

Model Number

VDM28-8-L1-IO/73c/110/122

Distance sensor

with 4-pin, M12 x 1 connector

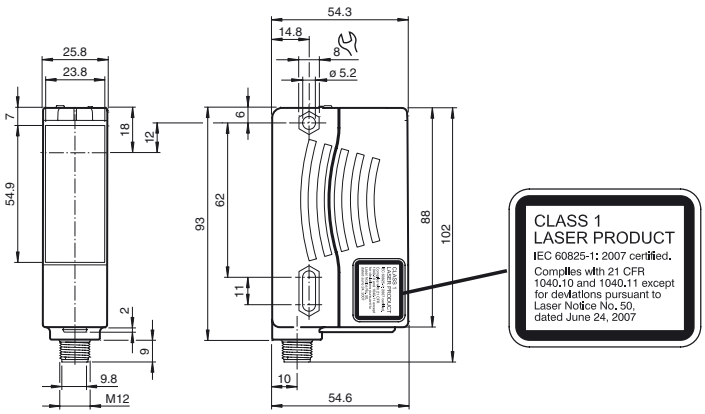
Features

- Distance measurement using object
- Measuring method PRT (Pulse Ranging Technology)
- Accurate, clear, and reproducible measuring results
- Minimal black-white difference
- Red laser as the light emitter
- Version with IO-Link interface
- Version with analog output
- Version with laser class 1

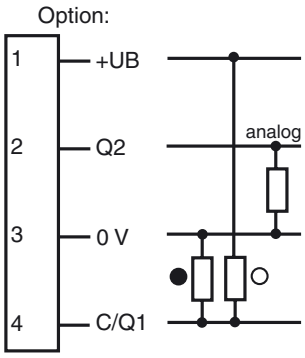
Product information

The VDM28 distance measurement device employs Pulse Ranging Technology (PRT).
It has a repeat accuracy of 5 mm with an operating range of 0.2 ... 8 m and an absolute accuracy of 25 mm.
The compact housing of the Series 28 photoelectric sensors, with dimensions of 88 mm (height), 26 mm (width) and 54 mm (depth), make it the smallest device available in its class.

Dimensions

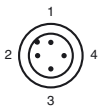


Electrical connection



○ = Light on
● = Dark on

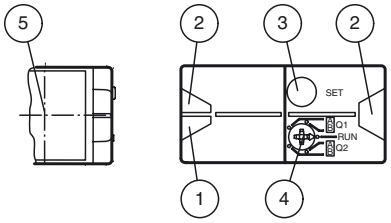
Pinout



Wire colors in accordance with EN 60947-5-2

1	BN	(brown)
2	WH	(white)
3	BU	(blue)
4	BK	(black)

Indicators/operating means



1	Operating display	green
2	Signal display	yellow
3	TEACH-IN button	
4	Mode rotary switch	
5	Laser output	

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Technical data

General specifications		
Measurement range		0.2 ... 8 m
Reference target		Kodak white (90%)
Light source		laser diode typ. service life 85,000 h at Ta = +25 °C
Light type		modulated visible red light
Laser nominal ratings		
Note		LASER LIGHT , DO NOT STARE INTO BEAM
Laser class		1
Wave length		660 nm
Beam divergence		< 1.5 mrad
Pulse length		approx. 4 ns
Repetition rate		250 kHz
max. pulse energy		< 1.5 nJ
Angle deviation		max. ± 2°
Measuring method		Pulse Ranging Technology (PRT)
Diameter of the light spot		< 10 mm at a distance of 8 m at 20 °C
Ambient light limit		50000 Lux
Temperature influence		typ. ≤ 0.25 mm/K
Functional safety related parameters		
$MTTF_d$		200 a
Mission Time (T_M)		10 a
Diagnostic Coverage (DC)		0 %
Indicators/operating means		
Operation indicator		LED green
Function indicator		2 LEDs yellow for switching state
Teach-In indicator		Teach-In: LED green/yellow equiphase flashing; 2.5 Hz Teach Error:LED green/yellow non equiphase flashing; 8.0 Hz
Control elements		5-step rotary switch for operating modes selection (threshold setting and operating modes)
Control elements		Switch for setting the threshold values
Electrical specifications		
Operating voltage	U_B	10 ... 30 V DC / when operating in IO-Link mode: 18 ... 30 V
Ripple		10 % within the supply tolerance
No-load supply current	I_0	≤ 70 mA / 24 V DC
Time delay before availability	t_v	1.5 s
Interface		
Interface type		IO-Link
Protocol		IO-Link V1.0
Cycle time		min. 2.3 ms
Mode		COM 2 (38.4 kBaud)
Process data witdh		16 bit
SIO mode support		yes
Output		
Signal output		Push-pull output, short-circuit protected, reverse polarity protected
Switching voltage		max. 30 V DC
Switching current		max. 100 mA
Measurement output		1 analog output 4 ... 20 mA, short-circuit/overload protected
Switching frequency	f	50 Hz
Response time		10 ms
Measurement accuracy		
Absolute accuracy		± 25 mm
Repeat accuracy		< 5 mm
Ambient conditions		
Ambient temperature		-30 ... 55 °C (-22 ... 131 °F)
Storage temperature		-30 ... 70 °C (-22 ... 158 °F)
Mechanical specifications		
Housing width		25.8 mm
Housing height		88 mm
Housing depth		54.6 mm
Degree of protection		IP67
Connection		4-pin, M12 x 1 connector
Material		
Housing		Plastic ABS
Optical face		Plastic pane
Mass		90 g
Compliance with standards and directives		
Standard conformity		
Product standard		EN 60947-5-2
Laser class		IEC 60825-1:2007 Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to Laser Notice No. 50, dated June 24, 2007

Laserlabel



Accessories

IO-Link-Master-USB DTM
Communication DTM for use of IO-Link-Master

PACTware 4.1
FDT Framework

VDM28 IODD
IODD for communication with VDM28-IO-Link sensors

IODD Interpreter DTM
Software for the integration of IODDs in a frame application (e. g. PACTware)

OMH-05
Mounting aid for round steel ø 12 mm or sheet 1.5 mm ... 3 mm

OMH-07-01
Mounting aid for round steel ø 12 mm or sheet 1.5 mm ... 3 mm

OMH-21
Mounting bracket

VDM28-IO-Link DTM
Device DTM for communication with VDM28-IO-Link sensors

OMH-22
Mounting bracket

IO-Link-Master02-USB
IO-Link master, supply via USB port or separate power supply, LED indicators, M12 plug for sensor connection

OMH-VDM28-01
Metal enclosure for inserting protective panes or apertures

OMH-VDM28-02
Mounting and fine adjustment device for sensors from the 28 series

OMH-RLK29-HW
Mounting bracket for rear wall mounting

OMH-RL28-C
Weld slag cover model

OMH-K01
dove tail mounting clamp

OMH-K03
dove tail mounting clamp

OMH-MLV11-K
dove tail mounting clamp

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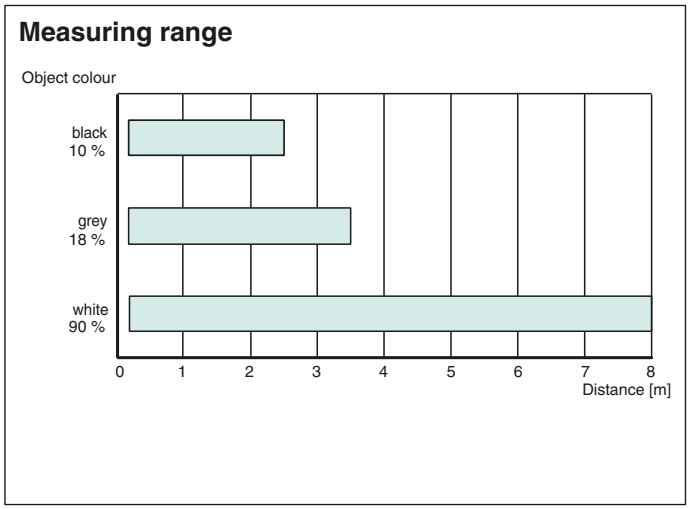
Approvals and certificates	
Protection class	II, rated voltage ≤ 250 V AC with pollution degree 1-2 according to IEC 60664-1
UL approval	cULus Listed, Class 2 Power Source, Type 1 enclosure
CCC approval	CCC approval / marking not required for products rated ≤36 V

Curves/Diagrams



Preferences

Teach-In:

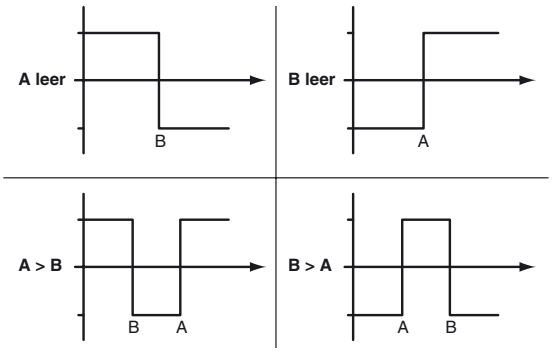
You can use the rotary switch to select the relevant switching threshold A and/or B for teaching in for switching output **Q1**.
The yellow LEDs indicate the current state of the selected output.

To store a switching threshold (distance measured value), press and hold the "SET" button until the yellow and green LEDs flash in phase (approx. 2 s). Teach-In starts when the "SET" button is released.
Successful Teach-In is indicated by alternating flashing (2.5 Hz) of the yellow and green LEDs.

An unsuccessful Teach-In is indicated by rapidly alternating flashing (8 Hz) of the yellow and green LEDs.

After an unsuccessful Teach-In, the sensor continues to operate with the previous valid setting after the relevant visual fault signal is issued.

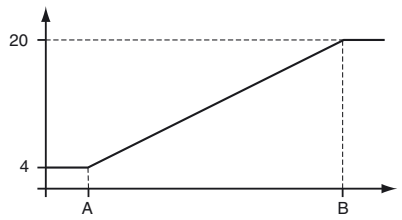
Different switching modes can be defined by teaching in the relevant distance measured values for the switching thresholds A and B:



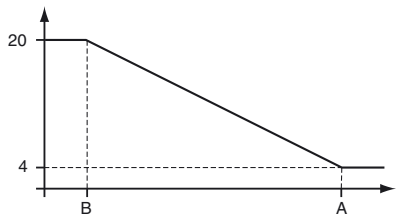
Every taught-in switching threshold can be retaught (overwritten) by pressing the SET button again.

Pressing and holding the "SET" button for > 5 s completely deletes the taught-in value. The yellow and green LEDs go out simultaneously to indicate that this procedure has been completed.
Minimum and maximum values for the analog output **Q2** are taught in in the same way as those for the switching output:
The following values apply: A = 4 mA
B = 20 mA
This provides three different options for operation:

A < B -> rising slope



A > B -> falling slope



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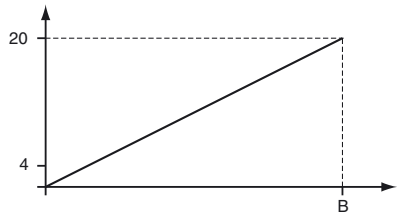
A empty -> zero start point



Reset to default settings:

Factory setting for switching output Q1:
- Switching output inactive

Factory setting for analog output Q2:
A = 200 mm
B = 5000 mm

Value B cannot be deleted
The "zero start point" operating mode can be obtained by deleting value A

- Set the rotary switch to the "RUN" position
- Press and hold the "SET" button until the yellow and green LEDs stop flashing in phase (approx. 10 s)
- When the green LED lights up continuously, the procedure is complete.

Error messages:

- Short circuit: In the event of a short circuit at the sensor output, the green LED flashes with a frequency of approx. 4 Hz.
- Teach error:In the event of a teach error, the yellow and green LEDs flash alternately with a frequency of approx. 8 Hz.

Note!

The difference in the taught-in distance measured values for switching thresholds A and B must be greater than 20 mm.

If the difference in the taught-in measured values is the same as or smaller than the set switching hysteresis, the sensor will visually signal an unsuccessful Teach-In. The last distance measured value that was taught in will not be adopted by the sensor.

Select a new distance measured value for switching threshold A or B with a greater difference between the switching thresholds.
Teach in this distance measured value on the sensor again.

Switching threshold A can be deleted or set to a value of zero.
(E.g., when setting the "zero start point" curve).
However, switching threshold B can neither be deleted nor set to a value of zero.

Laser notice laser class 1

- The irradiation can lead to irritation especially in a dark environment. Do not point at people!
- Maintenance and repairs should only be carried out by authorized service personnel!
- Attach the device so that the warning is clearly visible and readable.
- Caution – Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.

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