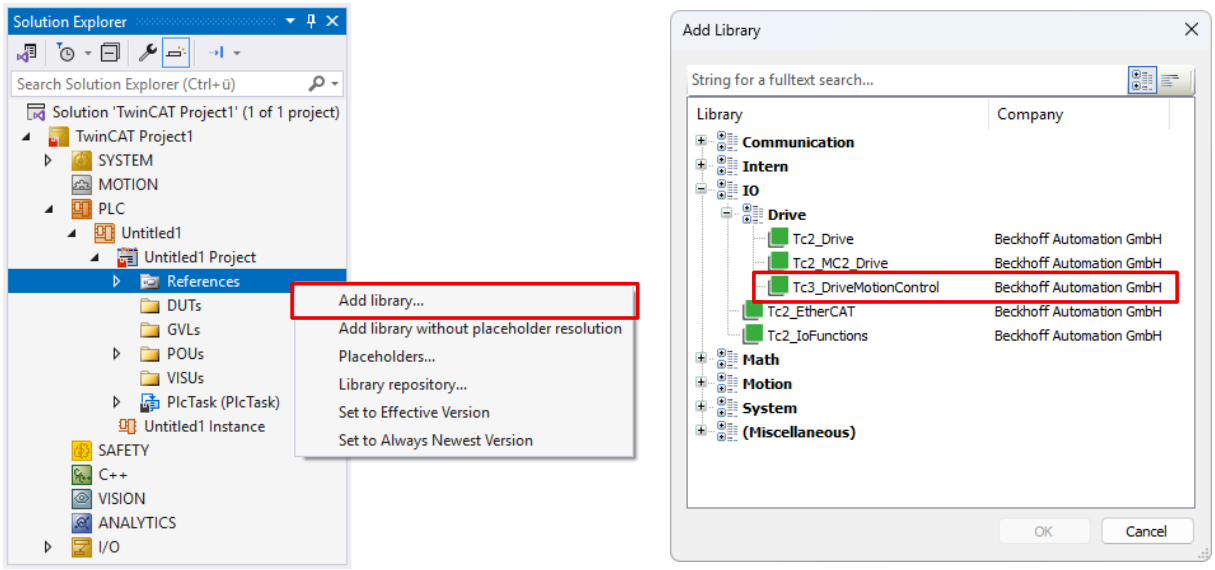


⇨ The process data for using Drive Motion Control are activated.

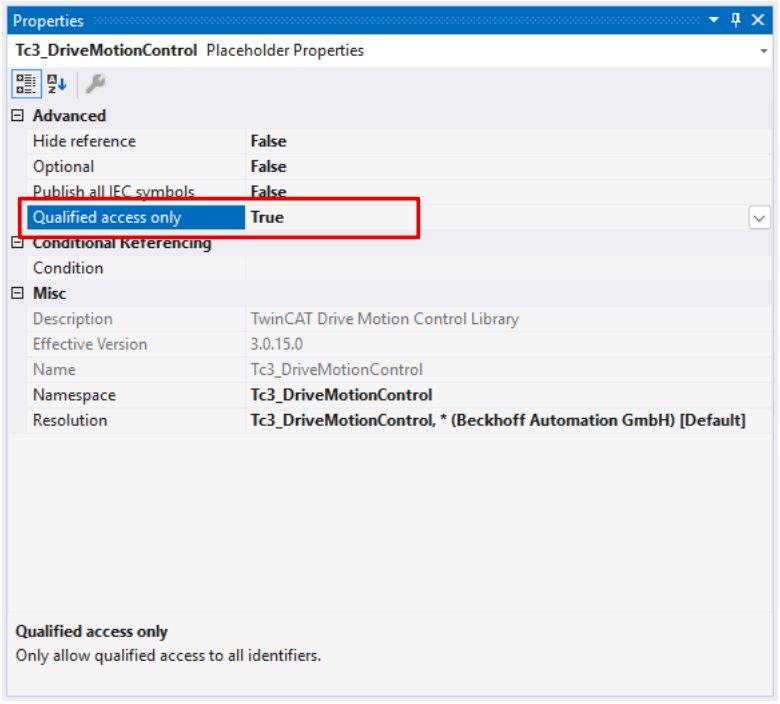
PLC configuration

1. Create a PLC project if none has been created yet.

2. Add the “Tc3_DriveMotionControl” library to the PLC project.
   (If you want to use Drive Motion Control without the “Tc3_DriveMotionControl” library, see chapter State machine [▶ 57].)



3. If the “Tc3_DriveMotionControl” and “Tc2_Mc2” libraries are used simultaneously in the current project: Set the “Qualified access only” property to “True” in the “Properties” window for one of the two libraries.



   ⇨ The library with “Qualified access only” can only be addressed in the PLC code via the corresponding namespace, e.g.: `Tc3_DriveMotionControl.MC_Stop()`
   This avoids name conflicts, e.g. when calling the function block `MC_Stop`, which has the same name in both libraries.

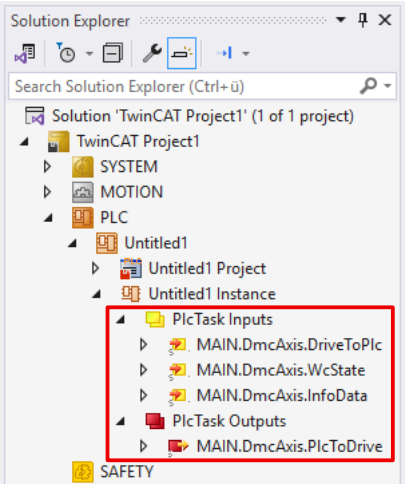
4. Declare a variable of type “AXIS_REF” in the PLC. Sample:

```
VAR
   DmcAxis:   AXIS_REF;
END_VAR
```

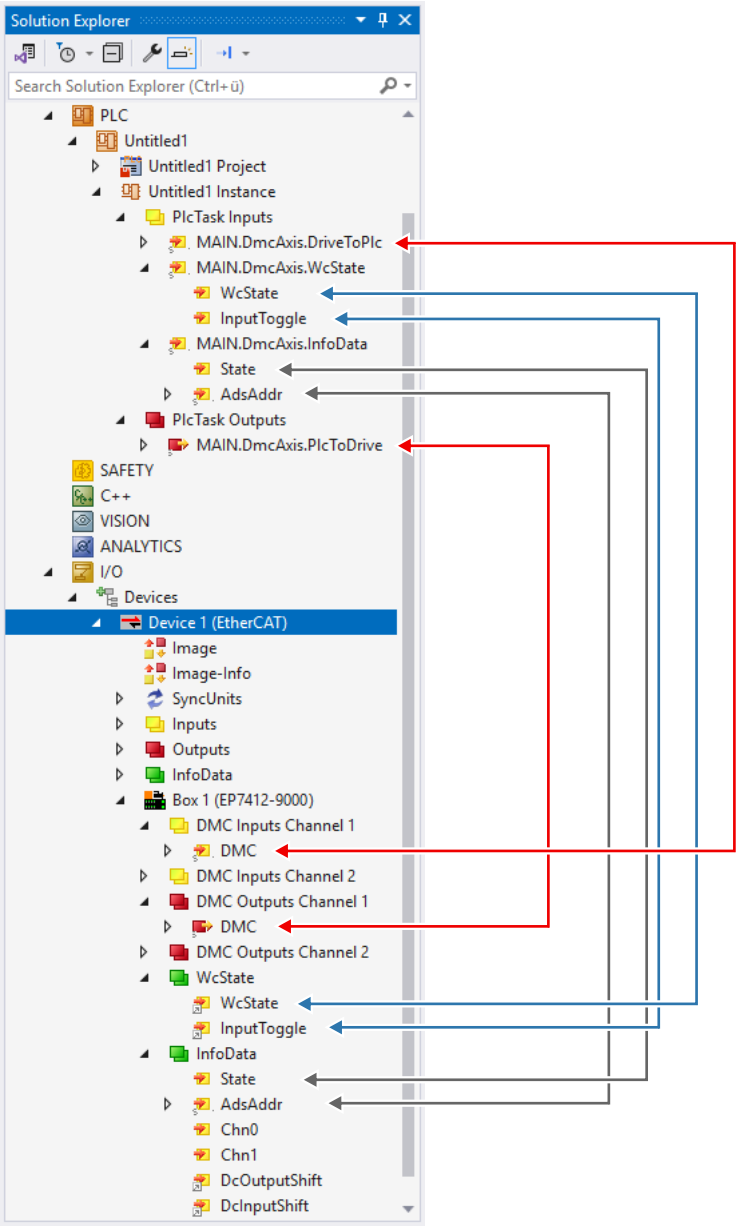
5. Click on “Build’ > “Build Solution” in the menu bar.

   ⇨ The project is compiled.

⇨ The process image of the PLC task is generated.



6. In the Solution Explorer link the PLC variables with the process data of EP7414-x071.



7. In the PLC code, call the function block `ReadStatus()` cyclically, ideally at the beginning of each PLC cycle.

7.3.3.1 Parameter

CoE parameters

The CoE parameters for configuring Drive Motion Control can be found in the following CoE objects:

- 0x2108/0x2908 DMC Settings Ch.1/Ch.2 [▶ 74]
- 0x2109/0x2908 DMC Features Ch.1/Ch.2 [▶ 74]

Scaling factor and maximum velocity

Position values are defined as 64-bit variables at Drive Motion Control.
The low-order 32 bits resolve the single-turn increments. The possibly lower resolution of the feedback is extrapolated to the full 32 bits.
The higher-order 32 bits represent the multi-turn revolutions.

The feed constant “Feed constant” includes any transmission ratios (gear unit, belt, etc.) and represents the output-side travel per motor revolution.

Therefore, the following exemplary formula without transmission ratio results for the scaling factor:

$$Encoder\ Scaling\ Factor = \frac{Feed\ constant}{32\ Bit} = \frac{360°}{32\ Bit} \approx 8.3819031715393066e-8$$

The maximum achievable velocity of the motor depends on the DC link voltage. If lower voltages than specified in the data sheet are used, the rated speed may have to be adjusted to the voltage. To specify the maximum velocity of the motor in the CoE directory, the object 0x6080/0x6880 Max motor speed Ch.1/Ch.2 is also used. The DC link-dependent motor speed is specified here in 1/min. To adjust the velocity of the scaling, this value is multiplied by the feed constant and normalized to the unit second. This results in the following formula for the exemplary calculation of the maximum velocity:

$$MaxVelocity = \frac{Max\ motor\ speed \cdot Feed\ constant}{60\frac{s}{min}} = \frac{1000\frac{U}{min} \cdot 360°}{60\frac{s}{min}} = 6000\frac{°}{s}$$

The following sample shows the implementation in a PLC program:

```
PROGRAM MAIN
VAR
   DmcAxis:   AXIS_REF
END_VAR


// Update the axis structure
DmcAxis.ReadStatus();

// Scaling factor without gear ratio, feed constant 360°
DmcAxis.Parameter.EncoderScalingFactor := 0.00000008381903171539306 6;

// Velocity scaling with 1000 rpm, feed constant 360°
DmcAxis.Parameter.MaxVelocity := 6000;
```

7.3.4 Commissioning with a third-party 32-bit controller

The “Tc3_DriveMotionControl” library cannot be used.

You can only execute travel commands by going through the state machine manually. See chapter State machine [▶ 57].

Since the box module provides 64-bit process data by default, but this cannot be processed by some controllers, there is also the alternative option of mapping the process image with 32 bits. This can be set via the Predefined PDO Assignment Drive motion control (32 Bit).
(To map the inputs and outputs manually, use the indices 0x1661/0x16E1and0x1A61/0x1AE1.)

All position-related process data are 32-bit instead of 64-bit with this Predefined PDO Assignment. The 32 bits are divided into 20-bit single-turn and 12-bit multi-turn revolutions, independent of the resolution of the feedback.
The box module still calculates internally with 64-bit data. Therefore, for example, 0x2108:08/0x2908:08 (Channel 1/2) Calibration Position must still be specified in 32-bit single-turn and 32-bit multi-turn instead of 20-bit single-turn and 12-bit multi-turn.

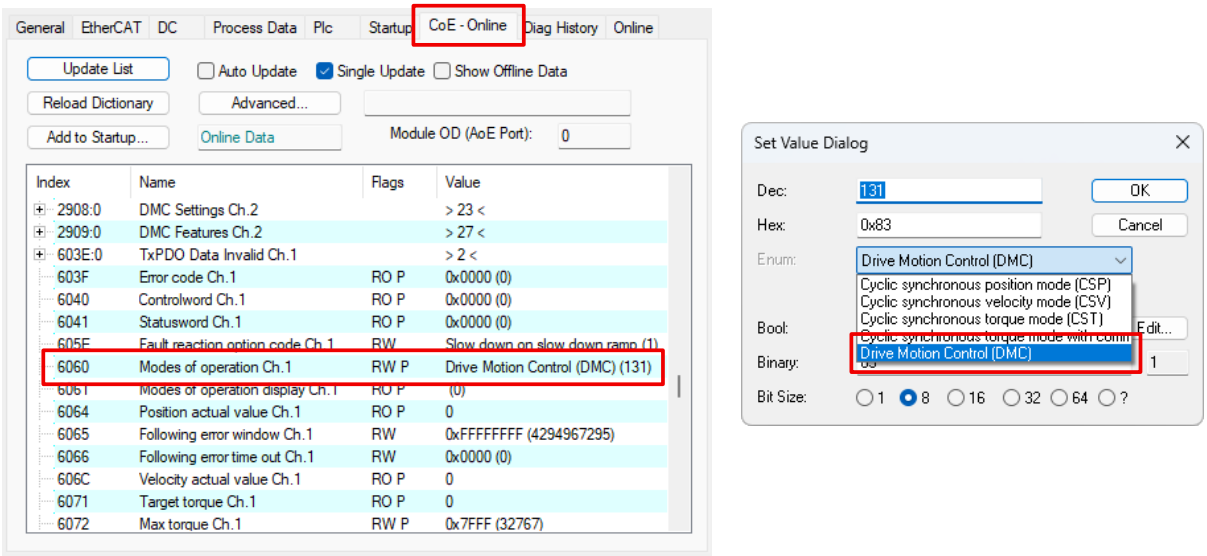
All non-position-related process data remain unchanged in size. The address offsets of the individual process data are identical and padding bytes are inserted at the corresponding positions.

The velocity-related process data are scaled in 10,000ths of the parameter 0x6080/0x6880 Max motor speed Ch.1/Ch.2.

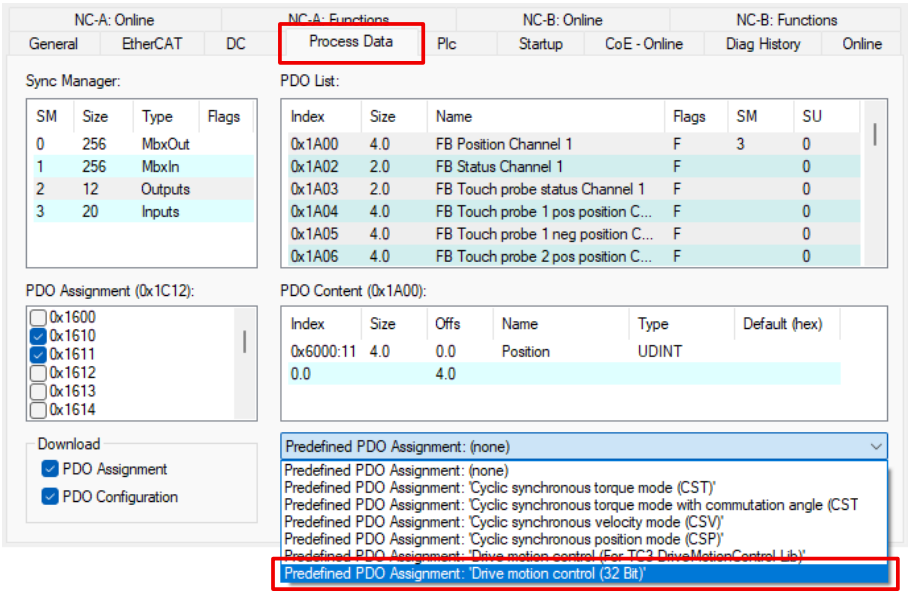
The process data for acceleration and deceleration specify in ms how fast the motor should accelerate to the speed specified in 0x6080/0x6880 Max motor speed Ch.1/Ch.2 or decelerate from velocity to standstill. With a value of 2,000 for the acceleration, the motor would need 2 s to reach the velocity.

Configuration

1. Set the value to -125 Modes of operation Ch.1/Ch.2 in CoE parameter 0x6060/0x6860 Drive Motion Control (DMC).



2. Activate the Predefined PDO Assignment Drive motion control (32 Bit).



⇨ The process data for using Drive Motion Control are activated.

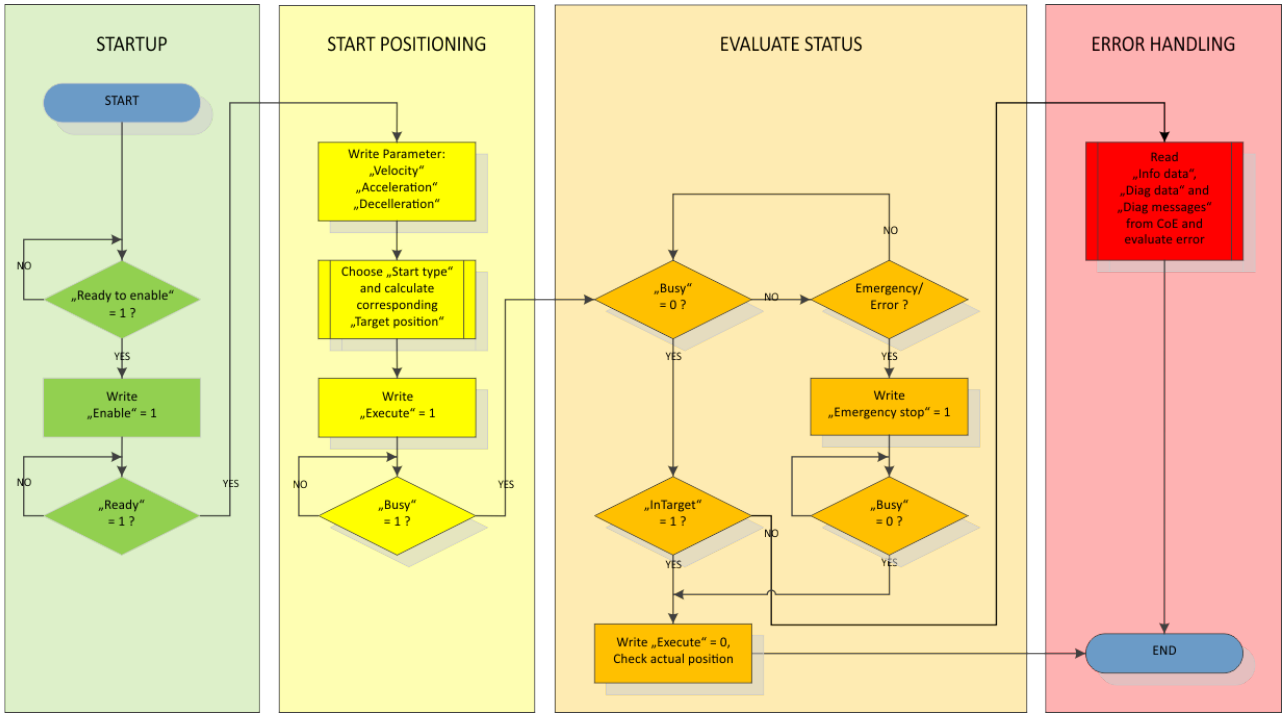
CoE parameters

The CoE parameters for configuring Drive Motion Control can be found in the following CoE objects:

- 0x2108/0x2908 DMC Settings Ch.1/Ch.2 [▶ 74]
- 0x2109/0x2908 DMC Features Ch.1/Ch.2 [▶ 74]

7.3.5 State machine

It is also possible to start travel commands without the function blocks of the library "Tc3_DriveMotionControl". This is based on the following state machine:



The variables for control and evaluation are located in the process data objects "DMC Inputs" and "DMC Outputs":

- DMC Inputs
  - DMC
    - FeedbackStatus
      - Latch extern valid
      - Set counter done
      - Status of extern latch
    - DriveStatus
      - Ready to enable
      - Ready
      - Warning
      - Error
      - Moving positive
      - Moving negative
      - Digital input 1
      - Digital input 2
    - PositioningStatus
      - Busy
      - In-Target
      - Warning
      - Error
      - Calibrated
      - Accelerate
      - Decelerate
      - Ready to execute
    - Set position
    - Set velocity
    - Actual drive time
    - Actual position lag
    - Actual velocity
    - Actual position
    - Error id
    - Input cycle counter
    - Channel id
    - Latch value
    - Cyclic info data 1
    - Cyclic info data 2

- DMC Outputs
  - DMC
    - FeedbackControl
      - Enable latch extern on positive edge
      - Set counter
      - Enable latch extern on negative edge
    - DriveControl
      - Enable
      - Reset
    - PositioningControl
      - Execute
      - Emergency stop
    - Set counter value
    - Target position
    - Target velocity
    - Start type
    - Target acceleration
    - Target deceleration

7.3.6 Differences compared with Tc2_Mc2

Tc2_Mc2 is the PLC library used for the operation of EP7414-x071 with TwinCAT NC.

The function blocks of the Tc3_DriveMotionControl library have a similar structure to that of Tc2_Mc2. However, Tc3_DriveMotionControl differs from Tc2_Mc2 in the following points:

- It is mandatory to specify values for the accelerations because there are no default values.
- “After-triggering functions” are not supported. Therefore there is no “BufferMode”.
- MC_Home has no input “bCalibrationCam”. The settings for homing are located in the CoE object 0x2109/0x2909 DMC Features Ch.1/Ch.2.

7.3.7 Start types

Start type	Code	Description
ABSOLUTE	0x0001	Absolute positioning to a specified target position
RELATIVE	0x0002	Relative positioning to a calculated target position; a specified position difference is added to the current position
ENDLESS_PLUS	0x0003	Endless travel in the positive direction of rotation (direct specification of a speed)
ENDLESS_MINUS	0x0004	Endless travel in the negative direction of rotation (direct specification of a speed)
MODULO_SHORT	0x0105	Modulo positioning along the shortest path to the modulo position (positive or negative), calculated by the "Modulo factor"
MODULO_PLUS	0x0205	Modulo positioning in the positive direction of rotation to the calculated modulo position
MODULO_MINUS	0x0305	Modulo positioning in the negative direction of rotation to the calculated modulo position
CALI_PLC_CAM	0x6000	Start a calibration with cam (digital inputs)
CALI_ON_BLOCK	0x6200	Start a calibration "on Block"
CALI_SET_POS	0x6E00	Set as calibrated, do not change the position
CALI_CLEAR_POS	0x6F00	Clear calibration bit

7.3.8 Error messages

Error Code	Message
0x4420	Cogging compensation not supported
0x8450	Invalid Start Type 0x%x, "%x" replaced by the unsupported start type from the PDO
0x8451	Invalid limit switch level
0x8452	Drive error during positioning
0x8453	Latch unit will be used by multiple modules
0x8454	Drive not in control
0x8455	Invalid value for "Target acceleration"
0x8456	Invalid value for "Target deceleration"
0x8457	Invalid value for "Target velocity"
0x8458	Invalid value for "Target position"
0x8459	Emergency stop active
0x845A	Target position exceeds Modulofactor
0x845B	Drive must be disabled
0x845C	No feedback found
0x845D	Modulo factor invalid
0x845E	Invalid target position window

7.4 Special procedures

7.4.1 Determine number of pole pairs

If the number of pole pairs of the motor is not specified in the data sheet, you can determine it experimentally.

Procedure

✓ Prerequisite: the motor has been configured in accordance with the chapter Quick start guide [▶ 28].

1. Ensure that the parameter 0x2003:13/0x2803:13 Motor pole pairs Ch.1/Ch.2 has the value 1.
2. Send the request to the motor to perform a full rotation.
   ⇨ The motor only performs a partial rotation because the number of pole pairs has not yet been set correctly.
3. Repeat the request until the motor has completed one full rotation.
   ⇨ The number of requests needed for a full rotation corresponds to the number of pole pairs.
4. Enter the number of pole pairs in the parameter 0x2003:13/0x2803:13 Motor pole pairs Ch.1/Ch.2.
5. Perform the scanning of the motor again: Scan motor [▶ 33]

7.4.2 Restore the delivery state

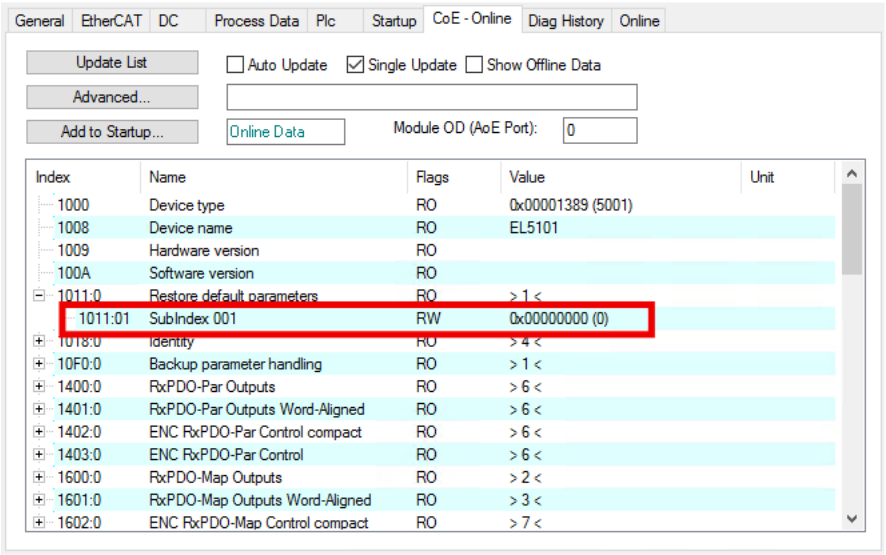
EtherCAT devices have two options for restoring the delivery status:

- **Function reset ("load")**: Resets changeable CoE parameters to their default values.
  This procedure is typically used during commissioning.
- **Data reset ("wipe")**:
  Deletes all user-specific data completely.
  This procedure is intended for a complete reset, e.g. when decommissioning.

Function reset ("load")

You can restore the delivery status of all changeable CoE parameters with the function reset ("load") as follows:

1. Ensure that TwinCAT is in the CONFIG or RUN state and that EtherCAT communication is running error-free.
2. In CoE object 1011:0, "Restore default parameters" select parameter 1011:01."Subindex 001"



3. Double click on "Subindex 001".
   ⇨ The dialog box "Set Value Dialog" opens.
4. Enter the value 1684107116 in the field "Dec".
   Alternatively, enter the value 0x64616F6C in the field "Hex".



For some EtherCAT devices with firmware version before approx. 2007, the value 1819238756 is required instead.
Alternatively, enter the value 0x6C6F6164 in the field "Hex".

5. Confirm with "OK".

⇨ All changeable CoE parameters are reset to the default values.
Exception: CoE parameters that are protected by a write protection password.

Properties of the function reset ("load"):

- Depending on the EtherCAT devices, execution takes a few milliseconds to over 1 second.
- The execution is not confirmed.
- Entering an incorrect value has no effect.
- Depending on the device, individual CoE parameter values are not reset.
- Existing checksums for the parameter ranges will change.

Data reset ("wipe")

Proceed as for the function reset ("load"), but enter the value 2003398757 in the "Dec" field; alternatively, enter the value 0x77697065 in the "Hex" field.

Result:

- All user-specific data is deleted completely:
  - CoE
  - SoE
  - FoE
  - Register values
  - User memory
- Password protected data is also reset
- The following data will not be reset:
  - firmware
  - EtherCAT revision
  - persistent diagnostic data such as the object 0x1020 "Device Statistics", operating hours counter, peak values
  - manufacturer adjustment data

8 Diagnostics

The following operating parameters are continuously monitored:

- I²T load
- DC link voltage U_P
- Output stage temperature
- Motor currents
- Feedback error

Error reactions

If the error threshold for a monitored operating parameter is exceeded, an error reaction is triggered. You have the choice of the error reaction in parameters 0x605E/0x685E, Fault reaction option code Ch.1/Ch.2.

8.1 DC link voltage

The DC link voltage U_P is continuously monitored and compared to the following threshold values:

- Min DC link voltage: An axis that is disabled cannot be enabled if the value falls below this threshold. In this case, a warning is issued via the status word and the Diag History.
  If the voltage falls below this limit while the controller is active, an error reaction is triggered.
- Max DC link voltage: If this limit value is exceeded, an inactive axis cannot be enabled, and an axis currently in control mode is stopped with the error reaction "armature short-circuit braking."
- Nominal DC link voltage: The rated voltage of the DC link voltage U_P (typically 48 V or 24 V). If U_P exceeds this value by more than 25%, a warning is issued. The axis can still be enabled and operated.

8.2 Output stage temperature

A temperature sensor located in the immediate vicinity of the power output stage monitors the temperature of the power semiconductors. The measured value is compared to two adjustable thresholds:

- Amplifier Temperature warn level: If this limit is exceeded, a warning is issued via the status word and the Diag History
- Amplifier Temperature error level: If this value is exceeded, an error reaction is triggered (visible via the status word and diagnostic history).

8.3 Motor currents

The currents in the three motor phases U, V, and W are cyclically compared to the threshold value Overcurrent threshold. If this threshold is exceeded, the power output stage is immediately shut down to protect the power semiconductors.

The control output for the motor brake in this drive controller is short-circuit proof (Brake+ to GND/PE), but no additional diagnostics are available.

9 CoE parameters

Index (hex)	Name
1000	Device type [▶ 92]
1001	Error register [▶ 92]
1008	Device name [▶ 92]
1009	Hardware version [▶ 92]
100A	Software version [▶ 92]
100B	Bootloader version [▶ 92]
1011	Restore default parameters [▶ 92]
1018	Identity [▶ 92]
1020	Device Statistics [▶ 93]
10E2	Manufacturer-specific Identification Code [▶ 93]
10F0	Backup parameter handling [▶ 93]
10F3	Diagnosis History [▶ 93]
10F8	Timestamp Object [▶ 93]
1460	DS402 RxPDO-Par Outputs Ch.1 [▶ 94]
1461	DS402 RxPDO-Par Outputs 32 Bit Ch.1 [▶ 94]
14E0	DS402 RxPDO-Par Outputs Ch.2 [▶ 94]
14E1	DS402 RxPDO-Par Outputs 32 Bit Ch.2 [▶ 94]
1600	DS402 RxPDO-Map Controlword Ch.1 [▶ 94]
1601	DS402 RxPDO-Map Target velocity Ch.1 [▶ 94]
1602	DS402 RxPDO-Map Target torque Ch.1 [▶ 94]
1603	DS402 RxPDO-Map Commutation angle Ch.1 [▶ 95]
1604	DS402 RxPDO-Map Torque limitation Ch.1 [▶ 95]
1605	DS402 RxPDO-Map Torque offset Ch.1 [▶ 95]
1606	DS402 RxPDO-Map Target position Ch.1 [▶ 95]
1607	DS402 RxPDO-Map Touch probe function Ch.1 [▶ 95]
1608	DS402 RxPDO-Map Modes of operation Ch.1 [▶ 95]
1609	DS402 RxPDO-Map Velocity offset Ch.1 [▶ 95]
160A	DS402 RxPDO-Map Positive Torque limit value Ch.1 [▶ 95]
160B	DS402 RxPDO-Map Negative Torque limit value Ch.1 [▶ 96]
1610	DS402 RxPDO-Map Digital Outputs Ch.1 [▶ 96]
1660	DS402 RxPDO-Map Outputs Ch.1 [▶ 96]
1661	DS402 RxPDO-Map Outputs 32 Bit Ch.1 [▶ 97]
1670	DS402 RxPDO-Map Dynamic Outputs Ch.1 [▶ 97]
1680	DS402 RxPDO-Map Controlword Ch.2 [▶ 97]
1681	DS402 RxPDO-Map Target velocity Ch.2 [▶ 97]
1682	DS402 RxPDO-Map Target torque Ch.2 [▶ 98]
1683	DS402 RxPDO-Map Commutation angle Ch.2 [▶ 98]
1684	DS402 RxPDO-Map Torque limitation Ch.2 [▶ 98]
1685	DS402 RxPDO-Map Torque offset Ch.2 [▶ 98]
1686	DS402 RxPDO-Map Target position Ch.2 [▶ 98]
1687	DS402 RxPDO-Map Touch probe function Ch.2 [▶ 98]
1688	DS402 RxPDO-Map Modes of operation Ch.2 [▶ 98]
1689	DS402 RxPDO-Map Velocity offset Ch.2 [▶ 98]
168A	DS402 RxPDO-Map Positive Torque limit value Ch.2 [▶ 99]
168B	DS402 RxPDO-Map Negative Torque limit value Ch.2 [▶ 99]
1690	DS402 RxPDO-Map Digital Outputs Ch.2 [▶ 99]
16E0	DS402 RxPDO-Map Outputs Ch.2 [▶ 99]
16E1	DS402 RxPDO-Map Outputs 32 Bit Ch.2 [▶ 100]
16F0	DS402 RxPDO-Map Dynamic Outputs Ch.2 [▶ 100]

Index (hex)	Name
1860	DS402 TxPDO-Par Inputs Ch.1 [▶ 100]
1861	DS402 TxPDO-Par Inputs 32 Bit Ch.1 [▶ 101]
18E0	DS402 TxPDO-Par Inputs Ch.2 [▶ 101]
18E1	DS402 TxPDO-Par Inputs 32 Bit Ch.2 [▶ 101]
1A00	DS402 TxPDO-Map Position actual value Ch.1 [▶ 101]
1A01	DS402 TxPDO-Map Statusword Ch.1 [▶ 101]
1A02	DS402 TxPDO-Map Velocity actual value Ch.1 [▶ 101]
1A03	DS402 TxPDO-Map Torque actual value Ch.1 [▶ 101]
1A04	DS402 TxPDO-Map Info data 1 Ch.1 [▶ 102]
1A05	DS402 TxPDO-Map Info data 2 Ch.1 [▶ 102]
1A06	DS402 TxPDO-Map Following error actual value Ch.1 [▶ 102]
1A07	DS402 TxPDO-Map Touch probe status Ch.1 [▶ 102]
1A08	DS402 TxPDO-Map Touch probe 1 positive edge Ch.1 [▶ 103]
1A09	DS402 TxPDO-Map Touch probe 1 negative edge Ch.1 [▶ 103]
1A0A	DS402 TxPDO-Map Touch probe 2 positive edge Ch.1 [▶ 103]
1A0B	DS402 TxPDO-Map Touch probe 2 negative edge Ch.1 [▶ 103]
1A0C	DS402 TxPDO-Map TxPDO Data Invalid Ch.1 [▶ 103]
1A0D	DS402 TxPDO-Map Info data 3 Ch.1 [▶ 103]
1A0E	DS402 TxPDO-Map Modes of operation display Ch.1 [▶ 104]
1A10	DS402 TxPDO-Map Digital Inputs Ch.1 [▶ 104]
1A11	DS402 TxPDO-Map Touch probe time stamp 1 positive value Ch.1 [▶ 104]
1A12	DS402 TxPDO-Map Touch probe time stamp 1 negative value Ch.1 [▶ 104]
1A13	DS402 TxPDO-Map Touch probe time stamp 2 positive value Ch.1 [▶ 104]
1A14	DS402 TxPDO-Map Touch probe time stamp 2 negative value Ch.1 [▶ 104]
1A60	DS402 TxPDO-Map Inputs Ch.1 [▶ 105]
1A61	DS402 TxPDO-Map Inputs 32 Bit Ch.1 [▶ 106]
1A70	DS402 TxPDO-Map Dynamic Inputs Ch.1 [▶ 107]
1A80	DS402 TxPDO-Map Position actual value Ch.2 [▶ 107]
1A81	DS402 TxPDO-Map Statusword Ch.2 [▶ 107]
1A82	DS402 TxPDO-Map Velocity actual value Ch.2 [▶ 107]
1A83	DS402 TxPDO-Map Torque actual value Ch.2 [▶ 107]
1A84	DS402 TxPDO-Map Info data 1 Ch.2 [▶ 108]
1A85	DS402 TxPDO-Map Info data 2 Ch.2 [▶ 108]
1A86	DS402 TxPDO-Map Following error actual value Ch.2 [▶ 108]
1A87	DS402 TxPDO-Map Touch probe status Ch.2 [▶ 108]
1A88	DS402 TxPDO-Map Touch probe 1 positive edge Ch.2 [▶ 109]
1A89	DS402 TxPDO-Map Touch probe 1 negative edge Ch.2 [▶ 109]
1A8A	DS402 TxPDO-Map Touch probe 2 positive edge Ch.2 [▶ 109]
1A8B	DS402 TxPDO-Map Touch probe 2 negative edge Ch.2 [▶ 109]
1A8C	DS402 TxPDO-Map TxPDO Data Invalid Ch.2 [▶ 109]
1A8D	DS402 TxPDO-Map Info data 3 Ch.2 [▶ 109]
1A8E	DS402 TxPDO-Map Modes of operation display Ch.2 [▶ 110]
1A90	DS402 TxPDO-Map Digital Inputs Ch.2 [▶ 110]
1A91	DS402 TxPDO-Map Touch probe time stamp 1 positive value Ch.2 [▶ 110]
1A92	DS402 TxPDO-Map Touch probe time stamp 1 negative value Ch.2 [▶ 110]
1A93	DS402 TxPDO-Map Touch probe time stamp 2 positive value Ch.2 [▶ 110]
1A94	DS402 TxPDO-Map Touch probe time stamp 2 negative value Ch.2 [▶ 110]
1AE0	DS402 TxPDO-Map Inputs Ch.2 [▶ 111]
1AE1	DS402 TxPDO-Map Inputs 32 Bit Ch.2 [▶ 112]
1AF0	DS402 TxPDO-Map Dynamic Inputs Ch.2 [▶ 113]
1C00	Sync manager type [▶ 113]
1C12	RxPDO assign [▶ 114]

Index (hex)	Name
1C13	TxPDO assign [▶ 115]
1C14	Dynamic RxPDO assign [▶ 115]
1C15	Dynamic TxPDO assign [▶ 116]
1C32	SM output parameter [▶ 116]
1C33	SM input parameter [▶ 116]
2002	Amplifier Settings Ch.1 [▶ 68]
2003	Motor Settings Ch.1 [▶ 70]
2004	Brake Settings Ch.1 [▶ 71]
2005	Filter Settings Ch.1 [▶ 72]
2008	Inputs Ch.1 [▶ 78]
200A	Digital Output Settings Ch.1 [▶ 72]
200B	Remote Outputs Ch.1 [▶ 78]
2010	Feedback Settings Ch.1 [▶ 73]
2020	Vendor data Ch.1 [▶ 73]
2030	Amplifier Diag data Ch.1 [▶ 76]
2031	Motor Diag data Ch.1 [▶ 76]
2040	Amplifier Info data Ch.1 [▶ 76]
2042	Cycle Times Ch.1 [▶ 77]
205A	Feedback Info Data Ch.1 [▶ 77]
2100	DMC Inputs Ch.1 [▶ 79]
2104	DMC Outputs Ch.1 [▶ 81]
2108	DMC Settings Ch.1 [▶ 74]
2109	DMC Features Ch.1 [▶ 74]
2802	Amplifier Settings Ch.2 [▶ 68]
2803	Motor Settings Ch.2 [▶ 70]
2804	Brake Settings Ch.2 [▶ 71]
2805	Filter Settings Ch.2 [▶ 72]
2808	Inputs Ch.2 [▶ 78]
280A	Digital Output Settings Ch.2 [▶ 72]
280B	Remote Outputs Ch.2 [▶ 78]
2810	Feedback Settings Ch.2 [▶ 73]
2820	Vendor data Ch.2 [▶ 73]
2830	Amplifier Diag data Ch.2 [▶ 76]
2831	Motor Diag data Ch.2 [▶ 76]
2840	Amplifier Info data Ch.2 [▶ 76]
2842	Cycle Times Ch.2 [▶ 77]
285A	Feedback Info Data Ch.2 [▶ 77]
2900	DMC Inputs Ch.2 [▶ 79]
2904	DMC Outputs Ch.2 [▶ 81]
2908	DMC Settings Ch.2 [▶ 74]
2909	DMC Features Ch.2 [▶ 74]
603E	TxPDO Data Invalid Ch.1 [▶ 81]
603F	Error code Ch.1 [▶ 82]
6040	Controlword Ch.1 [▶ 82]
6041	Statusword Ch.1 [▶ 82]
605E	Fault reaction option code Ch.1 [▶ 82]
6060	Modes of operation Ch.1 [▶ 83]
6061	Modes of operation display Ch.1 [▶ 83]
6064	Position actual value Ch.1 [▶ 83]
6065	Following error window Ch.1 [▶ 83]
6066	Following error time out Ch.1 [▶ 84]
606C	Velocity actual value Ch.1 [▶ 84]

Index (hex)	Name
6071	Target torque Ch.1 [▶ 84]
6072	Max torque Ch.1 [▶ 84]
6075	Motor rated current Ch.1 [▶ 85]
6077	Torque actual value Ch.1 [▶ 85]
6079	DC link circuit voltage Ch.1 [▶ 85]
607A	Target position Ch.1 [▶ 85]
607B	Position range limit Ch.1 [▶ 84]
607E	Polarity Ch.1 [▶ 85]
6080	Max motor speed Ch.1 [▶ 85]
6091	Gear ratio Ch.1 [▶ 86]
60B1	Velocity offset Ch.1 [▶ 86]
60B2	Torque offset Ch.1 [▶ 86]
60B8	Touch probe function Ch.1 [▶ 87]
60B9	Touch probe status Ch.1 [▶ 87]
60BA	Touch probe 1 positive edge Ch.1 [▶ 87]
60BB	Touch probe 1 negative edge Ch.1 [▶ 87]
60BC	Touch probe 2 positive edge Ch.1 [▶ 88]
60BD	Touch probe 2 negative edge Ch.1 [▶ 88]
60D0	Touch probe source Ch.1 [▶ 88]
60D1	Touch probe time stamp 1 positive value Ch.1 [▶ 88]
60D2	Touch probe time stamp 1 negative value Ch.1 [▶ 88]
60D3	Touch probe time stamp 2 positive value Ch.1 [▶ 88]
60D4	Touch probe time stamp 2 negative value Ch.1 [▶ 88]
60D9	Supported synchronization functions Ch.1 [▶ 89]
60DA	Synchronization function settings Ch.1 [▶ 90]
60E0	Positive torque limit value Ch.1 [▶ 90]
60E1	Negative torque limit value Ch.1 [▶ 90]
60EA	Commutation angle Ch.1 [▶ 90]
60F4	Following error actual value Ch.1 [▶ 91]
60FD	Digital Inputs Ch.1 [▶ 91]
60FE	Digital Outputs Ch.1 [▶ 91]
60FF	Target velocity Ch.1 [▶ 91]
6502	Supported drive modes Ch.1 [▶ 91]
683E	TxPDO Data Invalid Ch.2 [▶ 81]
683F	Error code Ch.2 [▶ 82]
6840	Controlword Ch.2 [▶ 82]
6841	Statusword Ch.2 [▶ 82]
685E	Fault reaction option code Ch.2 [▶ 82]
6860	Modes of operation Ch.2 [▶ 83]
6861	Modes of operation display Ch.2 [▶ 83]
6864	Position actual value Ch.2 [▶ 83]
6865	Following error window Ch.2 [▶ 83]
6866	Following error time out Ch.2 [▶ 84]
686C	Velocity actual value Ch.2 [▶ 84]
6871	Target torque Ch.2 [▶ 84]
6872	Max torque Ch.2 [▶ 84]
6875	Motor rated current Ch.2 [▶ 85]
6877	Torque actual value Ch.2 [▶ 85]
6879	DC link circuit voltage Ch.2 [▶ 85]
687A	Target position Ch.2 [▶ 85]
687B	Position range limit Ch.2 [▶ 84]
687E	Polarity Ch.2 [▶ 85]

Index (hex)	Name
6880	Max motor speed Ch.2 [▶ 85]
6891	Gear ratio Ch.2 [▶ 86]
68B1	Velocity offset Ch.2 [▶ 86]
68B2	Torque offset Ch.2 [▶ 86]
68B8	Touch probe function Ch.2 [▶ 87]
68B9	Touch probe status Ch.2 [▶ 87]
68BA	Touch probe 1 positive edge Ch.2 [▶ 87]
68BB	Touch probe 1 negative edge Ch.2 [▶ 87]
68BC	Touch probe 2 positive edge Ch.2 [▶ 88]
68BD	Touch probe 2 negative edge Ch.2 [▶ 88]
68D0	Touch probe source Ch.2 [▶ 88]
68D1	Touch probe time stamp 1 positive value Ch.2 [▶ 88]
68D2	Touch probe time stamp 1 negative value Ch.2 [▶ 88]
68D3	Touch probe time stamp 2 positive value Ch.2 [▶ 88]
68D4	Touch probe time stamp 2 negative value Ch.2 [▶ 88]
68D9	Supported synchronization functions Ch.2 [▶ 89]
68DA	Synchronization function settings Ch.2 [▶ 90]
68E0	Positive torque limit value Ch.2 [▶ 90]
68E1	Negative torque limit value Ch.2 [▶ 90]
68EA	Commutation angle Ch.2 [▶ 90]
68F4	Following error actual value Ch.2 [▶ 91]
68FD	Digital Inputs Ch.2 [▶ 91]
68FE	Digital Outputs Ch.2 [▶ 91]
68FF	Target velocity Ch.2 [▶ 91]
6D02	Supported drive modes Ch.2 [▶ 91]
F008	Code word [▶ 116]
F081	Download revision [▶ 117]
F800	DRV Amplifier Settings [▶ 75]
F900	DRV Info data [▶ 77]
F913	DRV Device Info data [▶ 77]
FB00	Command [▶ 117]
FB13	DRV Key code [▶ 117]
FB40	Memory interface [▶ 117]

9.1 Configuration objects

Index 2n02 Amplifier Settings Ch.x

- Index 2002: Amplifier Settings Ch.1
- Index 2802: Amplifier Settings Ch.2

Subindex (hex)	Name	Meaning	Data Type	Flags	Default
0	Amplifier Settings Ch.x		USINT	RO	0x7A (122_{dec})
12	Current loop integral time	Integral component of current controller. Unit: 0.1 ms	UINT	RW	0xA (10_{dec})
13	Current loop proportional gain	Proportional component of current controller. Unit: 0.1 V/A	UINT	RW	0x64 (100_{dec})
14	Velocity loop integral time	Integral component of velocity controller. Unit: 0.1 ms	UDINT	RW	0x96 (150_{dec})
15	Velocity loop proportional gain	Proportional component of velocity controller. Unit: mA / (rad/s)	UDINT	RW	0x14 (20_{dec})
17	Position loop proportional gain	Proportional component position controller. Unit: (rad/s) / rad	UDINT	RW	0xA (10_{dec})
29	Amplifier I2T warn level	I²T model warning threshold. Unit: %	USINT	RW	0x50 (80_{dec})
2A	Amplifier I2T error level	I²T model error threshold. Unit: %	USINT	RW	0x69 (105_{dec})
31	Velocity limitation	Velocity limitation. If a gear ratio is configured (parameter 6091/6891), this limit value refers to the load side. Unit: 1/min	UDINT	RW	0x186A0 (100000_{dec})
32	Short circuit brake duration max	Maximum holding time for anchor short-circuit braking Unit: ms	UINT	RW	0x3E8 (1000_{dec})
33	Stand still window	Standstill window Unit: 1/min	UINT	RW	0x1 (1_{dec})
49	Halt ramp deceleration	Halt ramp deceleration. Unit: 0.1 rad / s²	UDINT	RW	0xF570 (62832_{dec})
54	Feature bits	Reserved. Please do not change.	UDINT	RW	0x0 (0_{dec})
55	Select info data 1	Possible values: • 2_{dec}: DC link voltage (mV) • 4_{dec}: PCB temperature (0.1 °C) • 7_{dec}: I2T Motor • 8_{dec}: I2T Amplifier • 10_{dec}: Digital inputs	USINT	RW	0x2 (2_{dec})
56	Select info data 2	Possible values: • 2_{dec}: DC link voltage (mV) • 4_{dec}: PCB temperature (0.1 °C) • 7_{dec}: I2T Motor • 8_{dec}: I2T Amplifier • 10_{dec}: Digital inputs	USINT	RW	0x4 (4_{dec})
57	Velocity feed forward gain	Scaling factor for velocity feedforward from the position interpolator.	USINT	RW	0x64 (100_{dec})
58	Select info data 3	Possible values: • 2_{dec}: DC link voltage (mV) • 4_{dec}: PCB temperature (0.1 °C) • 7_{dec}: I2T Motor • 8_{dec}: I2T Amplifier • 10_{dec}: Digital inputs	USINT	RW	0x7 (7_{dec})
59	Error suppression mask	Reserved. Please do not change.	UDINT	RW	0x0 (0_{dec})

Subindex (hex)	Name	Meaning	Data Type	Flags	Default
5F	Sensorless observer bandwidth	Observer bandwidth for sensorless control Unit: Hz	UINT	RW	0xC8 (200_{dec})
62	Position loop deadband window	Deadband window of the position controller Unit: increments	UDINT	RW	0x0 (0_{dec})
64	Commutation type	Possible values: • 5_{dec}: Sensorless FOC with forced startup	USINT	RW	0x5 (5_{dec})
6D	Torque feed forward gain	Internal torque feedforward: scaling factor	UDINT	RW	0x0 (0_{dec})
6E	Torque feed forward filter time	Internal torque feedforward: filter time. Unit: 0.1 ms	UDINT	RW	0xA (10_{dec})
71	Error Code Options	Choice of diagnostic messages that are displayed in 0x6n3F “Error code” (PDO mapping possible) Possible values: • 1_{dec}: Display Errors • 3_{dec}: Display Errors Warnings • 7_{dec}: Display Errors Warnings Infos	USINT	RW	0x7 (7_{dec})
72	Stand still torque limitation	Output standstill holding current for sensorless control	UINT	RW	0x1F4 (500_{dec})
73	Acceleration limitation	Maximum acceleration (setpoint limit) Unit: 0.1 rad/s²	UDINT	RW	0xF570 (62832_{dec})
79	Sensorless Startup Current Scaling	Motor starting current for sensorless control. The current configured here is output at low speeds (“forced startup” phase). Specified in parts per thousand of the rated motor current. I.e. 1000 = rated motor current	UINT	RW	0x2EE (750_{dec})
7A	Sensorless Stall Reaction	Reaction to a detected commutation error (Motor Stall) in sensorless control. Possible values: • 0_{dec}: Stop motor with drive error • 1_{dec}: Restart motor • 255_{dec}: Disable Stall Monitoring	USINT	RW	0x0 (0_{dec})

Index 2n03 Motor Settings Ch.x

- Index 2003: Motor Settings Ch.1
- Index 2803: Motor Settings Ch.2

Subindex (hex)	Name	Meaning	Data type	Flags	Default
0	Motor Settings Ch.x		USINT	RO	0x34 (52_{dec})
11	Max current	Peak current Unit: mA	UDINT	RW	0x445C (17500_{dec})
13	Motor pole pairs	Number of pole pairs	USINT	RW	0x1 (1_{dec})
16	Torque constant	Torque constant Unit: mNm/A	UDINT	RW	0x12C (300_{dec})
18	Rotor moment of inertia	Motor moment of inertia Unit: g cm²	UDINT	RW	0x1EF (495_{dec})
19	Winding inductance	Winding inductance Unit: 0.1 mH	UINT	RW	0x186 (390_{dec})
29	Motor I2T warn level	I²t model warning threshold Unit: %	USINT	RW	0x50 (80_{dec})
2A	Motor I2T error level	I²t model error threshold Unit: %	USINT	RW	0x69 (105_{dec})
2D	Motor thermal time constant	Thermal time constant Unit: 0.1 s	UINT	RW	0x28 (40_{dec})
2E	Rated speed	Rated speed Unit: rpm	UDINT	RW	0x3E8 (1000_{dec})
30	Winding resistance	Winding resistance Unit: mOhm	UDINT	RW	0x578 (1400_{dec})
31	Voltage constant	Motor back-EMF voltage constant Unit: µV/(1/min)	UDINT	RW	0x4E20 (20000_{dec})
34	Configured motor current	Limits the output current. (The output current is limited to the lower of "Rated current" and "Configured motor current".) This parameter allows you to prevent the channel from drawing a disproportionately large share of the available U_P total current relative to the other channels.	UDINT	RW	0x1618 (5656_{dec})

Index 2n04 Brake Settings Ch.x

- Index 2004: Brake Settings Ch.1
- Index 2804: Brake Settings Ch.2

Subindex (hex)	Name	Meaning	Data type	Flags	Default
0	Brake Settings Ch.x		USINT	RO	0x18 (24_{dec})
01	Enable manual override	Enable for manual control of the holding brake. For example, during commissioning, the axis can be moved without being controlled. If the parameter is set to “True,” the drive controller no longer affects the brake’s state Must be set to "0" during normal operation.	BOOL	RW	00
02	Manual brake state	Possible values: • 0_{dec}: Release • 1_{dec}: Apply	BOOL	RW	00
05	Brake option	Configuration for inverted motor brakes Possible values: • 0_{dec} Enable output to release brake: Power is supplied to the brake output to release the brake. The brake holds the axis in the de-energized state. • 1_{dec}Disable output to release brake: Power is supplied to the brake output to engage the brake. The brake releases the axis in a de-energized state	USINT	RW	0x0 (0_{dec})
09	External override	Choice of a digital input that can be used to open the motor brake independently of the drive controller, e.g. for maintenance. Possible values: • 0_{dec}: Disabled • 2_{dec}: Digital Input 1 • 3_{dec}: Digital Input 1 (only INIT/PREOP/SAFEOP) • 4_{dec}: Digital Input 2 • 5_{dec}: Digital Input 2 (only INIT/PREOP/SAFEOP)	USINT	RW	0x0 (0_{dec})
11	Release delay	Time the holding brake requires for opening (releasing) after the current was applied. Unit: ms	UINT	RW	0x0 (0_{dec})
12	Application delay	Time the holding brake requires for closing (holding) after the current was switched off. Unit: ms	UINT	RW	0x0 (0_{dec})
13	Emergency application timeout	Time that the drive waits for the velocity to reach the standstill limit after a stop request. If the waiting time is exceeded, the holding brake is triggered; regardless of the velocity. • Horizontal axes: This parameter must be set at least to the longest time the axis needs to come to a standstill after it has been switched torque-free. • Vertical axes: This parameter should be set to a low value to prevent the axis or load from falling very far. Unit: ms	UINT	RW	0x0 (0_{dec})
14	Brake moment of inertia	Moment of inertia of the brake. Unit: g cm²	UINT	RW	0x0 (0_{dec})

Subindex (hex)	Name	Meaning	Data type	Flags	Default
18	Brake Output Features	Control of a motor brake (depending on the drive controller) via a digital output Possible values: • 0_{dec}: Disabled • 1_{dec}: Use Digital Output 1 as additional brake output • 2_{dec}: Use Digital Output 2 as additional brake output	USINT	RW	0x0 (0_{dec})

Index 2n05 Filter Settings Ch.x

- Index 2005: Filter Settings Ch.1
- Index 2805: Filter Settings Ch.2

Subindex (hex)	Name	Meaning	Data Type	Flags	Default
0	Filter Settings Ch.x		USINT	RO	0x19 (25_{dec})
10	Low pass frequency 1	Unit: Hz	REAL	RW	0.0
11	Low pass damping 1		REAL	RW	0.0
12	High pass frequency 1	Unit: Hz	REAL	RW	0.0
13	High pass damping 1		REAL	RW	0.0
14	Filter type 1	Possible values: • 0_{dec}: No_Filter • 1_{dec}: Low_pass_filter_1_order • 2_{dec}: Phase_correction_filter_1_order • 3_{dec}: Low_pass_filter_2_order • 4_{dec}: Phase_correction_filter_2_order • 5_{dec}: Notch_filter	INT	RW	0x0 (0_{dec})
15	Low pass frequency 2	Unit: Hz	REAL	RW	0.0
16	Low pass damping 2		REAL	RW	0.0
17	High pass frequency 2	Unit: Hz	REAL	RW	0.0
18	High pass damping 2		REAL	RW	0.0
19	Filter type 2	Possible values: • 0_{dec}: No_Filter • 1_{dec}: Low_pass_filter_1_order • 2_{dec}: Phase_correction_filter_1_order • 3_{dec}: Low_pass_filter_2_order • 4_{dec}: Phase_correction_filter_2_order • 5_{dec}: Notch_filter	INT	RW	0x0 (0_{dec})

Index 2n0A Digital Output Settings Ch.x

- Index 200A: Digital Output Settings Ch.1
- Index 280A: Digital Output Settings Ch.2

Subindex (hex)	Name	Meaning	Data Type	Flags	Default
0	Digital Output Settings Ch.x		USINT	RO	0x2 (2_{dec})
01	Use Output 1 as +24V power supply	If “TRUE”: The respective digital output is always active and serves as supply voltage, e.g. for limit switches	BOOL	RW	00
02	Use Output 2 as +24V power supply		BOOL	RW	00

Index 2n10 Feedback Settings Ch.x

- Index 2010: Feedback Settings Ch.1
- Index 2810: Feedback Settings Ch.2

Subindex (hex)	Name	Meaning	Data Type	Flags	Default
0	Feedback Settings Ch.1		USINT	RO	0x17 (23_{dec})
11	Device type		UDINT	RW	0x0 (0_{dec})
12	Singleturn bits	Number of single-turn bits used to represent the position in the process image. The sum of the single-turn bits and multi-turn bits must be 32.	USINT	RW	0x14 (20_{dec})
13	Multiturn bits	Number of multi-turn bits used to represent the position in the process image. The sum of the single-turn bits and multi-turn bits must be 32.	USINT	RW	0xC (12_{dec})
14	Observer bandwidth	Bandwidth of the velocity observer in Hz	UINT	RW	0xC8 (200_{dec})
15	Observer feed-forward	Load ratio in % between internal rotor inertia of the motor and the total inertia of the driven system. Load ratio = internal moment of inertia / (internal moment of inertia + mass moment of inertia of the load). Examples: 100 % = load-free 50 % = moments of inertia of input and output are equal	USINT	RW	0x64 (100_{dec})
17	Position offset	The position offset is subtracted from the raw position of the encoder. It can only be written with the axis stopped.	DINT	RW	0x0 (0_{dec})

Index 2n20 Vendor data Ch.x

- Index 2020: Vendor data Ch.1
- Index 2820: Vendor data Ch.2

Subindex (hex)	Name	Meaning	Data type	Flags	Default
0	Vendor data Ch.x		USINT	RO	0x18 (24_{dec})
11	Amplifier peak current	Amplifier peak current (peak value) Unit: mA	UDINT	RW	0x445C (17500_{dec})
12	Amplifier rated current	Amplifier rated current (peak value) Unit: mA	UDINT	RW	0x1618 (5656_{dec})
13	Amplifier thermal time constant	Thermal time constant Unit: 0.1 s	UINT	RW	0x23 (35_{dec})
14	Amplifier overcurrent threshold	Per-phase instantaneous current threshold for short-circuit detection Unit: mA	UDINT	RW	0x7530 (30000_{dec})
15	Max rotary field frequency	Maximum rotary field frequency Unit: Hz	UINT	RW	0x257 (599_{dec})
18	Vendor feature bits		UDINT	RW	0x0 (0_{dec})
1A	Amplifier Rated Sum Current	Unit: mA	UDINT	RW	0x2C30 (11312_{dec})

Index 2n08 DMC Settings Ch.x

- Index 2108: DMC Settings Ch.1
- Index 2908: DMC Settings Ch.2

Subindex (hex)	Name	Meaning	Data Type	Flags	Default
0	DMC Settings Ch.x	-	USINT	RO	0x17 (23_{dec})
07	Emergency deceleration	Deceleration for the emergency stop ramp. (In ms from rated motor speed to standstill)	UINT	RW	0x64 (100_{dec})
08	Calibration position	If homing is successful, the “Actual position” is set to this value.	LINT	RW	0x0 (0_{dec})
09	Calibration velocity (towards plc cam)	Velocity when hitting the cam in 10000ths of the rated motor speed.	INT	RW	0x64 (100_{dec})
0A	Calibration Velocity (off plc cam)	Velocity when driving off the cam in 10000ths of the rated motor speed.	INT	RW	0xA (10_{dec})
0E	Modulo factor	Feedback increments for one mechanical revolution.	LINT	RW	0x100000000 (4294967296_{dec})
12	Block calibration torque limit	Torque limitation for approaching the end stop. In parts per thousand of the rated motor current.	UINT	RW	0x64 (100_{dec})
13	Block calibration stop distance	After reaching the calibration position, the axis moves out of the end position by this distance.	LINT	RW	0x100000000 (4294967296_{dec})
14	Block calibration lag threshold	When this following error is exceeded, the axis is in the end position.	LINT	RW	0x100000000 (4294967296_{dec})
15	Target position window	Target position window: The in-target bit is set when the axis is within this window for at least the time set under subindex 16.	LINT	RW	0x16C16C1 (23860929_{dec})
16	Target position monitor time	See subindex 15 Unit: ms	UINT	RW	0x14 (20_{dec})
17	Target position timeout	When the setpoint generator has reached its end position and the axis is not in the target window after this time has elapsed, the task is terminated and the in-target bit is not set. Unit: ms	UINT	RW	0x1770 (6000_{dec})

Index 2n09 DMC Features Ch.x

- Index 2109: DMC Features Ch.1
- Index 2909: DMC Features Ch.2

Subindex (hex)	Name	Meaning	Data Type	Flags	Default
0	DMC Features Ch.x		USINT	RO	0x1B (27_{dec})
13	Invert calibration cam search direction	Invert the direction of movement to search for the limit switch. Default: FALSE = search with positive direction of rotation.	BOOL	RW	00
14	Invert sync impulse search direction	Invert the direction of rotation to exit the limit switch. Default: TRUE = exit in negative direction of rotation.	BOOL	RW	01
19	Calibration cam source	Source for the reference switch: • 0_{dec}: Input 1 • 1_{dec}: Input 2	USINT	RW	0x0 (0_{dec})
1A	Calibration cam active level	State of the reference switch in the actuated state: • 0_{dec}: Hi • 1_{dec}: Low	USINT	RW	0x0 (0_{dec})
1B	Latch source	Source for the latch unit: • 0_{dec}: Input 1 • 1_{dec}: Input 2	USINT	RW	0x0 (0_{dec})

F800 DRV Amplifier Settings

Index (hex)	Name	Meaning	Data Type	Flags	Default
F800:0	DRV Amplifier Settings		USINT	RO	0x17 (23_{dec})
F800:10	Nominal DC link voltage	Rated DC link voltage. Unit: mV	UDINT	RW	0xBB80 (48000_{dec})
F800:11	Min DC link voltage	Minimum DC link voltage. Unit: mV	UDINT	RW	0x1A90 (6800_{dec})
F800:12	Max DC link voltage	Maximum DC link voltage. Unit: mV	UDINT	RW	0xEA60 (60000_{dec})
F800:15	Amplifier Temperature warn level	Amplifier temperature warning threshold. Unit: 0.1 °C	UINT	RW	0x320 (800_{dec})
F800:16	Amplifier Temperature error level	Amplifier temperature error threshold. Unit: 0.1 °C	UINT	RW	0x3E8 (1000_{dec})
F800:17	Feature bits		UDINT	RW	0x0 (0_{dec})

9.2 Information objects

2n30 Amplifier Diag data Ch.x

- Index 2030: Amplifier Diag data Ch.1
- Index 2830: Amplifier Diag data Ch.2

Subindex (hex)	Name	Meaning	Data Type	Flags	Default
0	Amplifier Diag data Ch.x		USINT	RO	0x11 (17_{dec})
11	Amplifier I2T temperature	I²T model utilization Unit: %	USINT	RO	-

2n31 Motor Diag data Ch.x

- Index 2031: Motor Diag data Ch.1
- Index 2831: Motor Diag data Ch.2

Subindex (hex)	Name	Meaning	Data type	Flags	Default
0	Motor Diag data Ch.x		USINT	RO	0x11 (17_{dec})
11	Motor I2T temperature	I²T model utilization Unit: %	USINT	RO	-

2n40 Amplifier Info data Ch.x

- Index 2040: Amplifier Info data Ch.1
- Index 2840: Amplifier Info data Ch.2

Subindex (hex)	Name	Meaning	Data Type	Flags	Default
0	Amplifier Info data Ch.x		USINT	RO	0x29 (41_{dec})
17	Cogging compensation supported	• If “TRUE”: The drive controller supports cogging compensation and the required calibration data is available. • If “FALSE”: Cogging compensation is not possible (not supported and/or no calibration data)	BOOL	RO	0
18	Dynamic Containers Supported	If “TRUE”: The drive controller supports dynamic containers (e.g. for Bode plot)	BOOL	RO	1
28	Actual motor brake state	Actual state of the motor brake (open, closed) • 0: Motor brake applied • 1: Motor brake released	USINT	RO	-
29	Missing dynoutput cycle counter	Error counter for dynamic containers	UDINT	RO	-

2n42 Cycle Times Ch.x

- Index 2042: Cycle Times Ch.1
- Index 2842: Cycle Times Ch.2

Subindex (hex)	Name	Meaning	Data type	Flags	Default
0	Cycle Times Ch.x		USINT	RO	0x8 (8_{dec})
01	PWM Cycle Time	Unit: ns	UDINT	RO	0xF424 (62500_{dec})
02	Current Control Min Oversampling Cycle Time	Unit: ns	UDINT	RO	0x7A12 (31250_{dec})
03	Velocity Control Min Oversampling Cycle Time	Unit: ns	UDINT	RO	0xF424 (62500_{dec})
04	Position Control Min Oversampling Cycle Time	Unit: ns	UDINT	RO	0xF424 (62500_{dec})
05	Current Control Cycle Time	Unit: ns	UDINT	RO	0x7A12 ($31,250_{dec}$)
06	Velocity Control Cycle Time	Unit: ns	UDINT	RO	0xF424 (62500_{dec})
07	Position Control Cycle Time	Unit: ns	UDINT	RO	0xF424 (62500_{dec})
08	DMC Cycle Time	Unit: ns	UDINT	RO	0xF424 ($62,500_{dec}$)

2n5A Feedback Info Data Ch.x

- Index 205A: Feedback Info Data Ch.1
- Index 285A: Feedback Info Data Ch.2

Subindex (hex)	Name	Meaning	Data Type	Flags	Default
0	Feedback Info Data Ch.x		USINT	RO	0x1 (1_{dec})
01	Raw Position		ULINT	RO	0x0 (0_{dec})

F900 DRV Info data

Index (hex)	Name	Meaning	Data type	Flags	Default
F900:0	DRV Info data		USINT	RO	0x12 (18_{dec})
F900:11	Amplifier temperature	Internal temperature of the box module. Unit: 0.1°C	INT	RO	-
F900:12	DC link voltage	Measured value of the DC link voltage. Unit: mV	UDINT	RO	-

F913 DRV Device Info data

Index (hex)	Name	Meaning	Data Type	Flags	Default
F913:0	DRV Device Info data		USINT	RO	0x6 (6_{dec})
F913:01	HW config	-	STRING(32)	RO	-
F913:03	FW info	-	STRING(32)	RO	-
F913:04	DMC version	-	STRING(32)	RO	-
F913:06	Device Type	-	UDINT	RO	-

9.3 Input data, output data

Index 2n08 Inputs Ch.x

- Index 2008: Inputs Ch.1
- Index 2808: Inputs Ch.2

Subindex (hex)	Name	Meaning	Data type	Flags	Default
0	Inputs Ch.x		USINT	RO	0x6 (6_{dec})
01	Info data 1	Synchronous information Selection via subindex 2n02:55	UINT	RO	-
02	Info data 2	Synchronous information Selection via subindex 2n02:56	UINT	RO	-
03	Info data 3	Synchronous information Selection via subindex 2n02:58	UINT	RO	-
04	Dyninput cycle counter	-	USINT	RO	-
06	Velocity resulting from differentiation	-	DINT	RO	-

Index 2n0B Remote Outputs Ch.x

- Index 200B: Remote Outputs Ch.1
- Index 280B: Remote Outputs Ch.2

Subindex (hex)	Name	Meaning	Data type	Flags	Default
0	Remote Outputs Ch.x		USINT	RO	0xF (15_{dec})
04	Dynoutput cycle counter	-	USINT	RO	-
06	Target velocity	Configured target velocity 2^{32}/16000 increments correspond to one motor revolution per second	DINT	RO	-
09	Target torque	Configured target torque The value is specified in thousandths (1/1000) of parameter 6075 "Motor rated current". Calculation formula: M = ((Torque actual value / 1000) × rated current)) × torque constant (0x2003:16)	INT	RO	-
0A	Torque offset	External torque feedforward The value is specified in thousandths (1/1000) of parameter 6075 "Motor rated current". Calculation formula: M = ((Torque actual value / 1000) × rated current)) × torque constant (0x2003:16)	INT	RO	-
0E	Commutation angle	Commutation angle for CSTCA mode. Unit: 2^{16} / 360°	UINT	RO	-
0F	Velocity offset	External velocity feedforward	DINT	RO	-

Index 2n00 DMC Inputs Ch.x

- Index 2100: DMC Inputs Ch.1
- Index 2900: DMC Inputs Ch.2

Subindex (hex)	Name	Meaning	Data Type	Flags	Default
0	DMC Inputs Ch.x		USINT	RO	0x3C (60_{dec})
02	DMC__FeedbackStatus__Latch extern valid	An edge was detected on the external input and latched.	BOOL	RO	-
03	DMC__FeedbackStatus__Set counter done	The setting of the feedback position was successful. This bit remains present until “Set counter” is released again	BOOL	RO	-
0D	DMC__FeedbackStatus__Status of extern latch	Status of the external latch input.	BOOL	RO	-
11	DMC__DriveStatus__Ready to enable	The drive hardware is ready for activation.	BOOL	RO	-
12	DMC__DriveStatus__Ready	The drive hardware is activated.	BOOL	RO	-
13	DMC__DriveStatus__Warning	A warning is pending in the drive.	BOOL	RO	-
14	DMC__DriveStatus__Error	An error is pending in the drive. The “Ready to enable” bit and the “Ready” bit are set to FALSE.	BOOL	RO	-
15	DMC__DriveStatus__Moving positive	The axis moves in positive direction.	BOOL	RO	-
16	DMC__DriveStatus__Moving negative	The axis moves in negative direction.	BOOL	RO	-
1C	DMC__DriveStatus__Digital input 1	Status of the first digital input.	BOOL	RO	-
1D	DMC__DriveStatus__Digital input 2	Status of the second digital input.	BOOL	RO	-
21	DMC__PositioningStatus__Busy	The positioning task is running.	BOOL	RO	-
22	DMC__PositioningStatus__In-Target	The axis is at the target position.	BOOL	RO	-

Subindex (hex)	Name	Meaning	Data Type	Flags	Default
23	DMC__PositioningStatus__Warning	Warning.	BOOL	RO	-
24	DMC__PositioningStatus__Error	Error.	BOOL	RO	-
25	DMC__PositioningStatus__Calibrated	The axis is calibrated.	BOOL	RO	-
26	DMC__PositioningStatus__Accelerate	The axis accelerates.	BOOL	RO	-
27	DMC__PositioningStatus__Decelerate	The axis is decelerating.	BOOL	RO	-
28	DMC__PositioningStatus__Ready to execute	The drive motion control is ready to accept a command. This bit is FALSE … • ... if the drive has a fault • ... if the drive is not activated ... as long as the “PositioningControl__Execute” is pending.	BOOL	RO	-
31	DMC__Set position	Current target position specified by the ramp generator in feedback increments.	LINT	RO	-
32	DMC__Set velocity	Current velocity specified by the ramp generator in 10000ths of the rated motor speed	INT	RO	-
33	DMC__Actual drive time	The time since the start of the travel command in ms. Stops when the target position is reached.	UDINT	RO	-
34	DMC__Actual position lag	Following error.	LINT	RO	-
35	DMC__Actual velocity	Current velocity in 10000ths of the rated motor speed.	INT	RO	-
36	DMC__Actual position	Current position from the feedback (incl. possible offsets due to homing, ...).	LINT	RO	-
37	DMC__Error id	Error Id (Identical to Diag History).	UDINT	RO	-
38	DMC__Input cycle counter	Incremented with each process data cycle.	USINT	RO	-
39	DMC__Channel id		USINT	RO	-
3A	DMC__Latch value	Feedback position at latch time.	LINT	RO	-
3B	DMC__Cyclic info data 1	Synchronous info data	INT	RO	-
3C	DMC__Cyclic info data 2	Synchronous info data	INT	RO	-

Index 2n04 DMC Outputs Ch.x

- Index 2104: DMC Outputs Ch.1
- Index 2904: DMC Outputs Ch.2

Subindex (hex)	Name	Meaning	Data Type	Flags	Default
0	DMC Outputs Ch.x		USINT	RO	0x36 (54_{dec})
02	DMC__FeedbackControl__Enable latch extern on positive edge	Latches to the positive edge of the external input	BOOL	RO	-
03	DMC__FeedbackControl__Set counter	With a rising edge, “Actual position” is set to the value of “Set counter value”.	BOOL	RO	-
04	DMC__FeedbackControl__Enable latch extern on negative edge	Latches to the negative edge of the external input	BOOL	RO	-
11	DMC__DriveControl__Enable	Activate drive	BOOL	RO	-
12	DMC__DriveControl__Reset	Perform a reset of the drive hardware	BOOL	RO	-
21	DMC__PositioningControl__Execute	Start motion command with rising edge The task runs as long as this bit is set or until the command is completed. If the level drops during travel, the axis is brought to a standstill with the deceleration specified for the task.	BOOL	RO	-
22	DMC__PositioningControl__Emergency stop	In the event of a rising edge, decelerate to a standstill with the emergency stop ramp	BOOL	RO	-
31	DMC__Set counter value	s. 0x2n04:03	LINT	RO	-
32	DMC__Target position	Position specification in feedback increments	LINT	RO	-
33	DMC__Target velocity	Maximum velocity during the motion command in 10000ths of the rated motor speed	INT	RO	-
34	DMC__Start type	Type of positioning task: 0x0001: Absolute 0x0002: Relative 0x0003: Endless + 0x0004: Endless - 0x0105: Modulo short 0x0205: Modulo + 0x0305: Modulo - 0x6000: Cali PLC cam 0x6200: Cali Block 0x6E00: Cali set 0x6F00: Cali clear	UINT	RO	-
35	DMC__Target acceleration	Acceleration: time in ms from standstill to reaching the rated motor speed	UINT	RO	-
36	DMC__Target deceleration	Deceleration: time in ms for the deceleration from the rated motor speed to standstill	UINT	RO	-

Index 6n3E TxPDO Data Invalid Ch.x

- Index 603E: TxPDO Data Invalid Ch.1
- Index 683E: TxPDO Data Invalid Ch.2

Subindex (hex)	Name	Meaning	Data type	Flags	Default
0	TxPDO Data Invalid Ch.1		USINT	RO	0x2 (2_{dec})
02	Position actual value	-	BOOL	RO	-

Index 6n3F Error code Ch.x

- Index 603F: Error code Ch.1
- Index 683F: Error code Ch.2

Subindex (hex)	Name	Meaning	Data type	Flags	Default
0	Error code Ch.x	-	UINT	RO	-

Index 6n40 Controlword Ch.x

- Index 6040: Controlword Ch.1
- Index 6840: Controlword Ch.2

Subindex (hex)	Name	Meaning	Data type	Flags	Default
0	Controlword Ch.x	Bit 0: Switch on Bit 1: Enable voltage Bit 2: reserved Bit 3: Enable operation Bit 4 - 6: reserved Bit 7: Fault reset Bit 8 - 15: reserved	UINT	RO	-

Index 6n41 Statusword Ch.x

- Index 6041: Statusword Ch.1
- Index 6841: Statusword Ch.2

Subindex (hex)	Name	Meaning	Data type	Flags	Default
0	Statusword Ch.x	Bit 0: Ready to switch on Bit 1: Switched on Bit 2: Operation enabled Bit 3: Fault Bit 4: reserved Bit 5: reserved Bit 6: Switch on disabled Bit 7: Warning Bit 8 + 9: reserved Bit 10: TxPDOToggle Bit 11: Internal limit active Bit 12: Drive follows the command value Bit 13: Input cycle counter Bit 14 - 15: reserved	UINT	RO	-

Index 6n5E Fault reaction option code Ch.x

- Index 605E: Fault reaction option code Ch.1
- Index 685E: Fault reaction option code Ch.2

Subindex (hex)	Name	Meaning	Data type	Flags	Default
0	Fault reaction option code Ch.x	Possible values: • 0: Disable drive function, motor is free to rotate • 1: Slow down on slow down ramp	UINT	RO	0x0001 (1_{dec})

Index 6n60 Modes of operation Ch.x

- Index 6060: Modes of operation Ch.1
- Index 6860: Modes of operation Ch.2

Subindex (hex)	Name	Meaning	Data type	Flags	Default
0	Modes of operation Ch.x	Possible values: • -125_{dec}: Drive Motion Control (DMC) • -9_{dec}: Cyclic synchronous velocity mode remote (CSVr) • 8_{dec}: Cyclic synchronous position mode (CSP) • 9_{dec}: Cyclic synchronous velocity mode (CSV) • 11_{dec}: Cyclic synchronous torque mode with commutation angle (CSTCA)	SINT	RO	0x08 (8_{dec})

Index 6n61 Modes of operation display Ch.x

- Index 6061: Modes of operation display Ch.1
- Index 6861: Modes of operation display Ch.2

Subindex (hex)	Name	Meaning	Data type	Flags	Default
0	Modes of operation display Ch.x	Possible values: • -125_{dec}: Drive Motion Control (DMC) • -9_{dec}: Cyclic synchronous velocity mode remote (CSVr) • 8_{dec}: Cyclic synchronous position mode (CSP) • 9_{dec}: Cyclic synchronous velocity mode (CSV) • 11_{dec}: Cyclic synchronous torque mode with commutation angle (CSTCA)	USINT	RO	-

Index 6n64 Position actual value Ch.x

- Index 6064: Position actual value Ch.1
- Index 6864: Position actual value Ch.2

Subindex (hex)	Name	Meaning	Data type	Flags	Default
0	Position actual value Ch.x	Actual position 2^{20} increments correspond to one motor revolution	DINT	RO	-

Index 6n65 Following error window Ch.x

- Index 6065: Following error window Ch.1
- Index 6865: Following error window Ch.2

Subindex (hex)	Name	Meaning	Data type	Flags	Default
0	Following error window Ch.x	Following error window The specified value must be multiplied by the corresponding scaling factor • 0xFFFFFFFF (-1_{dec}) = Following error monitoring off. • Any other value = following error monitoring on	UDINT	RO	0xFFFFFFFF (-1_{dec})

Index 6n66 Following error time out Ch.x

- Index 6066: Following error time out Ch.1
- Index 6866: Following error time out Ch.2

Subindex (hex)	Name	Meaning	Data type	Flags	Default
0	Following error time out Ch.x	Following error monitoring timeout Unit: ms If the following error exceeds the following-error window for longer than the timeout set here, the system triggers an error response.	UINT	RO	-

Index 6n6C Velocity actual value Ch.x

- Index 606C: Velocity actual value Ch.1
- Index 686C: Velocity actual value Ch.2

Subindex (hex)	Name	Meaning	Data type	Flags	Default
0	Velocity actual value Ch.x	Actual velocity 2^{32}/16000 increments correspond to one motor revolution per second	DINT	RO	-

Index 6n7B Position range limit Ch.x

- Index 607B: Position range limit Ch.1
- Index 687B: Position range limit Ch.2

Subindex (hex)	Name	Meaning	Data type	Flags	Default
0	Position range limit Ch.x		USINT	RO	0x2 (2_{dec})
01	Min position range limit	Minimum value for the position display of setpoints and actual values. If the value falls below this limit, it underflows to "Max position range limit" "Min position range limit" must always be lower than "Max position range limit"	DINT	RW	0x80000000 (-2147483648_{dec})
02	Max position range limit	Maximum value for the position display of setpoints and actual values. If this limit is exceeded, the value overflows to "Min position range limit" "Max position range limit" must always be greater than "Min position range limit"	DINT	RW	0x7FFFFFFF (2147483647_{dec})

Index 6n71 Target torque Ch.x

- Index 6071: Target torque Ch.1
- Index 6871: Target torque Ch.2

Subindex (hex)	Name	Meaning	Data type	Flags	Default
0	Target torque Ch.x	Configured target torque The value is specified in thousandths (1/1000) of parameter 6075 "Motor rated current" Calculation formula: M = ((Torque actual value / 1000) × rated current)) × torque constant (0x2003:16)	INT	RO	-

Index 6n72 Max torque Ch.x

- Index 6072: Max torque Ch.1
- Index 6872: Max torque Ch.2

Subindex (hex)	Name	Meaning	Data type	Flags	Default
0	Max torque Ch.x	Maximum torque	UINT	RO	-

Index 6n75 Motor rated current Ch.x

- Index 6075: Motor rated current Ch.1
- Index 6875: Motor rated current Ch.2

Subindex (hex)	Name	Meaning	Data type	Flags	Default
0	Motor rated current Ch.x	Nominal current of the motor Unit: mA	UDINT	RO	-

Index 6n77 Torque actual value Ch.x

- Index 6077: Torque actual value Ch.1
- Index 6877: Torque actual value Ch.2

Subindex (hex)	Name	Meaning	Data type	Flags	Default
0	Torque actual value Ch.x	Actual torque The value is specified in thousandths (1/1000) of parameter 6075 "Motor rated current" Calculation formula: M = ((Torque actual value / 1000) × rated current)) × torque constant (0x2003:16)	INT	RO	-

Index 6n79 DC link circuit voltage Ch.x

- Index 6079: DC link circuit voltage Ch.1
- Index 6879: DC link circuit voltage Ch.2

Subindex (hex)	Name	Meaning	Data type	Flags	Default
0	DC link circuit voltage Ch.x	Measured value of the DC link voltage Unit: mV	UDINT	RO	-

Index 6n7A Target position Ch.x

- Index 607A Target position Ch.1
- Index 687A Target position Ch.2

Subindex (hex)	Name	Meaning	Data type	Flags	Default
0	Target position Ch.x	Configured actual position 2^{20} increments correspond to one motor revolution	DINT	RO	-

Index 6n7E Polarity Ch.x

- Index 607E: Polarity Ch.1
- Index 687E: Polarity Ch.2

Subindex (hex)	Name	Meaning	Data type	Flags	Default
0	Polarity Ch.x	Possible values: • 0: global polarity inversion disabled • 1: global polarity inversion	USINT	RO	0

Index 6n80 Max motor speed Ch.x

- Index 6080: Max motor speed Ch.1
- Index 6880: Max motor speed Ch.2

Subindex (hex)	Name	Meaning	Data type	Flags	Default
0	Max motor speed Ch.x	Maximum velocity of the motor Unit: 1/min	UDINT	RO	0x000186A0 (100000_{dec})

Index 6n91 Gear ratio Ch.x

- Index 6091: Gear ratio Ch.1
- Index 6891: Gear ratio Ch.2

Subindex (hex)	Name	Meaning	Data type	Flags	Default
0	Gear ratio Ch.x		USINT	RO	0x2 (2_{dec})
01	Motor shaft revolutions	These parameters are used to scale all positions and velocities from the motor side to the load side of a gear unit. See chapter Set gear ratio [▶ 42].	UDINT	RW	0x1 (1_{dec})
02	Driving shaft revolutions		UDINT	RW	0x1 (1_{dec})

Index 6nB1 Velocity offset Ch.x

- Index 60B1: Velocity offset Ch.1
- Index 68B1: Velocity offset Ch.2

Subindex (hex)	Name	Meaning	Data type	Flags	Default
0	Velocity offset Ch.x	External velocity feedforward	DINT	RO	-

Index 6nB2 Torque offset Ch.x

- Index 60B2: Torque offset Ch.1
- Index 68B2: Torque offset Ch.2

Index (hex)	Name	Meaning	Data type	Flags	Default
0	Torque offset Ch.x	External torque feedforward The value is specified in thousandths (1/1000) of parameter 6075 "Motor rated current" Calculation formula: M = ((Torque actual value / 1000) × rated current)) × torque constant (0x2003:16)	INT	RO	-

Index 6nB8 Touch probe function Ch.x

- Index 60B8 Touch probe function Ch.1
- Index 68B8 Touch probe function Ch.2

Index (hex)	Name	Meaning	Data type	Flags	Default
0	Touch probe function Ch.x	• Bit 0: TP1 enable • Bit 1: TP1 Continous • Bit 2: TP1 Trigger mode • Bit 3: - • Bit 4: TP1 Enable pos. Edge • Bit 5: TP1 Enable neg. edge • Bit 6: - • Bit 7: - • Bit 8: TP2 Enable • Bit 9: TP2 Continous • Bit 10: TP2 Trigger mode • Bit 11: - • Bit 12: TP2 Enable pos. Edge • Bit 13: TP2 Enable neg. edge • Bit 14: - • Bit 15: -	UINT	RO	-

Index 6nB9 Touch probe status Ch.x

- Index 60B9 Touch probe status Ch.1
- Index 68B9 Touch probe status Ch.2

Subindex (hex)	Name	Meaning	Data type	Flags	Default
0	Touch probe status Ch.x	• Bit 0: TP1 Enable • Bit 1: TP1 Pos. value stored • Bit 2: TP1 Input • Bit 7: TP1 Input • Bit 8: TP2 Enable • Bit 9: TP2 Pos. value stored • Bit 10: TP2 Neg. value stored • Bit 15: TP2 Input	UINT	RO	-

Index 6nBA Touch probe 1 positive edge Ch.x

- Index 60BA Touch probe 1 positive edge Ch.1
- Index 68BA Touch probe 1 positive edge Ch.2

Subindex (hex)	Name	Meaning	Data type	Flags	Default
0	Touch probe 1 positive edge Ch.x	Position value at the last detected rising edge of TP1. 2^{20} increments correspond to one motor revolution	DINT	RO	-

Index 6nBB Touch probe 1 negative edge Ch.x

- Index 60BB Touch probe 1 negative edge Ch.1
- Index 68BB Touch probe 1 negative edge Ch.2

Subindex (hex)	Name	Meaning	Data type	Flags	Default
0	Touch probe 1 negative edge Ch.x	Position value at the last detected rising edge of TP1. 2^{20} increments correspond to one motor revolution	DINT	RO	-

Index 6nBC Touch probe 2 positive edge Ch.x

- Index 60BC Touch probe 2 positive edge Ch.1
- Index 68BC Touch probe 2 positive edge Ch.2

Subindex (hex)	Name	Meaning	Data type	Flags	Default
0	Touch probe 2 positive edge Ch.x	Position value at the last detected rising edge of TP2. 2^{20} increments correspond to one motor revolution	DINT	RO	-

Index 6nBD Touch probe 2 negative edge Ch.x

- Index 60BD: Touch probe 2 negative edge Ch.1
- Index 68BD: Touch probe 2 negative edge Ch.2

Subindex (hex)	Name	Meaning	Data type	Flags	Default
0	Touch probe 2 negative edge Ch.x	Position value at the last detected falling edge of TP2. 2^{20} increments correspond to one motor revolution	DINT	RO	-

6nD0 Touch probe source Ch.x

- 60D0 Touch probe source Ch.1
- 68D0 Touch probe source Ch.2

Subindex (hex)	Name	Meaning	Data Type	Flags	Default
0	Touch probe source Ch.x		USINT	RO	0x2 (2_{dec})
01	Touch probe 1 source	Possible values: • 1_{dec}: Touch probe input 1	INT	RW	0x1 (1_{dec})
02	Touch probe 2 source	Possible values: • 2_{dec}: Touch probe input 2	INT	RW	0x2 (2_{dec})

Index 6nD1 Touch probe time stamp 1 positive value Ch.x

- Index 60D1: Touch probe time stamp 1 positive value Ch.1
- Index 68D1: Touch probe time stamp 1 positive value Ch.2

Subindex (hex)	Name	Meaning	Data type	Flags	Default
0	Touch probe time stamp 1 positive value Ch.x	Position value at the last detected rising edge of TP1	UDINT	RO	-

Index 6nD2 Touch probe time stamp 1 negative value Ch.x

- Index 60D2: Touch probe time stamp 1 negative value Ch.1
- Index 68D2: Touch probe time stamp 1 negative value Ch.2

Subindex (hex)	Name	Meaning	Data type	Flags	Default
0	Touch probe time stamp 1 negative value Ch.x	Position value at the last detected falling edge of TP1	UDINT	RO	-

Index 6nD3 Touch probe time stamp 2 positive value Ch.x

- Index 60D3: Touch probe time stamp 2 positive value Ch.1
- Index 68D3: Touch probe time stamp 2 positive value Ch.2

Subindex (hex)	Name	Meaning	Data type	Flags	Default
0	Touch probe time stamp 2 positive value Ch.x	Position value at the last detected rising edge of TP2	UDINT	RO	-

Index 6nD4 Touch probe time stamp 2 negative value Ch.x

- Index 60D4: Touch probe time stamp 2 negative value Ch.1

- Index 68D4: Touch probe time stamp 2 negative value Ch.2

Subindex (hex)	Name	Meaning	Data type	Flags	Default
0	Touch probe time stamp 2 negative value Ch.x	Position value at the last detected falling edge of TP2	UDINT	RO	-

Index 6nD9 Supported synchronization functions Ch.x

- Index 60D9: Supported synchronization functions Ch.1
- Index 68D9: Supported synchronization functions Ch.2

Subindex (hex)	Name	Meaning	Data type	Flags	Default
0	Supported synchronization functions Ch.x		UDINT	RO	0x0000003 (3_{dec})

Index 6nDA Synchronization function settings Ch.x

- Index 60DA: Synchronization function settings Ch.1
- Index 68DA: Synchronization function settings Ch.2

Subindex (hex)	Name	Meaning	Data type	Flags	Default
0	Synchronization function settings Ch.x	-	UDINT	RO	-

Index 6nE0 Positive torque limit value Ch.x

- Index 60E0: Positive torque limit value Ch.1
- Index 68E0: Positive torque limit value Ch.2

Subindex (hex)	Name	Meaning	Data type	Flags	Default
0	Positive torque limit value Ch.x	Torque limit in the positive direction of rotation	UINT	RO	0x7FFF (32767_{dec})

Index 6nE1 Negative torque limit value Ch.x

- Index 60E1: Negative torque limit value Ch.1
- Index 68E1: Negative torque limit value Ch.2

Subindex (hex)	Name	Meaning	Data type	Flags	Default
0	Negative torque limit value Ch.1	Torque limit in the negative direction of rotation	UINT	RO	0x7FFF (32767_{dec})

Index 6nEA Commutation angle Ch.x

- Index 60EA: Commutation angle Ch.1
- Index 68EA: Commutation angle Ch.2

Subindex (hex)	Name	Meaning	Data type	Flags	Default
0	Commutation angle Ch.x	Commutation angle for the CSTCA operating mode Unit: 2^{16} / 360°	UINT	RO	-

Index 6nF4 Following error actual value Ch.x

- Index 60F4: Following error actual value Ch.1
- Index 68F4: Following error actual value Ch.2

Subindex (hex)	Name	Meaning	Data type	Flags	Default
0	Following error actual value Ch.x	Current following error	DINT	RO	-

Index 6nFD Digital Inputs Ch.x

- Index 60FD: Digital Inputs Ch.1
- Index 68FD: Digital Inputs Ch.2

Subindex (hex)	Name	Meaning	Data type	Flags	Default
0	Digital Inputs Ch.x	-	UDINT	RO	-

Index 6nFE Digital Outputs Ch.x

- Index 60FE: Digital Outputs Ch.1
- Index 68FE: Digital Outputs Ch.2

Subindex (hex)	Name	Meaning	Data type	Flags	Default
0	Digital Outputs Ch.x		USINT	RO	0x1 (1_{dec})
01	Digital Outputs	Controls the digital outputs of the digital combination channels: • DIO1: Bit 16 (0x00010000) • DIO2: Bit 17 (0x00020000)	UDINT	RW	0x0 (0_{dec})

Index 6nFF Target velocity Ch.x

- Index 60FF: Target velocity Ch.1
- Index 68FF: Target velocity Ch.2

Subindex (hex)	Name	Meaning	Data type	Flags	Default
0	Target velocity Ch.x	Configured actual velocity 2^{32}/16000 increments correspond to one motor revolution per second	DINT	RO	-

Index 6n02 Supported drive modes Ch.x

- Index 6502: Supported drive modes Ch.1
- Index 6D02: Supported drive modes Ch.2

Subindex (hex)	Name	Meaning	Data type	Flags	Default
0	Supported drive modes Ch.x	Specification of the supported operating modes: • Bit 0: PP • Bit 1: VL • Bit 2: PV • Bit 3: TQ • Bit 4: R • Bit 5: HM • Bit 6: IP • Bit 7: CSP • Bit 8: CSV • Bit 9: CST • Bit 10: CSTCA • Bit 11…15: reserved • Bit 16…31: Manufacturer-specific	UDINT	RO	0x00000580 (1408_{dec})

9.4 Standard objects

1000 Device type

Index (hex)	Name	Meaning	Data type	Flags	Default
1000:0	Device type	EtherCAT slave device type: the low word contains the CoE profile used (402_{dec}).	UDINT	RO	0x00020192 (131474_{dec})

1001 Error register

Index (hex)	Name	Meaning	Data Type	Flags	Default
1001:0	Error register	-	USINT	RO	-

1008 Device name

Index (hex)	Name	Meaning	Data Type	Flags	Default
1008:0	Device name	Device name of the EtherCAT slave	STRING(19)	RO	-

1009 Hardware version

Index (hex)	Name	Meaning	Data Type	Flags	Default
1009:0	Hardware version	Hardware version of the EtherCAT slave	STRING(2)	RO	-

100A Software version

Index (hex)	Name	Meaning	Data Type	Flags	Default
100A:0	Software version	Firmware version of the EtherCAT slave	STRING(2)	RO	-

100B Bootloader version

Index (hex)	Name	Meaning	Data Type	Flags	Default
100B:0	Bootloader version	-	STRING(32)	RO	-

1011 Restore default parameters

Index (hex)	Name	Meaning	Data Type	Flags	Default
1011:0	Restore default parameters	Restoring the default parameters	USINT	RO	0x1 (1_{dec})

1018 Identity

Index (hex)	Name	Meaning	Data Type	Flags	Default
1018:0	Identity	Information for identifying the slave	USINT	RO	0x4 (4_{dec})
1018:01	Vendor ID	Vendor ID of the EtherCAT slave	UDINT	RO	0x2 (2_{dec})
1018:02	Product code	Product code of the EtherCAT slave	UDINT	RO	0x1CF44052 (485769298_{dec})
1018:03	Revision	Revision number of the EtherCAT slave; the Low Word (bit 0-15) indicates the special terminal number, the High Word (bit 16-31) refers to the device description	UDINT	RO	-
1018:04	Serial number	Serial number of the EtherCAT slave; the low byte (bit 0-7) of the low word contains the year of production, the high byte (bit 8-15) of the low word contains the week of production, the high word (bit 16-31) is 0	UDINT	RO	-

1020 Device Statistics

Index (hex)	Name	Meaning	Data Type	Flags	Default
1020:0	Device Statistics		USINT	RO	0x3 (3_{dec})
1020:01	Time since power on	Operating time since last power-on in s	UDINT	RO	-
1020:02	Total time powered	Total operating time in s	UDINT	RO	-
1020:03	Number of power cycles	Number of power cycles	UDINT	RO	-

10E2 Manufacturer-specific Identification Code

Index (hex)	Name	Meaning	Data Type	Flags	Default
10E2:0	Manufacturer-specific Identification Code	eBIC	USINT	RO	0x1 (1_{dec})

10F0 Backup parameter handling

Index (hex)	Name	Meaning	Data Type	Flags	Default
10F0:0	Backup parameter handling		USINT	RO	0x1 (1_{dec})
10F0:01	Checksum	Checksum across all backup entries of the EtherCAT slave	UDINT	RO	-

10F3 Diagnosis History

Index (hex)	Name	Meaning	Data Type	Flags	Default
10F3:0	Diagnosis History		USINT	RO	0x37 (55_{dec})
10F3:01	Maximum Messages	Maximum number of stored messages	USINT	RO	-
10F3:02	Newest Message	Subindex of the newest message	USINT	RO	-
10F3:03	Newest Acknowledged Message	Subindex of the last acknowledged message	USINT	RW	-
10F3:04	New Messages Available	Indicates that a new message is available	BOOL	RO	-
10F3:05	Flags	-	UINT	RW	-
10F3:06	Diagnosis Message 001	-	ARRAY [0..31] OF BYTE	RO	-
10F3:07	Diagnosis Message 002	-	ARRAY [0..31] OF BYTE	RO	-
10F3:08	Diagnosis Message 003	-	ARRAY [0..31] OF BYTE	RO	-
…	…	…	…	…	…
10F3:35	Diagnosis Message 048	-	ARRAY [0..31] OF BYTE	RO	-
10F3:36	Diagnosis Message 049	-	ARRAY [0..31] OF BYTE	RO	-
10F3:37	Diagnosis Message 050	-	ARRAY [0..31] OF BYTE	RO	-

10F8 Timestamp Object

Index (hex)	Name	Meaning	Data Type	Flags	Default
10F8:0	Timestamp Object	-	ULINT	RO	-

1460 DS402 RxPDO-Par Outputs Ch.1

Index (hex)	Name	Meaning	Data Type	Flags	Default
1460:0	DS402 RxPDO-Par Outputs Ch.1		USINT	RO	0x6 (6_{dec})
1460:06	Exclude RxPDOs		ARRAY [0..1] OF BYTE	RO	[6116]

1461 DS402 RxPDO-Par Outputs 32 Bit Ch.1

Index (hex)	Name	Meaning	Data Type	Flags	Default
1461:0	DS402 RxPDO-Par Outputs 32 Bit Ch.1		USINT	RO	0x6 (6_{dec})
1461:06	Exclude RxPDOs		ARRAY [0..1] OF BYTE	RO	[6016]

14E0 DS402 RxPDO-Par Outputs Ch.2

Index (hex)	Name	Meaning	Data Type	Flags	Default
14E0:0	DS402 RxPDO-Par Outputs Ch.2		USINT	RO	0x6 (6_{dec})
14E0:06	Exclude RxPDOs		ARRAY [0..1] OF BYTE	RO	[e116]

14E1 DS402 RxPDO-Par Outputs 32 Bit Ch.2

Index (hex)	Name	Meaning	Data Type	Flags	Default
14E1:0	DS402 RxPDO-Par Outputs 32 Bit Ch.2		USINT	RO	0x6 (6_{dec})
14E1:06	Exclude RxPDOs		ARRAY [0..1] OF BYTE	RO	[e016]

1600 DS402 RxPDO-Map Controlword Ch.1

Index (hex)	Name	Meaning	Data Type	Flags	Default
1600:0	DS402 RxPDO-Map Controlword Ch.1		USINT	RO	0x1 (1_{dec})
1600:01	SubIndex 001		UDINT	RO	0x6040:00, 16

1601 DS402 RxPDO-Map Target velocity Ch.1

Index (hex)	Name	Meaning	Data Type	Flags	Default
1601:0	DS402 RxPDO-Map Target velocity Ch.1		USINT	RO	0x1 (1_{dec})
1601:01	SubIndex 001		UDINT	RO	0x60ff:00, 32

1602 DS402 RxPDO-Map Target torque Ch.1

Index (hex)	Name	Meaning	Data Type	Flags	Default
1602:0	DS402 RxPDO-Map Target torque Ch.1		USINT	RO	0x1 (1_{dec})
1602:01	SubIndex 001		UDINT	RO	0x6071:00, 16

1603 DS402 RxPDO-Map Commutation angle Ch.1

Index (hex)	Name	Meaning	Data Type	Flags	Default
1603:0	DS402 RxPDO-Map Commutation angle Ch.1		USINT	RO	0x1 (1_{dec})
1603:01	SubIndex 001		UDINT	RO	0x60ea:00, 16

1604 DS402 RxPDO-Map Torque limitation Ch.1

Index (hex)	Name	Meaning	Data Type	Flags	Default
1604:0	DS402 RxPDO-Map Torque limitation Ch.1		USINT	RO	0x1 (1_{dec})
1604:01	SubIndex 001		UDINT	RO	0x6072:00, 16

1605 DS402 RxPDO-Map Torque offset Ch.1

Index (hex)	Name	Meaning	Data Type	Flags	Default
1605:0	DS402 RxPDO-Map Torque offset Ch.1		USINT	RO	0x1 (1_{dec})
1605:01	SubIndex 001		UDINT	RO	0x60b2:00, 16

1606 DS402 RxPDO-Map Target position Ch.1

Index (hex)	Name	Meaning	Data Type	Flags	Default
1606:0	DS402 RxPDO-Map Target position Ch.1		USINT	RO	0x1 (1_{dec})
1606:01	SubIndex 001		UDINT	RO	0x607a:00, 32

1607 DS402 RxPDO-Map Touch probe function Ch.1

Index (hex)	Name	Meaning	Data Type	Flags	Default
1607:0	DS402 RxPDO-Map Touch probe function Ch.1		USINT	RO	0x1 (1_{dec})
1607:01	SubIndex 001		UDINT	RO	0x60b8:00, 16

1608 DS402 RxPDO-Map Modes of operation Ch.1

Index (hex)	Name	Meaning	Data Type	Flags	Default
1608:0	DS402 RxPDO-Map Modes of operation Ch.1		USINT	RO	0x1 (1_{dec})
1608:01	SubIndex 001		UDINT	RO	0x6060:00, 8

1609 DS402 RxPDO-Map Velocity offset Ch.1

Index (hex)	Name	Meaning	Data Type	Flags	Default
1609:0	DS402 RxPDO-Map Velocity offset Ch.1		USINT	RO	0x1 (1_{dec})
1609:01	SubIndex 001		UDINT	RO	0x60b1:00, 32

160A DS402 RxPDO-Map Positive Torque limit value Ch.1

Index (hex)	Name	Meaning	Data Type	Flags	Default
160A:0	DS402 RxPDO-Map Positive Torque limit value Ch.1		USINT	RO	0x1 (1_{dec})
160A:01	SubIndex 001		UDINT	RO	0x60e0:00, 16

160B DS402 RxPDO-Map Negative Torque limit value Ch.1

Index (hex)	Name	Meaning	Data Type	Flags	Default
160B:0	DS402 RxPDO-Map Negative Torque limit value Ch.1		USINT	RO	0x1 (1_{dec})
160B:01	SubIndex 001		UDINT	RO	0x60e1:00, 16

1610 DS402 RxPDO-Map Digital Outputs Ch.1

Index (hex)	Name	Meaning	Data Type	Flags	Default
1610:0	DS402 RxPDO-Map Digital Outputs Ch.1		USINT	RO	0x1 (1_{dec})
1610:01	SubIndex 001	PDO Mapping Entry for “Digital Outputs”.	UDINT	RO	0x60fe:01, 32

1660 DS402 RxPDO-Map Outputs Ch.1

Index (hex)	Name	Meaning	Data Type	Flags	Default
1660:0	DS402 RxPDO-Map Outputs Ch.1		USINT	RO	0x12 (18_{dec})
1660:01	SubIndex 001		UDINT	RO	0x0000:00, 1
1660:02	SubIndex 002	PDO Mapping Entry for “DMC__FeedbackControl__Enable latch extern on positive edge”.	UDINT	RO	0x2104:02, 1
1660:03	SubIndex 003	PDO Mapping Entry for “DMC__FeedbackControl__Set counter”.	UDINT	RO	0x2104:03, 1
1660:04	SubIndex 004	PDO Mapping Entry for “DMC__FeedbackControl__Enable latch extern on negative edge”.	UDINT	RO	0x2104:04, 1
1660:05	SubIndex 005		UDINT	RO	0x0000:00, 12
1660:06	SubIndex 006	PDO Mapping Entry for “DMC__DriveControl__Enable”.	UDINT	RO	0x2104:11, 1
1660:07	SubIndex 007	PDO Mapping Entry for “DMC__DriveControl__Reset”.	UDINT	RO	0x2104:12, 1
1660:08	SubIndex 008		UDINT	RO	0x0000:00, 14
1660:09	SubIndex 009	PDO Mapping Entry for “DMC__PositioningControl__Execute”.	UDINT	RO	0x2104:21, 1
1660:0A	SubIndex 010	PDO Mapping Entry for “DMC__PositioningControl__Emergency stop”.	UDINT	RO	0x2104:22, 1
1660:0B	SubIndex 011		UDINT	RO	0x0000:00, 14
1660:0C	SubIndex 012	PDO Mapping Entry for “DMC__Set counter value”.	UDINT	RO	0x2104:31, 64
1660:0D	SubIndex 013	PDO Mapping Entry for “DMC__Target position”.	UDINT	RO	0x2104:32, 64
1660:0E	SubIndex 014	PDO Mapping Entry for “DMC__Target velocity”.	UDINT	RO	0x2104:33, 16
1660:0F	SubIndex 015	PDO Mapping Entry for “DMC__Start type”.	UDINT	RO	0x2104:34, 16
1660:10	SubIndex 016	PDO Mapping Entry for “DMC__Target acceleration”.	UDINT	RO	0x2104:35, 16
1660:11	SubIndex 017	PDO Mapping Entry for “DMC__Target deceleration”.	UDINT	RO	0x2104:36, 16
1660:12	SubIndex 018		UDINT	RO	0x0000:00, 80

1661 DS402 RxPDO-Map Outputs 32 Bit Ch.1

Index (hex)	Name	Meaning	Data Type	Flags	Default
1661:0	DS402 RxPDO-Map Outputs 32 Bit Ch.1		USINT	RO	0x14 (20_{dec})
1661:01	SubIndex 001		UDINT	RO	0x0000:00, 1
1661:02	SubIndex 002	PDO Mapping Entry for “DMC__FeedbackControl__Enable latch extern on positive edge”.	UDINT	RO	0x2104:02, 1
1661:03	SubIndex 003	PDO Mapping Entry for “DMC__FeedbackControl__Set counter”.	UDINT	RO	0x2104:03, 1
1661:04	SubIndex 004	PDO Mapping Entry for “DMC__FeedbackControl__Enable latch extern on negative edge”.	UDINT	RO	0x2104:04, 1
1661:05	SubIndex 005		UDINT	RO	0x0000:00, 12
1661:06	SubIndex 006	PDO Mapping Entry for “DMC__DriveControl__Enable”.	UDINT	RO	0x2104:11, 1
1661:07	SubIndex 007	PDO Mapping Entry for “DMC__DriveControl__Reset”.	UDINT	RO	0x2104:12, 1
1661:08	SubIndex 008		UDINT	RO	0x0000:00, 14
1661:09	SubIndex 009	PDO Mapping Entry for “DMC__PositioningControl__Execute”.	UDINT	RO	0x2104:21, 1
1661:0A	SubIndex 010	PDO Mapping Entry for “DMC__PositioningControl__Emergency stop”.	UDINT	RO	0x2104:22, 1
1661:0B	SubIndex 011		UDINT	RO	0x0000:00, 14
1661:0C	SubIndex 012	PDO Mapping Entry for “DMC__Set counter value”.	UDINT	RO	0x2104:31, 32
1661:0D	SubIndex 013		UDINT	RO	0x0000:00, 32
1661:0E	SubIndex 014	PDO Mapping Entry for “DMC__Target position”.	UDINT	RO	0x2104:32, 32
1661:0F	SubIndex 015		UDINT	RO	0x0000:00, 32
1661:10	SubIndex 016	PDO Mapping Entry for “DMC__Target velocity”.	UDINT	RO	0x2104:33, 16
1661:11	SubIndex 017	PDO Mapping Entry for “DMC__Start type”.	UDINT	RO	0x2104:34, 16
1661:12	SubIndex 018	PDO Mapping Entry for “DMC__Target acceleration”.	UDINT	RO	0x2104:35, 16
1661:13	SubIndex 019	PDO Mapping Entry for “DMC__Target deceleration”.	UDINT	RO	0x2104:36, 16
1661:14	SubIndex 020		UDINT	RO	0x0000:00, 80

1670 DS402 RxPDO-Map Dynamic Outputs Ch.1

Index (hex)	Name	Meaning	Data Type	Flags	Default
1670:0	DS402 RxPDO-Map Dynamic Outputs Ch.1		USINT	RO	0x1 (1_{dec})
1670:01	SubIndex 001	PDO Mapping Entry for “Dynoutput cycle counter”.	UDINT	RW	0x200b:04, 8
1670:02	SubIndex 002	-	UDINT	RW	-
1670:03	SubIndex 003	-	UDINT	RW	-
…	…	…	…	…	…
1670:FD	SubIndex 253	-	UDINT	RW	-
1670:FE	SubIndex 254	-	UDINT	RW	-
1670:FF	SubIndex 255	-	UDINT	RW	-

1680 DS402 RxPDO-Map Controlword Ch.2

Index (hex)	Name	Meaning	Data Type	Flags	Default
1680:0	DS402 RxPDO-Map Controlword Ch.2		USINT	RO	0x1 (1_{dec})
1680:01	SubIndex 001		UDINT	RO	0x6840:00, 16

1681 DS402 RxPDO-Map Target velocity Ch.2

Index (hex)	Name	Meaning	Data Type	Flags	Default
1681:0	DS402 RxPDO-Map Target velocity Ch.2		USINT	RO	0x1 (1_{dec})
1681:01	SubIndex 001		UDINT	RO	0x68ff:00, 32

1682 DS402 RxPDO-Map Target torque Ch.2

Index (hex)	Name	Meaning	Data Type	Flags	Default
1682:0	DS402 RxPDO-Map Target torque Ch.2		USINT	RO	0x1 (1_{dec})
1682:01	SubIndex 001		UDINT	RO	0x6871:00, 16

1683 DS402 RxPDO-Map Commutation angle Ch.2

Index (hex)	Name	Meaning	Data Type	Flags	Default
1683:0	DS402 RxPDO-Map Commutation angle Ch.2		USINT	RO	0x1 (1_{dec})
1683:01	SubIndex 001		UDINT	RO	0x68ea:00, 16

1684 DS402 RxPDO-Map Torque limitation Ch.2

Index (hex)	Name	Meaning	Data Type	Flags	Default
1684:0	DS402 RxPDO-Map Torque limitation Ch.2		USINT	RO	0x1 (1_{dec})
1684:01	SubIndex 001		UDINT	RO	0x6872:00, 16

1685 DS402 RxPDO-Map Torque offset Ch.2

Index (hex)	Name	Meaning	Data Type	Flags	Default
1685:0	DS402 RxPDO-Map Torque offset Ch.2		USINT	RO	0x1 (1_{dec})
1685:01	SubIndex 001		UDINT	RO	0x68b2:00, 16

1686 DS402 RxPDO-Map Target position Ch.2

Index (hex)	Name	Meaning	Data Type	Flags	Default
1686:0	DS402 RxPDO-Map Target position Ch.2		USINT	RO	0x1 (1_{dec})
1686:01	SubIndex 001		UDINT	RO	0x687a:00, 32

1687 DS402 RxPDO-Map Touch probe function Ch.2

Index (hex)	Name	Meaning	Data Type	Flags	Default
1687:0	DS402 RxPDO-Map Touch probe function Ch.2		USINT	RO	0x1 (1_{dec})
1687:01	SubIndex 001		UDINT	RO	0x68b8:00, 16

1688 DS402 RxPDO-Map Modes of operation Ch.2

Index (hex)	Name	Meaning	Data Type	Flags	Default
1688:0	DS402 RxPDO-Map Modes of operation Ch.2		USINT	RO	0x1 (1_{dec})
1688:01	SubIndex 001		UDINT	RO	0x6860:00, 8

1689 DS402 RxPDO-Map Velocity offset Ch.2

Index (hex)	Name	Meaning	Data Type	Flags	Default
1689:0	DS402 RxPDO-Map Velocity offset Ch.2		USINT	RO	0x1 (1_{dec})
1689:01	SubIndex 001		UDINT	RO	0x68b1:00, 32

168A DS402 RxPDO-Map Positive Torque limit value Ch.2

Index (hex)	Name	Meaning	Data Type	Flags	Default
168A:0	DS402 RxPDO-Map Positive Torque limit value Ch.2		USINT	RO	0x1 (1_{dec})
168A:01	SubIndex 001		UDINT	RO	0x68e0:00, 16

168B DS402 RxPDO-Map Negative Torque limit value Ch.2

Index (hex)	Name	Meaning	Data Type	Flags	Default
168B:0	DS402 RxPDO-Map Negative Torque limit value Ch.2		USINT	RO	0x1 (1_{dec})
168B:01	SubIndex 001		UDINT	RO	0x68e1:00, 16

1690 DS402 RxPDO-Map Digital Outputs Ch.2

Index (hex)	Name	Meaning	Data Type	Flags	Default
1690:0	DS402 RxPDO-Map Digital Outputs Ch.2		USINT	RO	0x1 (1_{dec})
1690:01	SubIndex 001	PDO Mapping Entry for “Digital Outputs”.	UDINT	RO	0x68fe:01, 32

16E0 DS402 RxPDO-Map Outputs Ch.2

Index (hex)	Name	Meaning	Data Type	Flags	Default
16E0:0	DS402 RxPDO-Map Outputs Ch.2		USINT	RO	0x12 (18_{dec})
16E0:01	SubIndex 001		UDINT	RO	0x0000:00, 1
16E0:02	SubIndex 002	PDO Mapping Entry for “DMC__FeedbackControl__Enable latch extern on positive edge”.	UDINT	RO	0x2904:02, 1
16E0:03	SubIndex 003	PDO Mapping Entry for “DMC__FeedbackControl__Set counter”.	UDINT	RO	0x2904:03, 1
16E0:04	SubIndex 004	PDO Mapping Entry for “DMC__FeedbackControl__Enable latch extern on negative edge”.	UDINT	RO	0x2904:04, 1
16E0:05	SubIndex 005		UDINT	RO	0x0000:00, 12
16E0:06	SubIndex 006	PDO Mapping Entry for “DMC__DriveControl__Enable”.	UDINT	RO	0x2904:11, 1
16E0:07	SubIndex 007	PDO Mapping Entry for “DMC__DriveControl__Reset”.	UDINT	RO	0x2904:12, 1
16E0:08	SubIndex 008		UDINT	RO	0x0000:00, 14
16E0:09	SubIndex 009	PDO Mapping Entry for “DMC__PositioningControl__Execute”.	UDINT	RO	0x2904:21, 1
16E0:0A	SubIndex 010	PDO Mapping Entry for “DMC__PositioningControl__Emergency stop”.	UDINT	RO	0x2904:22, 1
16E0:0B	SubIndex 011		UDINT	RO	0x0000:00, 14
16E0:0C	SubIndex 012	PDO Mapping Entry for “DMC__Set counter value”.	UDINT	RO	0x2904:31, 64
16E0:0D	SubIndex 013	PDO Mapping Entry for “DMC__Target position”.	UDINT	RO	0x2904:32, 64
16E0:0E	SubIndex 014	PDO Mapping Entry for “DMC__Target velocity”.	UDINT	RO	0x2904:33, 16
16E0:0F	SubIndex 015	PDO Mapping Entry for “DMC__Start type”.	UDINT	RO	0x2904:34, 16
16E0:10	SubIndex 016	PDO Mapping Entry for “DMC__Target acceleration”.	UDINT	RO	0x2904:35, 16
16E0:11	SubIndex 017	PDO Mapping Entry for “DMC__Target deceleration”.	UDINT	RO	0x2904:36, 16
16E0:12	SubIndex 018		UDINT	RO	0x0000:00, 80

16E1 DS402 RxPDO-Map Outputs 32 Bit Ch.2

Index (hex)	Name	Meaning	Data Type	Flags	Default
16E1:0	DS402 RxPDO-Map Outputs 32 Bit Ch.2		USINT	RO	0x14 (20_{dec})
16E1:01	SubIndex 001		UDINT	RO	0x0000:00, 1
16E1:02	SubIndex 002	PDO Mapping Entry for “DMC__FeedbackControl__Enable latch extern on positive edge”.	UDINT	RO	0x2904:02, 1
16E1:03	SubIndex 003	PDO Mapping Entry for “DMC__FeedbackControl__Set counter”.	UDINT	RO	0x2904:03, 1
16E1:04	SubIndex 004	PDO Mapping Entry for “DMC__FeedbackControl__Enable latch extern on negative edge”.	UDINT	RO	0x2904:04, 1
16E1:05	SubIndex 005		UDINT	RO	0x0000:00, 12
16E1:06	SubIndex 006	PDO Mapping Entry for “DMC__DriveControl__Enable”.	UDINT	RO	0x2904:11, 1
16E1:07	SubIndex 007	PDO Mapping Entry for “DMC__DriveControl__Reset”.	UDINT	RO	0x2904:12, 1
16E1:08	SubIndex 008		UDINT	RO	0x0000:00, 14
16E1:09	SubIndex 009	PDO Mapping Entry for “DMC__PositioningControl__Execute”.	UDINT	RO	0x2904:21, 1
16E1:0A	SubIndex 010	PDO Mapping Entry for “DMC__PositioningControl__Emergency stop”.	UDINT	RO	0x2904:22, 1
16E1:0B	SubIndex 011		UDINT	RO	0x0000:00, 14
16E1:0C	SubIndex 012	PDO Mapping Entry for “DMC__Set counter value”.	UDINT	RO	0x2904:31, 32
16E1:0D	SubIndex 013		UDINT	RO	0x0000:00, 32
16E1:0E	SubIndex 014	PDO Mapping Entry for “DMC__Target position”.	UDINT	RO	0x2904:32, 32
16E1:0F	SubIndex 015		UDINT	RO	0x0000:00, 32
16E1:10	SubIndex 016	PDO Mapping Entry for “DMC__Target velocity”.	UDINT	RO	0x2904:33, 16
16E1:11	SubIndex 017	PDO Mapping Entry for “DMC__Start type”.	UDINT	RO	0x2904:34, 16
16E1:12	SubIndex 018	PDO Mapping Entry for “DMC__Target acceleration”.	UDINT	RO	0x2904:35, 16
16E1:13	SubIndex 019	PDO Mapping Entry for “DMC__Target deceleration”.	UDINT	RO	0x2904:36, 16
16E1:14	SubIndex 020		UDINT	RO	0x0000:00, 80

16F0 DS402 RxPDO-Map Dynamic Outputs Ch.2

Index (hex)	Name	Meaning	Data Type	Flags	Default
16F0:0	DS402 RxPDO-Map Dynamic Outputs Ch.2		USINT	RO	0x1 (1_{dec})
16F0:01	SubIndex 001	PDO Mapping Entry for “Dynoutput cycle counter”.	UDINT	RW	0x280b:04, 8
16F0:02	SubIndex 002	-	UDINT	RW	-
16F0:03	SubIndex 003	-	UDINT	RW	-
…	…	…	…	…	…
16F0:FD	SubIndex 253	-	UDINT	RW	-
16F0:FE	SubIndex 254	-	UDINT	RW	-
16F0:FF	SubIndex 255	-	UDINT	RW	-

1860 DS402 TxPDO-Par Inputs Ch.1

Index (hex)	Name	Meaning	Data Type	Flags	Default
1860:0	DS402 TxPDO-Par Inputs Ch.1		USINT	RO	0x6 (6_{dec})
1860:06	Exclude TxPDOs		ARRAY [0..1] OF BYTE	RO	[611a]

1861 DS402 TxPDO-Par Inputs 32 Bit Ch.1

Index (hex)	Name	Meaning	Data Type	Flags	Default
1861:0	DS402 TxPDO-Par Inputs 32 Bit Ch.1		USINT	RO	0x6 (6_{dec})
1861:06	Exclude TxPDOs		ARRAY [0..1] OF BYTE	RO	[601a]

18E0 DS402 TxPDO-Par Inputs Ch.2

Index (hex)	Name	Meaning	Data Type	Flags	Default
18E0:0	DS402 TxPDO-Par Inputs Ch.2		USINT	RO	0x6 (6_{dec})
18E0:06	Exclude TxPDOs		ARRAY [0..1] OF BYTE	RO	[e11a]

18E1 DS402 TxPDO-Par Inputs 32 Bit Ch.2

Index (hex)	Name	Meaning	Data Type	Flags	Default
18E1:0	DS402 TxPDO-Par Inputs 32 Bit Ch.2		USINT	RO	0x6 (6_{dec})
18E1:06	Exclude TxPDOs		ARRAY [0..1] OF BYTE	RO	[e01a]

1A00 DS402 TxPDO-Map Position actual value Ch.1

Index (hex)	Name	Meaning	Data Type	Flags	Default
1A00:0	DS402 TxPDO-Map Position actual value Ch.1		USINT	RO	0x1 (1_{dec})
1A00:01	SubIndex 001		UDINT	RO	0x6064:00, 32

1A01 DS402 TxPDO-Map Statusword Ch.1

Index (hex)	Name	Meaning	Data Type	Flags	Default
1A01:0	DS402 TxPDO-Map Statusword Ch.1		USINT	RO	0x1 (1_{dec})
1A01:01	SubIndex 001		UDINT	RO	0x6041:00, 16

1A02 DS402 TxPDO-Map Velocity actual value Ch.1

Index (hex)	Name	Meaning	Data Type	Flags	Default
1A02:0	DS402 TxPDO-Map Velocity actual value Ch.1		USINT	RO	0x1 (1_{dec})
1A02:01	SubIndex 001		UDINT	RO	0x606c:00, 32

1A03 DS402 TxPDO-Map Torque actual value Ch.1

Index (hex)	Name	Meaning	Data Type	Flags	Default
1A03:0	DS402 TxPDO-Map Torque actual value Ch.1		USINT	RO	0x1 (1_{dec})
1A03:01	SubIndex 001		UDINT	RO	0x6077:00, 16

1A04 DS402 TxPDO-Map Info data 1 Ch.1

Index (hex)	Name	Meaning	Data Type	Flags	Default
1A04:0	DS402 TxPDO-Map Info data 1 Ch.1		USINT	RO	0x1 (1_{dec})
1A04:01	SubIndex 001	PDO Mapping Entry for “Info data 1”.	UDINT	RW	0x2008:01, 16
1A04:02	SubIndex 002	-	UDINT	RW	-
1A04:03	SubIndex 003	-	UDINT	RW	-
1A04:04	SubIndex 004	-	UDINT	RW	-
1A04:05	SubIndex 005	-	UDINT	RW	-
1A04:06	SubIndex 006	-	UDINT	RW	-
1A04:07	SubIndex 007	-	UDINT	RW	-
1A04:08	SubIndex 008	-	UDINT	RW	-
1A04:09	SubIndex 009	-	UDINT	RW	-
1A04:0A	SubIndex 010	-	UDINT	RW	-
1A04:0B	SubIndex 011	-	UDINT	RW	-
1A04:0C	SubIndex 012	-	UDINT	RW	-
1A04:0D	SubIndex 013	-	UDINT	RW	-
1A04:0E	SubIndex 014	-	UDINT	RW	-
1A04:0F	SubIndex 015	-	UDINT	RW	-
1A04:10	SubIndex 016	-	UDINT	RW	-

1A05 DS402 TxPDO-Map Info data 2 Ch.1

Index (hex)	Name	Meaning	Data Type	Flags	Default
1A05:0	DS402 TxPDO-Map Info data 2 Ch.1		USINT	RO	0x1 (1_{dec})
1A05:01	SubIndex 001	PDO Mapping Entry for “Info data 2”.	UDINT	RW	0x2008:02, 16
1A05:02	SubIndex 002	-	UDINT	RW	-
1A05:03	SubIndex 003	-	UDINT	RW	-
1A05:04	SubIndex 004	-	UDINT	RW	-
1A05:05	SubIndex 005	-	UDINT	RW	-
1A05:06	SubIndex 006	-	UDINT	RW	-
1A05:07	SubIndex 007	-	UDINT	RW	-
1A05:08	SubIndex 008	-	UDINT	RW	-
1A05:09	SubIndex 009	-	UDINT	RW	-
1A05:0A	SubIndex 010	-	UDINT	RW	-
1A05:0B	SubIndex 011	-	UDINT	RW	-
1A05:0C	SubIndex 012	-	UDINT	RW	-
1A05:0D	SubIndex 013	-	UDINT	RW	-
1A05:0E	SubIndex 014	-	UDINT	RW	-
1A05:0F	SubIndex 015	-	UDINT	RW	-
1A05:10	SubIndex 016	-	UDINT	RW	-

1A06 DS402 TxPDO-Map Following error actual value Ch.1

Index (hex)	Name	Meaning	Data Type	Flags	Default
1A06:0	DS402 TxPDO-Map Following error actual value Ch.1		USINT	RO	0x1 (1_{dec})
1A06:01	SubIndex 001		UDINT	RO	0x60f4:00, 32

1A07 DS402 TxPDO-Map Touch probe status Ch.1

Index (hex)	Name	Meaning	Data Type	Flags	Default
1A07:0	DS402 TxPDO-Map Touch probe status Ch.1		USINT	RO	0x1 (1_{dec})
1A07:01	SubIndex 001		UDINT	RO	0x60b9:00, 16

1A08 DS402 TxPDO-Map Touch probe 1 positive edge Ch.1

Index (hex)	Name	Meaning	Data Type	Flags	Default
1A08:0	DS402 TxPDO-Map Touch probe 1 positive edge Ch.1		USINT	RO	0x1 (1_{dec})
1A08:01	SubIndex 001		UDINT	RO	0x60ba:00, 32

1A09 DS402 TxPDO-Map Touch probe 1 negative edge Ch.1

Index (hex)	Name	Meaning	Data Type	Flags	Default
1A09:0	DS402 TxPDO-Map Touch probe 1 negative edge Ch.1		USINT	RO	0x1 (1_{dec})
1A09:01	SubIndex 001		UDINT	RO	0x60bb:00, 32

1A0A DS402 TxPDO-Map Touch probe 2 positive edge Ch.1

Index (hex)	Name	Meaning	Data Type	Flags	Default
1A0A:0	DS402 TxPDO-Map Touch probe 2 positive edge Ch.1		USINT	RO	0x1 (1_{dec})
1A0A:01	SubIndex 001		UDINT	RO	0x60bc:00, 32

1A0B DS402 TxPDO-Map Touch probe 2 negative edge Ch.1

Index (hex)	Name	Meaning	Data Type	Flags	Default
1A0B:0	DS402 TxPDO-Map Touch probe 2 negative edge Ch.1		USINT	RO	0x1 (1_{dec})
1A0B:01	SubIndex 001		UDINT	RO	0x60bd:00, 32

1A0C DS402 TxPDO-Map TxPDO Data Invalid Ch.1

Index (hex)	Name	Meaning	Data Type	Flags	Default
1A0C:0	DS402 TxPDO-Map TxPDO Data Invalid Ch.1		USINT	RO	0x3 (3_{dec})
1A0C:01	SubIndex 001		UDINT	RO	0x0000:00, 1
1A0C:02	SubIndex 002	PDO Mapping Entry for “Position actual value”.	UDINT	RO	0x603e:02, 1
1A0C:03	SubIndex 003		UDINT	RO	0x0000:00, 14

1A0D DS402 TxPDO-Map Info data 3 Ch.1

Index (hex)	Name	Meaning	Data Type	Flags	Default
1A0D:0	DS402 TxPDO-Map Info data 3 Ch.1		USINT	RO	0x1 (1_{dec})
1A0D:01	SubIndex 001	PDO Mapping Entry for “Info data 3”.	UDINT	RW	0x2008:03, 16
1A0D:02	SubIndex 002	-	UDINT	RW	-
1A0D:03	SubIndex 003	-	UDINT	RW	-
1A0D:04	SubIndex 004	-	UDINT	RW	-
1A0D:05	SubIndex 005	-	UDINT	RW	-
1A0D:06	SubIndex 006	-	UDINT	RW	-
1A0D:07	SubIndex 007	-	UDINT	RW	-
1A0D:08	SubIndex 008	-	UDINT	RW	-
1A0D:09	SubIndex 009	-	UDINT	RW	-
1A0D:0A	SubIndex 010	-	UDINT	RW	-
1A0D:0B	SubIndex 011	-	UDINT	RW	-
1A0D:0C	SubIndex 012	-	UDINT	RW	-
1A0D:0D	SubIndex 013	-	UDINT	RW	-
1A0D:0E	SubIndex 014	-	UDINT	RW	-
1A0D:0F	SubIndex 015	-	UDINT	RW	-
1A0D:10	SubIndex 016	-	UDINT	RW	-

1A0E DS402 TxPDO-Map Modes of operation display Ch.1

Index (hex)	Name	Meaning	Data Type	Flags	Default
1A0E:0	DS402 TxPDO-Map Modes of operation display Ch.1		USINT	RO	0x1 (1_{dec})
1A0E:01	SubIndex 001		UDINT	RO	0x6061:00, 8

1A10 DS402 TxPDO-Map Digital Inputs Ch.1

Index (hex)	Name	Meaning	Data Type	Flags	Default
1A10:0	DS402 TxPDO-Map Digital Inputs Ch.1		USINT	RO	0x1 (1_{dec})
1A10:01	SubIndex 001		UDINT	RO	0x60fd:00, 32

1A11 DS402 TxPDO-Map Touch probe time stamp 1 positive value Ch.1

Index (hex)	Name	Meaning	Data Type	Flags	Default
1A11:0	DS402 TxPDO-Map Touch probe time stamp 1 positive value Ch.1		USINT	RO	0x1 (1_{dec})
1A11:01	SubIndex 001		UDINT	RO	0x60d1:00, 32

1A12 DS402 TxPDO-Map Touch probe time stamp 1 negative value Ch.1

Index (hex)	Name	Meaning	Data Type	Flags	Default
1A12:0	DS402 TxPDO-Map Touch probe time stamp 1 negative value Ch.1		USINT	RO	0x1 (1_{dec})
1A12:01	SubIndex 001		UDINT	RO	0x60d2:00, 32

1A13 DS402 TxPDO-Map Touch probe time stamp 2 positive value Ch.1

Index (hex)	Name	Meaning	Data Type	Flags	Default
1A13:0	DS402 TxPDO-Map Touch probe time stamp 2 positive value Ch.1		USINT	RO	0x1 (1_{dec})
1A13:01	SubIndex 001		UDINT	RO	0x60d3:00, 32

1A14 DS402 TxPDO-Map Touch probe time stamp 2 negative value Ch.1

Index (hex)	Name	Meaning	Data Type	Flags	Default
1A14:0	DS402 TxPDO-Map Touch probe time stamp 2 negative value Ch.1		USINT	RO	0x1 (1_{dec})
1A14:01	SubIndex 001		UDINT	RO	0x60d4:00, 32

1A60 DS402 TxPDO-Map Inputs Ch.1

Index (hex)	Name	Meaning	Data Type	Flags	Default
1A60:0	DS402 TxPDO-Map Inputs Ch.1		USINT	RO	0x26 (38_{dec})
1A60:01	SubIndex 001		UDINT	RO	0x0000:00, 1
1A60:02	SubIndex 002	PDO Mapping Entry for “DMC__FeedbackStatus__Latch extern valid”.	UDINT	RO	0x2100:02, 1
1A60:03	SubIndex 003	PDO Mapping Entry for “DMC__FeedbackStatus__Set counter done”.	UDINT	RO	0x2100:03, 1
1A60:04	SubIndex 004		UDINT	RO	0x0000:00, 9
1A60:05	SubIndex 005	PDO Mapping Entry for “DMC__FeedbackStatus__Status of extern latch”.	UDINT	RO	0x2100:0d, 1
1A60:06	SubIndex 006		UDINT	RO	0x0000:00, 3
1A60:07	SubIndex 007	PDO Mapping Entry for “DMC__DriveStatus__Ready to enable”.	UDINT	RO	0x2100:11, 1
1A60:08	SubIndex 008	PDO Mapping Entry for “DMC__DriveStatus__Ready”.	UDINT	RO	0x2100:12, 1
1A60:09	SubIndex 009	PDO Mapping Entry for “DMC__DriveStatus__Warning”.	UDINT	RO	0x2100:13, 1
1A60:0A	SubIndex 010	PDO Mapping Entry for “DMC__DriveStatus__Error”.	UDINT	RO	0x2100:14, 1
1A60:0B	SubIndex 011	PDO Mapping Entry for “DMC__DriveStatus__Moving positive”.	UDINT	RO	0x2100:15, 1
1A60:0C	SubIndex 012	PDO Mapping Entry for “DMC__DriveStatus__Moving negative”.	UDINT	RO	0x2100:16, 1
1A60:0D	SubIndex 013		UDINT	RO	0x0000:00, 5
1A60:0E	SubIndex 014	PDO Mapping Entry for “DMC__DriveStatus__Digital input 1”.	UDINT	RO	0x2100:1c, 1
1A60:0F	SubIndex 015	PDO Mapping Entry for “DMC__DriveStatus__Digital input 2”.	UDINT	RO	0x2100:1d, 1
1A60:10	SubIndex 016		UDINT	RO	0x0000:00, 3
1A60:11	SubIndex 017	PDO Mapping Entry for “DMC__PositioningStatus__Busy”.	UDINT	RO	0x2100:21, 1
1A60:12	SubIndex 018	PDO Mapping Entry for “DMC__PositioningStatus__In-Target”.	UDINT	RO	0x2100:22, 1
1A60:13	SubIndex 019	PDO Mapping Entry for “DMC__PositioningStatus__Warning”.	UDINT	RO	0x2100:23, 1
1A60:14	SubIndex 020	PDO Mapping Entry for “DMC__PositioningStatus__Error”.	UDINT	RO	0x2100:24, 1
1A60:15	SubIndex 021	PDO Mapping Entry for “DMC__PositioningStatus__Calibrated”.	UDINT	RO	0x2100:25, 1
1A60:16	SubIndex 022	PDO Mapping Entry for “DMC__PositioningStatus__Accelerate”.	UDINT	RO	0x2100:26, 1
1A60:17	SubIndex 023	PDO Mapping Entry for “DMC__PositioningStatus__Decelerate”.	UDINT	RO	0x2100:27, 1
1A60:18	SubIndex 024	PDO Mapping Entry for “DMC__PositioningStatus__Ready to execute”.	UDINT	RO	0x2100:28, 1
1A60:19	SubIndex 025		UDINT	RO	0x0000:00, 8
1A60:1A	SubIndex 026	PDO Mapping Entry for “DMC__Set position”.	UDINT	RO	0x2100:31, 64
1A60:1B	SubIndex 027	PDO Mapping Entry for “DMC__Set velocity”.	UDINT	RO	0x2100:32, 16
1A60:1C	SubIndex 028	PDO Mapping Entry for “DMC__Actual drive time”.	UDINT	RO	0x2100:33, 32
1A60:1D	SubIndex 029	PDO Mapping Entry for “DMC__Actual position lag”.	UDINT	RO	0x2100:34, 64
1A60:1E	SubIndex 030	PDO Mapping Entry for “DMC__Actual velocity”.	UDINT	RO	0x2100:35, 16
1A60:1F	SubIndex 031	PDO Mapping Entry for “DMC__Actual position”.	UDINT	RO	0x2100:36, 64
1A60:20	SubIndex 032	PDO Mapping Entry for “DMC__Error id”.	UDINT	RO	0x2100:37, 32
1A60:21	SubIndex 033	PDO Mapping Entry for “DMC__Input cycle counter”.	UDINT	RO	0x2100:38, 8
1A60:22	SubIndex 034	PDO Mapping Entry for “DMC__Channel id”.	UDINT	RO	0x2100:39, 8
1A60:23	SubIndex 035	PDO Mapping Entry for “DMC__Latch value”.	UDINT	RO	0x2100:3a, 64
1A60:24	SubIndex 036	PDO Mapping Entry for “DMC__Cyclic info data 1”.	UDINT	RO	0x2100:3b, 16
1A60:25	SubIndex 037	PDO Mapping Entry for “DMC__Cyclic info data 2”.	UDINT	RO	0x2100:3c, 16
1A60:26	SubIndex 038		UDINT	RO	0x0000:00, 64

1A61 DS402 TxPDO-Map Inputs 32 Bit Ch.1

Index (hex)	Name	Meaning	Data Type	Flags	Default
1A61:0	DS402 TxPDO-Map Inputs 32 Bit Ch.1		USINT	RO	0x2A (42_{dec})
1A61:01	SubIndex 001		UDINT	RO	0x0000:00, 1
1A61:02	SubIndex 002	PDO Mapping Entry for “DMC__FeedbackStatus__Latch extern valid”.	UDINT	RO	0x2100:02, 1
1A61:03	SubIndex 003	PDO Mapping Entry for “DMC__FeedbackStatus__Set counter done”.	UDINT	RO	0x2100:03, 1
1A61:04	SubIndex 004		UDINT	RO	0x0000:00, 9
1A61:05	SubIndex 005	PDO Mapping Entry for “DMC__FeedbackStatus__Status of extern latch”.	UDINT	RO	0x2100:0d, 1
1A61:06	SubIndex 006		UDINT	RO	0x0000:00, 3
1A61:07	SubIndex 007	PDO Mapping Entry for “DMC__DriveStatus__Ready to enable”.	UDINT	RO	0x2100:11, 1
1A61:08	SubIndex 008	PDO Mapping Entry for “DMC__DriveStatus__Ready”.	UDINT	RO	0x2100:12, 1
1A61:09	SubIndex 009	PDO Mapping Entry for “DMC__DriveStatus__Warning”.	UDINT	RO	0x2100:13, 1
1A61:0A	SubIndex 010	PDO Mapping Entry for “DMC__DriveStatus__Error”.	UDINT	RO	0x2100:14, 1
1A61:0B	SubIndex 011	PDO Mapping Entry for “DMC__DriveStatus__Moving positive”.	UDINT	RO	0x2100:15, 1
1A61:0C	SubIndex 012	PDO Mapping Entry for “DMC__DriveStatus__Moving negative”.	UDINT	RO	0x2100:16, 1
1A61:0D	SubIndex 013		UDINT	RO	0x0000:00, 5
1A61:0E	SubIndex 014	PDO Mapping Entry for “DMC__DriveStatus__Digital input 1”.	UDINT	RO	0x2100:1c, 1
1A61:0F	SubIndex 015	PDO Mapping Entry for “DMC__DriveStatus__Digital input 2”.	UDINT	RO	0x2100:1d, 1
1A61:10	SubIndex 016		UDINT	RO	0x0000:00, 3
1A61:11	SubIndex 017	PDO Mapping Entry for “DMC__PositioningStatus__Busy”.	UDINT	RO	0x2100:21, 1
1A61:12	SubIndex 018	PDO Mapping Entry for “DMC__PositioningStatus__In-Target”.	UDINT	RO	0x2100:22, 1
1A61:13	SubIndex 019	PDO Mapping Entry for “DMC__PositioningStatus__Warning”.	UDINT	RO	0x2100:23, 1
1A61:14	SubIndex 020	PDO Mapping Entry for “DMC__PositioningStatus__Error”.	UDINT	RO	0x2100:24, 1
1A61:15	SubIndex 021	PDO Mapping Entry for “DMC__PositioningStatus__Calibrated”.	UDINT	RO	0x2100:25, 1
1A61:16	SubIndex 022	PDO Mapping Entry for “DMC__PositioningStatus__Accelerate”.	UDINT	RO	0x2100:26, 1
1A61:17	SubIndex 023	PDO Mapping Entry for “DMC__PositioningStatus__Decelerate”.	UDINT	RO	0x2100:27, 1
1A61:18	SubIndex 024	PDO Mapping Entry for “DMC__PositioningStatus__Ready to execute”.	UDINT	RO	0x2100:28, 1
1A61:19	SubIndex 025		UDINT	RO	0x0000:00, 8
1A61:1A	SubIndex 026	PDO Mapping Entry for “DMC__Set position”.	UDINT	RO	0x2100:31, 32
1A61:1B	SubIndex 027		UDINT	RO	0x0000:00, 32
1A61:1C	SubIndex 028	PDO Mapping Entry for “DMC__Set velocity”.	UDINT	RO	0x2100:32, 16
1A61:1D	SubIndex 029	PDO Mapping Entry for “DMC__Actual drive time”.	UDINT	RO	0x2100:33, 32
1A61:1E	SubIndex 030	PDO Mapping Entry for “DMC__Actual position lag”.	UDINT	RO	0x2100:34, 32
1A61:1F	SubIndex 031		UDINT	RO	0x0000:00, 32
1A61:20	SubIndex 032	PDO Mapping Entry for “DMC__Actual velocity”.	UDINT	RO	0x2100:35, 16
1A61:21	SubIndex 033	PDO Mapping Entry for “DMC__Actual position”.	UDINT	RO	0x2100:36, 32
1A61:22	SubIndex 034		UDINT	RO	0x0000:00, 32
1A61:23	SubIndex 035	PDO Mapping Entry for “DMC__Error id”.	UDINT	RO	0x2100:37, 32
1A61:24	SubIndex 036	PDO Mapping Entry for “DMC__Input cycle counter”.	UDINT	RO	0x2100:38, 8
1A61:25	SubIndex 037	PDO Mapping Entry for “DMC__Channel id”.	UDINT	RO	0x2100:39, 8
1A61:26	SubIndex 038	PDO Mapping Entry for “DMC__Latch value”.	UDINT	RO	0x2100:3a, 32
1A61:27	SubIndex 039		UDINT	RO	0x0000:00, 32
1A61:28	SubIndex 040	PDO Mapping Entry for “DMC__Cyclic info data 1”.	UDINT	RO	0x2100:3b, 16

Index (hex)	Name	Meaning	Data Type	Flags	Default
1A61:29	SubIndex 041	PDO Mapping Entry for “DMC__Cyclic info data 2”.	UDINT	RO	0x2100:3c, 16
1A61:2A	SubIndex 042		UDINT	RO	0x0000:00, 64

1A70 DS402 TxPDO-Map Dynamic Inputs Ch.1

Index (hex)	Name	Meaning	Data Type	Flags	Default
1A70:0	DS402 TxPDO-Map Dynamic Inputs Ch.1		USINT	RO	0x1 (1_{dec})
1A70:01	SubIndex 001	PDO Mapping Entry for “Dyninput cycle counter”.	UDINT	RW	0x2008:04, 8
1A70:02	SubIndex 002	-	UDINT	RW	-
1A70:03	SubIndex 003	-	UDINT	RW	-
…	…	…	…	…	…
1A70:FD	SubIndex 253	-	UDINT	RW	-
1A70:FE	SubIndex 254	-	UDINT	RW	-
1A70:FF	SubIndex 255	-	UDINT	RW	-

1A80 DS402 TxPDO-Map Position actual value Ch.2

Index (hex)	Name	Meaning	Data Type	Flags	Default
1A80:0	DS402 TxPDO-Map Position actual value Ch.2		USINT	RO	0x1 (1_{dec})
1A80:01	SubIndex 001		UDINT	RO	0x6864:00, 32

1A81 DS402 TxPDO-Map Statusword Ch.2

Index (hex)	Name	Meaning	Data Type	Flags	Default
1A81:0	DS402 TxPDO-Map Statusword Ch.2		USINT	RO	0x1 (1_{dec})
1A81:01	SubIndex 001		UDINT	RO	0x6841:00, 16

1A82 DS402 TxPDO-Map Velocity actual value Ch.2

Index (hex)	Name	Meaning	Data Type	Flags	Default
1A82:0	DS402 TxPDO-Map Velocity actual value Ch.2		USINT	RO	0x1 (1_{dec})
1A82:01	SubIndex 001		UDINT	RO	0x686c:00, 32

1A83 DS402 TxPDO-Map Torque actual value Ch.2

Index (hex)	Name	Meaning	Data Type	Flags	Default
1A83:0	DS402 TxPDO-Map Torque actual value Ch.2		USINT	RO	0x1 (1_{dec})
1A83:01	SubIndex 001		UDINT	RO	0x6877:00, 16

1A84 DS402 TxPDO-Map Info data 1 Ch.2

Index (hex)	Name	Meaning	Data Type	Flags	Default
1A84:0	DS402 TxPDO-Map Info data 1 Ch.2		USINT	RO	0x1 (1_{dec})
1A84:01	SubIndex 001	PDO Mapping Entry for “Info data 1”.	UDINT	RW	0x2808:01, 16
1A84:02	SubIndex 002	-	UDINT	RW	-
1A84:03	SubIndex 003	-	UDINT	RW	-
1A84:04	SubIndex 004	-	UDINT	RW	-
1A84:05	SubIndex 005	-	UDINT	RW	-
1A84:06	SubIndex 006	-	UDINT	RW	-
1A84:07	SubIndex 007	-	UDINT	RW	-
1A84:08	SubIndex 008	-	UDINT	RW	-
1A84:09	SubIndex 009	-	UDINT	RW	-
1A84:0A	SubIndex 010	-	UDINT	RW	-
1A84:0B	SubIndex 011	-	UDINT	RW	-
1A84:0C	SubIndex 012	-	UDINT	RW	-
1A84:0D	SubIndex 013	-	UDINT	RW	-
1A84:0E	SubIndex 014	-	UDINT	RW	-
1A84:0F	SubIndex 015	-	UDINT	RW	-
1A84:10	SubIndex 016	-	UDINT	RW	-

1A85 DS402 TxPDO-Map Info data 2 Ch.2

Index (hex)	Name	Meaning	Data Type	Flags	Default
1A85:0	DS402 TxPDO-Map Info data 2 Ch.2		USINT	RO	0x1 (1_{dec})
1A85:01	SubIndex 001	PDO Mapping Entry for “Info data 2”.	UDINT	RW	0x2808:02, 16
1A85:02	SubIndex 002	-	UDINT	RW	-
1A85:03	SubIndex 003	-	UDINT	RW	-
1A85:04	SubIndex 004	-	UDINT	RW	-
1A85:05	SubIndex 005	-	UDINT	RW	-
1A85:06	SubIndex 006	-	UDINT	RW	-
1A85:07	SubIndex 007	-	UDINT	RW	-
1A85:08	SubIndex 008	-	UDINT	RW	-
1A85:09	SubIndex 009	-	UDINT	RW	-
1A85:0A	SubIndex 010	-	UDINT	RW	-
1A85:0B	SubIndex 011	-	UDINT	RW	-
1A85:0C	SubIndex 012	-	UDINT	RW	-
1A85:0D	SubIndex 013	-	UDINT	RW	-
1A85:0E	SubIndex 014	-	UDINT	RW	-
1A85:0F	SubIndex 015	-	UDINT	RW	-
1A85:10	SubIndex 016	-	UDINT	RW	-

1A86 DS402 TxPDO-Map Following error actual value Ch.2

Index (hex)	Name	Meaning	Data Type	Flags	Default
1A86:0	DS402 TxPDO-Map Following error actual value Ch.2		USINT	RO	0x1 (1_{dec})
1A86:01	SubIndex 001		UDINT	RO	0x68f4:00, 32

1A87 DS402 TxPDO-Map Touch probe status Ch.2

Index (hex)	Name	Meaning	Data Type	Flags	Default
1A87:0	DS402 TxPDO-Map Touch probe status Ch.2		USINT	RO	0x1 (1_{dec})
1A87:01	SubIndex 001		UDINT	RO	0x68b9:00, 16

1A88 DS402 TxPDO-Map Touch probe 1 positive edge Ch.2

Index (hex)	Name	Meaning	Data Type	Flags	Default
1A88:0	DS402 TxPDO-Map Touch probe 1 positive edge Ch.2		USINT	RO	0x1 (1_{dec})
1A88:01	SubIndex 001		UDINT	RO	0x68ba:00, 32

1A89 DS402 TxPDO-Map Touch probe 1 negative edge Ch.2

Index (hex)	Name	Meaning	Data Type	Flags	Default
1A89:0	DS402 TxPDO-Map Touch probe 1 negative edge Ch.2		USINT	RO	0x1 (1_{dec})
1A89:01	SubIndex 001		UDINT	RO	0x68bb:00, 32

1A8A DS402 TxPDO-Map Touch probe 2 positive edge Ch.2

Index (hex)	Name	Meaning	Data Type	Flags	Default
1A8A:0	DS402 TxPDO-Map Touch probe 2 positive edge Ch.2		USINT	RO	0x1 (1_{dec})
1A8A:01	SubIndex 001		UDINT	RO	0x68bc:00, 32

1A8B DS402 TxPDO-Map Touch probe 2 negative edge Ch.2

Index (hex)	Name	Meaning	Data Type	Flags	Default
1A8B:0	DS402 TxPDO-Map Touch probe 2 negative edge Ch.2		USINT	RO	0x1 (1_{dec})
1A8B:01	SubIndex 001		UDINT	RO	0x68bd:00, 32

1A8C DS402 TxPDO-Map TxPDO Data Invalid Ch.2

Index (hex)	Name	Meaning	Data Type	Flags	Default
1A8C:0	DS402 TxPDO-Map TxPDO Data Invalid Ch.2		USINT	RO	0x3 (3_{dec})
1A8C:01	SubIndex 001		UDINT	RO	0x0000:00, 1
1A8C:02	SubIndex 002	PDO Mapping Entry for “Position actual value”.	UDINT	RO	0x683e:02, 1
1A8C:03	SubIndex 003		UDINT	RO	0x0000:00, 14

1A8D DS402 TxPDO-Map Info data 3 Ch.2

Index (hex)	Name	Meaning	Data Type	Flags	Default
1A8D:0	DS402 TxPDO-Map Info data 3 Ch.2		USINT	RO	0x1 (1_{dec})
1A8D:01	SubIndex 001	PDO Mapping Entry for “Info data 3”.	UDINT	RW	0x2808:03, 16
1A8D:02	SubIndex 002	-	UDINT	RW	-
1A8D:03	SubIndex 003	-	UDINT	RW	-
1A8D:04	SubIndex 004	-	UDINT	RW	-
1A8D:05	SubIndex 005	-	UDINT	RW	-
1A8D:06	SubIndex 006	-	UDINT	RW	-
1A8D:07	SubIndex 007	-	UDINT	RW	-
1A8D:08	SubIndex 008	-	UDINT	RW	-
1A8D:09	SubIndex 009	-	UDINT	RW	-
1A8D:0A	SubIndex 010	-	UDINT	RW	-
1A8D:0B	SubIndex 011	-	UDINT	RW	-
1A8D:0C	SubIndex 012	-	UDINT	RW	-
1A8D:0D	SubIndex 013	-	UDINT	RW	-
1A8D:0E	SubIndex 014	-	UDINT	RW	-
1A8D:0F	SubIndex 015	-	UDINT	RW	-
1A8D:10	SubIndex 016	-	UDINT	RW	-

1A8E DS402 TxPDO-Map Modes of operation display Ch.2

Index (hex)	Name	Meaning	Data Type	Flags	Default
1A8E:0	DS402 TxPDO-Map Modes of operation display Ch.2		USINT	RO	0x1 (1_{dec})
1A8E:01	SubIndex 001		UDINT	RO	0x6861:00, 8

1A90 DS402 TxPDO-Map Digital Inputs Ch.2

Index (hex)	Name	Meaning	Data Type	Flags	Default
1A90:0	DS402 TxPDO-Map Digital Inputs Ch.2		USINT	RO	0x1 (1_{dec})
1A90:01	SubIndex 001		UDINT	RO	0x68fd:00, 32

1A91 DS402 TxPDO-Map Touch probe time stamp 1 positive value Ch.2

Index (hex)	Name	Meaning	Data Type	Flags	Default
1A91:0	DS402 TxPDO-Map Touch probe time stamp 1 positive value Ch.2		USINT	RO	0x1 (1_{dec})
1A91:01	SubIndex 001		UDINT	RO	0x68d1:00, 32

1A92 DS402 TxPDO-Map Touch probe time stamp 1 negative value Ch.2

Index (hex)	Name	Meaning	Data Type	Flags	Default
1A92:0	DS402 TxPDO-Map Touch probe time stamp 1 negative value Ch.2		USINT	RO	0x1 (1_{dec})
1A92:01	SubIndex 001		UDINT	RO	0x68d2:00, 32

1A93 DS402 TxPDO-Map Touch probe time stamp 2 positive value Ch.2

Index (hex)	Name	Meaning	Data Type	Flags	Default
1A93:0	DS402 TxPDO-Map Touch probe time stamp 2 positive value Ch.2		USINT	RO	0x1 (1_{dec})
1A93:01	SubIndex 001		UDINT	RO	0x68d3:00, 32

1A94 DS402 TxPDO-Map Touch probe time stamp 2 negative value Ch.2

Index (hex)	Name	Meaning	Data Type	Flags	Default
1A94:0	DS402 TxPDO-Map Touch probe time stamp 2 negative value Ch.2		USINT	RO	0x1 (1_{dec})
1A94:01	SubIndex 001		UDINT	RO	0x68d4:00, 32

1AE0 DS402 TxPDO-Map Inputs Ch.2

Index (hex)	Name	Meaning	Data Type	Flags	Default
1AE0:0	DS402 TxPDO-Map Inputs Ch.2		USINT	RO	0x26 (38_{dec})
1AE0:01	SubIndex 001		UDINT	RO	0x0000:00, 1
1AE0:02	SubIndex 002	PDO Mapping Entry for “DMC__FeedbackStatus__Latch extern valid”.	UDINT	RO	0x2900:02, 1
1AE0:03	SubIndex 003	PDO Mapping Entry for “DMC__FeedbackStatus__Set counter done”.	UDINT	RO	0x2900:03, 1
1AE0:04	SubIndex 004		UDINT	RO	0x0000:00, 9
1AE0:05	SubIndex 005	PDO Mapping Entry for “DMC__FeedbackStatus__Status of extern latch”.	UDINT	RO	0x2900:0d, 1
1AE0:06	SubIndex 006		UDINT	RO	0x0000:00, 3
1AE0:07	SubIndex 007	PDO Mapping Entry for “DMC__DriveStatus__Ready to enable”.	UDINT	RO	0x2900:11, 1
1AE0:08	SubIndex 008	PDO Mapping Entry for “DMC__DriveStatus__Ready”.	UDINT	RO	0x2900:12, 1
1AE0:09	SubIndex 009	PDO Mapping Entry for “DMC__DriveStatus__Warning”.	UDINT	RO	0x2900:13, 1
1AE0:0A	SubIndex 010	PDO Mapping Entry for “DMC__DriveStatus__Error”.	UDINT	RO	0x2900:14, 1
1AE0:0B	SubIndex 011	PDO Mapping Entry for “DMC__DriveStatus__Moving positive”.	UDINT	RO	0x2900:15, 1
1AE0:0C	SubIndex 012	PDO Mapping Entry for “DMC__DriveStatus__Moving negative”.	UDINT	RO	0x2900:16, 1
1AE0:0D	SubIndex 013		UDINT	RO	0x0000:00, 5
1AE0:0E	SubIndex 014	PDO Mapping Entry for “DMC__DriveStatus__Digital input 1”.	UDINT	RO	0x2900:1c, 1
1AE0:0F	SubIndex 015	PDO Mapping Entry for “DMC__DriveStatus__Digital input 2”.	UDINT	RO	0x2900:1d, 1
1AE0:10	SubIndex 016		UDINT	RO	0x0000:00, 3
1AE0:11	SubIndex 017	PDO Mapping Entry for “DMC__PositioningStatus__Busy”.	UDINT	RO	0x2900:21, 1
1AE0:12	SubIndex 018	PDO Mapping Entry for “DMC__PositioningStatus__In-Target”.	UDINT	RO	0x2900:22, 1
1AE0:13	SubIndex 019	PDO Mapping Entry for “DMC__PositioningStatus__Warning”.	UDINT	RO	0x2900:23, 1
1AE0:14	SubIndex 020	PDO Mapping Entry for “DMC__PositioningStatus__Error”.	UDINT	RO	0x2900:24, 1
1AE0:15	SubIndex 021	PDO Mapping Entry for “DMC__PositioningStatus__Calibrated”.	UDINT	RO	0x2900:25, 1
1AE0:16	SubIndex 022	PDO Mapping Entry for “DMC__PositioningStatus__Accelerate”.	UDINT	RO	0x2900:26, 1
1AE0:17	SubIndex 023	PDO Mapping Entry for “DMC__PositioningStatus__Decelerate”.	UDINT	RO	0x2900:27, 1
1AE0:18	SubIndex 024	PDO Mapping Entry for “DMC__PositioningStatus__Ready to execute”.	UDINT	RO	0x2900:28, 1
1AE0:19	SubIndex 025		UDINT	RO	0x0000:00, 8
1AE0:1A	SubIndex 026	PDO Mapping Entry for “DMC__Set position”.	UDINT	RO	0x2900:31, 64
1AE0:1B	SubIndex 027	PDO Mapping Entry for “DMC__Set velocity”.	UDINT	RO	0x2900:32, 16
1AE0:1C	SubIndex 028	PDO Mapping Entry for “DMC__Actual drive time”.	UDINT	RO	0x2900:33, 32
1AE0:1D	SubIndex 029	PDO Mapping Entry for “DMC__Actual position lag”.	UDINT	RO	0x2900:34, 64
1AE0:1E	SubIndex 030	PDO Mapping Entry for “DMC__Actual velocity”.	UDINT	RO	0x2900:35, 16
1AE0:1F	SubIndex 031	PDO Mapping Entry for “DMC__Actual position”.	UDINT	RO	0x2900:36, 64
1AE0:20	SubIndex 032	PDO Mapping Entry for “DMC__Error id”.	UDINT	RO	0x2900:37, 32
1AE0:21	SubIndex 033	PDO Mapping Entry for “DMC__Input cycle counter”.	UDINT	RO	0x2900:38, 8
1AE0:22	SubIndex 034	PDO Mapping Entry for “DMC__Channel id”.	UDINT	RO	0x2900:39, 8
1AE0:23	SubIndex 035	PDO Mapping Entry for “DMC__Latch value”.	UDINT	RO	0x2900:3a, 64
1AE0:24	SubIndex 036	PDO Mapping Entry for “DMC__Cyclic info data 1”.	UDINT	RO	0x2900:3b, 16
1AE0:25	SubIndex 037	PDO Mapping Entry for “DMC__Cyclic info data 2”.	UDINT	RO	0x2900:3c, 16
1AE0:26	SubIndex 038		UDINT	RO	0x0000:00, 64

1AE1 DS402 TxPDO-Map Inputs 32 Bit Ch.2

Index (hex)	Name	Meaning	Data Type	Flags	Default
1AE1:0	DS402 TxPDO-Map Inputs 32 Bit Ch.2		USINT	RO	0x2A (42_{dec})
1AE1:01	SubIndex 001		UDINT	RO	0x0000:00, 1
1AE1:02	SubIndex 002	PDO Mapping Entry for “DMC__FeedbackStatus__Latch extern valid”.	UDINT	RO	0x2900:02, 1
1AE1:03	SubIndex 003	PDO Mapping Entry for “DMC__FeedbackStatus__Set counter done”.	UDINT	RO	0x2900:03, 1
1AE1:04	SubIndex 004		UDINT	RO	0x0000:00, 9
1AE1:05	SubIndex 005	PDO Mapping Entry for “DMC__FeedbackStatus__Status of extern latch”.	UDINT	RO	0x2900:0d, 1
1AE1:06	SubIndex 006		UDINT	RO	0x0000:00, 3
1AE1:07	SubIndex 007	PDO Mapping Entry for “DMC__DriveStatus__Ready to enable”.	UDINT	RO	0x2900:11, 1
1AE1:08	SubIndex 008	PDO Mapping Entry for “DMC__DriveStatus__Ready”.	UDINT	RO	0x2900:12, 1
1AE1:09	SubIndex 009	PDO Mapping Entry for “DMC__DriveStatus__Warning”.	UDINT	RO	0x2900:13, 1
1AE1:0A	SubIndex 010	PDO Mapping Entry for “DMC__DriveStatus__Error”.	UDINT	RO	0x2900:14, 1
1AE1:0B	SubIndex 011	PDO Mapping Entry for “DMC__DriveStatus__Moving positive”.	UDINT	RO	0x2900:15, 1
1AE1:0C	SubIndex 012	PDO Mapping Entry for “DMC__DriveStatus__Moving negative”.	UDINT	RO	0x2900:16, 1
1AE1:0D	SubIndex 013		UDINT	RO	0x0000:00, 5
1AE1:0E	SubIndex 014	PDO Mapping Entry for “DMC__DriveStatus__Digital input 1”.	UDINT	RO	0x2900:1c, 1
1AE1:0F	SubIndex 015	PDO Mapping Entry for “DMC__DriveStatus__Digital input 2”.	UDINT	RO	0x2900:1d, 1
1AE1:10	SubIndex 016		UDINT	RO	0x0000:00, 3
1AE1:11	SubIndex 017	PDO Mapping Entry for “DMC__PositioningStatus__Busy”.	UDINT	RO	0x2900:21, 1
1AE1:12	SubIndex 018	PDO Mapping Entry for “DMC__PositioningStatus__In-Target”.	UDINT	RO	0x2900:22, 1
1AE1:13	SubIndex 019	PDO Mapping Entry for “DMC__PositioningStatus__Warning”.	UDINT	RO	0x2900:23, 1
1AE1:14	SubIndex 020	PDO Mapping Entry for “DMC__PositioningStatus__Error”.	UDINT	RO	0x2900:24, 1
1AE1:15	SubIndex 021	PDO Mapping Entry for “DMC__PositioningStatus__Calibrated”.	UDINT	RO	0x2900:25, 1
1AE1:16	SubIndex 022	PDO Mapping Entry for “DMC__PositioningStatus__Accelerate”.	UDINT	RO	0x2900:26, 1
1AE1:17	SubIndex 023	PDO Mapping Entry for “DMC__PositioningStatus__Decelerate”.	UDINT	RO	0x2900:27, 1
1AE1:18	SubIndex 024	PDO Mapping Entry for “DMC__PositioningStatus__Ready to execute”.	UDINT	RO	0x2900:28, 1
1AE1:19	SubIndex 025		UDINT	RO	0x0000:00, 8
1AE1:1A	SubIndex 026	PDO Mapping Entry for “DMC__Set position”.	UDINT	RO	0x2900:31, 32
1AE1:1B	SubIndex 027		UDINT	RO	0x0000:00, 32
1AE1:1C	SubIndex 028	PDO Mapping Entry for “DMC__Set velocity”.	UDINT	RO	0x2900:32, 16
1AE1:1D	SubIndex 029	PDO Mapping Entry for “DMC__Actual drive time”.	UDINT	RO	0x2900:33, 32
1AE1:1E	SubIndex 030	PDO Mapping Entry for “DMC__Actual position lag”.	UDINT	RO	0x2900:34, 32
1AE1:1F	SubIndex 031		UDINT	RO	0x0000:00, 32
1AE1:20	SubIndex 032	PDO Mapping Entry for “DMC__Actual velocity”.	UDINT	RO	0x2900:35, 16
1AE1:21	SubIndex 033	PDO Mapping Entry for “DMC__Actual position”.	UDINT	RO	0x2900:36, 32
1AE1:22	SubIndex 034		UDINT	RO	0x0000:00, 32
1AE1:23	SubIndex 035	PDO Mapping Entry for “DMC__Error id”.	UDINT	RO	0x2900:37, 32
1AE1:24	SubIndex 036	PDO Mapping Entry for “DMC__Input cycle counter”.	UDINT	RO	0x2900:38, 8
1AE1:25	SubIndex 037	PDO Mapping Entry for “DMC__Channel id”.	UDINT	RO	0x2900:39, 8
1AE1:26	SubIndex 038	PDO Mapping Entry for “DMC__Latch value”.	UDINT	RO	0x2900:3a, 32
1AE1:27	SubIndex 039		UDINT	RO	0x0000:00, 32
1AE1:28	SubIndex 040	PDO Mapping Entry for “DMC__Cyclic info data 1”.	UDINT	RO	0x2900:3b, 16

Index (hex)	Name	Meaning	Data Type	Flags	Default
1AE1:29	SubIndex 041	PDO Mapping Entry for “DMC__Cyclic info data 2”.	UDINT	RO	0x2900:3c, 16
1AE1:2A	SubIndex 042		UDINT	RO	0x0000:00, 64

1AF0 DS402 TxPDO-Map Dynamic Inputs Ch.2

Index (hex)	Name	Meaning	Data Type	Flags	Default
1AF0:0	DS402 TxPDO-Map Dynamic Inputs Ch.2		USINT	RO	0x1 (1_{dec})
1AF0:01	SubIndex 001	PDO Mapping Entry for “Dyninput cycle counter”.	UDINT	RW	0x2808:04, 8
1AF0:02	SubIndex 002	-	UDINT	RW	-
1AF0:03	SubIndex 003	-	UDINT	RW	-
…	…	…	…	…	…
1AF0:FD	SubIndex 253	-	UDINT	RW	-
1AF0:FE	SubIndex 254	-	UDINT	RW	-
1AF0:FF	SubIndex 255	-	UDINT	RW	-

1C00 Sync manager type

Index (hex)	Name	Meaning	Data Type	Flags	Default
1C00:0	Sync manager type		USINT	RO	0x6 (6_{dec})
1C00:01	SubIndex 001		USINT	RO	0x1 (1_{dec})
1C00:02	SubIndex 002		USINT	RO	0x2 (2_{dec})
1C00:03	SubIndex 003		USINT	RO	0x3 (3_{dec})
1C00:04	SubIndex 004		USINT	RO	0x4 (4_{dec})
1C00:05	SubIndex 005		USINT	RO	0x5 (5_{dec})
1C00:06	SubIndex 006		USINT	RO	0x6 (6_{dec})

1C12 RxPDO assign

Index (hex)	Name	Meaning	Data Type	Flags	Default
1C12:0	RxPDO assign		USINT	RO	0x4 (4_{dec})
1C12:01	SubIndex 001		UINT	RW	0x16 (22_{dec})
1C12:02	SubIndex 002		UINT	RW	0x616 (1558_{dec})
1C12:03	SubIndex 003		UINT	RW	0x8016 (32790_{dec})
1C12:04	SubIndex 004		UINT	RW	0x8616 (34326_{dec})
1C12:05	SubIndex 005		UINT	RW	0x0 (0_{dec})
1C12:06	SubIndex 006		UINT	RW	0x0 (0_{dec})
1C12:07	SubIndex 007		UINT	RW	0x0 (0_{dec})
1C12:08	SubIndex 008		UINT	RW	0x0 (0_{dec})
1C12:09	SubIndex 009		UINT	RW	0x0 (0_{dec})
1C12:0A	SubIndex 010		UINT	RW	0x0 (0_{dec})
1C12:0B	SubIndex 011		UINT	RW	0x0 (0_{dec})
1C12:0C	SubIndex 012		UINT	RW	0x0 (0_{dec})
1C12:0D	SubIndex 013		UINT	RW	0x0 (0_{dec})
1C12:0E	SubIndex 014		UINT	RW	0x0 (0_{dec})
1C12:0F	SubIndex 015		UINT	RW	0x0 (0_{dec})
1C12:10	SubIndex 016		UINT	RW	0x0 (0_{dec})
1C12:11	SubIndex 017		UINT	RW	0x0 (0_{dec})
1C12:12	SubIndex 018		UINT	RW	0x0 (0_{dec})
1C12:13	SubIndex 019		UINT	RW	0x0 (0_{dec})
1C12:14	SubIndex 020		UINT	RW	0x0 (0_{dec})
1C12:15	SubIndex 021		UINT	RW	0x0 (0_{dec})
1C12:16	SubIndex 022		UINT	RW	0x0 (0_{dec})
1C12:17	SubIndex 023		UINT	RW	0x0 (0_{dec})
1C12:18	SubIndex 024		UINT	RW	0x0 (0_{dec})
1C12:19	SubIndex 025		UINT	RW	0x0 (0_{dec})
1C12:1A	SubIndex 026		UINT	RW	0x0 (0_{dec})
1C12:1B	SubIndex 027		UINT	RW	0x0 (0_{dec})
1C12:1C	SubIndex 028		UINT	RW	0x0 (0_{dec})

1C13 TxPDO assign

Index (hex)	Name	Meaning	Data Type	Flags	Default
1C13:0	TxPDO assign		USINT	RO	0x6 (6_{dec})
1C13:01	SubIndex 001		UINT	RW	0x1A (26_{dec})
1C13:02	SubIndex 002		UINT	RW	0x11A (282_{dec})
1C13:03	SubIndex 003		UINT	RW	0x61A (1562_{dec})
1C13:04	SubIndex 004		UINT	RW	0x801A (32794_{dec})
1C13:05	SubIndex 005		UINT	RW	0x811A (33050_{dec})
1C13:06	SubIndex 006		UINT	RW	0x861A (34330_{dec})
1C13:07	SubIndex 007		UINT	RW	0x0 (0_{dec})
1C13:08	SubIndex 008		UINT	RW	0x0 (0_{dec})
1C13:09	SubIndex 009		UINT	RW	0x0 (0_{dec})
1C13:0A	SubIndex 010		UINT	RW	0x0 (0_{dec})
1C13:0B	SubIndex 011		UINT	RW	0x0 (0_{dec})
1C13:0C	SubIndex 012		UINT	RW	0x0 (0_{dec})
1C13:0D	SubIndex 013		UINT	RW	0x0 (0_{dec})
1C13:0E	SubIndex 014		UINT	RW	0x0 (0_{dec})
1C13:0F	SubIndex 015		UINT	RW	0x0 (0_{dec})
1C13:10	SubIndex 016		UINT	RW	0x0 (0_{dec})
1C13:11	SubIndex 017		UINT	RW	0x0 (0_{dec})
1C13:12	SubIndex 018		UINT	RW	0x0 (0_{dec})
1C13:13	SubIndex 019		UINT	RW	0x0 (0_{dec})
1C13:14	SubIndex 020		UINT	RW	0x0 (0_{dec})
1C13:15	SubIndex 021		UINT	RW	0x0 (0_{dec})
1C13:16	SubIndex 022		UINT	RW	0x0 (0_{dec})
1C13:17	SubIndex 023		UINT	RW	0x0 (0_{dec})
1C13:18	SubIndex 024		UINT	RW	0x0 (0_{dec})
1C13:19	SubIndex 025		UINT	RW	0x0 (0_{dec})
1C13:1A	SubIndex 026		UINT	RW	0x0 (0_{dec})
1C13:1B	SubIndex 027		UINT	RW	0x0 (0_{dec})
1C13:1C	SubIndex 028		UINT	RW	0x0 (0_{dec})
1C13:1D	SubIndex 029		UINT	RW	0x0 (0_{dec})
1C13:1E	SubIndex 030		UINT	RW	0x0 (0_{dec})
1C13:1F	SubIndex 031		UINT	RW	0x0 (0_{dec})
1C13:20	SubIndex 032		UINT	RW	0x0 (0_{dec})
1C13:21	SubIndex 033		UINT	RW	0x0 (0_{dec})
1C13:22	SubIndex 034		UINT	RW	0x0 (0_{dec})
1C13:23	SubIndex 035		UINT	RW	0x0 (0_{dec})
1C13:24	SubIndex 036		UINT	RW	0x0 (0_{dec})
1C13:25	SubIndex 037		UINT	RW	0x0 (0_{dec})
1C13:26	SubIndex 038		UINT	RW	0x0 (0_{dec})
1C13:27	SubIndex 039		UINT	RW	0x0 (0_{dec})
1C13:28	SubIndex 040		UINT	RW	0x0 (0_{dec})
1C13:29	SubIndex 041		UINT	RW	0x0 (0_{dec})
1C13:2A	SubIndex 042		UINT	RW	0x0 (0_{dec})

1C14 Dynamic RxPDO assign

Index (hex)	Name	Meaning	Data Type	Flags	Default
1C14:0	Dynamic RxPDO assign	-	USINT	RO	-
1C14:01	SubIndex 001		UINT	RW	0x0 (0_{dec})
1C14:02	SubIndex 002		UINT	RW	0x0 (0_{dec})

1C15 Dynamic TxPDO assign

Index (hex)	Name	Meaning	Data Type	Flags	Default
1C15:0	Dynamic TxPDO assign	-	USINT	RO	-
1C15:01	SubIndex 001		UINT	RW	0x0 (0_{dec})
1C15:02	SubIndex 002		UINT	RW	0x0 (0_{dec})

1C32 SM output parameter

Index (hex)	Name	Meaning	Data Type	Flags	Default
1C32:0	SM output parameter		USINT	RO	0x20 (32_{dec})
1C32:01	Sync mode		UINT	RW	0x3 (3_{dec})
1C32:02	Cycle time		UDINT	RW	0xF4240 (1000000_{dec})
1C32:03	Shift time		UDINT	RO	0x0 (0_{dec})
1C32:04	Sync modes supported		UINT	RO	0x812 (2066_{dec})
1C32:05	Minimum cycle time		UDINT	RO	0x1E848 (125000_{dec})
1C32:06	Calc and copy time		UDINT	RO	0x7530 (30000_{dec})
1C32:07	Minimum delay time		UDINT	RO	0x7A12 (31250_{dec})
1C32:08	Get Cycle Time		UINT	RW	0x0 (0_{dec})
1C32:09	Maximum delay time		UDINT	RO	0x7A12 (31250_{dec})
1C32:0A	Sync0 Cycle Time		UDINT	RO	0xF424 (62500_{dec})
1C32:0B	SM event missed counter	-	UINT	RO	-
1C32:0C	Cycle exceeded counter	-	UINT	RO	-
1C32:0D	Shift too short counter	-	UINT	RO	-
1C32:20	Sync error	-	BOOL	RO	-

1C33 SM input parameter

Index (hex)	Name	Meaning	Data Type	Flags	Default
1C33:0	SM input parameter		USINT	RO	0x20 (32_{dec})
1C33:01	Sync mode		UINT	RW	0x3 (3_{dec})
1C33:02	Cycle time		UDINT	RW	0xF4240 (1000000_{dec})
1C33:03	Shift time		UDINT	RO	0x0 (0_{dec})
1C33:04	Sync modes supported		UINT	RO	0x12 (18_{dec})
1C33:05	Minimum cycle time		UDINT	RO	0x1E848 (125000_{dec})
1C33:06	Calc and copy time		UDINT	RO	0x7530 (30000_{dec})
1C33:07	Minimum delay time		UDINT	RO	0x0 (0_{dec})
1C33:08	Get Cycle Time		UINT	RW	0x0 (0_{dec})
1C33:09	Maximum delay time		UDINT	RO	0x7A12 (31250_{dec})
1C33:0A	Sync0 Cycle Time		UDINT	RO	0xF424 (62500_{dec})
1C33:0B	SM event missed counter	-	UINT	RO	-
1C33:0C	Cycle exceeded counter	-	UINT	RO	-
1C33:0D	Shift too short counter	-	UINT	RO	-
1C33:20	Sync error	-	BOOL	RO	-

F008 Code word

Index (hex)	Name	Meaning	Data Type	Flags	Default
F008:0	Code word	-	UDINT	RO	-

F081 Download revision

Index (hex)	Name	Meaning	Data Type	Flags	Default
F081:0	Download revision		USINT	RO	0x1 (1_{dec})
F081:01	Revision number	-	UDINT	RW	-

FB00 Command

Index (hex)	Name	Meaning	Data Type	Flags	Default
FB00:0	Command		USINT	RO	0x3 (3_{dec})
FB00:01	Request	-	ARRAY [0..1] OF BYTE	RW	-
FB00:02	Status	-	USINT	RO	-
FB00:03	Response	-	ARRAY [0..5] OF BYTE	RO	-

FB13 DRV Key code

Index (hex)	Name	Meaning	Data Type	Flags	Default
FB13:0	DRV Key code		USINT	RO	0x1 (1_{dec})
FB13:01	Code	-	ARRAY [0..31] OF BYTE	RW	-

FB40 Memory interface

Index (hex)	Name	Meaning	Data Type	Flags	Default
FB40:0	Memory interface		USINT	RO	0x3 (3_{dec})
FB40:01	Address	-	UDINT	RW	-
FB40:02	Length	-	UINT	RW	-
FB40:03	Data	-	ARRAY [0..7] OF BYTE	RW	-

10 Appendix

10.1 General operating conditions

Protection rating according to IP code

The degrees of protection are defined and divided into different classes in the IEC 60529 standard (EN 60529). Degrees of protection are designated by the letters "IP" and two numerals: **IPxy**

- Numeral x: Dust protection and contact protection
- Numeral y: Protection against water

x	Meaning
0	Not protected
1	Protected against access to dangerous parts with the back of the hand. Protected against solid foreign objects of 50 mm Ø
2	Protected against access to dangerous parts with a finger. Protected against solid foreign objects of 12.5 mm Ø
3	Protected against access to dangerous parts with a tool. Protected against solid foreign objects of 2.5 mm Ø
4	Protected against access to dangerous parts with a wire. Protected against solid foreign objects of 1 mm Ø
5	Protection against access to dangerous parts with a wire. Dust-protected. Ingress of dust is not prevented completely, although the quantity of dust able to penetrate is limited to such an extent that the proper function of the device and safety are not impaired
6	Protection against access to dangerous parts with a wire. Dust-tight. No ingress of dust

y	Meaning
0	Not protected
1	Protection against vertically falling water drops
2	Protection against vertically falling water drops when enclosure tilted up to 15°
3	Protection against spraying water. Water sprayed at an angle of up to 60° on either side of the vertical shall have no harmful effects
4	Protection against splashing water. Water splashed against the enclosure from any direction shall have no harmful effects
5	Protection against water jets.
6	Protection against powerful water jets.
7	Protected against the effects of temporary immersion in water. Ingress of water in quantities causing harmful effects shall not be possible when the enclosure is immersed in water at a depth of 1 m for 30 minutes

Chemical resistance

The resistance refers to the housing of the IP67 modules and the metal parts used. In the table below you will find some typical resistances.

Type	Resistance
Water vapor	unstable at temperatures > 100 °C
Sodium hydroxide solution (ph value > 12)	stable at room temperature unstable > 40 °C
Acetic acid	unstable
Argon (technically pure)	stable

Key

- resistant: Lifetime several months
- non inherently resistant: Lifetime several weeks
- not resistant: Lifetime several hours resp. early decomposition

10.2 Accessories

Cables and connectors

Ordering information	Description	Link
ZK1090-3xxx-xxxx	EtherCAT cable M8, green	Website
ZK205x-xxxx-xxxx	Power cable M12, 5-pin, L-coded	Website
ZS1090-1006	M8 connector, 4-pin, A-coded, for field assembly	Website
ZS2020-6720	M12 coupling, 5-pin, L-coded, for field assembly	Website

Protective caps for connectors

Ordering information	Description	
ZS5000-0010	Blanking plug for M8 sockets, IP67 (50 pieces)	Website
ZS5000-0021	Blanking plug for M12 sockets, K-, L-, S-, T-coded, IP67 (50 pieces)	Website

Tools

Ordering information	Description	Link
ZB8801-0000	Torque wrench for plugs, 0.4…1.0 Nm	Website
ZB8801-0001	Torque cable key for M8/wrench size 9 for ZB8801-0000	Website

Further accessories

You can find further accessories at https://www.beckhoff.com/accessories.

10.3 Version identification of EtherCAT devices

10.3.1 General notes on marking

Name

A Beckhoff EtherCAT device has a 14-digit technical designation consisting of

- Family key
- Type
- Version
- Revision

Example	Family	Type	Version	Revision
EL3314-0000-0016	EL Terminal 12 mm, fixed connection level	3314 4-channel thermocouple terminal	0000 basic type	0016
ES3602-0010-0017	ES Terminal 12 mm, pluggable connection level	3602 2-channel voltage measurement	0010 high-precision version	0017
CU2008-0000-0000	CU device	2008 8-port Fast Ethernet switch	0000 basic type	0000

Notes

- The elements stated above result in the **technical designation**. EL3314-0000-0016 is used in the example below.
- EL3314-0000 is the order identifier, for “-0000” usually abbreviated to EL3314. “-0016” is the EtherCAT revision.
- The **order identifier** is composed of
  - family key (EL, EP, CU, ES, KL, CX, etc.)
  - type (3314)
  - version (0000)
- The **revision** -0016 reflects the technical progress such as feature enhancement with regard to EtherCAT communication and is managed by Beckhoff.
  In principle, a device with a higher revision can replace a device with a lower revision, unless otherwise specified, e.g. in the documentation.
  There is usually a description (ESI, EtherCAT Slave Information) in the form of an XML file which is associated and synonymous with each revision, and this is available for download from the Beckhoff website.
  Since January 2014, the revision has been marked on the outside of the IP20 terminals; see Fig. *“EL2872 with revision 0022 and serial number 01200815.”*
- The type, version, and revision are read as decimal numbers, even if they are technically saved in hexadecimal.

10.3.2 Version identification of IP67 modules

The serial number/date code for Beckhoff IO devices is usually the 8-digit number printed on the device or on a sticker. The serial number indicates the configuration in delivery state and therefore refers to a whole production batch, without distinguishing the individual modules within a batch.

Structure of the serial number: **KK YY FF HH**

KK – week of production (calendar week)
YY – year of production
FF – firmware version
HH – hardware version

Example with serial number 12 06 3A 02:

12 – week of production 12
06 – year of production 2006
3A – firmware version 3A
02 – hardware version 02

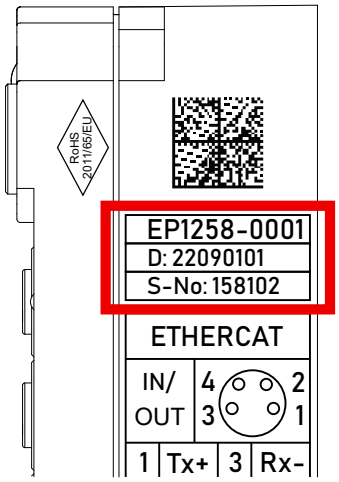


Fig. 1: EP1258-00001 IP67 EtherCAT Box with batch number/DateCode 22090101 and unique serial number 158102

10.3.3 Beckhoff Identification Code (BIC)

The Beckhoff Identification Code (BIC) is increasingly being applied to Beckhoff products to uniquely identify them. The BIC is represented as a Data Matrix code (DMC, code schema ECC200); its content is based on ANSI standard MH10.8.2-2016.

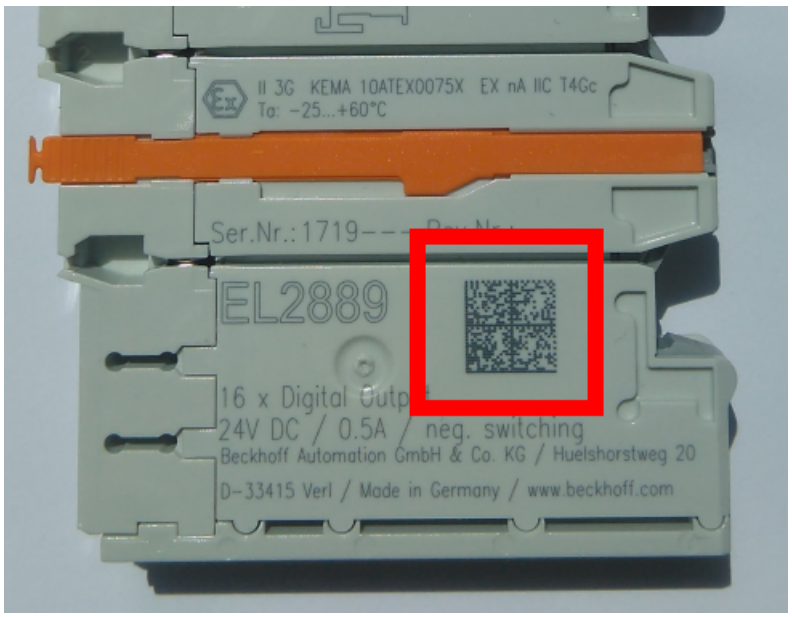


Fig. 2: BIC as a Data Matrix code (DMC, ECC200 code scheme)

The BIC is being introduced gradually across all product groups.
Depending on the product, it can be found in the following locations:

- on the packaging unit
- directly on the product (if space suffices)
- on the packaging unit and the product

The BIC is machine-readable and contains information that can be used for handling and product management by the customer.

Each item of information is clearly identifiable with the data identifier (ANSI MH10.8.2-2016). The data identifier is followed by a character string. Both together have a maximum length stated by the following table. If the items of information are shorter, spaces are added.

The following information may be present; items 1 through 4 are always included, while the others depend on the product family's requirements:

Item no.	Type of information	Explanation	Data identifier	Number of characters including the data identifier	Example
1	Beckhoff order number	**Beckhoff order number**	1P	8	**1P**072222
2	Beckhoff Traceability Number (BTN)	**Unique serial number, see note below**	SBTN	12	**SBTN**k4p562d7
3	Article description	**Beckhoff article description, e.g. EL1008**	1K	32	**1K**EL1809
4	Quantity	**Quantity in packaging unit, e.g. 1, 10, etc.**	Q	6	**Q**1
5	Batch number	Optional: Year and week of production	2P	14	**2P**401503180016
6	ID/serial number	Optional: Previous serial number system, e.g., for safety products or calibrated terminals	51S	12	**51S**678294
7	Variant	Optional: Product variant number on the basis of standard products	30P	12	**30P**F971, 2*K183
...					

Beckhoff uses additional types of information and data identifiers for internal processes.

Structure of the BIC

Example of composite information consisting of items 1 through 4 and the example value mentioned above in item 6. The data identifiers are highlighted in bold:

1P072222**SBTN**k4p562d7**1K**EL1809 **Q**1 **51S**678294

The same number as a DMC:



Fig. 3: Example DMC **1P**072222**SBTN**k4p562d7**1K**EL1809 **Q**1 **51S**678294

BTN

An important component of the BIC is the Beckhoff Traceability Number (BTN, item no. 2). The BTN is a unique 8-character serial number that will replace all other serial number systems at Beckhoff in the future (e.g. batch designations on IO components, previous serial number circle for safety products, etc.). The BTN is also being introduced gradually, so it may not yet be coded in the BIC.

NOTICE

This information has been carefully prepared. However, the method described is constantly being refined. We reserve the right to revise and change procedures and documentation at any time and without notice. No claims for modification may be made on the basis of the data, diagrams, and descriptions in this documentation.

10.3.4 Electronic access to the BIC (eBIC)

Electronic BIC (eBIC)

The Beckhoff Identification Code (BIC) is applied to the outside of Beckhoff products in a visible place. If possible, it should also be electronically readable.

The interface that the product can be electronically addressed by is crucial for the electronic readout.

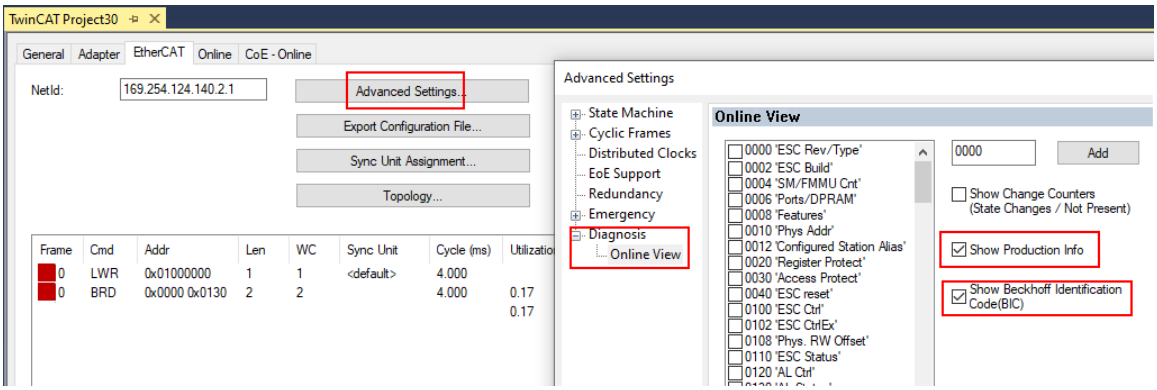
EtherCAT devices (IP20, IP67)

All Beckhoff EtherCAT devices have an ESI-EEPROM which contains the EtherCAT identity with the revision number. The EtherCAT slave information, also colloquially known as the ESI/XML configuration file for the EtherCAT master, is stored in it. See the corresponding chapter in the EtherCAT system manual (Link) for the relationships.

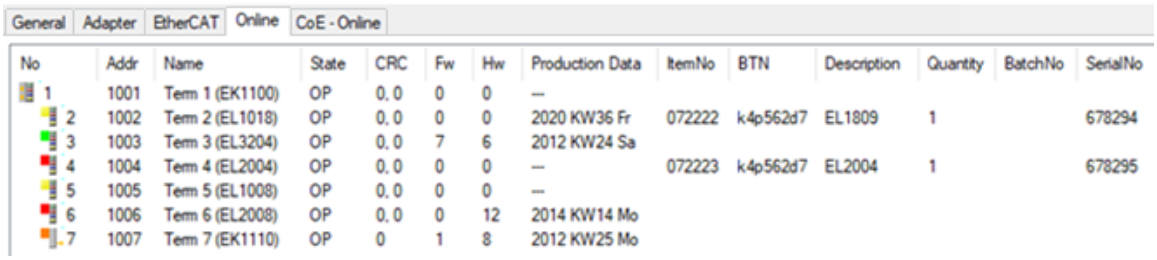
Beckhoff also writes the eBIC in the ESI-EEPROM. The eBIC was introduced into Beckhoff IO production (terminals, box modules) in 2020; as of 2023, implementation is largely complete.

The user can electronically access the eBIC (if present) as follows:

- With all EtherCAT devices, the EtherCAT master (TwinCAT) can read the eBIC from the ESI-EEPROM:
  - From TwinCAT 3.1 build 4024.11, the eBIC can be displayed in the online view.
  - To do this, check the “Show Beckhoff Identification Code (BIC)” checkbox under EtherCAT → Advanced Settings → Diagnostics:

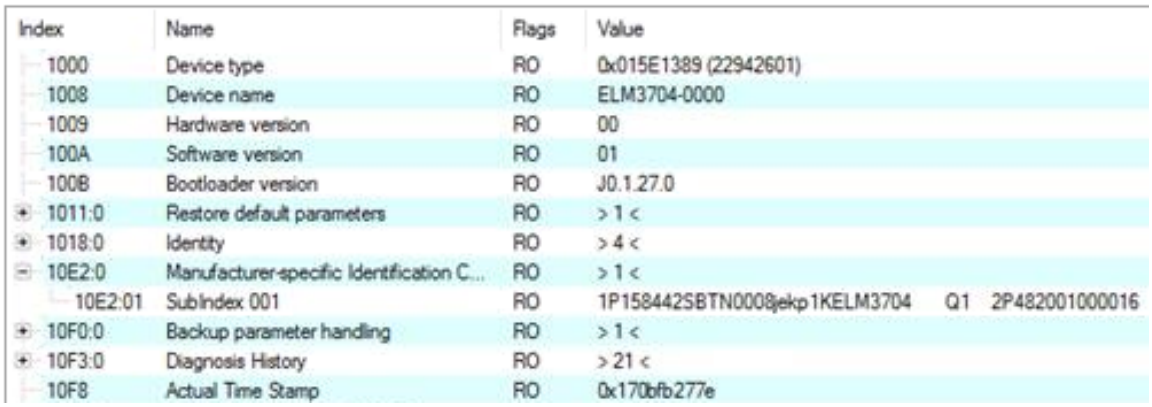


  - The BTN and its contents are then displayed:



  - Note: As shown in the figure, the production data HW version, FW version, and production date, which have been programmed since 2012, can also be displayed with “Show production info”.
  - Access from the PLC: From TwinCAT 3.1. build 4024.24, the functions *FB_EcReadBIC* and *FB_EcReadBTN* for reading into the PLC are available in the Tc2_EtherCAT library from v3.3.19.0.
- EtherCAT devices with a CoE directory may also have the object 0x10E2:01 to display their own eBIC, which can also be easily accessed by the PLC:

- The device must be in PREOP/SAFEOP/OP for access



Index	Name	Flags	Value
1000	Device type	RO	0x015E1389 (22942601)
1008	Device name	RO	ELM3704-0000
1009	Hardware version	RO	00
100A	Software version	RO	01
100B	Bootloader version	RO	J0.1.27.0
1011:0	Restore default parameters	RO	> 1 <
1018:0	Identity	RO	> 4 <
10E2:0	Manufacturer-specific Identification C...	RO	> 1 <
10E2:01	SubIndex 001	RO	1P158442SBTN0008jekp1KELM3704 Q1 2P482001000016
10F0:0	Backup parameter handling	RO	> 1 <
10F3:0	Diagnosis History	RO	> 21 <
10F8	Actual Time Stamp	RO	0x170bfb277e

  - The object 0x10E2 will be preferentially introduced into stock products in the course of necessary firmware revision.
  - From TwinCAT 3.1. build 4024.24, the functions *FB_EcCoEReadBIC* and *FB_EcCoEReadBTN* for reading into the PLC are available in the Tc2_EtherCAT library from v3.3.19.0
- The following auxiliary functions are available for processing the BIC/BTN data in the PLC in *Tc2_Utilities* as of TwinCAT 3.1 build 4024.24
  - F_SplitBIC: The function splits the BIC sBICValue into its components using known identifiers and returns the recognized substrings in the ST_SplittedBIC structure as a return value
  - BIC_TO_BTN: The function extracts the BTN from the BIC and returns it as a return value
- Note: If there is further electronic processing, the BTN is to be handled as a string(8); the identifier “SBTN” is not part of the BTN.
- On the technical background:
  The new BIC information is written as an additional category in the ESI-EEPROM during device production. The structure of the ESI content is largely dictated by the ETG specifications, therefore the additional vendor-specific content is stored using a category in accordance with the ETG.2010. ID 03 tells all EtherCAT masters that they may not overwrite these data in the event of an update or restore the data after an ESI update.
  The structure follows the content of the BIC, see here. The EEPROM therefore requires approx. 50… 200 bytes of memory.
- Special cases
  - In a hierarchical configuration of multiple ESCs (EtherCAT Slave Controllers) within a single device, only the top-level ESC carries the eBIC information.
  - If multiple non-hierarchically arranged ESCs are installed in a device, all ESCs carry the eBIC information.
  - If the device consists of several sub-devices which each have their own identity, but only the top-level device is accessible via EtherCAT, the eBIC of that ESC is located in the CoE object directory 0x10E2:01 and the eBICs of the sub-devices follow in 0x10E2:nn.

10.4 Support and Service

Beckhoff Support and Service provides assistance with questions regarding Beckhoff products and system solutions, as well as with their planning, commissioning, and operation.

Beckhoff subsidiaries and representative offices

Please contact your Beckhoff subsidiary or your representative office for local support and service for Beckhoff products. You can find the addresses of Beckhoff subsidiaries and representative offices at: www.beckhoff.com/worldwide.

For Beckhoff products and technologies, we offer Training programs, tutorials, and webinars.

Beckhoff Support

Beckhoff Support provides assistance with technical questions regarding the use, planning, programming, and commissioning of Beckhoff products.

☎ Hotline:	+49 5246 963-157
✉ Email:	support@beckhoff.com, Support form
Web page:	www.beckhoff.com/support

Beckhoff Service

Our service specialists are here to assist you with any questions you may have regarding after-sales service processes, such as replacement parts, repairs, etc.

☎ Hotline:	+49 5246 963-460
✉ Email:	service@beckhoff.com, Service form
Web page:	www.beckhoff.com/service

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The Download finder serves as a central source for downloadable documents and files related to Beckhoff products, such as application reports, technical documentation, drawings, and configuration files.

Beckhoff Information System

The Beckhoff Information System is the central online documentation resource for Beckhoff products and contains documentation on products and automation topics, as well as sample code.

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