

ONLINE DATA SHEET
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Photoelectric sensors
GR18, Photoelectric retro-reflective sensor, Standard optics

GRL18-P1132



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Model Name > GRL18-P1132
Part No. > 1066556





Illustration may differ

At a glance

- Economical M18 cylindrical sensors with standard housing design
- Two different housing types made of plastic and metal with straight optical output
- Very bright and highly visible PinPoint LEDs
- Highly visible status indicator
- IP 67 enclosure rating

Your benefits

- A whole range of mounting options thanks to the different housing types
- Simple alignment and precise detection using PinPoint LEDs
- Easy to mount with simple M18 hole mounting. No special mounting brackets required.
- Rugged and reliable operation due to proven SICK sensing technology
- Clearly visible status display reduces setup time and maintenance time

Features

Sensor/detection principle:	Photoelectric retro-reflective sensor, Standard optics
Housing design (light emission):	Cylindrical, straight
Optical axis:	axial
Sensing range max.:	0.03 m ... 7.2 m [1]
Sensing range:	0.06 m ... 6 m [2]
Type of light:	Visible red light
Light source:	PinPoint LED [3]
Wave length:	650 nm
Light spot size (distance):	Ø 175 mm (7 m)

[1] [2] PL80A [3] Average service life of 100,000 h at T_A = +25 °C

Mechanics/electronics

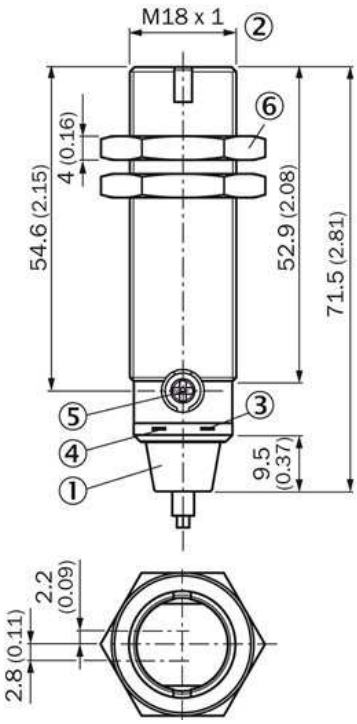
Supply voltage:	10 V DC ... 30 V DC [1]
Ripple:	± 5 Vpp [2]
Power consumption:	≤ 30 mA
Output type:	PNP
Output function:	Complementary
Switching mode:	Light/dark switching
Output current Imax.:	100 mA [3]
Response time:	< 500 µs [4]

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Switching frequency:	1,000 Hz [5]
Electrical connection:	Cable, 4-wire, 2 m [6]
Cable material:	PVC
Circuit protection:::	A, B, D [7] [8] [9]
Protection class:	III
Polarisation filter:	✓
Special device:	-
Enclosure rating:	IP 67
Items supplied:	Fastening nuts (2 x)
EMC:	EN 60947-5-2
Ambient operating temperature:	-25 °C ... +55 °C [10]
Ambient storage temperature:	-40 °C ... +70 °C
UL File No.:	E348498
Signal voltage PNP HIGH/LOW:	VS - (≤ 3 V)/approx. 0 V
Housing material:	Metal

[1] Limit values, operation in short-circuit protected network max. 8 A [2] May not exceed or fall short of V_S tolerances [3] At Vs > 24 V or ambient temperature > 49 °C, I_A max = 50 mA [4] Signal transit time with resistive load [5] With light/dark ratio 1:1 [6] Do not bend below 0 °C [7] A = V_S connections reverse-polarity protected [8] B = inputs and output reverse-polarity protected [9] D = outputs overcurrent and short-circuit protected [10] At U_v ≤24V and I_A

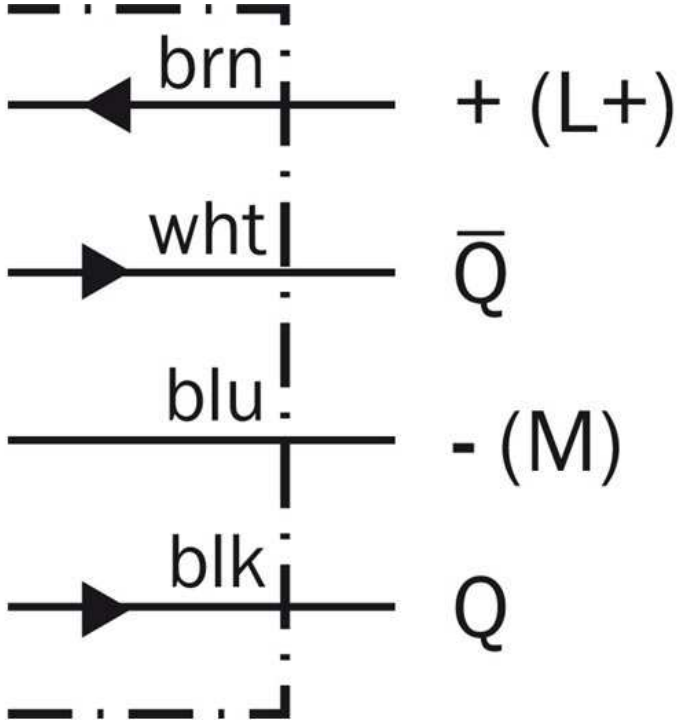
Dimensional drawing



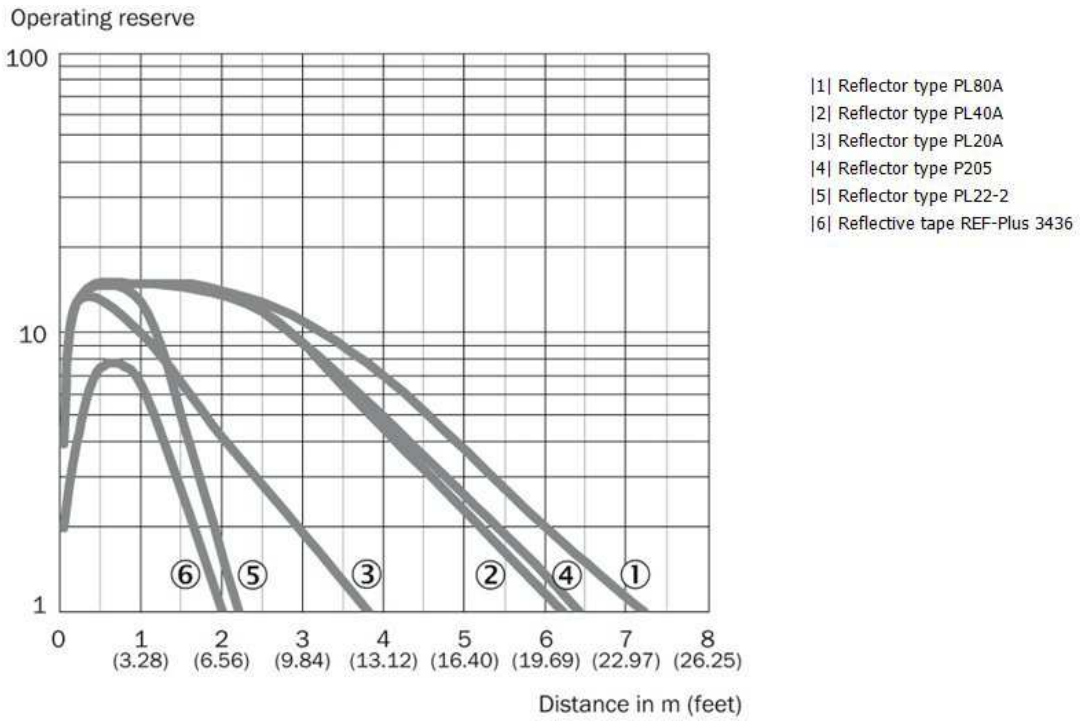
|1| Connection cable 2 m
|2| Threaded mounting hole M18 x 1
|3| LED indicator yellow
|4| LED indicator green
|5| Sensitivity control; Potentiometer 270°
|6| fastening nuts (2 x); 24 mm hex, metal

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Connection diagram



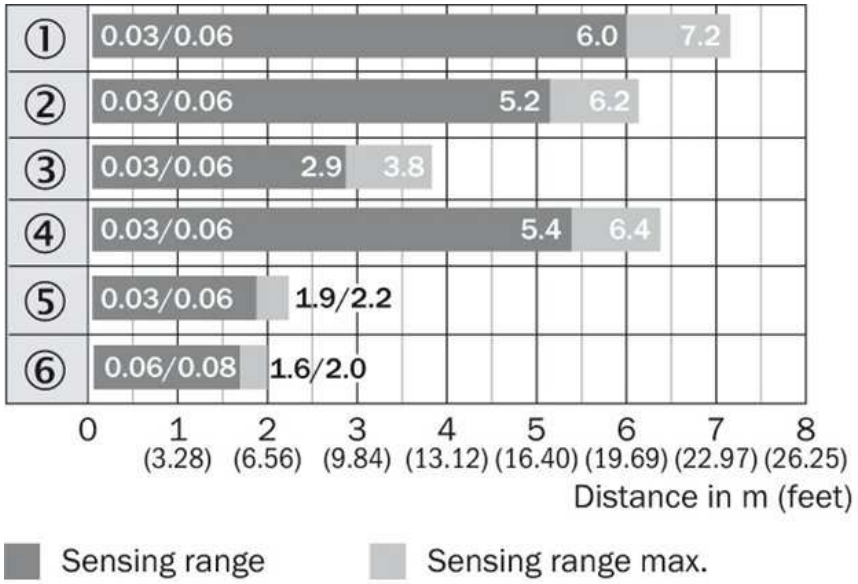
Characteristic curve



|1| Reflector type PL80A
|2| Reflector type PL40A
|3| Reflector type PL20A
|4| Reflector type P205
|5| Reflector type PL22-2
|6| Reflective tape REF-Plus 3436

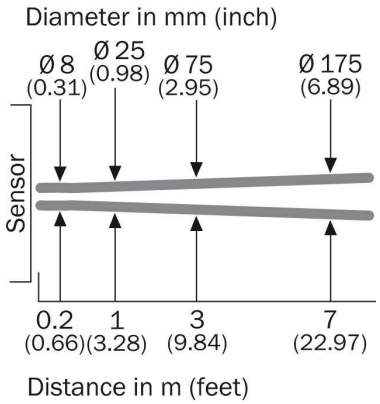
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Sensing range diagram



|1| Reflector type PL80A
|2| Reflector type PL40A
|3| Reflector type PL20A
|4| Reflector type P205
|5| Reflector type PL22-2
|6| Reflective tape REF-Plus 3436

Light spot size



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